The documentation and process conversion measures necessary to comply with this document shall be completed by 25 September 2015.

## INCH-POUND

MIL-PRF-19500/251T 25 June 2015 SUPERSEDING MIL-PRF-19500/251R 12 May 2010

## PERFORMANCE SPECIFICATION SHEET

\* TRANSISTOR, NPN, SILICON, SWITCHING, TYPES 2N2218, AND 2N2219, JAN, JANTX, JANTXV, AND JANS

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

#### 1. SCOPE

- 1.1 <u>Scope</u>. This specification covers the performance requirements for NPN, silicon, switching transistors. Four levels of product assurance (JAN, JANTX, JANTXV and JANS) are provided for each device type as specified in MIL-PRF-19500. RHA level designators "M", "D", "P", "L", "R", "F", "G", and "H" are appended to the device prefix to identify devices, which have passed RHA requirements.
- \* 1.2 <u>Package outlines</u>. The device packages for the encapsulated device types are as follows: TO-39 and TO-5 in accordance with figure 1
  - 1.3 Maximum ratings unless otherwise specified  $T_A = +25^{\circ}C$ .

| Types  | P <sub>T</sub><br>T <sub>A</sub> = +25°C<br>(1) | P <sub>T</sub><br>T <sub>C</sub> = +25°C<br>(1) | V <sub>CBO</sub> | V <sub>CEO</sub> | V <sub>EBO</sub> | I <sub>C</sub>    | T <sub>STG</sub><br>and T <sub>J</sub> | R <sub>θJC</sub><br>max<br>(2) | R <sub>θJA</sub><br>max<br>(2) |
|--|---|---|------------------|------------------|------------------|-------------------|--|--------------------------------|--------------------------------|
|  | W   | W   | V dc             | V dc             | V dc             | mA dc             | For all                                | <u>°C/W</u>                    | °C/W                           |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL | 0.8<br>0.8<br>0.8                               | 3.0<br>3.0<br>3.0                               | 60<br>75<br>75   | 30<br>50<br>50   | 5<br>6<br>6      | 800<br>800<br>800 | -65° to<br>+200°C                      | 50<br>50<br>50                 | 195<br>195<br>195              |

- (1) See derating curve, figures 2 and 3.
- (2) For thermal impedance curves, see figures 4 and 5.

\* Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to <a href="mailto:Semiconductor@dla.mil">Semiconductor@dla.mil</a>. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <a href="https://assist.dla.mil">https://assist.dla.mil</a>.

AMSC N/A FSC 5961



# 1.4 Primary electrical characteristics.

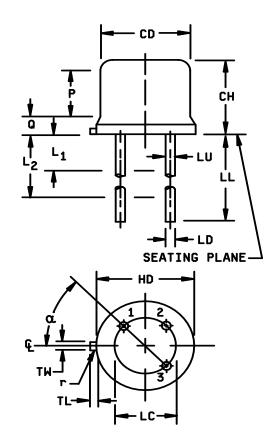
| Types    |  | $h_{FE}$ at $V_{CE} = 10 \text{ V dc}$ |     |                      |     |                      |                                 |            |                                 |            |  |  |
|----------|--|--|-----|----------------------|-----|----------------------|---------------------------------|------------|---------------------------------|------------|--|--|
|          | h <sub>FE1</sub> h <sub>FE2</sub> h <sub>FE3</sub> |  |     | h <sub>FE4</sub> (1) |     | h <sub>FE5</sub> (1) |                                 |            |                                 |            |  |  |
|          | $I_{\rm C} = 100  \mu A  dc$                       |  |     | ) mA dc              |     | mA dc                | $I_{\rm C} = 150  \text{mA dc}$ |            | $I_{\rm C} = 500  \text{mA dc}$ |            |  |  |
|          | Min  | <u>Max</u>                             | Min | <u>Max</u>           | Min | <u>Max</u>           | <u>Min</u>                      | <u>Max</u> | Min                             | <u>Max</u> |  |  |
| 2N2218   | 20   |  | 25  | 150                  | 35  |                      | 40                              | 120        | 20                              |            |  |  |
| 2N2219   | 35   |  | 50  | 325                  | 75  |                      | 100                             | 300        | 30                              |            |  |  |
| 2N2218A  | 30   |  | 35  | 150                  | 40  |                      | 40                              | 120        | 20                              |            |  |  |
| 2N2219A  | 50   |  | 75  | 325                  | 100 |                      | 100                             | 300        | 30                              |            |  |  |
| 2N2218AL | 30   |  | 35  | 150                  | 40  |                      | 40                              | 120        | 20                              |            |  |  |
| 2N2219AL | 50   |  | 75  | 325                  | 100 |                      | 100                             | 300        | 30                              |            |  |  |

|  | $   h_{fe}   $ $ I_C = 20 \text{ mA dc} $ $ V_{CE} = 20 \text{ V dc} $ $ f = 100 \text{ MHz} $ |                              | C   | $C_{obo}$ $I_E = 0, V_{CE} = 10 \text{ V dc}$ $100 \text{ kHz} \le f \le 1 \text{ MHz}$ |     | Switching            |     |                          |  |  |
|--|--|------------------------------|-----|---|-----|----------------------|-----|--------------------------|--|--|
| Types                                  |  |                              | _   |   |     | t <sub>on</sub>      |     | off                      |  |  |
|  |  |                              | pF  |   | ns  |                      | ns  |                          |  |  |
|  | Min  | Max                          | Min | Max   | Min | Max                  | Min | Max                      |  |  |
| 2N2218<br>2N2219<br>2N2218A<br>2N2219A | 2.5<br>2.5<br>2.5<br>2.5   | 12.0<br>12.0<br>12.0<br>12.0 |     | 8<br>8<br>8<br>8  |     | 40<br>40<br>35<br>35 |     | 250<br>250<br>300<br>300 |  |  |
| 2N2218AL<br>2N2219AL                   | 2.5<br>2.5   | 12.0<br>12.0                 |     | 8<br>8  |     | 35<br>35             |     | 300<br>300               |  |  |

| Types  | $V_{CE(sat)1} (1)$ $I_{C} = 150 \text{ mA dc}$ $I_{B} = 15 \text{ mA dc}$ $V \text{ dc}$ |  | $I_C$ = 150 mA dc $I_C$ = 500 mA dc $I_B$ = 15 mA dc $I_B$ = 50 mA dc |                                 | $V_{BE(sat)1}$ (1) $I_C = 150 \text{ mA dc}$ $I_B = 15 \text{ mA dc}$ $V \text{ dc}$ |                                 | $V_{BE(sat)2}$ (1) $I_C = 500 \text{ mA dc}$ $I_B = 50 \text{ mA dc}$ $V \text{ dc}$ |  |
|--|--|--|---|---------------------------------|--|---------------------------------|--|--|
|  | min  | max                                    | min   | max                             | min  | max                             | min  | max                                    |
| 2N2218<br>2N2219<br>2N2218A<br>2N2219A<br>2N2218AL<br>2N2219AL |  | 0.4<br>0.4<br>0.3<br>0.3<br>0.3<br>0.3 |   | 1.6<br>1.6<br>1.0<br>1.0<br>1.0 | 0.6<br>0.6<br>0.6<br>0.6<br>0.6  | 1.3<br>1.3<br>1.2<br>1.2<br>1.2 |  | 2.6<br>2.6<br>2.0<br>2.0<br>2.0<br>2.0 |

<sup>(1)</sup> Pulsed (see 4.5.1).

