

PI3HDX1204E

HDMI 2.0 6Gbps Linear ReDriver Level Shifter for the Sink/DFE-side application

Description

PI3HDX1204E is the HDMI 2.0 Linear ReDriver with the Level Shifter, supporting the minimum additive jitters. The linear Re-Driver provides the easiness of handling the signal integrity issues known in the component placement and the setting parameters of Equalization, Voltage Swing and Flat Gain compensation between Source-side and Sink-side link system.

The advantage of Linear ReDriver does not block the original source differential signals to maximize the Sink-side Receiver Digital Feedback Equalization (DFE) Feedback circuits to improve the high-speed linked signal quality.

The optimization of the signal quality over a variety of physical mediums by reducing Inter-symbol Interference (ISI) jitters can be done by the pin-strapping or I2C programming.

In EEPROM mode, the Equalization, Voltage Swing and Gain controls can be automatically loaded during the system power-up to eliminate the need of external microprocessor or software driver.

Features

- ➔ HDMI 2.0 Compliant TMDS Linear Redriver with 2x Improved Jitter Performance than conventional technology
- → DP++ Level Shifting for HDMI output
- → Linear ReDriver increases TMDS Link Margin supporting Sink-side DFE (Decision Feedback Equalizers) receiver
- → Every Channel's Equalizations, Swings and Gains are programmable Independently
- → Support Pin- strap and I2C Programming
- → Flexible 4-bit I2C address selectable
- → Power supply: 3.3V
- → Package (Pb-Free & Green):
 - 32-pin TQFN (3x6mm)
 - 42-pin TQFN (3.5x9mm)

Applications

→ TVs and Monitors for Sink-side Devices

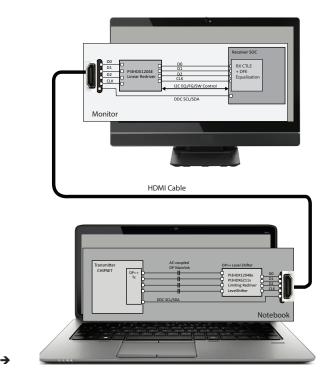


Figure 1. Monitor for sink-side with Rx DFE receiver Figure 2.

Ordering Information

Ordering Number	Package Code	Eco Plan
PI3HDX1204E ZLEX	ZL	Pb-free & Green, 32-pin TQFN
PI3HDX1204E ZHEX	ZH	Pb-free & Green, 42pin TQFN





2. General Information

2.1 Revision History

Revision	Description of Changes
March 2016	Pin-out (p8): FGx(x=0,1) Pin name typo fixed.
April 2016	Electrical(p17): tSK_INTRA_OUT changed 5 typ, 10 max ps
May 2016	Application(p30): More informative system EE contents added. : DDC source-side pull-up changed to 10k-Ohm from 2k-Ohm
June 2016	Mechanical (p39): EPAD outline changed
Oct 2016	Diodes Disclaimer added

2.2 PI3HDX1204D to PI3HDX1204E PDN Notice

PI3HDX1204E is a production part number of PI3HDX1204D. The detail comparison is summarized below.

	PI3HDX1204E	PI3HDX1204D
Changes	32-pin TQFN package added	End of Life
Pin-out	No change	
Function control	No change	
Application Note	PI3HDX1204D application note and schematics are applicable to the PI3HDX1204E.	

2.3 Similar Products Comparison

	PI3HDX6211	PI3HDX1204B1	PI3HDX1204E
Redriver Type	Limiting type	Limiting type	Linear type
EQ at 6Gbps	22 dB	22 dB	10 dB
Output Swing control	Swing/Pre-Emphasis control	Swing/Pre-Emphasis control	Follow source Swing/Pre-Emphasis
DDC Switch/Buffer	Built-in	No	No
HDMI1.4/2.0 Type ID	Built-in	No	No
Ioff Protection	Built-in	External Power Switch	External Power Switch
Data Rate (Gbps)	6 Gbps	6 Gbps	6 Gbps
Application	Source	Source	Sink
Availability	ES: Now MP: 4Q2017	Production	Production





2.4 Related Products

Part Numbers	Products Description
PI3DPX1203	DisplayPort 1.3 Linear ReDriver for Source/Sink/Cable Application
PI3WVR12412	Wide Voltage Range 1:2 DP 1.2 & HDMI 2.0 Passive Switch
PI3WVR31310	Wide Voltage Range 1:3 DP 1.2 & HDMI 2.0 Passive Switch
PI3HDX414	HDMI 1.4b Splitter 1:4 with Signal Conditioning for 3.4Gbps Application
PI3HDX412BD	HDMI 1.4b Splitter 1:2 with Signal Conditioning for 3.4Gbps Application
PI3HDX511D/E	Ultra Low Power HDMI 1.4b ReDriver and DP++ Level Shifter
PI3HDX511F	High EQ HDMI 1.4b ReDriver and DP++ Level Shifter for Sink/Source Application
PI3EQXDP1201	DisplayPort 1.2 ReDriver with built-in AUX Listener
PI3HDX621	HDMI 1.4 2:1 Active Switch with built-in ARC and Fast Switching support
PI3HDMI336	Active HDMI 3:1 Switch/Re-driver with I2C control and ARC Transmitter

2.5 Product Status Definition

Datasheet	Product Status	Definition
Advanced	Formative / In Design	Datasheet contains the design specifications for product development. Specifications may change in any manner without notice.
Preliminary	First Production	Datasheet contains preliminary data; supplementary data will be pub- lished at a later date. Diodes Semiconductor reserves the right to make changes at any time without notice to improve design.
No Identification Needed	Full Production	Datasheet contains final specifications. Diodes Semiconductor reserves the right to make changes at any time without notice to improve the design.
Obsolete	Not In Production	Datasheet contains specifications on a product that is discontinued by Diodes Semiconductor. The datasheet is for reference information only.





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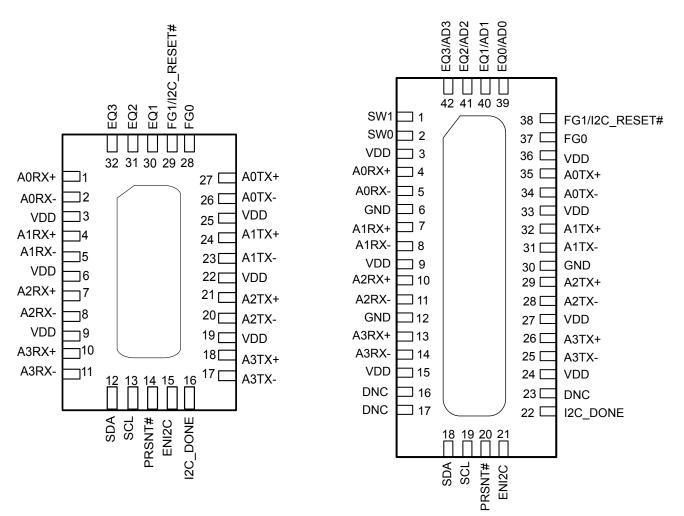
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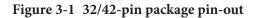


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3. Pin Configuration

3.1 Package Pin-out





Note: In TMDS Data and Clock Differential Pairs of Input and Output, the polarity (+/- or P/N) of each pairs and high-speed data channels A[3:0] can use interchangeably. Output pins of polarity and data channel will always follow the input polarity and data channel assignment changes.





3.2 Pin Description

3.2.1 32-pin package

Pin #	Pin Name	Туре	Description		
Data Signals					
1 2	A0RX+ A0RX-	Ι	TMDS differential positive/negative input for Channel A0, with internal 50Ω Pull-Up and ~ $200k\Omega$ Pull-Up otherwise.		
27 26	A0TX+, A0TX-	0	TMDS differential positive/negative outputs for Channel A0, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.		
4 5	A1RX+, A1RX-	Ι	TMDS differential positive/negative inputs for Channel A1, with internal 50Ω Pull-Up and ~ $200k\Omega$ Pull-Up otherwise.		
24 23	A1TX+, A1TX-	0	TMDS differential positive/negative outputs for Channel A1, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.		
7 8	A2RX+, A2RX-	Ι	TMDS differential positive/negative inputs for Channel A2, with internal 50Ω Pull-Up and ~ $200k\Omega$ Pull-Up otherwise.		
21 20	A2TX+, A2TX-	0	TMDS differential positive/negative outputs for Channel A2, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.		
10 11	A3RX+, A3RX-	Ι	TMDS differential positive/negative inputs for Channel A3, with internal 50Ω Pull-Up and ~200k Ω Pull-Up otherwise.		
18 17	A3TX+, A3TX-	0	TMDS differential positive/negative outputs for Channel A3, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.		
Control Signals	I	1			
12	SDA	I/O	I ² C Serial Data line		
13	SCL	I/O	I ² C Serial Clock line In Master mode (ENI2C pin floating), SCL is an output. Otherwise it is a input as a slave mode.		
		Ι	Cable Present Detect input. This pin has internal $100K\Omega$ pull-up. The pin is active when both PIN mode (ENI2C = LOW) and I2C mode (
14	PRSNT#		ENI2C = HIGH). When High, a cable is not present, and the device is put in lower power mode.		
			When Low, the device is enabled and in normal operation.		
15	ENI2C	Ι	 I2C Enable pin. When LOW, each channel is programmed by the external pin voltage. When HIGH, each channel is programmed by the data stored in the I² bus. When floating, master mode (Read External EEPROM) 		
32,31,30	EQ[3:1]	Ι	EQ Control pin. Inputs with internal $100k\Omega$ pull-up. This pins set the amount of Equalizer Boost in all channels when ENI2C is low.		
	AD[3:1]	Ι	Address bits control pins for I2C programming with internal 100k Ω pullup.		





