BUSSMANN SERIES

1145HV High voltage fast-acting brick fuse



Product features

- 11 x 5.0 x 5.0 mm surface mount package
- High voltage fast-acting brick fuse
- 500 Vdc voltage rating
- Ceramic tube, silver plated cap construction
- Moisture sensitivity level (MSL): 1

Applications

Primary and secondary circuit protection:

- Server & telecom systems, including 380 Vdc distribution
- Single phase and 3-phase UPS
- 380 Vdc DC-DC converters
- High voltage DC-DC conversion
- Power factor correction
- Capacitor output protection

Agency information

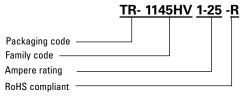
cURus Recognition file number: E19180, Guide JDYX2



Environmental compliance



Ordering part number



Packaging prefix



Electrical characteristics

Amp Rating	125% In minimum	200% In maximum	1000% In maximum	
1 A ~ 5 A	1 hour	120 seconds	1 second	_

Product specifications

Current rating (A)	Voltage (Vac)	rating (Vdc)			Typical resistance² (mΩ)	Typical voltage drop (mV)	Typical pre-arcing³ I²t (A²s)	Part marking
1	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	200	220	0.50	1
1.25	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	160	210	0.95	1.25
1.6	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	100	190	2.3	1.6
2	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	80	185	4.1	2
2.5	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	40	120	2.6	2.5
3.15	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	31.5	140	3.3	3.15
4	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	24.5	140	5.5	4
5	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	17.5	130	11.5	5
	rating (A) 1 1.25 1.6 2 2.5 3.15 4	rating Voltage (Vac) 1 350 1.25 350 1.6 350 2 350 2.5 350 3.15 350 4 350	Voltage rating (A) Voltage rating (Vac) 1 350 500 350 1.25 350 500 350 1.6 350 500 350 2 350 500 350 2.5 350 500 350 3.15 350 500 350 4 350 450 125	rating (A) Voltage rating (Vac) (Vdc) (A) Vac 1 350 500 350 100 1.25 350 500350 100 1.6 350 500350 100 2 350 500350 100 2.5 350 500350 100 3.15 350 500350 100 4 350 450125 100	voltage rating (A) Voltage rating (Vac) @ rated voltage' (A) Vac (A) Vac 1 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 1.25 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 1.6 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 2.5 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 3.15 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 4 350 450 125 100 100 A @ 450 Vdc 1500 A @ 125 Vdc	rating (A) Voltage rating (Vac) @ rated voltage ' (A) Vac resistance' (A) Vac 1 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 200 1.25 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 160 1.6 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 100 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 100 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 80 2.5 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 80 3.15 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 31.5 4 350 450 125 100 100 A @ 450 Vdc 1500 A @ 125 Vdc 24.5	rating (A) Voltage rating (Vac) @ rated voltage' (A) Vac resistance2 (A) Vdc resistance2 (mΩ) voltage drop (mQ) 1 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 200 220 1.25 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 160 210 1.6 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 100 190 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 100 190 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 80 185 2.5 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 40 120 3.15 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 31.5 140 4 350 450 125 100 100 A @ 450 Vdc 24.5 140	rating (A) Voltage rating (Vac) @ rated voltage' resistance2 (mΩ) voltage drop (mQ) Typical pre-arcing ³ Pt (A ² s) 1 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 200 220 0.50 1.25 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 160 210 0.95 1.6 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 100 190 2.3 2 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 80 185 4.1 2.5 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 40 120 2.6 3.15 350 500 350 100 100 A @ 500 Vdc 1500 A @ 350 Vdc 31.5 140 3.3 4 350 450 125 100 100 A @ 450 Vdc 1500 A @ 125 Vdc 24.5 140 5.5

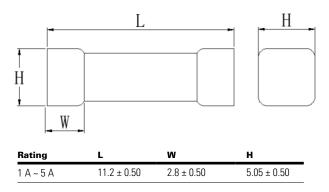
1. AC Interrupting rating (measured at designated voltage, 100% power factor); DC Interrupting rating (measured at designated voltage, time constant of less than 50 microseconds, battery source)

2.DC Cold resistance are measured at <10% of rated current in ambient temperature of +25 °C

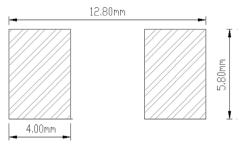
3.Typical pre-arcing I^2t are measured at 10 In current, DC battery bank

Dimensions- mm

Drawing not to scale



Recommended pad layout



Recommended trace thickness is 35 um; the minimum trace width is 5 mm Recommended stencil thickness is 0.15 mm

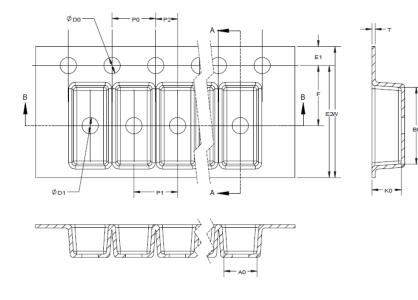
1145HV is also compatible with Littelfuse LF885 pad layout; pad size 7.23 mm x 5.26 mm