| Symbol         | Inc  | hes  | Millin   | Note   |     |  |
|----------------|------|------|----------|--------|-----|--|
| ,              | Min  | Max  | Min      | Max    |     |  |
| CD             | .305 | .335 | 7.75     | 8.51   |     |  |
| CH             | .240 | .260 | 6.10     | 6.60   |     |  |
| HD             | .335 | .370 | 8.51     | 9.40   |     |  |
| LC             | .200 | ) TP | 5.0      | 8 TP   | 7   |  |
| LD             | .016 | .019 | 0.41     | 0.48   | 8,9 |  |
| LL             |      | ;    | See note |        |     |  |
| LU             | .016 | .019 | 0.41     | 0.48   | 8,9 |  |
| L <sub>1</sub> |      | .050 |          | 1.27   | 8,9 |  |
| L <sub>2</sub> | .250 |      | 6.35     |        | 8,9 |  |
| Р              | .100 |      | 2.54     |        | 7   |  |
| Q              |      | .030 |          | 0.76   | 5   |  |
| TL             | .029 | .045 | 0.74     | 1.14   | 3,4 |  |
| TW             | .028 | .034 | 0.71     | 0.86   | 3   |  |
| r              |      | .010 |          | 0.25   | 10  |  |
| α              | 45°  | TP   | 45       | 45° TP |     |  |



### NOTES:

- 1. Dimensions are in inches.
- 2. Millimeters are given for general information only.
- 3. Beyond r (radius) maximum, TW shall be held for a minimum length of .011 (0.28 mm).
- 4. Dimension TL measured from maximum HD.
- 5. Body contour optional within zone defined by HD, CD, and Q.
- 6. CD shall not vary more than .010 inch (0.25 mm) in zone P. This zone is controlled for automatic handling.
- 7. Leads at gauge plane .054 +.001 -.000 inch (1.37 +0.03 -0.00 mm) below seating plane shall be within .007 inch (0.18 mm) radius of true position (TP) at maximum material condition (MMC) relative to tab at MMC.
- 8. Dimension LU applies between L<sub>1</sub> and L<sub>2</sub>. Dimension LD applies between L<sub>2</sub> and LL minimum. Diameter is uncontrolled in L<sub>1</sub> and beyond LL minimum.
- 9. All three leads.
- 10. The collector shall be internally connected to the case.
- 11. Dimension r (radius) applies to both inside corners of tab.
- 12. In accordance with ASME Y14.5M, diameters are equivalent to φx symbology.
- 13. Lead 1 = emitter, lead 2 = base, lead 3 = collector.
- 14. For L suffix devices (TO-5), dimension LL = 1.5 inches (38.10 mm) min. and 1.75 inches (44.45 mm) max. For non-L suffix types (TO-39), dimension LL = .5 inch (12.70 mm) min. and .750 inch (19.05 mm) max.

FIGURE 1. Physical dimensions (similar to TO-39, TO-5).

- \* 1.5 <u>Part or Identifying Number (PIN)</u>. The PIN is in accordance with MIL-PRF-19500, and as specified herein. See 6.4 for PIN construction example, 6.5 for a list of available PINs.
- \* 1.5.1 JAN certification mark and quality level.
- \* 1.5.1.1 Quality level designators for encapsulated devices. The quality level designators for encapsulated devices that are applicable for this specification sheet from the lowest to the highest level are as follows: The base quality level "JAN", "JANTX" "JANTXV", and "JANS".
- \* 1.5.2 <u>Radiation hardness assurance (RHA) designator</u>. The RHA levels that are applicable for this specification sheet from lowest to highest for JANS quality levels are as follows: "M", "D", "P", "L", "R", "F', "G", and "H". The RHA levels that are applicable for this specification sheet from lowest to highest for JANTXV quality levels are as follows: "R", and "F".
- \* 1.5.3 Device type. The designation system for the device types covered by this specification sheet are as follows.
- \* 1.5.3.1 <u>First number and first letter symbols</u>. The transistors of this specification sheet use the first number and letter symbols "2N".
- \* 1.5.3.2 <u>Second number symbols</u>. The second number symbols for the transistors covered by this specification sheet are as follows: "2218" and "2219".
- \* 1.5.4 <u>Suffix symbols</u>. The following suffix letters are incorporated in the PIN in the order listed in the table as applicable:

|   |   | A blank first suffix indicates a TO-39 package, dimension LL = .5 inch (12.70 mm) min. and .750 inch (19.05 mm) max. (see figure 1). |  |  |  |  |  |  |
|---|---|--|--|--|--|--|--|--|
| Ĺ | A | Indicates alternate electrical characteristics.  |  |  |  |  |  |  |
|   | L | Indicates a TO-5 package, dimension LL = 1.5 inches (38.10 mm) min. and 1.75 inches (44.45 mm) max. (see figure 1).                  |  |  |  |  |  |  |

\* 1.5.5 Lead finish. The lead finishes applicable to this specification sheet are listed on QML-19500.

### 2. APPLICABLE DOCUMENTS

\* 2.1 <u>General</u>. The documents listed in this section are specified in sections 3 and 4 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3 and 4 of this specification, whether or not they are listed.

## 2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

## DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

### DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

- \* (Copies of these documents are available online at http://quicksearch.dla.mil).
- 2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.
  - 3. REQUIREMENTS
  - 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturers list before contract award (see 4.2 and 6.3).
- 3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows.

PCB .......Printed circuit board  $R_{\theta JA}$ .....Thermal resistance junction to ambient.  $R_{\theta JC}$ .....Thermal resistance junction to case.

- \* 3.4 <u>Interface requirements and physical dimensions</u>. Interface requirements and physical dimensions shall be as specified in MIL-PRF-19500, and on figure 1.
- 3.4.1 <u>Lead finish</u>. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).

- 3.5 <u>Radiation hardness assurance (RHA)</u>. Radiation hardness assurance requirements, PIN designators, and test levels shall be as defined in MIL-PRF-19500.
- 3.6 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I.
  - 3.7 Electrical test requirements. The electrical test requirements shall be as specified in table I.
- 3.8 <u>Marking</u>. Marking shall be in accordance with <u>MIL-PRF-19500</u>. The radiation hardened designator M, D, P, L, R, F, G, or H shall immediately precede (or replace) the device "2N" identifier (depending upon degree of abbreviation required).
- \* 3.9 Workmanship. Switching transistor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.
  - 4. VERIFICATION
  - 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
  - a. Qualification inspection (see 4.2).
  - b. Screening (see 4.3).
  - c. Conformance inspection (see 4.4 and table I and II).
- 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- 4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table III tests, the tests specified in table III herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.