Pin #	Pin Name	Туре	Description	
29	FG1/I2C_RE- SET#	Ι	 Shared pin for Gain Control bit-1 and I2C Reset pin. Inputs with internal 100kΩ pull up resistor. (1) Sets the output flat gain level bit-1 on all channels when ENI2C is Low. (2) I2C Reset pin. Active Low to reset the registers to default state. 	
28	FG0	Ι	Flat Gain control bit-0 pin. Inputs with internal $100k\Omega$ pull up resistor. Sets the output flat gain level on all channels when ENI2C is low.	
16	I2C_DONE	0	I2C Done pin. Valid register load status output for using the daisy chain I2C master. Low = External EEPROM load failed High = External EEPROM load passed	
Power Pins				
3,6,9,19,22,25	VDD	PWR	3.3V Power supply pins	
Center Pad	GND	GND	Exposed Ground pad.	





3.2.2 42-pin package

Pin #	Pin Name	Туре	Description	
Data Signals			·	
4 5	A0RX+ A0RX-	Ι	TMDS differential positive/negative input for Channel A0, with internal 50Ω Pull-Up and ~200k Ω Pull-Up otherwise.	
35 34	A0TX+, A0TX-	0	TMDS differential positive/negative outputs for Channel A0, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.	
7 8	A1RX+, A1RX-	Ι	TMDS differential positive/negative inputs for Channel A1, with internal 50Ω Pull-Up and ~200k Ω Pull-Up otherwise.	
32 31	A1TX+, A1TX-	0	TMDS differential positive/negative outputs for Channel A1, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.	
10 11	A2RX+, A2RX-	Ι	TMDS differential positive/negative inputs for Channel A2, with internal 50Ω Pull-Up and ~ $200k\Omega$ Pull-Up otherwise.	
29 28	A2TX+, A2TX-	0	TMDS differential positive/negative outputs for Channel A2, with internal 50 Ω Pull-Up and ~2k Ω Pull-Up otherwise.	
13 14	A3RX+, A3RX-	Ι	TMDS differential positive/negative inputs for Channel A3, with internal 50Ω Pull-Up and ~200k Ω Pull-Up otherwise.	
26 25	A3TX+, A3TX-	0	TMDS differential positive/negative outputs for Channel A3, with internal 50Ω Pull-Up and $\sim 2k\Omega$ Pull-Up otherwise.	
Control Signals	L.			
16,17,23	DNC		Do Not Connect	
19	SCL	I/O	I ² C Serial Clock line In Master mode (ENI2C pin floating), SCL is an output. Otherwise it is an input as a slave mode.	
18	SDA	I/O	I ² C Serial Data line	
			Cable Present Detect input.	
20		Ţ	This pin has internal 100K Ω pull-up. The pin is active when both PIN mode (ENI2C = LOW) and I2C mode (ENI2C = HIGH).	
20	PRSNT#	I	When High, a cable is not present, and the device is put in lower power mode.	
			When Low, the device is enabled and in normal operation.	
21	ENI2C	I2C Enable pin.When LOW, each channel is programmed by the external pinIWhen HIGH, each channel is programmed by the data storedbus.When floating, master mode (Read External EEPROM)		





Pin #	Pin Name	Туре	Description	
39,40,41,42	EQ[3:0]	I	EQ Control pin. Inputs with internal $100k\Omega$ pull-up. This pins set the amount of Equalizer Boost in all channel when ENI2C is LOW.	
	AD[3:0]	Ι	I^2C address bits control pins for programming with internal 100k Ω pullup.	
1,2	SW[1:0]	Ι	Output Swing control pins. Inputs with internal $100k\Omega$ pull-up. This pin sets the output Voltage Level in all channel when ENI2C is LOW.	
37	FG0	Ι	Gain Control pin bit 0 Inputs with internal $100k\Omega$ pull up resistor. Sets the output flat gain level on all channels when ENI2C is low.	
38	FG1/I2C_RE- SET#	Ι	 Shared pin for Flat Gain control bit-1 or I2C Reset pin. Inputs with internal 100kΩ pull up resistor. (1) Sets the output flat gain level bit-1 on all channels when ENI2C is Low. (2) I2C Reset pin. Active Low to reset the registers to default state. 	
22	I2C_DONE	0	I2C Done pin. Valid register load status output, use for daisy chain master Low = External EEPROM load failed High = External EEPROM load passed	
Power Pins				
3, 9, 15, 24, 27, 33, 36	VDD	PWR	3.3V Power Supply pins	
6, 12, 30, Center Pad	GND	GND	Exposed Ground pad.	



PI3HDX1204E

4. Functional

4.1 Functional Block

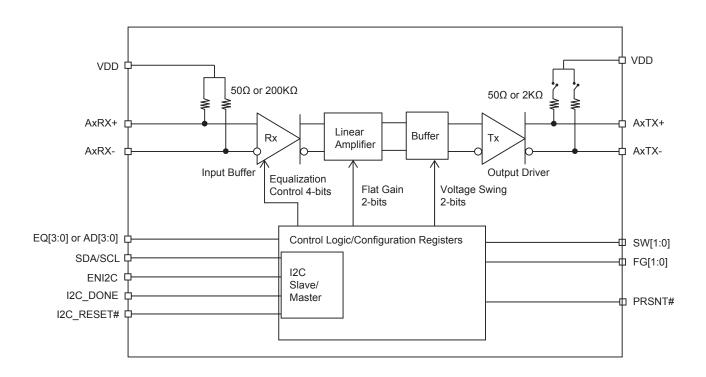


Figure 4-1 Functional Block Diagram



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4.2 Function Description

4.2.1 Power-Down/Enable

When PRSNT# is set to "1", device enter to the power-down mode. When Input 200k Ω and Output High Impedance (HIZ) termination resisters set, each individual channels Ax(x=0,1,2,3) can program the I2C register.

4.2.2 Input Equalization Setting

The EQx(x=0,1,2,3) pins are the pin-strap option for each Ax(x=0,1,2,3) channels. It can also be programmable by the I2C mode.

EQ3	EQ2	EQ1	EQ0	6Gbps Input(dB)
0	0	0	0	3.6
0	0	0	1	4.0
0	0	1	0	4.4
0	0	1	1	4.7
0	1	0	0	5.1
0	1	0	1	5.5
0	1	1	0	5.9
0	1	1	1	6.2
1	0	0	0	6.6
1	0	0	1	6.9
1	0	1	0	7.3
1	0	1	1	7.6
1	1	0	0	8.0
1	1	0	1	8.2
1	1	1	0	8.6
1	1	1	1	8.9

 Table 4-1. Equalization Setting for 42-pin



PI3HDX1204E

EQ3	EQ2	EQ1	6 Gbps Input EQ(dB)	Notes
0	0	0	4.0	(1) EQ0 pin always tied to "1" inter-
0	0	1	4.7	nally in 32-pin package.
0	1	0	5.5	
0	1	1	6.2	
1	0	0	6.9	
1	0	1	7.6	
1	1	0	8.2	
1	1	1	8.9	

Table 4-2. Equalization Setting for 32-pin

4.2.3 Output -1 dB Compression Swing setting

SWx(x=0,1) affects the linearity of the output when input amplitude changes.

 Table 4-3. SW[1:0] Output Swing Setting

SW1	SW0	Voltage Swing mVpp @100MHz	Voltage Swing mVpp @ 6Gbps	Notes
0	0	920	1100	
0	1	1040	1200	
1	0	1280	1300	
1	1	1370	1400	Default Setting. Internally $100 k\Omega$ pull-up.

Note

(1) SW[1:0]=11 setting support by I2C programming in 32-pin package

4.2.4 Flat Gain Setting

FGx(x=0,1) two pins are the selection 2 bits for the DC Flat Gain value.