General specifications

Operating temperature: -40 °C to +125 °C with proper derating factor applied	
- Thermal shock: MIL-STD-202,Method 107G -40 °C/+125 °C. Note: Number of cycles required 100 times	
Mechanical shock: Figure 1 of Method 213. Condition C, 100 g, 6 ms	
Mechanical vibration: MIL-STD-202G, Method 204, 5 g's for 20 minutes, 12 cycles each of 3 orientations. Test from 10-2000 Hz	
Resistance to solder heat: MIL-STD-202G Method 210F, condition D (+260 °C,10 s)	
Solderability test: J-STD-002, Method B1 Steam aging 1 hour, Solder temperature +255 ± 5 °C,solder immersion time 5 s	

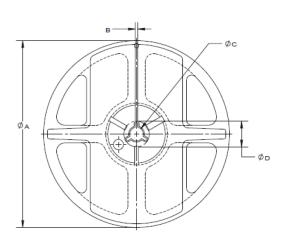
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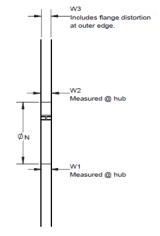
Packaging information - mm 1000 parts per 13" diameter reel (EIA-481 compliant) Drawing not to scale



Dimension	millimeter	
W	24.00	
F	11.50	
E1	1.75	
E2	N/A	
PO	4.00	
P1	8.00	
P2	2.00	
DO	1.50	
D1	1.50	
A0	4.85	
B0	12.75	
KO	4.90	
Т	0.40	

Reel dimension- mm

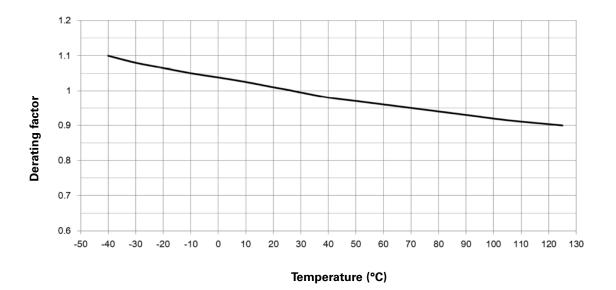




Dimension	millimeter
A	330 ± 1
В	2.5 ± 0.2
С	13.5 ± 0.2
D	N/A
N	100 ± 0.5
W1	24.8 ± 0.5
W2	30.4 max
W3	N/A

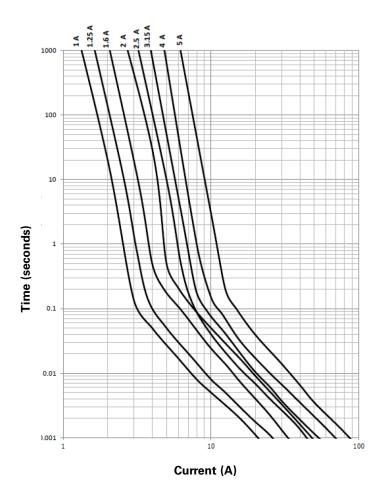
Technical Data **ELX1039** Effective May 2021

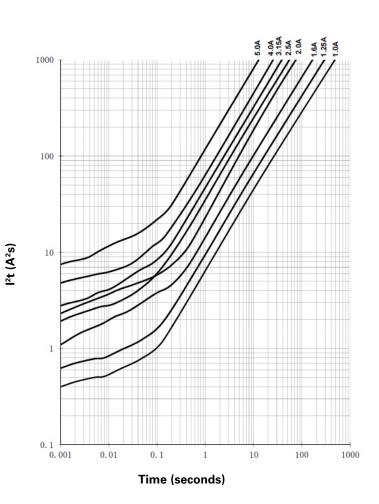
Temperature derating curve



Current vs. time curve

l²t vs. time curve





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Solder reflow profile

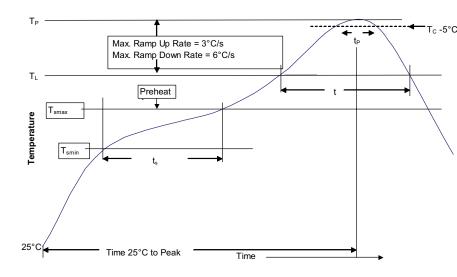


Table 1 - Standard SnPb solder (T_c)

C Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T_c)

Package thicknes	Volum mm³ ss <350	ie Volum mm ³ 350 - 2	mm ³
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5	mm 260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T _{smin})	100 °C	150 °C	
• Temperature max. (T _{smax})	150 °C	200 °C	
• Time (T _{smin} to T _{smax}) (t _s)	60-120 seconds	60-120 seconds	
Ramp up rate TL to Tp	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature (TL) Time (tL) maintained above ${\rm T_L}$	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (Tp)*	Table 1	Table 2	
Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c)	20 seconds*	30 seconds*	
Ramp-down rate (T _p to T _L)	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

 * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

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