\* 4.3 <u>Screening (JAN, JANTXV, JANTX, and JANS levels)</u>. Screening shall be in accordance with table E-IV of <u>MIL-PRF-19500</u> and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

| Screen | Measurement   |  |  |  |  |  |  |
|--------|---|--|--|--|--|--|--|
|        | JANS level  | JANTX and JANTXV levels  |  |  |  |  |  |
| (1) 3c | Thermal impedance (see 4.3.2)   | Thermal impedance (see 4.3.2)  |  |  |  |  |  |
| 9      | I <sub>CBO2</sub> , h <sub>FE4</sub>  | Not applicable   |  |  |  |  |  |
| 10     | 48 hours minimum  | 48 hours minimum   |  |  |  |  |  |
| 11     | $I_{CBO2}$ ; $h_{FE4}$ ; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater. $\Delta h_{FE4} = \pm 15$ percent             | I <sub>CBO2</sub> , h <sub>FE4</sub>   |  |  |  |  |  |
| 12     | See 4.3.1   | See 4.3.1  |  |  |  |  |  |
| 13     | Subgroups 2 and 3 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater; $\Delta h_{FE4} = \pm 15$ percent | Subgroup 2 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater; $\Delta h_{FE4} = \pm 15$ percent |  |  |  |  |  |

- (1) Shall be performed anytime after temperature cycling, screen 3a; and does not need to be repeated in screening requirements for JANTX and JANTXV level devices.
- 4.3.1 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows:  $V_{CB} = 10 30 \text{ V}$  dc. Power shall be applied to achieve  $T_J = +135^{\circ}\text{C}$  minimum using a minimum  $P_D = 75$  percent of  $P_T$  maximum rated as defined in 1.3.  $T_A = 25^{\circ}\text{C} \pm 10^{\circ}\text{C}$ . With approval of the qualifying activity and preparing activity, alternate burn-in criteria (hours, bias conditions,  $T_J$ , and mounting conditions) may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval. Use method 3100 of MIL-STD-750 to measure  $T_J$ .
- 4.3.2 Thermal impedance. The thermal impedance shall be performed in accordance with method 3131 of MIL-STD-750 using the guidelines in that method for determining  $I_M$ ,  $I_H$ ,  $t_H$ , (and  $V_C$  where appropriate). Measurement delay time ( $t_{MD}$ ) = 70  $\mu s$  max. See table III, group E, subgroup 4 herein.
- 4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with MIL-PRF-19500, and as specified herein. If alternate screening is being performed in accordance with MIL-PRF-19500, a sample of screened devices shall be submitted to and pass the requirements of table I, group A1 and A2 inspection only (table E-Vlb, group B, subgroup 1 is not required to be performed again if group B has already been satisfied in accordance with 4.4.2 herein).
- 4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with MIL-PRF-19500, and table I herein.

- \* 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-VIa (JANS) of <u>MIL-PRF-19500</u> and 4.4.2.1. See 4.4.2.2 for JAN, JANTX, and JANTXV group B testing.
  - 4.4.2.1 Group B inspection (JANS), table E-VIa of MIL-PRF-19500.

| Subgroup | Method | Condition   |
|----------|--------|---|
| B4       | 1037   | $V_{CB}$ = 10 V dc, adjust device current, or power, to achieve a minimum $\Delta T_J$ of +100°C.   |
| B5       | 1027   | $V_{CB}$ = 10 V dc; $P_D \ge$ 100 percent of maximum rated $P_T$ (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.) |
|          |        | Option 1: 96 hours minimum sample size in accordance with MIL-PRF-19500, table E-VIa, adjust $T_A$ or $P_D$ to achieve $T_J$ = +275°C minimum.                                |
|          |        | Option 2: 216 hours minimum, sample size = 45, $c = 0$ ; adjust $T_A$ or $P_D$ to achieve a $T_J = +225^{\circ}C$ minimum.  |

4.4.2.2 <u>Group B inspection, (JAN, JANTX, and JANTXV)</u>. Separate samples may be used for each step. In the event of a lot failure, the resubmission requirements of <u>MIL-PRF-19500</u> shall apply. In addition, all catastrophic failures during CI, (conformance inspection), shall be analyzed to the extent possible to identify root cause and corrective action. Whenever a failure is identified as wafer lot or wafer processing related, the entire wafer lot and related devices assembled from the wafer lot shall be rejected unless an appropriate determined corrective action to eliminate the failures mode has been implemented and the devices from the wafer lot are screened to eliminate the failure mode.

| <u>Step</u> | Method | <u>Condition</u>  |
|-------------|--------|---|
| 1           | 1026   | Steady-state life: 1,000 hours minimum, $V_{CB}$ = 10 V dc, power shall be applied to achieve $T_J$ = +150°C minimum using a minimum of $P_D$ = 75 percent of maximum rated $P_T$ as defined in 1.3. $n$ = 45 devices, $c$ = 0. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours. |
| 2           | 1048   | Blocking life, $T_A$ = +150°C, $V_{CB}$ = 80 percent of rated voltage, 48 hours minimum. n = 45 devices, c = 0.   |
| 3           | 1032   | High-temperature life (non-operating), $t = 340$ hours, $T_A = +200$ °C. $n = 22$ , $c = 0$ .   |

- 4.4.2.3 <u>Group B sample selection</u>. Samples selected from group B inspection shall meet all of the following requirements:
  - a. For JAN, JANTX, and JANTXV, samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS, samples shall be selected from each inspection lot. See MIL-PRF-19500.
  - b. Shall be chosen from an inspection lot that has been submitted to and passed table I, subgroup 2, conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANTX, and JANTXV) may be pulled prior to the application of final lead finish.

- \* 4.4.3 <u>Group C inspection</u>, Group C inspection shall be conducted in accordance with the test and conditions specified for subgroup testing in table VII of MIL-PRF-19500, and in 4.4.3.1 (JANS) and 4.4.3.2 (JAN, JANTX, and JANTXV) herein for group C testing.
  - 4.4.3.1 Group C inspection (JANS), table E-VII of MIL-PRF-19500.

| Subgroup | <u>Method</u> | Condition  |
|----------|---------------|--|
| C2       | 2036          | Test condition E.  |
| C5       | 3131          | $R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and in accordance with thermal impedance curves.   |
| C6       | 1026          | 1,000 hours at $V_{CB}$ = 10 V dc; power shall be applied to achieve $T_J$ = +150°C minimum and a minimum of $P_D$ = 75 percent of maximum rated $P_T$ as defined in 1.3. n = 45, c = 0. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours. |

### 4.4.3.2 Group C inspection (JAN, JANTX, and JANTXV), table E-VII of MIL-PRF-19500.

| Subgroup | Method | Condition  |
|----------|--------|--|
| C2       | 2036   | Test condition E.  |
| C5       | 3131   | $R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and in accordance with thermal impedance curves. |
| C6       |        | Not applicable.  |

- 4.4.3.3 <u>Group C sample selection</u>. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes table I tests herein for conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for C6 life test may be pulled prior to the application of final lead finish. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.
- 4.4.4 <u>Group D inspection</u>. Conformance inspection for hardness assured JANS and JANTXV types shall include the group D tests specified in table II herein. These tests shall be performed as required in accordance with MIL-PRF-19500 and method 1019 of MIL-STD-750, for total ionizing dose or method 1017 of MIL-STD-750 for neutron fluence as applicable (see 6.2 herein), except group D, subgroup 2 may be performed separate from other subgroups. Group D inspection may also be performed ahead of the screening lot using die selected in accordance with MIL-PRF-19500 and related documents. Alternate package options may also be substituted for the testing provided there is no adverse effect to the fluence profile.
- \* 4.4.5 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-IX of MIL-PRF-19500 and as specified in table III herein.
  - 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.
  - 4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

TABLE I. Group A inspection.