		- L · · · J · · · · ·
FG1	FG0	Gain (dB)
0	0	-3.5 dB
0	1	-1.5 dB
1	0	+0.5 dB
1	1	+2.5 dB

Table 4-4. Flat Gain FG[1:0] Control





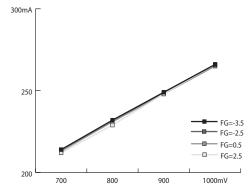


Figure 4-2 Power dissipation mA vs. SW[1:0] setting

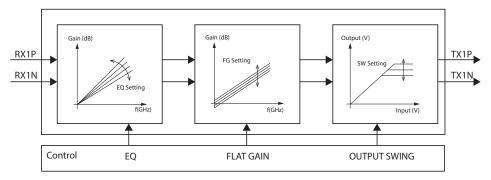


Figure 4-3 Illustration of EQ, Gain and Swing setting

4.3 Output Eye Diagram

4.3.1 Trace Card Loss Informations

Frequency	3 GHz	6GHz	Units
6 inch Input Trace	-1.43	-4	dB
12 inch Input Trace	-6.1	-11	dB
18 inch Input Trace	-8.34	-15	dB
30 inch Input Trace	-10.14	-18	dB
36 inch Input Trace	-12.13	-22	dB
48 inch Input Trace	-16.42	-29	dB

 Table 4-5.
 Characterization Trace Card dB Loss Information



Figure 4-4 Trace board photo



PI3HDX1204E

4.3.2 Output Eye Diagram measurement

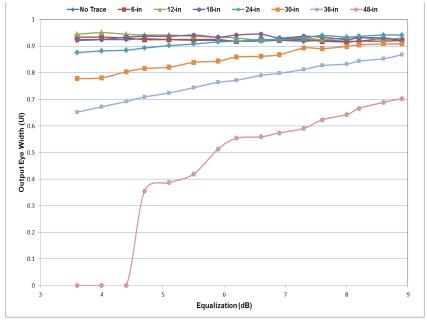


Figure 4-5 Eye Width vs. EQ plots at 6 Gbps, PRBS2^23-1, FG=11 (Gain +2.5dB) Eye Width vs EQ, FG =1000mV, Gain=+2.5dB (Input Swing=800mVd)

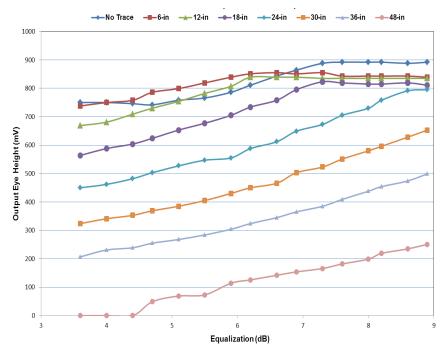


Figure 4-6 Eye Width vs. EQ plots at 6 Gbps, PRBS2^23-1, FG=10 (Gain +0.5dB) Eye Height vs EQ, FG=1000mV, Gain=+2.5dB (input swing=800mVd)



PI3HDX1204E

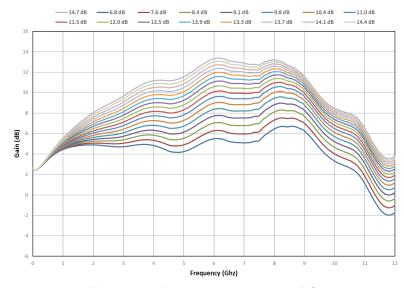


Figure 4-7 Frequency response vs EQ with FG=11(+2.5dB), Output Swing=1000mV, Vdd=3.0V, 25C, Input Power=-15dBm, No Input Trace

4.3.3 Output Eye diagram

Condition: PRBS 2^23-1 pattern, Input Swing=800mVdiff, Output Swing=1000mVdiff

No Trace, FG=0.5dB	6-in trace, FG=0.5dB	12-in trace, FG=0.5dB	18-in trace, FG=0.5dB
EQ=3dB	EQ=3dB		EQ=6dB
24-in trace, FG=0.5dB	30-in trace, FG=0.5dB	36-in trace, FG=0.5dB	48-in trace, FG=0.5dB
EQ=10dB	EQ=13.3dB	EQ=14.5dB	EQ=15dB

Table 4-6. Output Eye diagram by EQ changes at FG 0.5dB



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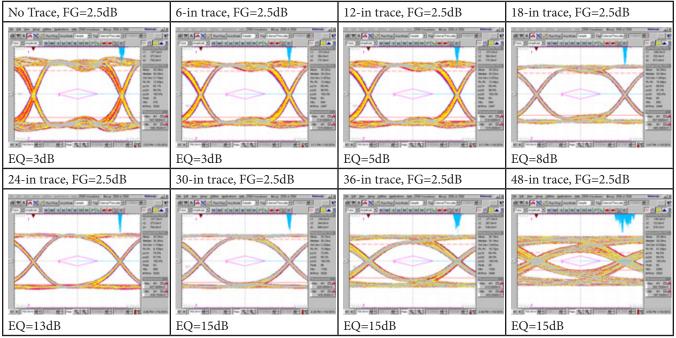


Table 4-7. Output Eye Diagram by EQ changes at FG 2.5dB



5. I2C Programming

5.1 Programming registers

5.1.1 I2C address

A6	A5	A4	A3	A2	A1	A0	R/W
1	1	1	AD3	AD2	AD1	AD0 ⁽¹⁾	1=R, 0=W

(1) Address A0 is always "1" tied high for 32-pin package.

5.1.2 Configuration Registers

BYTE 0					
Bit	Туре	Power up condition	Description	Control affected	Comment
7:0	R		Reserved		
BYTE 1				I	
Bit	Туре	Power up condition	Description	Control affected	Comment
7:0	R		Reserved		
BYTE 2					
Bit	Туре	Power up condition	Description	Control affected	Comment
7	R/W	0		A3 Power down	
6	R/W	0		A2 Power down	
5	R/W	0		A1 Power down	
4	R/W	0		A0 Power down	
3	R/W	0		Reserved	1 = Power down
2	R/W	0		Reserved	
1	R/W	0		Reserved	
0	R/W	0		Reserved	

BYTE 3					
Bit	Туре	Power up condition	Description	Control affected	Comment
7	R/W	0		EQ3	
6	R/W	0	- Channel A0 configuration	EQ2	
5	R/W	0		EQ1	– Equalizer –
4	R/W	0		EQ0	
3	R/W	0		FG1	
2	R/W	0		FG0	- Flat gain
1	R/W	0		SW1	Coursing on
0	R/W	0		SW0	Swing





Bit	Туре	Power up condition	Description	Control affected	Comment
7	R/W	0	•	EQ3	
6	R/W	0	-	EQ2	
5	R/W	0	-	EQ1	Equalizer
4	R/W	0		EQ0	
3	R/W	0	Channel A1 configuration	FG1	
2	R/W	0	_	FG0	– Flat gain
1	R/W	0		SW1	0.
0	R/W	0	-	SW0	Swing
YTE 5					
Bit	Туре	Power up condition	Description	Control affected	Comment
7	R/W	0		EQ3	
6	R/W	0	_	EQ2	
5	R/W	0		EQ1	– Equalizer
4	R/W	0		EQ0	
3	R/W	0	Channel A2 configuration	FG1	– Flat gain
2	R/W	0		FG0	
1	R/W	0		SW1	0.
0	R/W	0	-	SW0	- Swing
BYTE 6				·	
Bit	Туре	Power up condition	Description	Control affected	Comment
7	R/W	0	•	EQ3	
6	R/W	0	-	EQ2	
5	R/W	0	-	EQ1	Equalizer
4	R/W	0		EQ0	
3	R/W	0	Channel A3 configuration	FG1	Elst '
2	R/W	0		FG0	– Flat gain
1	R/W	0		SW1	Servin -
0	R/W	0		SW0	Swing
-					
SYTE 7	There a	Power up condition	Description	Control affected	Comment
BYTE 7 Bit	Туре				
	R/W		Reserved		
Bit	R/W		Reserved		



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5.2 I2C operation

The integrated I2C interface operates as a master or slave device depending on the pin ENI2C being HIZ or HIGH respectively. Standard mode (100Kbps) is supported with 7-bit addressing.

In the Slave mode (ENI2C = HIGH), the device supports Read/Write. The bytes must be accessed in sequential order from the lowest to the highest byte with the ability to stop after any complete byte has been transferred.

Address bits A3 to A0 are programmable to support multiple chips environment. The Data is loaded until a Stop sequence is issued. Master mode (ENI2C = HIZ) supports up to 16 masters connected in daisy chain through connecting I2C_DONE pin to I2C_RE-SET# pin of the next part.

