



PCN - 13 006 -R.1

Issue Date: March 06 2013

Product Name:	AIRMAX VS®																																													
	AIRMAX VS® RIGHT ANGLE HEADERS and VERTICAL RECEPTACLES & AIRMAX RIGHT ANGLE RECEPTACLE and VERTICAL HEADERS																																													
Product Manager:	James Lim																																													
Subject:	Notification of Planned Change																																													
Distribution:	GLOBAL																																													
Type of Change:	Location Change																																													
Change Description:	<table border="1"> <tr> <td colspan="6">FCI will be transferring the following manufacturing activity in the Huntington County site to the following sites</td> </tr> <tr> <th>Part Type</th> <th>Operations</th> <th>Current site</th> <th>Country</th> <th>Destination site</th> <th>Country</th> </tr> <tr> <td>3 pair vertical Header Leadframe</td> <td>Stamping & Plating</td> <td>Huntington county</td> <td>USA</td> <td>Jurong</td> <td>Singapore</td> </tr> <tr> <td>3,4,5 pair Right Angle Header</td> <td>Overmolding/Slugout</td> <td>Huntington county</td> <td>USA</td> <td>Senai</td> <td>Malaysia</td> </tr> <tr> <td>3,4,5 pair Right Angle Header and Vertical Receptacle</td> <td>Stamping & Plating</td> <td>Huntington county</td> <td>USA</td> <td>Besancon</td> <td>France</td> </tr> <tr> <td>4,5 pair Right Angle Receptacle</td> <td>Stamping & Plating</td> <td>Huntington county</td> <td>USA</td> <td>Besancon</td> <td>France</td> </tr> <tr> <td colspan="6">There will be no impact on the final product form /fit function and delivery</td> </tr> </table>				FCI will be transferring the following manufacturing activity in the Huntington County site to the following sites						Part Type	Operations	Current site	Country	Destination site	Country	3 pair vertical Header Leadframe	Stamping & Plating	Huntington county	USA	Jurong	Singapore	3,4,5 pair Right Angle Header	Overmolding/Slugout	Huntington county	USA	Senai	Malaysia	3,4,5 pair Right Angle Header and Vertical Receptacle	Stamping & Plating	Huntington county	USA	Besancon	France	4,5 pair Right Angle Receptacle	Stamping & Plating	Huntington county	USA	Besancon	France	There will be no impact on the final product form /fit function and delivery					
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Reason for Change:	<p>In order to further rationalize FCI's manufacturing footprint, it has been decided that the FCI manufacturing site in Huntington County, Mount Union, PA USA Facility will be closed. As part of the closure we will transfer the manufacturing of AirMax components.</p> <p>Both Huntingdon County and our facility in Besancon France have stamped and plated AirMax VS lead frames since the startup of the AirMax program. The Right Angle Header, Vertical Receptacle, and Right Angle Receptacle stamping and plating will be consolidated in Besancon France, leveraging the volume and the manufacturing expertise.</p> <p>The stamping and plating for the 3 pair Vertical Header is moved to Jurong, Singapore as part of our consolidation to support Senai assembly. Jurong operations are responsible for Stitched Vertical Header stamping and plating, and this will add the IMLA based Vertical Header responsibility to the Jurong site.</p> <p>The Right Angle Header Overmolding operation will be consolidated in Senai, Malaysia, where the other AirMax overmolding occurs. The Senai site has done overmolding of AirMax IMLAs for more than 7 years and is very experienced with this process.</p> <p>These transfers will consolidate the stamping, plating, and overmolding operations into manufacturing sites that are experienced and well equipped to perform these processes.</p> <p>There is no change in final assembly of AirMax VS finished connecotrs which will remain in Senai, Malaysia.</p> <p>By Rev.1 - Decided to proceed on the freezed PCN , Added detailed reason for change to bring in more clarity.</p>																																													
Affected Parts:	See attached P/N List																																													
Effective Date of Change:	June	06	2013																																											
Last Time Buy Date:	N/A	N/A	N/A																																											
Last Disty Return Date:	N/A	N/A	N/A																																											
Last Time Shipment Date	N/A	N/A	N/A																																											
Datasheet Attached?	N/A																																													
Qual/Test Data Attached?	N/A																																													
Samples Availability Date:	June	06	2013	Expected sample availability date after transfer is completed.																																										
Available Alternatives?	N/A																																													
Questions?	Contact your local FCI Representative, or James																																													
	James Lim																																													
	68606204 / James.Lim@Fci.com																																													

PCN	Item Number	Change	Effective Date	Last Time Buy Date	Last Disty return date	Replacement Part	Alternate Part	Comments
PCN13006-R.1	10016527-101	LOCATION CHANGE	6-Jun-13					
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PCN13006-R.1	10016537-101	LOCATION CHANGE	6-Jun-13					
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