|   | Inspection 1/  |        | MIL-STD-750  |                       | Liı            | mit            | Unit                    |
|---|--|--------|--|-----------------------|----------------|----------------|-------------------------|
|   |  | Method | Conditions   | Symbol                | Min            | Max            |                         |
|   | Subgroup 1 2/  |        |  |                       |                |                |                         |
|   | Visual and mechanical examination 3/   | 2071   | n = 45 devices, c = 0  |                       |                |                |                         |
|   | Solderability <u>3</u> / <u>4</u> /  | 2026   | n = 15 leads, c = 0  |                       |                |                |                         |
|   | Resistance to solvents 3/4/5/  | 1022   | n = 15 devices, c = 0  |                       |                |                |                         |
| r | Salt atmosphere (corrosion)  | 1041   | n = 6 devices, c = 0, (For laser<br>marked devices only)   |                       |                |                |                         |
|   | Temp cycling <u>3</u> / <u>4</u> /   | 1051   | Test condition C, 25 cycles.<br>n = 22 devices, c = 0  |                       |                |                |                         |
|   | Hermetic seal <u>4</u> / <u>6</u> /<br>Fine leak<br>Gross leak   | 1071   | n = 22 devices, c = 0  |                       |                |                |                         |
|   | Electrical measurements 4/   |        | Table I, subgroup 2  |                       |                |                |                         |
|   | Bond strength <u>3</u> / <u>4</u> /  | 2037   | Precondition $T_A = +250^{\circ}\text{C at t} = 24 \text{ hours or}$ $T_A = +300^{\circ}\text{C at t} = 2 \text{ hours}$ $n = 11 \text{ wires, c} = 0$ |                       |                |                |                         |
|   | Decap internal visual (design verification) 4/   | 2075   | n = 4 devices, c = 0   |                       |                |                |                         |
|   | Subgroup 2   |        |  |                       |                |                |                         |
|   | Thermal impedance  | 3131   | See 4.3.2  | $Z_{\theta JX}$       |                |                | °C/W                    |
|   | Collector to base cutoff current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL           | 3036   | Condition D<br>$V_{CB} = 60 \text{ V dc}$<br>$V_{CB} = 75 \text{ V dc}$<br>$V_{CB} = 75 \text{ V dc}$  | I <sub>CBO1</sub>     |                | 10<br>10<br>10 | μΑ dc<br>μΑ dc<br>μΑ dc |
|   | Emitter to base cutoff current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL             | 3061   | Condition D<br>$V_{EB} = 5 \text{ V dc}$<br>$V_{EB} = 6 \text{ V dc}$<br>$V_{EB} = 6 \text{ V dc}$   | I <sub>EBO1</sub>     |                | 10<br>10<br>10 | μA dc<br>μA dc<br>μA dc |
|   | Breakdown voltage, collector to<br>emitter<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL | 3011   | Bias condition D; I <sub>E</sub> = 10 mA dc; pulsed (see 4.5.1).   | V <sub>(BR)</sub> CEO | 30<br>50<br>50 |                | V dc<br>V dc<br>V dc    |

TABLE I. Group A inspection - Continued.

| Inspection 1/                    |        | MIL-STD-750  | _                 | Lir       | mit        | Unit  |
|----------------------------------|--------|--|-------------------|-----------|------------|-------|
|                                  | Method | Conditions   | Symbol            | Min       | Max        |       |
| Subgroup 2 - Continued           |        |  |                   |           |            |       |
| Collector to emitter cutoff      | 3041   | Bias condition C   | I <sub>CES</sub>  |           |            |       |
| current<br>2N2218, 2N2219        |        | V 20 V 4-  |                   |           | 10         | nA dc |
| 2N2218A, 2N2219A                 |        | $V_{CE} = 30 \text{ V dc}$<br>$V_{CE} = 50 \text{ V dc}$ |                   |           | 10         | nA dc |
| 2N2218AL, 2N2219AL               |        | $V_{CE} = 50 \text{ V dc}$                               |                   |           | 10         | nA dc |
| First to be a sout off a compart | 2004   |  |                   |           | 40         | ^     |
| Emitter to base cutoff current   | 3061   | Bias condition D; V <sub>EB</sub> = 4 V dc               | I <sub>EBO2</sub> |           | 10         | nA dc |
| Collector to base cutoff current | 3036   | Bias condition D   | I <sub>CBO2</sub> |           |            |       |
| 2N2218, 2N2219                   |        | V <sub>CB</sub> = 50 V dc                                |                   |           | 10         | nA dc |
| 2N2218A, 2N2219A                 |        | $V_{CB} = 60 \text{ V dc}$                               |                   |           | 10         | nA dc |
| 2N2218AL, 2N2219AL               |        | V <sub>CB</sub> = 60 V dc                                |                   |           | 10         | nA dc |
| Forward-current transfer ratio   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 0.1 \text{ mA dc};$   | h <sub>FE1</sub>  |           |            |       |
| 2N2218                           |        | pulsed (see 4.5.1)                                       |                   | 20        |            |       |
| 2N2219                           |        |  |                   | 35        |            |       |
| 2N2218A, 2N2218AL                |        |  |                   | 30        |            |       |
| 2N2219A, 2N2219AL                |        |  |                   | 50        |            |       |
| Forward-current transfer ratio   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 1.0 \text{ mA dc};$   | h <sub>FE2</sub>  |           |            |       |
| 2N2218                           |        | pulsed (see 4.5.1)                                       |                   | 25        | 150        |       |
| 2N2219                           |        |  |                   | 50        | 325        |       |
| 2N2218A, 2N2218AL                |        |  |                   | 35        | 150        |       |
| 2N2219A, 2N2219AL                |        |  |                   | 75        | 325        |       |
| Forward-current transfer ratio   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 10 \text{ mA dc};$    | h <sub>FE3</sub>  |           |            |       |
| 2N2218                           |        | pulsed (see 4.5.1)                                       |                   | 35        |            |       |
| 2N2210<br>2N2219                 |        |  |                   | 75        |            |       |
| 2N2218A, 2N2218AL                |        |  |                   | 40        |            |       |
| 2N2219A, 2N2219AL                |        |  |                   | 100       |            |       |
| Forward-current transfer ratio   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 150 \text{ mA dc};$   | h <sub>FE4</sub>  |           |            |       |
| 2N2219                           |        | pulsed (see 4.5.1)                                       |                   | 40        | 120        |       |
| 2N2218<br>2N2219                 |        |  |                   | 40<br>100 | 120<br>300 |       |
| 2N2218A, 2N2218AL                |        |  |                   | 40        | 120        |       |
| 2N2219A, 2N2219AL                |        |  |                   | 100       | 300        |       |
| Forward-current transfer         | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 500 \text{ mA dc};$   | h <sub>FE5</sub>  |           |            |       |
| ratio                            |        | pulsed (see 4.5.1)                                       | 1                 | 0.5       |            |       |
| 2N2218<br>2N2219                 |        |  |                   | 20<br>30  |            |       |
| 2N2218A, 2N2218AL                |        |  |                   | 20        |            |       |
| 2N2219A, 2N2219AL                |        |  |                   | 30        |            |       |

TABLE I. Group A inspection - Continued.