5.2.1 Transferring data

Every byte put on the SDA line must be 8-bits long. Each byte has to be followed by an acknowledge bit. Data is transferred with the most significant bit (MSB) first (see the I2C Data Transfer diagram). It will never hold the clock line SCL LOW to force the master into a wait state.

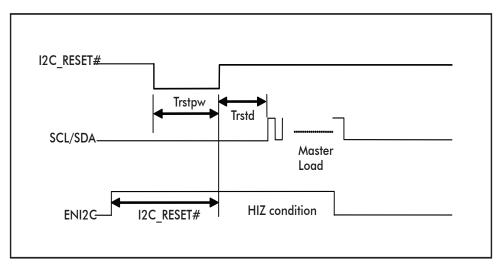


Figure 5-1 Reset and I2C Timing Diagram

5.2.2 Acknowledge requirement

Data transfer with acknowledge is required from the master. When the master releases the SDA line (HIGH) during the acknowledge clock pulse, it will pull down the SDA line during the acknowledge clock pulse so that it remains stable LOW during the HIGH period of this clock pulse as indicated in the I²C Data Transfer diagram. It will generate an acknowledge after each byte has been received.

5.2.3 Data transfer

A data transfer cycle begins with the master issuing a start bit. After recognizing a start bit, it will watch the next byte of information for a match with its address setting. When a match is found it will respond with a read or write of data on the following clocks. Each byte must be followed by an acknowledge bit, except for the last byte of a read cycle which ends with a stop bit.

I2C address: AD3, AD2, AD1, AD0	Data starting location
0000	00H
0001	10H
0010	20H
0011	30H





I2C address: AD3, AD2, AD1, AD0	Data starting location
0100	40H
0101	50H
0110	60H
0111	70H
1000	80H
1001	90H
1010	АОН
1011	В0Н
1100	С0Н
1101	D0H
1110	E0H
1111	F0H

Table 5-1. I2C Address Setting with 4-bits AD[3:0]

A HIGH to LOW transition on the SDA line while SCL is HIGH indicates a START condition. A LOW to HIGH transition on the SDA line while SCL is HIGH defines a STOP condition, as shown in the figure below

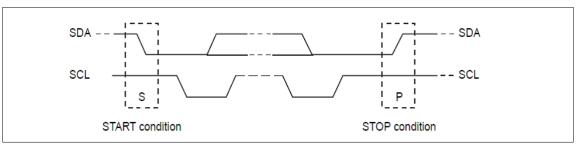
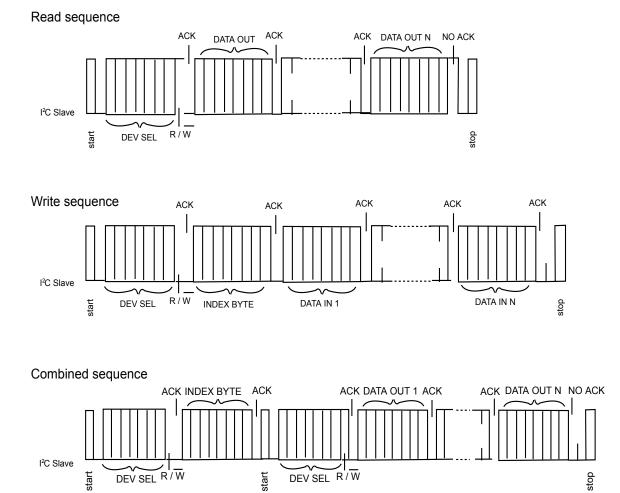


Figure 5-2 I2C Start and Stop Condition



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Notes:

start

1. only block read and block write from the lowest byte are supported for this application.

2. for some I2C application, an offset address byte will be presented at the second byte in write command, which is called dummy byte here and will be simply ignored in this application for correct interoperation.

Figure 5-3 I2C Data Transfer



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6. Electrical Specification

6.1 Absolute Maximum ratings

Supply Voltage to Ground Potential	0.5 V to +4.6 V
DC SIG Voltage	–0.5 V to V_{DD} + 0.5 V
Output Current	
Power Dissipation Continuous	
ESD, HBM	–2 kV to +2 kV
Storage Temperature	65 °C to +150 °C

Note

Stresses greater than those listed under MAXIMUM RATINGS may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

6.2 Recommended operating conditions

3.6	V
3.6	V
100	mVp-p
85	°C
1	00

(1) Typical parameters are measured at VCC = 3.3 ± 0.3 V, TA = 25° C. They are for the reference purposes, and are not production-tested

(2) Allow supply noise (mVp-p sine wave) under typical condition

6.3 Electrical characteristics

Over recommend operating supply and temperature range unless otherwise specified.

6.3.1 LVCMOS DC specifications

Symbol	Parameter	Conditions	Min.	Тур.	Max	Unit
V _{IH}	DC input logic high		$V_{DD}/2 + 0.7$		$V_{DD} + 0.3$	V
V _{IL}	DC input logic low		-0.3		V _{DD} /2 - 0.7	V
V _{OH}	At I_{OH} = -200 μ A		$V_{DD} + 0.2$			V
VOL	At $I_{OL} = -200 \mu A$				0.2	V
V _{hys}	Hysteresis of Schmitt trigger input		0.8			V

6.3.2 Power Dissipation

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
		PRSNT#=0, SW=1000mVdiff, FG=2.5		256		mA
I _{DD} Sup	Supply current	PRSNT#=0, SW=900mVdiff, FG=2.5		240	290	mA
		PRSNT#=0, SW=800mVdiff, FG=2.5 233		233		mA
I _{DDQ}	Quiescent supply current	PRSNT#=1, TMDS Output Disable		2.0	4.2	mA



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6.3.3 Package power ratings

Package	Theta Ja(still air) (°C/W)	Theta Jc (°C/W)	Max. Power Dissipation Rating Ta $\leq 70^{\circ}$
32-pin TQFN (ZL32)	37.05	11.3	1.48W
42-pin TQFN (ZH42)	33.69	15.17	1.63W

6.3.4 Switching I/O characteristics

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit	
V _{RX-DIF-} Fp-p	Peak to peak differential input voltage			200		mV	
T _R	Rise Time	Input signal with 30ps rise time, 20% to 80%		31		ps	
Γ _F	Falling Time	Input signal with 30ps rise time, 20% to 80%		31		ps	
T _{PLH}	Low-to-High Propagation Delay			65		ps	
Γ _{PHL}	High-to-Low Propagation Delay			65		ps	
T _{sk_in-} tra_in	Input Intra-pair Differential Skew tolerance				0.15	UI	
T _{sk_in-} tra_out	Output Intra-pair Differential Skew			5	10	ps	
T _{sk_in-} ter_out	Output Inter-pair Differential Skew			8		ps	
R _J	Add-in Random Jitter	at 6Gbps		0.57		RMS ps	
DJ	Add-in Deterministic Jitter	at 6Gbps		6.57		ps	
Γ _{SX}	Select to Switch Output				10	ns	
S	Output return loss	10 MHz to 6 Gbps differential		13		— dB	
S ₂₂	Output letulli loss	2 Gbps to 6 Gbps common mode		8	db		
D	DC single-ended input imped- ance			50		0	
R _{IN}	DC Differential Input Imped- ance			100		Ω	
	DC single-ended output imped- ance			50			
Rout	DC Differential output Imped- ance		100			Ω –	
Z _{RX-HIZ}	DC input CM input impedance during reset or power down			200		kΩ	
V _{RX-DIFF-} PP	Differential Input Peak-to-peak Voltage	Operational			1.4	Vppd	





Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit	
V _{CM-} noise	Input source common-mode noise	DC – 200MHz			150	mVpp	
T _{TX-IDLE-} Set-to- IDLE	Max time to electrical idle after sending an EIOS			4	8	ns	
T _{TX-IDLE-} TO-DIFF- DATA	Max time to valid differential signal after leaving electrical idle			4	8	ns	
T _{PD}	Latency	From input to output		0.5		ns	
Gp	Peaking gain (Compensation at 6Gbps, relative to 100MHz,	EQ<3:0> = 1111 EQ<3:0> = 1000 EQ<3:0> = 0000		8.9 6.6 3.6		dB	
	100mVp-p sine wave input)	Variation around typical	-3		+3	dB	
G _F	Flat gain (100MHz, EQ<3:0> = 1000, SW<1:0> = 10)	FG<1:0> = 11 FG<1:0> = 10 FG<1:0> = 01 FG<1:0> = 00		-3.5 -1.5 0.5 2.5		dB	
		Variation around typical	-3		+3	dB	
V _{1dB_100M}	-1dB compression point of out- put swing (at 100MHz)	SW<1:0> = 11 SW<1:0> = 10 SW<1:0> = 01 SW<1:0> = 00		1400 1300 1200 1100		mVppd	
V _{1dB_6G}	-1dB compression point of out- put swing (at 6 Gbps)	SW<1:0> = 11 SW<1:0> = 10 SW<1:0> = 01 SW<1:0> = 00		1300 1200 1100 1000		mVppd	
V _{Coup}	Channel isolation	100MHz to 6 Gbps		40		dB	
Vnoise_in-	Input-referred noise ⁽²⁾	100MHz to 6 Gbps, FG<1:0> = 11, EQ<3:0> = 0000		0.5		- mV	
put	input-referred noise /	100MHz to 6 Gbps, FG<1:0> = 11, EQ<3:0> = 1010		0.4		- mV _{RMS}	
Vnoise_		100MHz to 6 Gbps, FG<1:0> = 11, EQ<3:0> = 0000		0.7		17	
output	Output-referred noise ⁽²⁾	100MHz to 6 Gbps, FG<1:0> = 11, EQ<3:0> = 1010		0.8	1.6	— mV _{RMS}	