| Inspection 1/  |        | MIL-STD-750  |                        | Liı               | mit               | Unit                 |
|--|--------|--|------------------------|-------------------|-------------------|----------------------|
|  | Method | Conditions   | Symbol                 | Min               | Max               |                      |
| Subgroup 2 - Continued   |        |  |                        |                   |                   |                      |
| Collector-emitter saturation<br>voltage<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                          | 3071   | $I_C$ = 150 mA dc; $I_B$ = 15 mA dc; pulsed (see 4.5.1)  | V <sub>CE</sub> (sat)1 |                   | 0.4<br>0.3<br>0.3 | V dc<br>V dc<br>V dc |
| Collector-emitter saturation<br>voltage<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                          | 3071   | $I_C$ = 500 mA dc; $I_B$ = 50 mA dc; pulsed (see 4.5.1)  | V <sub>CE(sat)2</sub>  |                   | 1.6<br>1.0<br>1.0 | V dc<br>V dc<br>V dc |
| Base-emitter saturation<br>voltage<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                               | 3066   | Test condition A; $I_C = 150$ mA dc; $I_B = 15$ mA dc; pulsed (see 4.5.1)  | V <sub>BE(sat)1</sub>  | 0.6<br>0.6<br>0.6 | 1.3<br>1.2<br>1.2 | V dc<br>V dc<br>V dc |
| Base-emitter saturation<br>voltage<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                               | 3066   | Test condition A; $I_C = 500$ mA dc; $I_B = 50$ mA dc; pulsed (see 4.5.1)  | V <sub>BE(sat)2</sub>  |                   | 2.6<br>2.0<br>2.0 | V dc<br>V dc<br>V dc |
| Subgroup 3   |        |  |                        |                   |                   |                      |
| High temperature operation   |        | T <sub>A</sub> = +150°C  |                        |                   |                   |                      |
| Collector to base cutoff<br>current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL<br>Low temperature operation | 3036   | Bias condition D $V_{CB} = 50 \text{ V dc}$ $V_{CB} = 60 \text{ V dc}$ $V_{CB} = 60 \text{ V dc}$ $V_{CB} = 60 \text{ V dc}$ $T_{A} = -55^{\circ}\text{C}$ | Ісвоз                  |                   | 10                | μA dc                |
| Forward-current transfer ratio<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                                   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 10 \text{ mA dc}$   | h <sub>FE6</sub>       | 15<br>35<br>35    |                   |                      |

TABLE I. Group A inspection - Continued.

| Inspection 1/  |        | MIL-STD-750  |                  | Li                   | mit               | Unit           |
|--|--------|--|------------------|----------------------|-------------------|----------------|
|  | Method | Conditions   | Symbol           | Min                  | Max               |                |
| Subgroup 4   |        |  |                  |                      |                   |                |
| Magnitude of common emitter small-signal short- circuit forward current transfer ratio                                     | 3306   | $V_{CE} = 20 \text{ V dc}; I_{C} = 20 \text{ mA dc};$<br>f = 100 MHz | h <sub>fe</sub>  | 2.5                  | 12                |                |
| Small-signal short-circuit<br>forward current transfer ratio<br>2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL | 3206   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 1 mA dc;<br>f = 1 kHz    | h <sub>fe</sub>  | 25<br>50<br>35<br>75 |                   |                |
| Open circuit output capacitance  | 3236   | $V_{CB} = 10 \text{ V dc}; I_E = 0;$<br>100 kHz \le f \le 1 MHz      | C <sub>obo</sub> |                      | 8                 | pF             |
| Open circuit output capacitance  | 3240   | $V_{EB} = 0.5 \text{ V dc}; I_C = 0;$<br>100 kHz \le f \le 1 MHz     | C <sub>ibo</sub> |                      | 25                | pF             |
| Saturated turn-on time<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        | (See figure 6)   | t <sub>on</sub>  |                      | 40<br>35<br>35    | ns<br>ns<br>ns |
| Saturated turn-off time<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL<br>Subgroups 5 and 6                   |        | (See figure 7)   | t <sub>off</sub> |                      | 250<br>300<br>300 | ns<br>ns<br>ns |
| Not applicable   |        |  |                  |                      |                   |                |

- 1/ For sampling plan see MIL-PRF-19500.
   2/ For resubmission of failed test in subgroup 1 of table I, double the sample size of the failed test or sequence of tests. A failure in table I, subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.
- 3/ Separate samples may be used.

- Separate samples may be used.
   4/ Not required for JANS devices.
   5/ Not required for laser marked devices.
   6/ This hermetic seal test is an end-point to temp-cycling in addition to electrical measurements.

TABLE II. Group D inspection.

| Method<br>1017 | MIL-STD-750<br>Conditions                                  | Symbol   | Min  | nit<br>Max  | Unit   |
|----------------|--|--|--|---|--|
| 1017           |  |  |  |   |  |
| 1017           |  | 1  |  |   |  |
| 1017           |  |  |  |   |  |
|                | Neutron exposure $V_{CES} = 0 \text{ V}$                   |  |  |   |  |
| 3036           | Condition D  | ICBO1  |  |   |  |
|                | $V_{CB} = 60 \text{ V dc}$                                 | 10201  |  | 20  | μA dc  |
|                | $V_{CB} = 75 \text{ V dc}$                                 |  |  | 20  | μA dc  |
|                | $V_{CB} = 75 \text{ V dc}$                                 |  |  | 20  | μA dc  |
| 3061           | Condition D  | I <sub>EBO1</sub>  |  |   |  |
|                |  |  |  |   | μA dc  |
|                | ==   |  |  |   | μA dc  |
|                | $V_{EB} = 6 V dC$  |  |  | 20  | μA dc  |
| 3011           | Bias condition D; I <sub>E</sub> = 10 mA dc;               | V <sub>(BR)CEO</sub>   |  |   |  |
|                | pulsed (see 4.5.1).  |  | 30   |   | V dc   |
|                |  |  | 50   |   | V dc   |
|                |  |  | 50   |   | V dc   |
| 3041           | Bias condition C   | I <sub>CES</sub>   |  |   |  |
|                |  |  |  | 20  | Al.  |
|                |  |  |  |   | nA dc  |
|                | <del>-</del>   |  |  |   | nA do  |
|                | $V_{CE} = 50 \text{ V dc}$                                 |  |  | 20  | nA dc  |
| 3061           | Bias condition D; V <sub>EB</sub> = 4 V dc                 | I <sub>EBO2</sub>  |  | 20  | nA dc  |
| 3036           | Bias condition D   | I <sub>CBO2</sub>  |  |   |  |
|                | Von = 50 V dc  |  |  | 20  | nA dc  |
|                |  |  |  |   | nA do  |
|                |  |  |  |   | nA do  |
|                | vCB = 60 v dc  |  |  | 20  | 11,7 00  |
| 3076           | $V_{CE} = 10 \text{ V dc}$ ; $I_{C} = 0.1 \text{ mA dc}$ ; | [h <sub>FE1</sub> ] <u>5</u> /   |  |   |  |
|                | pulsed (see 4.5.1)   |  | [10]   |   |  |
|                |  |  |  |   |  |
|                |  |  | [15]   |   |  |
|                |  |  | [25]   |   |  |
| 3076           | $V_{CE} = 10 \text{ V dc}$ ; $I_{C} = 1.0 \text{ mA dc}$ ; | [h <sub>FE2</sub> ] <u>5</u> /   |  |   |  |
|                | pulsed (see 4.5.1)   |  |  |   |  |
|                |  |  | [12.5]   | 150   |  |
|                |  |  |  |   |  |
|                |  |  |  |   |  |
|                | 3061<br>3011<br>3041<br>3061<br>3036                       | V <sub>CB</sub> = 60 V dc<br>V <sub>CB</sub> = 75 V dc<br>V <sub>CB</sub> = 75 V dc<br>3061 Condition D<br>V <sub>EB</sub> = 5 V dc<br>V <sub>EB</sub> = 6 V dc<br>3011 Bias condition D; I <sub>E</sub> = 10 mA dc;<br>pulsed (see 4.5.1).<br>3041 Bias condition C<br>V <sub>CE</sub> = 30 V dc<br>V <sub>CE</sub> = 50 V dc<br>V <sub>CE</sub> = 50 V dc<br>3061 Bias condition D; V <sub>EB</sub> = 4 V dc<br>3036 Bias condition D<br>V <sub>CB</sub> = 50 V dc<br>V <sub>CB</sub> = 60 V dc;<br>V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 0.1 mA dc;<br>pulsed (see 4.5.1) | VCB = 60 V dc   VCB = 75 V dc   VCB = 75 V dc     3061 | VCB = 60 V dc       VCB = 75 V dc         3061       Condition D         VEB = 5 V dc       VEB = 5 V dc         VEB = 6 V dc       VEB = 6 V dc         3011       Bias condition D; IE = 10 mA dc; pulsed (see 4.5.1).       V(BR)CEO         3041       Bias condition C       ICES         VCE = 30 V dc       VCE = 50 V dc       VCE = 50 V dc         VCE = 50 V dc       VCE = 50 V dc       ICBO2         VCB = 50 V dc       VCB = 60 V dc       ICBO2         VCB = 60 V dc       VCB = 60 V dc       ICBO2         3076       VCE = 10 V dc; IC = 0.1 mA dc; pulsed (see 4.5.1)       Interval Interva | VCB = 60 V dc   VCB = 75 V dc   20   20   20   20   20   20   20   2 |

TABLE II. Group D inspection - Continued.

| Inspection <u>1</u> / <u>2</u> / <u>3</u> /                |        | MIL-STD-750  |                                | Limit                            |                          | Unit                 |
|--|--------|--|--------------------------------|----------------------------------|--------------------------|----------------------|
|  | Method | Conditions   | Symbol                         | Min                              | Max                      |                      |
| Subgroup 1 - Continued.                                    |        |  |                                |                                  |                          |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 10 mA dc;<br>pulsed (see 4.5.1)                    | [h <sub>FE3</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | paroca (coo non)   |                                | [17.5]<br>[37.5]<br>[20]<br>[50] |                          |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 150 mA dc;<br>pulsed (see 4.5.1)                   | [h <sub>FE4</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | pulsed (see 4.6.1)   |                                | [20]<br>[50]<br>[20]<br>[50]     | 120<br>300<br>120<br>300 |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 500 mA dc;<br>pulsed (see 4.5.1)                   | [h <sub>FE5</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | puiseu (see 4.3.1)   |                                | [10]<br>[15]<br>[10]<br>[15]     |                          |                      |
| Collector-emitter saturation voltage                       | 3071   | I <sub>C</sub> = 150 mA dc; I <sub>B</sub> = 15 mA dc;<br>pulsed (see 4.5.1)                   | V <sub>CE(sat)1</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        |  |                                |                                  | 0.46<br>0.35<br>0.35     | V dc<br>V dc<br>V dc |
| Collector-emitter saturation voltage                       | 3071   | $I_C = 500 \text{ mA dc}$ ; $I_B = 50 \text{ mA dc}$ ; pulsed (see 4.5.1)                      | V <sub>CE(sat)2</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        |  |                                |                                  | 1.84<br>1.15<br>1.15     | V dc<br>V dc<br>V dc |
| Base-emitter saturation voltage                            | 3066   | Test condition A; I <sub>C</sub> = 150 mA dc;<br>I <sub>B</sub> = 15 mA dc; pulsed (see 4.5.1) | V <sub>BE(sat)1</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        | 3  |                                | 0.6<br>0.6<br>0.6                | 1.50<br>1.38<br>1.38     | V dc<br>V dc<br>V dc |
| Base-emitter saturation voltage                            | 3066   | Test condition A; I <sub>C</sub> = 500 mA dc;<br>I <sub>B</sub> = 50 mA dc; pulsed (see 4.5.1) | V <sub>BE(sat)2</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        | 18 – 30 Hz 40, paised (366 4.3.1)  |                                |                                  | 3.0<br>2.3<br>2.3        | V dc<br>V dc<br>V dc |

TABLE II. <u>Group D inspection</u> - Continued.

| Inspection <u>1</u> / <u>2</u> / <u>3</u> /  |        | MIL-STD-750   |                                | Lir                                | nit                      | Unit                    |
|--|--------|---|--------------------------------|------------------------------------|--------------------------|-------------------------|
|  | Method | Conditions  | Symbol                         | Min                                | Max                      |                         |
| Subgroup 2   |        |   |                                |                                    |                          |                         |
| Total dose irradiation<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                     | 1019   | Gamma exposure V <sub>CES</sub> = 24 V V <sub>CES</sub> = 40 V V <sub>CES</sub> = 40 V                |                                |                                    |                          |                         |
| Collector to base cutoff current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL           | 3036   | Condition D<br>$V_{CB} = 60 \text{ V dc}$<br>$V_{CB} = 75 \text{ V dc}$<br>$V_{CB} = 75 \text{ V dc}$ | I <sub>CBO1</sub>              |                                    | 20<br>20<br>20           | μΑ dc<br>μΑ dc<br>μΑ dc |
| Emitter to base cutoff current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL             | 3061   | Condition D<br>$V_{EB} = 5 \text{ V dc}$<br>$V_{EB} = 6 \text{ V dc}$<br>$V_{EB} = 6 \text{ V dc}$    | I <sub>EBO1</sub>              |                                    | 20<br>20<br>20           | μΑ dc<br>μΑ dc<br>μΑ dc |
| Breakdown voltage, collector to<br>emitter<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL | 3011   | Bias condition D; $I_E = 10$ mA dc; pulsed (see 4.5.1).   | V <sub>(BR)</sub> CEO          | 30<br>50<br>50                     |                          | V dc<br>V dc<br>V dc    |
| Collector to emitter cutoff  | 3041   | Bias condition C  | I <sub>CES</sub>               |                                    |                          |                         |
| current<br>2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL                                    |        | $V_{CE} = 30 \text{ V dc}$ $V_{CE} = 50 \text{ V dc}$ $V_{CE} = 50 \text{ V dc}$                      | 020                            |                                    | 20<br>20<br>20           | nA dc<br>nA dc<br>nA dc |
| Emitter to base cutoff current   | 3061   | Bias condition D; V <sub>EB</sub> = 4 V dc  | I <sub>EBO2</sub>              |                                    | 20                       | nA dc                   |
| Collector to base cutoff current 2N2218, 2N2219  | 3036   | Bias condition D  | I <sub>CBO2</sub>              |                                    |                          |                         |
| 2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        | $V_{CB} = 50 \text{ V dc}$ $V_{CB} = 60 \text{ V dc}$ $V_{CB} = 60 \text{ V dc}$                      |                                |                                    | 20<br>20<br>20           | nA dc<br>nA dc<br>nA dc |
| Forward-current transfer ratio   | 3076   | $V_{CE} = 10 \text{ V dc}; I_{C} = 0.1 \text{ mA dc};$ pulsed (see 4.5.1)                             | [h <sub>FE1</sub> ] <u>5</u> / |                                    |                          |                         |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL   |        | [ Falloca (000 110.1)   |                                | [10]<br>[17.5]<br>[15]<br>[25]     |                          |                         |
| Forward-current transfer ratio   | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 1.0 mA dc;  | [h <sub>FE2</sub> ] <u>5</u> / |                                    |                          |                         |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL   |        | pulsed (see 4.5.1)  |                                | [12.5]<br>[25]<br>[17.5]<br>[37.5] | 150<br>325<br>150<br>325 |                         |

TABLE II. <u>Group D inspection</u> - Continued.