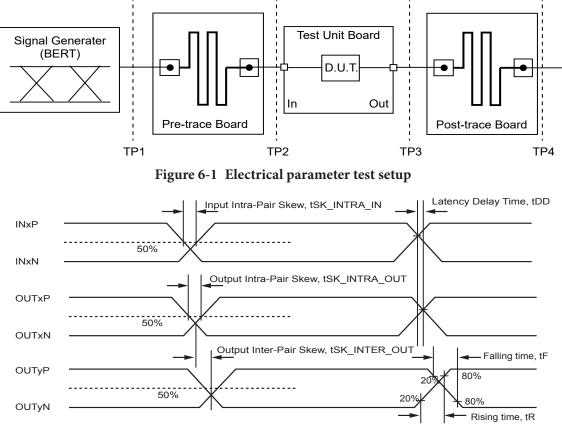
Note

(1) Measured using a vector-network analyzer (VNA) with -15dBm power level applied to the adjacent input. The VNA detects the signal at the output of the victim channel. All other inputs and outputs are terminated with 50Ω .

(2) Guaranteed by design.







Intra-Pair and Inter-Pair Differential Signaling Skew

Figure 6-2 Intra and Inter-pair Differential Skew definition

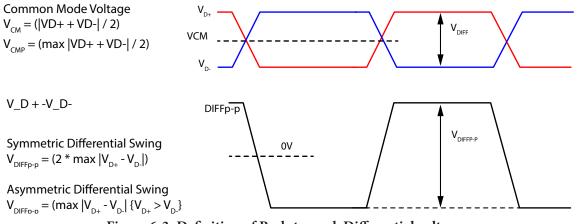


Figure 6-3 Definition of Peak-to-peak Differential voltage





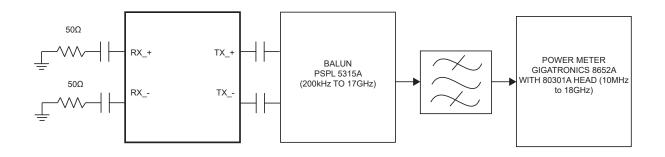


Figure 6-4 Noise test configuration

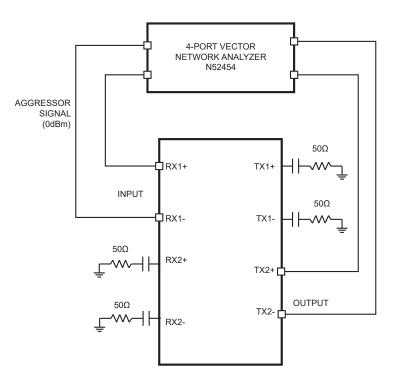


Figure 6-5 Channel-isolation test configuration





6.4 I2C Bus SCL/SDA

Symbol	Parameter	Conditions	Min.	Тур.	Max	Units
VDD	Nominal Bus Voltage		3.0		3.6	V
Freq	Bus Operation Frequency				400	kHz
V _{IH}	DC input logic high		V _{DD} /2 + 0.7		V _{DD} + 0.3	V
V _{IL}	DC input logic low		-0.3		V _{DD} /2 - 0.7	V
V _{OL}	DC output logic low	$I_{OL} = 3mA$			0.4	V
Ipullup	Current Through Pull-Up Resistor or Current Source	High Power specification	3.0		3.6	mA
Ileak-bus	Input leakage per bus segment		-200		200	uA
Ileak-pin	Input leakage per device pin			-15		uA
CI	Capacitance for SDA/SCL				10	pF
tBUF	Bus Free Time Between Stop and Start condition		1.3			us
tHD:STA	Hold time after (Repeated) Start condition. After this period, the first clock is generated.	At pull-up, Max	0.6			us
TSU:STA	Repeated start condition setup time		0.6			us
TSU:STO	Stop condition setup time		0.6			us
THD:DAT	Data hold time		0			ns
TSU:DAT	Data setup time		100			ns
tLOW	Clock low period		1.3			us
tHIGH	Clock high period		0.6		50	us
tF	Clock/Data fall time				300	ns
tR	Clock/Data rise time				300	ns
tPOR	Time in which a device must be operation after power-on reset				500	ms

Note:

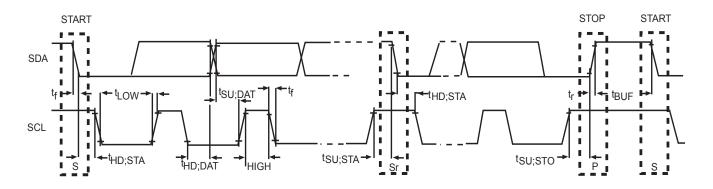
(1) Recommended maximum capacitance load per bus segment is 400pF.

(2) Compliant to I2C physical layer specification.

(3) Ensured by Design. Parameter not tested in production.







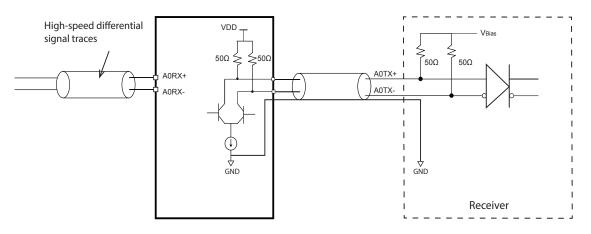
I2C Timing Diagram



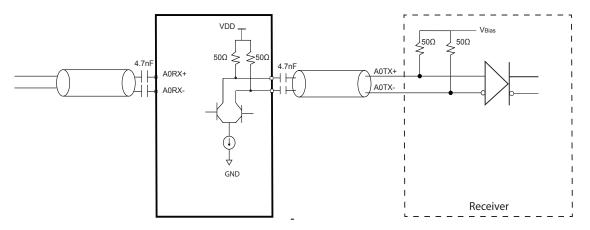
PI3HDX1204E

7. Applications

7.1 DC/AC-coupled Application



DC-Coupled Differential Signaling Application Circuits



AC-Coupled Differential Signaling Application Circuits

Figure 7-1 DC/AC-coupled application diagram





7.2 Sink-side ReDriver Application

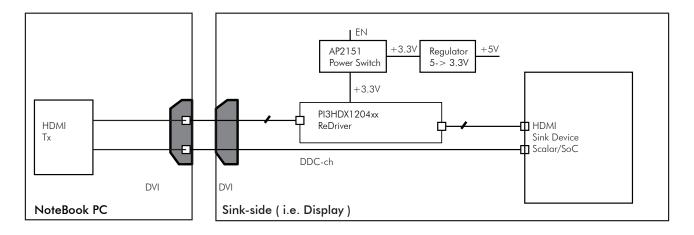


Figure 7-2 HDMI Sink-side application

7.3 Channels/Polarity Swap

Linear Redriver does not have built-in internal channel/polarity switch. Transmitter can send swapped polarity signal to the Redriver.

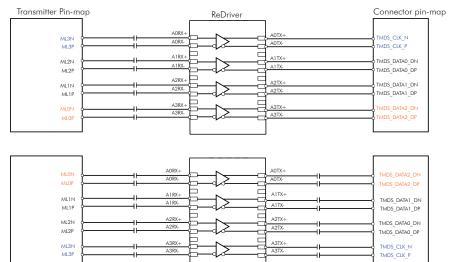


Figure 7-3 Polarity Swap Connection



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7.4 Layout Guidelines

As transmission data rate increases rapidly, any flaws and/or mis-matches on PCB layout are amplified in terms of signal integrity. Layout guideline for high-speed transmission is highlighted in this application note.

7.4.1 Power and Ground

To provide a clean power supply for high-speed device, few recommendations are listed below:

- Power (VDD) and ground (GND) pins should be connected to corresponding power planes of the printed circuit board directly without passing through any resistor.
- The thickness of the PCB dielectric layer should be minimized such that the VDD and GND planes create low inductance paths.
- One low-ESR 0.1uF decoupling capacitor should be mounted at each VDD pin or should supply bypassing for at most two VDD pins. Capacitors of smaller body size, i.e. 0402 package, is more preferable as the insertion loss is lower. The capacitor should be placed next to the VDD pin.
- One capacitor with capacitance in the range of 4.7uF to 10uF should be incorporated in the power supply decoupling design as well. It can be either tantalum or an ultra-low ESR ceramic.
- A ferrite bead for isolating the power supply for Pericom high-speed device from the power supplies for other parts on the printed circuit board should be implemented.
- Several thermal ground vias must be required on the thermal pad. 25-mil or less pad size and 14-mil or less finished hole are recommended.

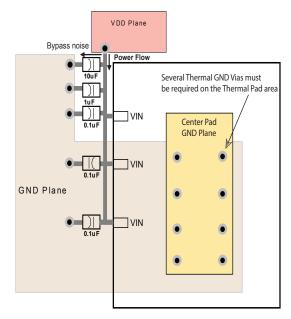


Figure 7-4 Decoupling Capacitor Placement Diagram

7.4.2 High-speed signal Routing

Well-designed layout is essential to prevent signal reflection:

- For 90 Ω differential impedance, width-spacing-width micro-strip of 6-7-6 mils is recommended; for 100 Ω differential impedance, width-spacing-width micro-strip of 5-7-5 mils is recommended.
- Differential impedance tolerance is targeted at $\pm 15\%$.

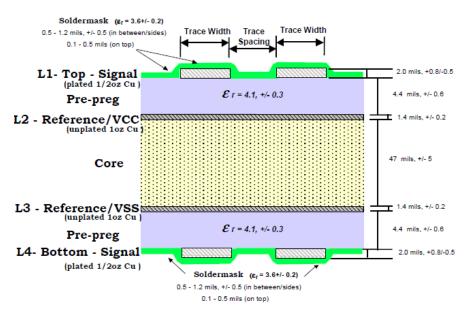




Trace and board parameters:	Single-ended mode:
Trace width: W= 6.0 🔿 mils	Microstrip Stripline Characteristic Zo= 50.7 32.9 Ω
Trace thickness: t = 1.9 🚖 mils (1.39 oz)	
Trace spacing: S= 7.0 🚖 mils	Capacitance: Co= 2.70 6.30 pf/in
Dielectric (layer) thickness: h= 4.4 🔿 mils (b=10.7 mils)	Delay: Tpd= 137.1 171.6 ps/in Speed: v= 185.4 148.2 mm/ns
Dielectric (layer) asymmetry: 50 🚖 % (h1=4.4, h2=4.4)	
Relative dielectric constant: == 4.1	Differential mode:
PCB edge view	$\begin{array}{c c} \text{Microstrip} & \text{Stripline} \\ \text{impedance:} & \text{Zo=} & 90.8 & 62.4 & \Omega \end{array}$
$ \begin{array}{c} \downarrow & \longleftarrow & W \longrightarrow *S * \\ \uparrow & \uparrow & \uparrow & \\ \uparrow & \uparrow & & \\ h & & & b \end{array} \qquad \qquad b \downarrow & \begin{array}{c} \uparrow h2 & \downarrow \downarrow \\ \uparrow h1 & *S * \longleftarrow & W \xrightarrow{\uparrow} * \end{array} $	 Microstrip Zo formula accurate if 0.1<w h<2)<="" li=""> Stripline Zo formula accurate if (W/b)<0.35 Stripline Zo formula accurate if (b/t)>4 </w>
Trace and board parameters:	Single-ended mode:
Trace width: W= 5.0 🜩 mils	Characteristic Microstrip Stripline
Trace thickness: t = 1.9 🜩 mils (1.39 oz)	impedance: $Z_{0}=55.4$ 36.7 Ω
Trace spacing: S= 7.0 🚖 mils	Capacitance: Co= 2.47 5.54 pf/in
Dielectric (layer) thickness: h= 4.4	Delay: Tpd= 137.1 171.6 ps/in Speed: v= 185.4 148.2 mm/ns
Relative dielectric constant: ≈ 4.1	Differential mode:
	Microstrip Stripline
PCB edge view	Differential impedance: $Z_0 = 99.3$ 69.5 Ω
$ \begin{array}{c} t \\ \downarrow \leftarrow W \rightarrow *S* \\ \uparrow \uparrow \\ h \end{array} \qquad \qquad$	 Microstrip Zo formula accurate if 0.1<w h<2)<="" li=""> Stripline Zo formula accurate if (W/b)<0.35 Stripline Zo formula accurate if (b/t)>4 </w>

Figure 7-5 Trace Width and Clearance of Micro-strip and Strip-line

For micro-strip, using 1/2oz Cu is fine. For strip-line in 6+ PCB layers, 1oz Cu is more preferable.







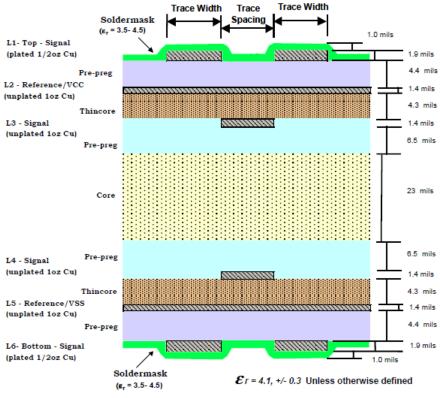


Figure 7-6 4-Layer PCB Stack-up Example

Figure 7-7 6-Layer PCB Stack-up Example

Ground referencing is highly recommended. If unavoidable, stitching capacitors of 0.1uF should be placed when reference plane is changed.

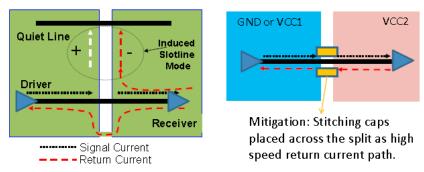


Figure 7-8 Stitching Capacitor Placement

- To keep the reference unchanged, stitching vias must be used when changing layers.
- Differential pair should maintain symmetrical routing whenever possible. The intra-pair skew of micro-strip should be less than 5 mils.
- To keep the reference unchanged, stitching vias must be used when changing layers.





Differential pair should maintain symmetrical routing whenever possible. The intra-pair skew of micro-strip should be less than 5 mils.

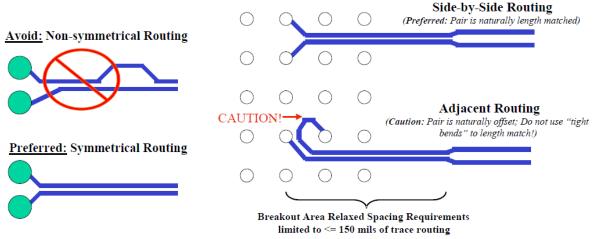


Figure 7-9 Layout Guidance of Matched Differential Pair

- For minimal crosstalk, inter-pair spacing between two differential micro-strip pairs should be at least 20 mils or 4 times the dielectric thickness of the PCB.
- Wider trace width of each differential pair is recommended in order to minimize the loss, especially for long routing. More consistent PCB impedance can be achieved by a PCB vendor if trace is wider.
- Differential signals should be routed away from noise sources and other switching signals on the printed circuit board.
- To minimize signal loss and jitter, tight bend is not recommended. All angles α should be at least 135 degrees. The inner air gap A should be at least 4 times the dielectric thickness of the PCB.

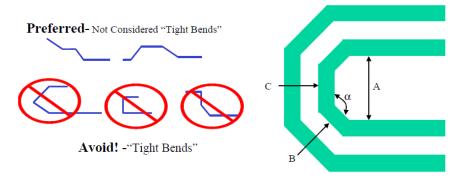


Figure 7-10 Layout Guidance of Bends

Stub creation should be avoided when placing shunt components on a differential pair.



•



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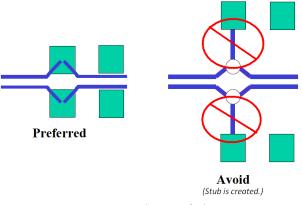
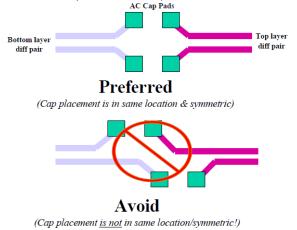
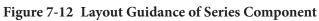


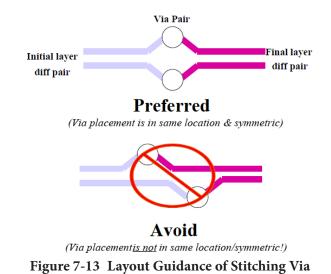
Figure 7-11 Layout Guidance of Shunt Component

Placement of series components on a differential pair should be symmetrical.





• Stitching vias or test points must be used sparingly and placed symmetrically on a differential pair.







7.4.3 GND via on the thermal pad area

Several GND via are "MUST" required on thermal area. The via size is 12/24 mil. Below is the thermal pad via layout recommendation.

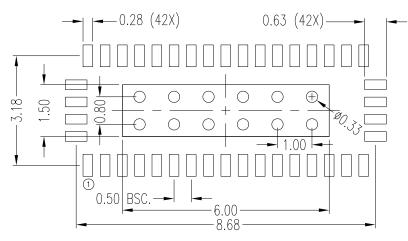


Figure 7-14 Thermal Via Pad Area: 42-pin

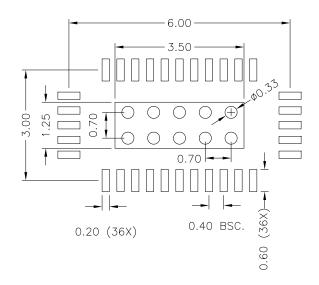


Figure 7-15 Thermal Via Pad Area: 32-pin



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7.5 HDMI 2.0 Compliance Test 7.5.1 HDMI 2.0 Compliance Test Set-up

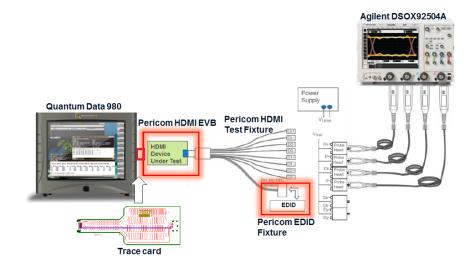


Figure 7-16 HDMI 2.0 CTS test setup*

Note: Application Trace Card Information for CTS test

HDMI FR4 trace	0 in	6 in	12 in	18 in	24 in	30 in	36 in
Insertion loss @ 6Gbps	-5.91 dB	-9.75 dB	-10.47 dB	-13.05 dB	-15.87 dB	-16.97 dB	-21.20 dB





7.5.2 HDMI 2.0 CTS Test Report

HDMI Test Report

Overall Result: PASS

Test Configuration Details					
	Device Description				
Device ID	Transmitter				
Fixture Type	Other				
Probe Connection	4 Probes				
Probe Head Type	N5444A				
Lane Connection	1 Data Lane				
HDMI Specification	2.0				
HDMI Test Type	TMDS Physical Layer Tests				
	Test Session Details				
Infiniium SW Version	05.20.0013				
Infiniium Model Number	DSOX92504A				
Infiniium Serial Number	MY54410104				
Application SW Version	2.11				
Debug Mode Used	No				
Probe (Channel 1)	Model: N2801A Serial: US54094067 Head: N5444A Atten: Calibrated (18 FEB 2015 11:16:48), Using Cal Atten (5.7831E+000) Skew: Calibrated (18 FEB 2015 11:16:56), Using Cal Skew				
Probe (Channel 2)	Model: N2801A Serial: US54094054 Head: N5444A Atten: Calibrated (18 FEB 2015 11:19:29), Using Cal Atten (5.5882E+000) Skew: Calibrated (18 FEB 2015 11:13:57), Using Cal Skew				
Probe (Channel 3)	Model: N2801A Serial: US54094059 Head: N5444A Atten: Calibrated (18 FEB 2015 11:15:19), Using Cal Atten (5.7320E+000) Skew: Calibrated (18 FEB 2015 11:15:29), Using Cal Skew				
Probe (Channel 4)	Model: N2801A Serial: US54094057 Head: N5444A Atten: Calibrated (18 FEB 2015 11:11:30), Using Cal Atten (5.5123E+000) Skew: Calibrated (18 FEB 2015 11:12:12), Using Cal Skew				
Last Test Date	2016-01-21 16:43:22 UTC +08:00				



PI3HDX1204E

Summary of Results

Test Statistics				
Failed	0			
Passed	24			
Total	24			

Margin ThresholdsWarning< 2 %</td>Critical< 0 %</td>

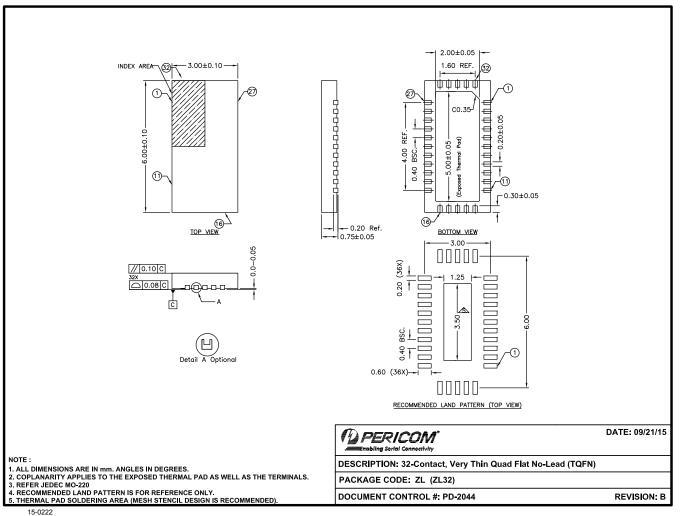
Pass	# Failed	# Trials	Test Name	Actual Value	Margin	Pass Limits
✓	0	1	HF1-2: Clock Rise Time	151.367 ps	101.8 %	VALUE >= 75.000 ps
 Image: A set of the set of the	0	1	HF1-2: Clock Fall Time	150.838 ps	101.1 %	VALUE >= 75.000 ps
\checkmark	0	1	HF1-6: Clock Duty Cycle(Minimum)	49.780	24.5 %	>=40%
\checkmark	0	1	HF1-6: Clock Duty Cycle(Maximum)	50.330	16.1 %	<=60%
>	0	1	HF1-6: Clock Rate	148.513500000 MHz	2.3 %	85.000000000 MHz <= VALUE <= 150.000000000 MHz
>	0	1	<u>(TP1)</u>	997 mV	25.4 %	400 mV < VALUE < 1.200 V
 Image: A second s	0	1	HF1-7: Clock Jitter (TP2_EQ with Worst Case Positive Skew)	250 mTbit	16.7 %	VALUE <= 300 mTbit
 Image: A second s	0	1	HF1-7: Clock Jitter (TP2 EQ with Worst Case Negative Skew)	225 mTbit	25.0 %	VALUE <= 300 mTbit
\checkmark	0	1	HF1-5: D0 Maximum Differential Voltage	542 m	30.5 %	VALUE <= 780 m
\checkmark	0	1	HF1-5: D0 Minimum Differential Voltage	-564 m	27.7 %	VALUE >= -780 m
√	0	1	HF1-2: D0 Rise Time	135.000 ps	217.6 %	VALUE >= 42.500 ps
 Image: A set of the set of the	0	1	HF1-2: D0 Fall Time	134.370 ps	216.2 %	VALUE >= 42.500 ps
 Image: A set of the set of the	0	1	Case Positive Skew)	0.000	50.0 %	No Mask Failures
>	0	1	HF1-8: D0 Mask Test (TP2_EQ with Worst Case Negative Skew)	0.000	50.0 %	No Mask Failures
\checkmark	0	1	HF1-1: VL Clock +	2.684 V	48.0 %	2.300 V <= VALUE <= 3.100 V
>	0	1	HF1-1:Clock + VSwing	513 mV	21.8 %	200 mV <= VALUE <= 600 mV
>	0	1	HF1-1: VL Clock -	2.678 V	47.3 %	2.300 V <= VALUE <= 3.100 V
\checkmark	0	1	HF1-1:Clock - VSwing	513 mV	21.8 %	200 mV <= VALUE <= 600 mV
\checkmark	0	1	HF1-4: Intra-Pair Skew - Clock	51 mTbit	33.0 %	-150 mTbit <= VALUE <= 150 mTbit
\checkmark	0	1	HF1-1: VL D0+	2.706 V	32.3 %	2.300 V <= VALUE <= 2.900 V
\checkmark	0	1	HF1-1: D0+ VSwing	459 mV	29.5 %	400 mV <= VALUE <= 600 mV
\checkmark	0	1	HF1-1: VL D0-	2.718 V	30.3 %	2.300 V <= VALUE <= 2.900 V
\checkmark	0	1	HF1-1: D0- VSwing	450 mV	25.0 %	400 mV <= VALUE <= 600 mV
\checkmark	0	1	HF1-4: Intra-Pair Skew - Data Lane 0	36 mTbit	38.0 %	-150 mTbit <= VALUE <= 150 mTbit



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8. Mechanical/Packaging

8.1 Mechanical Outline





Note: For latest package info, please check: http://www.pericom.com/support/packaging/packaging-mechanicals-and-thermal-characteristics/





PIN 1 INDEX AREA BSC. 8.00 REF. 9.00±0.10 -0.84 max. 1 0000000000000000000 U €2 €2Þ C 2.05±0.10 3.50±0.10 C0.35 C \in C (EXPOSED THERMAL PAD) \subset 0.25±0.05 -0.0-0.05 7.55±0.10 0.40±0.10 BOTTOM VIEW TOP VIEW -0.28 (42X) 0.63 (42X)-П // 0.10 C □ 0.08 C 3.18 50 6 00 Ċ

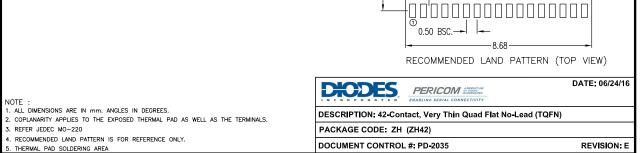


Figure 8-2 42-pin TQFN package mechanical

Note: For latest package info, please check: <u>http://www.pericom.com/support/packaging/packaging-mechanicals-and-thermal-characteristics/</u>



PI3HDX1204E

8.2 Part Marking Information

Our standard product mark follows our standard part number ordering information, except for those products with a speed letter code. The speed letter code mark is placed after the package code letter, rather than after the device number as it is ordered. After electrical test screening and speed binning has been completed, we then perform an "add mark" operation which places the speed code letter at the end of the complete part number.

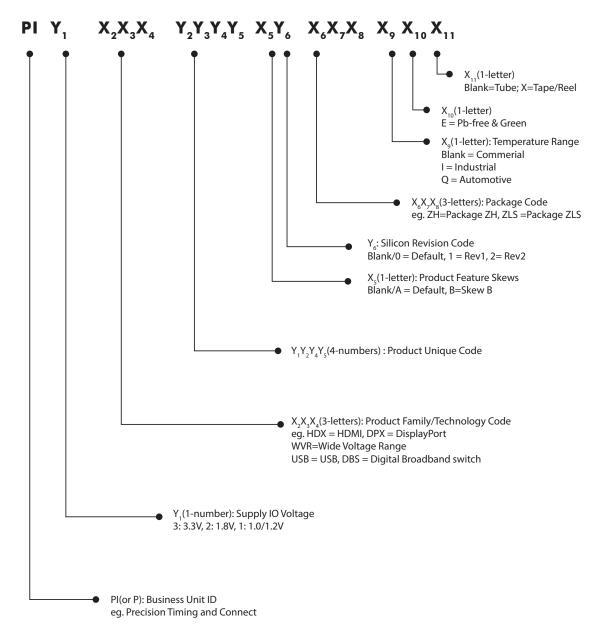


Figure 8-3 Part marketing information



PI3HDX1204E

8.3 Tape & Reel Materials and Design

8.3.1 Carrier Tape

The Pocketed Carrier Tape is made of Conductive Polystyrene plus Carbon material (or equivalent). The surface resistivity is 10⁶Ohm/sq. maximum. Pocket tapes are designed so that the component remains in position for automatic handling after cover tape is removed. Each pocket has a hole in the center for automated sensing if the pocket is occupied or not, thus facilitating device removal. Sprocket holes along the edge of the center tape enable direct feeding into automated board assembly equipment. See Figures 3 and 4 for carrier tape dimensions.

8.3.2 Cover Tape

Cover tape is made of Anti-static Transparent Polyester film. The surface resistivity is 10^7 Ohm/Sq. Minimum to 10^{11} Ohm sq. maximum. The cover tape is heat-sealed to the edges of the carrier tape to encase the devices in the pockets. The force to peel back the cover tape from the carrier tape shall be a MEAN value of 20 to 80gm (2N to 0.8N).

8.3.3 Reel

The device loading orientation is in compliance with EIA-481, current version (Figure 2). The loaded carrier tape is wound onto either a 13-inch reel, (Figure 4) or 7-inch reel. The reel is made of Antistatic High-Impact Polystyrene. The surface resistivity 10^7 Ohm/ sq. minimum to 10^{11} Ohm/sq. max.

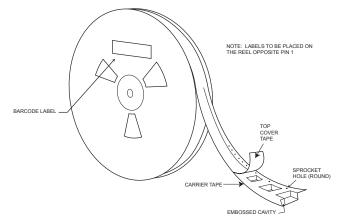


Figure 8-4 Tape & Reel label information

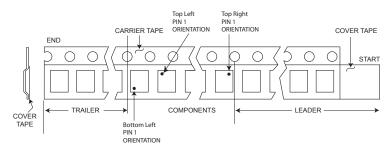


Figure 8-5 Tape leader and trailer pin 1 orientations



PI3HDX1204E

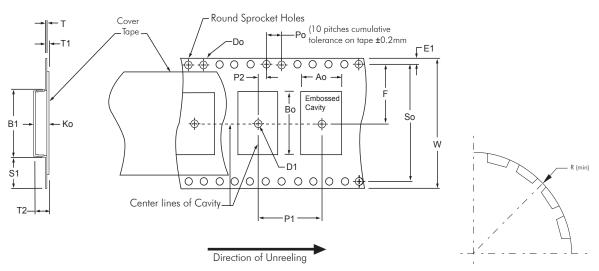


Figure 8-6 Standard embossed carrier tape dimensions

Table 8-1. Constant Dimensions

Tape Size	D0	D1 (Min)	E1	P0	P2	R (See Note 2)	S1 (Min)	T (Max)	T1 (Max)
8mm	1.5 <u>+0.1</u> - <u>0.0</u>	1.0	175 + 0.1	4.0 ± 0.1	2.0 ± 0.05	25	0.6	0.6	0.1
12mm		1.75				30			
16mm					2.0 ± 0.1				
24mm			1.75 ± 0.1						
32mm		2.0				- 50	N/A (See Note 3)		
44mm					2.0 ± 0.15				

Table 8-2. Variable Dimensions

Tape Size	P ₁	B ₁ (Max)	E ₂ (Min)	F	So	T ₂ (Max.)	W (Max)	A ₀ , B ₀ , & K ₀
8mm	Specific per package type. Refer to FR-0221 (Tape and Reel Packing Information) or visit www.pericom.com/pdf/ gen/tapereel.pdf	4.35	6.25	3.5 ± 0.05	N/A (see note 4)	2.5	8.3	See Note 1
12mm		8.2	10.25	5.5 ± 0.05		6.5	12.3	
16mm		12.1	14.25	7.5 ± 0.1		8.0	16.3	
24mm		20.1	22.25	11.5 ± 0.1		12.0	24.3	
32mm		23.0	N/A	14.2 ± 0.1	28.4± 0.1	12.0	32.3	
44mm		35.0	N/A	20.2 ± 0.15	40.4 ± 0.1	16.0	44.3	

NOTES:

1. A0, B0, and K0 are determined by component size. The cavity must restrict lateral movement of component to 0.5mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16,24,32, and 44mm wide carrier. The maximum component rotation within the cavity must be limited to 200 maximum for 8 and 12 mm carrier tapes and 100 maximum for 16 through 44mm.

2. Tape and components will pass around reel with radius "R" without damage.

3. S1 does not apply to carrier width \geq 32mm because carrier has sprocket holes on both sides of carrier where Do \geq S1.

4. So does not exist for carrier \leq 32mm because carrier does not have sprocket hole on both side of carrier.





Table 8-3. Reel dimensions by tape size

Tape Size	А	N (Min) See Note A	W1	W2(Max)	W3	B (Min)	С	D (Min)
8mm	178 ±2.0mm or 330±2.0mm	60 ±2.0mm or 100±2.0mm	8.4 +1.5/-0.0 mm	14.4 mm	Shall Accom- modate Tape Width Without Interference	1.5mm	13.0 +0.5/-0.2 mm	20.2mm
12mm			12.4 +2.0/-0.0 mm	18.4 mm				
16mm	- 330 ±2.0mm	100 ±2.0mm	16.4 +2.0/-0.0 mm	22.4 mm				
24mm			24.4 +2.0/-0.0 mm	30.4 mm				
32mm			32.4 +2.0/-0.0 mm	38.4 mm				
44mm			44.4 +2.0/-0.0 mm	50.4 mm				

NOTE:

A. If reel diameter A=178 \pm 2.0mm, then the corresponding hub diameter (N(min) will by 60 \pm 2.0mm. If reel diameter A=330 \pm 2.0mm, then the corresponding hub diameter (N(min)) will by 100 \pm 2.0mm.





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