| Inspection <u>1</u> / <u>2</u> / <u>3</u> /                |        | MIL-STD-750  |                                | Limit                            |                          | Unit                 |
|--|--------|--|--------------------------------|----------------------------------|--------------------------|----------------------|
|  | Method | Conditions   | Symbol                         | Min                              | Max                      |                      |
| Subgroup 2 - Continued.                                    |        |  |                                |                                  |                          |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 10 mA dc;<br>pulsed (see 4.5.1)                    | [h <sub>FE3</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | parees (ess norry  |                                | [17.5]<br>[37.5]<br>[20]<br>[50] |                          |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 150 mA dc;<br>pulsed (see 4.5.1)                   | [h <sub>FE4</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | parcea (cos no)  |                                | [20]<br>[50]<br>[20]<br>[50]     | 120<br>300<br>120<br>300 |                      |
| Forward-current transfer ratio                             | 3076   | V <sub>CE</sub> = 10 V dc; I <sub>C</sub> = 500 mA dc; pulsed (see 4.5.1)                      | [h <sub>FE5</sub> ] <u>5</u> / |                                  |                          |                      |
| 2N2218<br>2N2219<br>2N2218A, 2N2218AL<br>2N2219A, 2N2219AL |        | pulsed (see 4.5.1)   |                                | [10]<br>[15]<br>[10]<br>[15]     |                          |                      |
| Collector-emitter saturation voltage                       | 3071   | I <sub>C</sub> = 150 mA dc; I <sub>B</sub> = 15 mA dc;<br>pulsed (see 4.5.1)                   | V <sub>CE(sat)1</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        |  |                                |                                  | 0.46<br>0.35<br>0.35     | V dc<br>V dc<br>V dc |
| Collector-emitter saturation voltage                       | 3071   | I <sub>C</sub> = 500 mA dc; I <sub>B</sub> = 50 mA dc;<br>pulsed (see 4.5.1)                   | V <sub>CE(sat)2</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        |  |                                |                                  | 1.84<br>1.15<br>1.15     | V dc<br>V dc<br>V dc |
| Base-emitter saturation voltage                            | 3066   | Test condition A; I <sub>C</sub> = 150 mA dc;<br>I <sub>B</sub> = 15 mA dc; pulsed (see 4.5.1) | V <sub>BE(sat)1</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        |  |                                | 0.6<br>0.6<br>0.6                | 1.50<br>1.38<br>1.38     | V dc<br>V dc<br>V dc |
| Base-emitter saturation voltage                            | 3066   | Test condition A; I <sub>C</sub> = 500 mA dc;<br>I <sub>B</sub> = 50 mA dc; pulsed (see 4.5.1) | V <sub>BE(sat)2</sub>          |                                  |                          |                      |
| 2N2218, 2N2219<br>2N2218A, 2N2219A<br>2N2218AL, 2N2219AL   |        | 18 – 33 HW (40, Palison (500 4.5.1)  |                                |                                  | 3.0<br>2.3<br>2.3        | V dc<br>V dc<br>V dc |

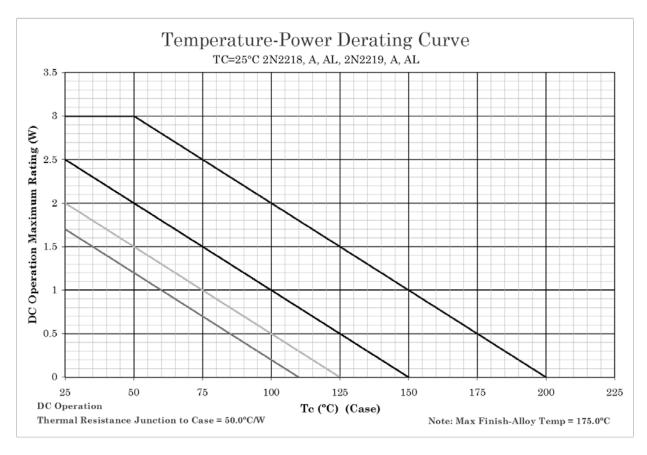
## TABLE II. Group D inspection - Continued.

- 1/ Tests to be performed on all devices receiving radiation exposure.
  2/ For sampling plan, see MIL-PRF-19500.
  3/ Electrical characteristics apply to device types unless otherwise noted.
  4/ See 6.2.e herein.
- 5/ See method 1019 of MIL-STD-750 for how to determine [hFE] by first calculating the delta (1/hFE) from the pre- and post-radiation  $h_{\text{FE}}$ . Notice the  $[h_{\text{FE}}]$  is not the same as  $h_{\text{FE}}$  and cannot be measured directly. The  $[h_{\text{FE}}]$ value can never exceed the pre-radiation minimum h<sub>FE</sub> that it is based upon.

TABLE III. Group E inspection (all quality levels) - for qualification or re-qualification only.

|                                  |        | MIL-STD-750   | Qualification       |
|----------------------------------|--------|---|---------------------|
| Inspection                       | Method | Conditions  |                     |
| Subgroup 1                       |        |   | 45 devices<br>c = 0 |
| Temperature cycling (air to air) | 1051   | Test condition C, 500 cycles  |                     |
| Hermetic seal                    | 1071   |   |                     |
| Fine leak<br>Gross leak          |        |   |                     |
| Electrical measurements          |        | See table I, subgroup 2 herein.   |                     |
| Subgroup 2                       |        |   | 45 devices<br>c = 0 |
| Intermittent life                | 1037   | $V_{CB}$ = 10 V dc, 6,000 cycles, forced air cooling allowed on cooling cycle only. Adjust device current, or power, to achieve a minimum $\Delta T_J$ of +100°C. |                     |
| Electrical measurements          |        | Table I, subgroup 2 herein.   |                     |
| Subgroup 4                       |        |   |                     |
| Thermal impedance curves         |        | See MIL-PRF-19500, table E-IX, group E, subgroup 4.   |                     |
| Subgroup 5                       |        |   |                     |
| Not applicable                   |        |   |                     |
| Subgroup 6                       |        |   | 11 devices          |
| Electrostatic discharge (ESD)    | 1020   |   |                     |
| Subgroup 8                       |        |   | 45 devices          |
| Reverse stability                | 1033   | Condition B.  | c = 0               |
| . to to to otability             | .000   |   |                     |

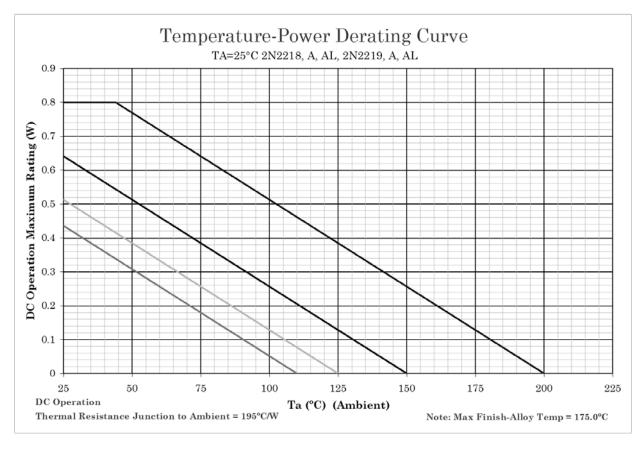
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### NOTES:

- This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at ≤ T<sub>J</sub> specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T<sub>J</sub> allowed.
- 2. Derate design curve constrained by the maximum junction temperature ( $T_J \le 200$  °C) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at  $T_J \le 150^{\circ}C$ , where the maximum temperature of electrical test is performed.
- 4. Derate design curve chosen at  $T_J \le 125^{\circ}C$ , and  $110^{\circ}C$  to show power rating where most users want to limit  $T_J$  in their application.

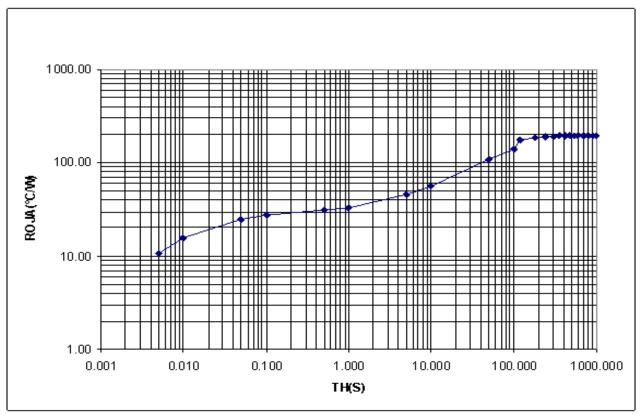
FIGURE 2. Derating for 2N2218, 2N2218A, 2N2218AL, 2N2219, 2N2219A, and 2N2219AL ( $R_{\theta JC}$ ) (TO-39 and TO-5).



### NOTES:

- This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at ≤ T<sub>J</sub> specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T<sub>J</sub> allowed.
- 2. Derate design curve constrained by the maximum junction temperature ( $T_J \le 200^{\circ}C$ ) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at  $T_J \le 150^{\circ}C$ , where the maximum temperature of electrical test is performed.
- 4. Derate design curve chosen at  $T_J \le 125$  °C, and 110 °C to show power rating where most users want to limit  $T_J$  in their application.

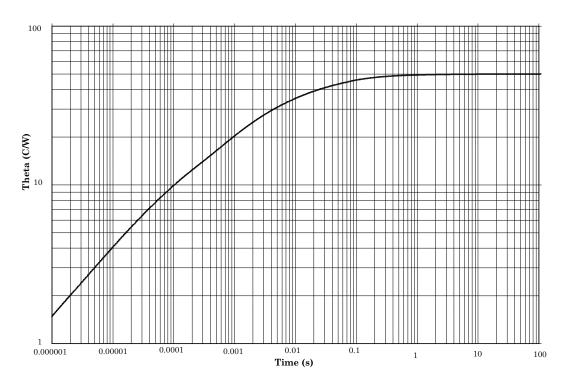
FIGURE 3. Derating for 2N2218, 2N2218A, 2N2218AL, 2N2219, 2N2219A, and 2N2219AL ( $R_{\theta JA}$ ) (TO-39 and TO-5).



 $T_A$  = +25°C, 800 mW, Thermal resistance  $R_{\theta JA}$  = 195°C/W

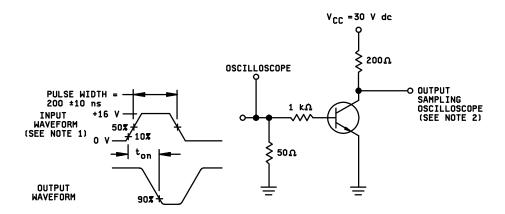
FIGURE 4. Thermal impedance graph ( $R_{\theta JA}$ ) for 2N2218, 2N2218A, 2N2218AL, 2N2219, 2N2219A, and 2N2219AL (TO-39 and TO-5).

## **Maximum Thermal Impedance**



 $T_C$  = +25°C, 3.0 W; Thermal resistance  $R_{\theta JC}$  = 50°C/W

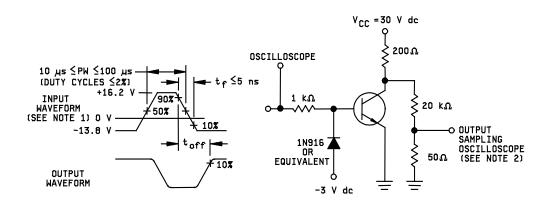
FIGURE 5. Thermal impedance graph (R<sub>0</sub>JC) for 2N2218, 2N2218A, 2N2218AL, 2N2219, 2N2219A, and 2N2219AL (TO-39 and TO-5).



### NOTES:

- 1. The rise time  $(t_r)$  of the applied pulse shall be  $\leq 2.0$  ns, duty cycle  $\leq 2$  percent and the generator source impedance shall be 50 ohms.
- 2. Sampling oscilloscope:  $Z_{in} \ge 100$  K ohms,  $C_{in} \le 12$  pF, rise time  $\le .2$  ns.

FIGURE 6. Saturated turn-on switching time test circuit.



## NOTES:

- 1. The rise time  $(t_r)$  of the applied pulse shall be  $\leq 2.0$  ns, duty cycle  $\leq 2$  percent and the generator source impedance shall be 50 ohms.
- 2. Sampling oscilloscope:  $Z_{in} \ge 100$  K ohms,  $C_{in} \le 12$  pF, rise time  $\le .2$  ns.

FIGURE 7. Saturated turn-off switching time test circuit.

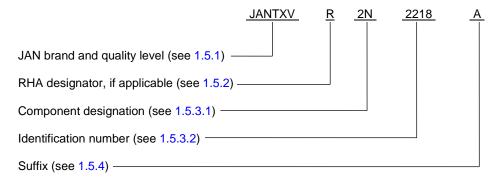
### 5. PACKAGING

5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

#### 6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

- 6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.
- \* 6.2 Acquisition requirements. Acquisition documents should specify the following:
  - a. Title, number, and date of this specification.
  - b. Packaging requirements (see 5.1).
  - c. Lead finish (see 3.4.1).
- \* d. The complete PIN, see 1.5 and 6.4.
  - e. For acquisition of RHA designed devices, table II, subgroup 1 testing of group D is optional. If subgroup 1 testing is desired, it must be specified in the contract.
- \* 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: /VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail <a href="mailto:vqe.chief@dla.mil">vqe.chief@dla.mil</a>. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at <a href="mailto:https://assist.dla.mil">https://assist.dla.mil</a>.
- 6.4 PIN construction example. The PINs for encapsulated devices are construction using the following form.



\* 6.5 List of PINs. The following is a list of possible PINs available on this specification sheet.

|               | PINs for types 2 | 2N2218, and 2N2219 |                   |
|---------------|------------------|--------------------|-------------------|
| JAN2N2218     | JANTXV2N2218     | JANTXVR2N2218      | JANS#2N2218 (1)   |
| JAN2N2218A    | JANTXV2N2218A    | JANTXVR2N2218A     | JANS#2N2218A (1)  |
| JAN2N2218AL   | JANTXV2N2218AL   | JANTXVR2N2218AL    | JANS#2N2218AL (1) |
| JAN2N2219     | JANTXV2N2219     | JANTXVR2N2219      | JANS#2N2219 (1)   |
| JAN2N2219A    | JANTXV2N2219A    | JANTXVR2N2219A     | JANS#2N2219A (1)  |
| JAN2N2219AL   | JANTXV2N2219AL   | JANTXVR2N2219AL    | JANS#2N2219AL (1) |
| JANTX2N2218   | JANS2N2218       | JANTXVF2N2218      |                   |
| JANTX2N2218A  | JANS2N2218A      | JANTXVF2N2218A     |                   |
| JANTX2N2218AL | JANS2N2218AL     | JANTXVF2N2218AL    |                   |
| JANTX2N2219   | JANS2N2219       | JANTXVF2N2219      |                   |
| JANTX2N2219A  | JANS2N2219A      | JANTXVF2N2219A     |                   |
| JANTX2N2219AL | JANS2N2219AL     | JANTXVF2N2219AL    |                   |

<sup>(1)</sup> The # represents one of eight RHA designators available (M, D, P, L, R, F, G, or H).

Custodians:

Army - CR Navy - EC Air Force - 85 NASA - NA

DLA - CC

Review activities:

Army - AR, MI, SM Navy - AS, MC, SH Air Force - 19, 71, 99 Preparing activity: DLA - CC

(Project 5961-2015-018)

<sup>\* 6.6 &</sup>lt;u>Changes from previous issue</u>. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the previous issue.

<sup>\*</sup> NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil .