The documentation and process conversion measures necessary to comply with this revision shall be completed by 6 November 2012.

INCH-POUND

MIL-PRF-19500/394N 6 August 2012 SUPERSEDING MIL-PRF-19500/394M 15 July 2008

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, TRANSISTOR, NPN, SILICON, POWER SWITCHING,
TYPES: 2N4150, 2N5237, 2N5238, 2N4150S, 2N5237S, AND 2N5238S, JAN, JANTX, JANTXV, JANS, JANSM,
JANSD, JANSP, JANSL, JANSR, JANSF, JANSG, JANSH, JANHCA, JANHCB, JANKCA, JANKCB, JANKCM,
JANKCD, JANKCP, JANKCL, JANKCR, JANKCF, JANKCG, and JANKCH

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

- 1.1 <u>Scope</u>. This specification covers the performance requirements for NPN, silicon, low-power, high voltage transistors. Four levels of product assurance are provided for each encapsulated device type as specified in MIL-PRF-19500 and two levels of product assurance are provided for each unencapsulated device type. Provisions for radiation hardness assurance (RHA) to four radiation levels is provided for JANTXV, JANS, JANHC, and JANKC product assurance levels. RHA level designators "M", "D", "P", "L", "R", "F", "G", and "H" are appended to the device prefix to identify devices which have passed RHA requirements.
 - 1.2 Physical dimensions. See figure 1 (TO-5) and figures 2 and 3 (JANHC and JANKC).
 - 1.3 Maximum ratings unless otherwise specified $T_A = +25$ °C.

Types	P _T (1) T _A = +25°C	P _T (2) T _C = +25°C	R _θ JA (max) (3)	R _θ JC (max) (4)	V _{CBO}	V _{CEO}	V _{EBO}	I _C	T_{STG} and T_{J}
	<u>W</u>	W	<u>°C/W</u>	°C/W	V dc	V dc	<u>V dc</u>	A dc	<u>°C</u>
2N4150, S 2N5237, S 2N5238, S	1.0 1.0 1.0	15 15 15	175 175 175	10 10 10	100 150 200	70 120 170	10 10 10	10 10 10	-65 to +200

- (1) For derating see figure 4.
- (2) For derating see figure 5.
- (3) For thermal impedance curve see figure 6.
- (4) For thermal impedance curve see figure 7.

AMSC N/A FSC 5961

^{*} Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at https://assist.dla.mil/.

1.4 Primary electrical characteristics unless otherwise specified T_A = +25°C

	h _{FE2} (1)	h _{FE3} (1)	C _{obo}	h _{fe}	V _{BE(sat)} (1)	V _{CE(sat)1}
Limits	$I_C = 5 A dc$ $V_{CE} = 5 V dc$	$I_C = 10 \text{ A dc}$ $V_{CE} = 5 \text{ V dc}$	$I_E = 0$ $V_{CB} = 10 \text{ V dc}$ $100 \text{ kHz} \le f \le 1 \text{ MHz}$	$I_C = 0.2 \text{ A dc}$ $V_{CE} = 10 \text{ V dc}$ $f = 10 \text{ MHz}$	$I_C = 5 \text{ A dc}$ $I_B = 0.5 \text{ A dc}$	$I_C = 5 A dc$ $I_B = 0.5 A dc$
Min Max	40 120	10	<u>pF</u> 350	1.5 7.5	<u>V dc</u> 1.5	<u>V dc</u> 0.6

- (1) Pulsed, (see 4.5.1).
- 2. APPLICABLE DOCUMENTS
- 2.1 <u>General</u>. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.
 - 2.2 Government documents.
- 2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

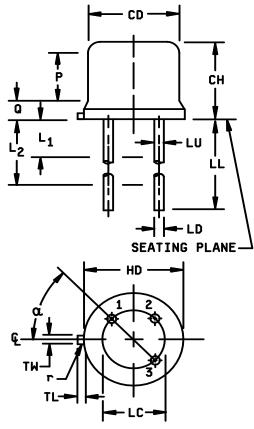
MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

- * (Copies of these documents are available online at https://assist.dla.mil/quicksearch/ or https://assist.dla.mil/ or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)
- 2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

	Dimensions						
Symbol	Inches		Millime	Notes			
	Min	Max	Min	Max			
CD	.305	.335	7.75	8.51			
СН	.240	.260	6.10	6.60			
HD	.335	.370	8.51	9.40			
LC	.200	TP	5.08	ГР	6		
LD	.016	.021	0.41	0.53	7, 8		
LL		See	notes	7, 8, 11,12			
LU	.016	.019	0.41	0.48	7, 8		
L ₁		.050		1.27	7, 8		
L ₂	.250		6.35		7, 8		
Р	.100		2.54		5		
Q		.050		1.27	4		
r		.010		0.25	10		
TL	.029	.045	0.74	1.14	3		
TW	.028	.034	0.71	0.86	2		
α	45°1	ГР	45°T	Р	6		

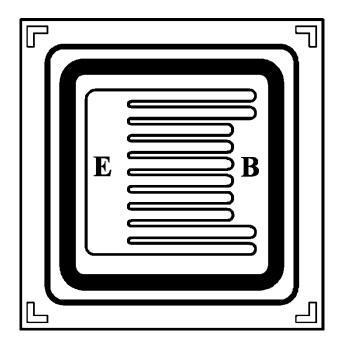


- 1. Dimensions are in inches.
- Millimeters are given for general information only.

 Beyond r (radius) maximum, TH shall be held for a minimum length of .011 (0.28 mm).
- Dimension TL measured from maximum HD.
- Body contour optional within zone defined by HD, CD, and Q.
 Leads at gauge plane .054 +.001 -.000 inch (1.37 +0.03 -0.00 mm) below seating plane shall be within .007 inch (0.18 mm) radius of true position (TP) at maximum material condition (MMC) relative to tab at MMC. Dimension LU applies between L₁ and L₂. Dimension LD applies between L₂ and LL minimum. Diameter is uncontrolled in L₁ and beyond LL minimum.
- All three leads.
- The collector shall be internally connected to the case.
- 10. Dimension r (radius) applies to both inside corners of tab.
- 11. For 2N4150, 2N5237, and 2N5238 dimension LL shall be 1.5 inches (38.1 mm) minimum and 1.75 inches (44.4 mm) maximum.

 12. For 2N4150S, 2N5237S, and 2N5238S, dimension LL shall be .5 inch (12.7 mm) minimum and .75 inch
- (19.0 mm) maximum.
- 13. In accordance with ASME Y14.5M, diameters are equivalent to φx symbology.
- 14. Lead 1 = emitter, lead 2 = base, lead 3 = collector.

FIGURE 1. Physical dimensions (TO-5).



1. Chip size: .128 x .128 inch \pm .002 inch (3.25 x 3.25 \pm 0.051 mm).

2. Chip thickness: .015 inch (0.254 mm) nominal.

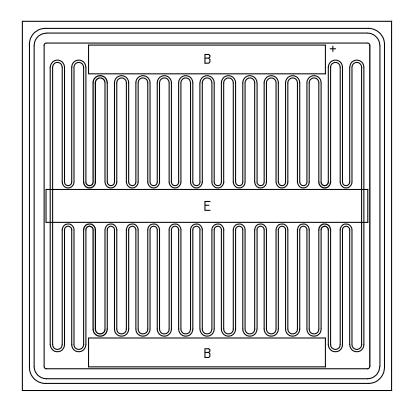
3. Top metal: Aluminum 30,000Å minimum, 33,000Å nominal.

4. Back metal: Gold 3,500Å minimum, 5,000Å nominal.

5. Backside: Collector.

6. Bonding pad: $B = .052 \times .012$ inch (1.321 x 0.305 mm), $E = .084 \times .012$ inch (2.134 x 0.305 mm).

^{*} FIGURE 2. JANHC and JANKC A-version die dimensions.



 $\begin{array}{lll} \text{1. Die size:} & .155 \text{ x .}155 \text{ inch } (3.937 \text{ x } 3.937 \text{ mm}). \\ \text{2. Die thickness:} & .008 \pm .0016 \text{ inch } (0.2032 \pm 0.04064 \text{ mm}). \\ \text{3. Base pad:} & .012 \text{ x .}090 \text{ inch } (0.3048 \text{ x } 2.286 \text{ mm}). \\ \end{array}$

4. Emitter pad: .012 x .090 inch.
5. Back metal: Gold, 2,400 ±720 Å.

6. Top metal: Aluminum, 37,500 ±7,500 Å.

7. Back side: Collector.

8. Glassivation: SiO₂, 7,500 ±1,500 Å.

FIGURE 3. JANHC and JANKC B-version die dimensions.

3. REQUIREMENTS

- 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturers list before contract award (see 4.2 and 6.3).
- 3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows.

PCB Printed circuit board.

 $R_{\theta JA}$ Thermal resistance junction to ambient. $R_{\theta JC}$ Thermal resistance junction to case.

- 3.4 <u>Interface and physical dimensions</u>. Interface and physical dimensions shall be as specified in <u>MIL-PRF-19500</u>, and on figure 1 (TO-5) and on figures 2 and 3 (JANHC and JANKC) herein.
- 3.4.1 <u>Lead finish</u>. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).
- 3.4.2 <u>Construction</u>. These devices shall be constructed in a manner and using materials which enable the devices to meet the applicable requirements of <u>MIL-PRF-19500</u> and this document.
- 3.5 <u>Radiation hardness assurance (RHA)</u>. Radiation hardness assurance requirements, PIN designators, and test levels shall be as defined in MIL-PRF-19500.
- 3.6 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I.
 - 3.7 <u>Electrical test requirements</u>. The electrical test requirements shall be as specified in table I.
- 3.8 <u>Marking</u>. Marking shall be in accordance with MIL-PRF-19500. The radiation hardened designator M, D, P, L, R, F, G, or H shall immediately precede (or replace) the device "2N" identifier (depending upon degree of abbreviation required).
- 3.9 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.
 - 4. VERIFICATION
 - 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
 - a. Qualification inspection (see 4.2).
 - b. Screening (see 4.3).
 - c. Conformance inspection (see 4.4 and tables I, II, and III).
- 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

- 4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table III tests, the tests specified in table III herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.
- 4.2.2 <u>JANHC and JANKC qualification</u>. JANHC and JANKC qualification inspection shall be in accordance with <u>MIL-PRF-19500</u>.
- * 4.3 <u>Screening (JANS, JANTXV, and JANTX levels only)</u>. Screening shall be in accordance with table E-IV of <u>MIL-PRF-19500</u> and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table E-IV of MIL-PRF-19500)	Measurement					
	JANS level	JANTX and JANTXV levels				
(1) 3c	Thermal impedance, method 3131 of MIL-STD-750, (see 4.3.3).	Thermal impedance, method 3131 of MIL-STD-750, (see 4.3.3).				
9	I _{CBO2} and h _{FE1}	Not applicable				
10	48 hours minimum	48 hours minimum				
11	I_{CBO2} ; h_{FE1} ; ΔI_{CBO2} = 100 percent of initial value or 50 nA dc, whichever is greater; Δh_{FE1} = ±15 percent of initial value.	I _{CBO2} and h _{FE1}				
12	See 4.3.2	See 4.3.2				
13	Subgroups 2 and 3 of table I herein; $\Delta I_{CB02} = 100$ percent of initial value or 50 nA dc, whichever is greater; $\Delta h_{FE1} = \pm 15$ percent of initial value.	Subgroup 2 of table I herein; ΔI_{CB02} = 100 percent of initial value or 50 nA dc, whichever is greater; Δh_{FE1} = ± 15 percent of initial value.				

- * (1) Shall be performed anytime after temperature cycling, screen 3a; JANTX and JANTXV levels do not need to be repeated in screening requirements.
- 4.3.1 <u>Screening (JANHC and JANKC)</u>. Screening of JANHC and JANKC die shall be in accordance with <u>MIL-PRF-19500</u>, "Discrete Semiconductor Die/Chip Lot Acceptance". Burn-in duration for the JANKC level follows JANS requirements; the JANHC follows JANTX requirements.
- 4.3.2 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows: $V_{CB} = 10 30$ Vdc. Power shall be applied to achieve $T_J = +135^{\circ}$ C minimum using a minimum $P_D = 75$ percent of P_T maximum rated as defined in 1.3. With approval of the qualifying activity and preparing activity, alternate burn-in criteria (hours, bias conditions, T_J , and mounting conditions) may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval.
- 4.3.3 <u>Thermal impedance</u>. The thermal impedance measurements shall be performed in accordance with method 3131 of MIL-STD-750 using the guidelines in that method for determining I_M , I_H , t_H , t_{MD} (and V_C where appropriate). See table II, subgroup 4 herein.

- 4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with <u>MIL-PRF-19500</u> and as specified herein. If alternate screening is being performed in accordance with <u>MIL-PRF-19500</u>, a sample of screened devices shall be submitted to and pass the requirements of group A1 and A2 inspection only (table E-VIB, group B, subgroup 1 is not required to be performed again if group B has already been satisfied in accordance with <u>4.4.2</u>).
 - 4.4.1 Group A inspection. Group A inspection shall be conducted with MIL-PRF-19500, and table I herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the tests and conditions specified for subgroup testing in table E-VIA (JANS) of MIL-PRF-19500 and 4.4.2.1. Electrical measurements (endpoints) and delta requirements shall be in accordance with table I, subgroup 2 and 4.5.2 herein: delta requirements only apply to subgroups B4 and B5. See 4.4.2.2 for JAN, JANTX, and JANTXV group B testing. Electrical measurements (end-points) and delta requirements for JAN, JANTX, and JANTXV shall be after each step in 4.4.2.2 and shall be in accordance with table I, subgroup 2 and 4.5.2 herein.
 - 4.4.2.1 Group B inspection (JANS), table E-VIA of MIL-PRF-19500.

Subgroup	Method	Condition
B4	1037	V_{CB} = 10 V dc, 2,000 cycles, adjust device current, or power, to achieve a minimum ΔT_J of +100°C.
B5	1027	V_{CB} = 10 V dc; P_D \geq 100 percent of maximum rated P_T (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.)
		Option 1: 96 hours minimum sample size in accordance with MIL-PRF-19500, table E-VIa, adjust T_A or P_D to achieve T_J = +275°C minimum.
		Option 2: 216 hours minimum, sample size = 45, c = 0; adjust T_A or P_D to achieve a T_J = +225°C minimum.

4.4.2.2 <u>Group B inspection, (JAN, JANTX, and JANTXV)</u>. Separate samples may be used for each step. In the event of a lot failure, the resubmission requirements of <u>MIL-PRF-19500</u> shall apply. In addition, all catastrophic failures during CI, (conformance inspection), shall be analyzed to the extent possible to identify root cause and corrective action. Whenever a failure is identified as wafer lot or wafer processing related, the entire wafer lot and related devices assembled from the wafer lot shall be rejected unless an appropriate determined corrective action to eliminate the failures mode has been implemented and the devices from the wafer lot are screened to eliminate the failure mode.

<u>Step</u>	<u>Method</u>	<u>Condition</u>
1	1026	Steady-state life: 1,000 hours minimum, $V_{CB} = 10 \text{ V}$ dc, power shall be applied to achieve $T_J = +150^{\circ}\text{C}$ minimum using a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3. $n = 45$ devices, $c = 0$. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.
2	1048	Blocking life, T_A = +150°C, V_{CB} = 80 percent of rated voltage, 48 hours minimum. n = 45 devices, c = 0.
3	1032	High-temperature life (non-operating), $t = 340$ hours, $T_A = +200$ °C. $n = 22$, $c = 0$.

- 4.4.2.3 <u>Group B sample selection</u>. Samples selected from group B inspection shall meet all of the following requirements:
 - a. For JAN, JANTX, and JANTXV samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS, samples shall be selected from each inspection lot. See MIL-PRF-19500.
 - b. Shall be chosen from an inspection lot that has been submitted to and passed table I, subgroup 2, conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANTX, and JANTXV) may be pulled prior to the application of final lead finish.
- 4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the tests and conditions specified for subgroup testing in table E-VII of MIL-PRF-19500, and 4.4.3.1 (JANS), and 4.4.3.2 (JAN, JANTX, and JANTXV) herein for group C testing. Electrical measurements (end-points) and delta requirements shall be in accordance with table I, subgroup 2 and 4.5.2 herein, delta measurements apply to subgroup C6.
 - 4.4.3.1 Group C inspection (JANS), table E-VII of MIL-PRF-19500.

Subgroup	<u>Method</u>	Condition
C2	2036	Test condition E.
C5	3131	$R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and in accordance with thermal impedance curves.
C6	1026	1,000 hours at V_{CB} = 10 V dc; power shall be applied to achieve T_J = +150°C minimum and a minimum of P_D = 75 percent of maximum rated P_T as defined in 1.3, n = 45, c = 0. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.

4.4.3.2 Group C inspection (JAN, JANTX, and JANTXV), table E-VII of MIL-PRF-19500.

Subgroup	Method	Condition
C2	2036	Test condition E.
C5	3131	$R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3 and 4.3.3) and in accordance with thermal impedance curves.
C6		Not applicable.

4.4.3.3 <u>Group C sample selection</u>. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes table I tests herein for conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for C6 life test may be pulled prior to the application of final lead finish. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.

- 4.4.4 <u>Group D inspection.</u> Conformance inspection for hardness assured JANS and JANKC types shall include the group D tests specified in table II herein. These tests shall be performed as required in accordance with MIL-PRF-19500 and method 1019 of MIL-STD-750, for total ionizing dose or method 1017 of MIL-STD-750 for neutron fluence as applicable (see 6.2 herein), except group D, subgroup 2 may be performed separate from other subgroups. Group D inspection may also be performed ahead of the screening lot using die selected in accordance with MIL-PRF-19500 and related documents. Alternate package options may also be substituted for the testing provided there is no adverse effect to the fluence profile.
- 4.4.5 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-IX of MIL-PRF-19500 and as specified in table II herein. Electrical measurements (endpoints) shall be in accordance with table I, subgroup 2 herein; delta measurements shall be in accordance with the applicable steps of 4.5.2.
 - 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.
- 4.5.1 <u>Pulse measurements</u>. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.
 - 4.5.2 Delta requirements. Delta requirements shall be as specified below:

Step	Inspection		MIL-STD-750	Symbol	Limit
		Method	Conditions		
1	Collector-base cutoff current	3036	Bias condition D, V _{CB} = 80 V dc	ΔI _{CB02} (1)	100 percent of initial value or 50 nA dc, whichever is greater.
2	Forward current transfer ratio	3076	$V_{CE} = 5 \text{ V dc};$ $I_C = 5 \text{ A dc};$ pulsed see 4.5.1 (see figure 8).	Δh _{FE2} (1)	±20 percent change from initial reading.

(1) Devices which exceed the table I limits for this test shall not be accepted.

* TABLE I. Group A inspection.

	Inspection 1/		MIL-STD-750		Lir	nit	Unit
		Method	Conditions	Symbol	Min	Max	
	Subgroup 1 2/						
*	Visual and mechanical examination 3/	2071					
	Solderability <u>3</u> / <u>4</u> /	2026	n = 15 leads, c = 0				
	Resistance to solvents 3/ 4/ 5/	1022	n = 15 devices, $c = 0$				
	Temp cycling <u>3</u> / <u>4</u> /	1051	Test condition C, 25 cycles. n = 22 devices, c = 0				
	Electrical measurements 4/		Table I, subgroup 2				
	Hermetic seal <u>4</u> / <u>6</u> / Fine leak Gross leak	1071	n = 22 devices, c = 0				
	Bond strength <u>3</u> / <u>4</u> /	2037	Precondition $T_A = +250 ^{\circ}C \text{ at } t = 24 \text{ hours or}$ $T_A = +300 ^{\circ}C \text{ at } t = 2 \text{ hours,}$ $n = 11 \text{ wires, } c = 0$				
	Decap internal visual (design verification) 4/	2075	n = 4 devices, c = 0				
	Subgroup 2						
	Thermal impedance	3131	See 4.3.3	$Z_{\theta JX}$			°C/W
	Collector to base cutoff current	3036		I _{CBO1}		10	μA dc
	2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		$V_{CB} = 100 \text{ V dc}$ $V_{CB} = 150 \text{ V dc}$ $V_{CB} = 200 \text{ V dc}$				
	Breakdown voltage, collector to emitter	3011	Bias condition D, $I_C = 0.1$ A dc, pulsed (see 4.5.1).	V _{(BR)CEO}			
	2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S				70 120 170		V dc V dc V dc
	Emitter to base cutoff current	3061	V _{EB} = 7 V dc	I _{EBO1}		10	μA dc
	Collector to emitter cutoff current	3041	Bias condition D	I _{CEO1}			
	2N4150, 2N4150S		V _{CE} = 60 V dc			10	μA dc
	2N5237, 2N5237S		V _{CE} = 110 V dc			10	μA dc
	2N5238, 2N5238S		V _{CE} = 160 V dc			10	μA dc

* TABLE I. Group A inspection - Continued.

Inspection 1/		MIL-STD-750		Lir	mit	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 2 - Continued.						
Collector to emitter cutoff current	3041	Bias condition A, V _{BE} = 0.5 V dc.	I _{CEX1}			
2N4150, 2N4150S		V _{CE} = 60 V dc			10	μA dc
2N5237, 2N5237S		V _{CE} = 110 V dc			10	μA dc
2N5238, 2N5238S		V _{CE} = 160 V dc			10	μA dc
Emitter to base cutoff current	3061	Bias condition D, V _{EB} = 5 V dc	I _{EBO2}		0.1	μA dc
Collector to base cutoff current	3036	Bias condition D, V _{CB} = 80 V dc	I _{CBO2}		0.1	μA dc
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 1 \text{ A dc},$	h _{FE1}			
2N4150, 2N4150S		pulsed (see 4.5.1)		50	200	
2N5237, 2N5237S				50	225	
2N5238, 2N5238S				50	225	
Forward-current	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 5 \text{ A dc}, \text{ pulsed}$	h _{FE2}	40	120	
transfer ratio		(see 4.5.1)	11762			
Collector to emitter	3071		N/		0.6	V dc
voltage (saturated)	3071	$I_C = 5 \text{ A dc}, I_B = 0.5 \text{ A dc}, \text{ pulsed}$ (see 4.5.1)	V _{CE(sat)1}		0.0	v dc
		(coo non)				
Collector to emitter voltage (saturated)	3071	$I_C = 10 \text{ A dc}$, $I_B = 1 \text{ A dc}$, pulsed	V _{CE(sat)2}		2.5	V dc
voltage (saturated)		(see 4.5.1)				
Base emitter voltage	3066	Test condition A, I _C = 5 A dc,	V _{BE(sat)1}		1.5	V dc
saturation		I _B = 0.5 A dc, pulsed (see 4.5.1)	(0,			
Base emitter voltage	3066		.,		2.5	V dc
saturation	3000	Test condition A, $I_C = 10 \text{ A dc}$,	V _{BE(sat)2}		2.5	v dc
		$I_B = 1 \text{ A dc}$, pulsed (see 4.5.1)				
Forward-current	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 10 \text{ A dc},$	h _{FE3}	10		
transfer ratio		pulsed (see 4.5.1)				
Subgroup 3						
High temperature		T 1150°C				
operation:		T _A = +150°C				
Collector to emitter		Disc condition A.V. O.E.V. de			100	μA dc
cutoff current		Bias condition A, $V_{BE} = -0.5 \text{ V dc}$	I _{CEX2}		100	μAuc
2N4150, 2N4150S		V 00 V 4-				
2N4150, 2N41505 2N5237, 2N5237S		$V_{CE} = 60 \text{ V dc}$			1	
2N5237, 2N5237S 2N5238, 2N5238S		V _{CE} = 110 V dc			1	
2.10200, 21102000		V _{CE} = 160 V dc				

* TABLE I. <u>Group A inspection</u> - Continued.

Inspection 1/		MIL-STD-750		Limit		Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 3 – Continued.						
Low temperature operation:		T _A = -55°C				
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_C = 5 \text{ A dc},$ pulsed (see 4.5.1)	h _{FE4}	20		
Subgroup 4						
Magnitude of common-emitter small-signal short-circuit forward-current transfer ratio	3306	$V_{CE} = 10 \text{ V dc}, I_{C} = 0.2 \text{ A dc},$ f = 10 MHz	h _{fe}	1.5	7.5	
Small-signal short-circuit forward-current transfer ratio	3206	$V_{CE} = 5 \text{ V dc}, I_{C} = 50 \text{ mA dc},$ f = 1 kHz	h _{fe}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S				40 40 40	160 160 250	
Open circuit output capacitance	3236	$V_{CB} = 10 \text{ V dc}, I_E = 0,$ 100 kHz \le f \le 1 MHz	C _{obo}		350	pF
Pulse response	3251	Test condition A				
Delay time		See figure 9	t _d		50	ns
Rise time		See figure 9	t _r		500	ns
Storage time		See figure 9	t _s		1.5	μS
Fall time		See figure 9	t _f		500	ns
Subgroup 5						
Safe operating area (continuous dc)	3051	$T_C = +25^{\circ}C, t = 1.0 \text{ s},$				
Test 1		$V_{CE} = 40 \text{ V dc}, I_{C} = 0.22 \text{ A dc}$				
Test 2		V _{CE} = 70 V dc, I _C = 90 mA dc				
Test 3 2N5237, 2N5237S only 2N5238, 2N5238S only		$V_{CE} = 120 \text{ V dc}, I_{C} = 15 \text{ mA dc}$ $V_{CE} = 170 \text{ V dc}, I_{C} = 3.5 \text{ mA dc}$				

* TABLE I. Group A inspection - Continued.

Inspection 1/		MIL-STD-750		Lir		Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 5 - Continued.						
Clamped inductive sweep	3053	T_C = +100°C minimum, I_B = 0.5 A dc, I_C = 5 A dc, (see figure 10)				
Electrical measurements		See 4.5.2 herein.				

- 1/ For sampling plan see MIL-PRF-19500.
- 2/ For resubmission of failed test in subgroup 1 of table I, double the sample size of the failed test or sequence of tests. A failure in table I, subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.

- 3/ Separate samples may be used.
 4/ Not required for JANS devices.
 5/ Not required for laser marked devices.
 6/ This hermetic seal test is an end-point to temp-cycling in addition to electrical measurements.

TABLE II. Group D inspection

Inspection <u>1</u> / <u>2</u> / <u>3</u> /	MIL-STD-750		Symbol		Limits	
	Method	Conditions		Min	Max	
Subgroup 1 4/						
Neutron Irradiation	1017	Neutron exposure Vces = 0V				
Collector to base cutoff current	3036		I _{CBO1}		20	μA dc
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CB} = 100 V dc V _{CB} = 150 V dc V _{CB} = 200 V dc				
Breakdown voltage, collector to emitter	3011	Bias condition D, $I_C = 0.1$ A dc, pulsed (see 4.5.1).	V _{(BR)CEO}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S				70 120 170		V dc V dc V dc
Emitter to base cutoff current	3061	V _{EB} = 7 V dc	I _{EBO1}		20	μA dc
Collector to emitter cutoff current	3041	Bias condition D	I _{CEO1}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CE} = 60 V dc V _{CE} = 110 V dc V _{CE} = 160 V dc			20 20 20	μΑ dc μΑ dc μΑ dc
Collector to emitter cutoff current	3041	Bias condition A, V _{BE} = 0.5 V dc.	I _{CEX1}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CE} = 60 V dc V _{CE} = 110 V dc V _{CE} = 160 V dc			20 20 20	μA dc μA dc μA dc
Emitter to base cutoff current	3061	Bias condition D, V _{EB} = 5 V dc	I _{EBO2}		0.2	μA dc
Collector to base cutoff current	3036	Bias condition D, V _{CB} = 80 V dc	I _{CBO2}		0.2	μA dc
Forward-current transfer ratio	3076	V _{CE} = 5 V dc, I _C = 1 A dc,	[h _{FE1}] <u>5</u> /			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		pulsed (see 4.5.1)		[25] [25] [25]	200 225 225	
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 5 \text{ A dc}, \text{ pulsed}$ (see 4.5.1)	[h _{FE2}] <u>5</u> /	[20]	120	
Collector to emitter voltage (saturated)	3071	$I_C = 5 \text{ A dc}, I_B = 0.5 \text{ A dc}, \text{ pulsed}$ (see 4.5.1)	V _{CE(sat)1}		0.69	V dc

TABLE II. Group D inspection - Continued

Inspection <u>1</u> / <u>2</u> / <u>3</u> /	MIL-STD-750		Symbol <u>Limits</u>		its	Unit
	Method	Conditions		Min	Max	
Subgroup 1 - Continued 4/						
Collector to emitter voltage (saturated)	3071	I _C = 10 A dc, I _B = 1 A dc, pulsed (see 4.5.1)	V _{CE(sat)2}		2.88	V dc
Base emitter voltage saturation	3066	Test condition A, $I_C = 5$ A dc, $I_B = 0.5$ A dc, pulsed (see 4.5.1)	V _{BE(sat)1}		1.73	V dc
Base emitter voltage saturation	3066	Test condition A, $I_C = 10$ A dc, $I_B = 1$ A dc, pulsed (see 4.5.1)	V _{BE(sat)2}		2.88	V dc
Forward-current transfer ratio	3076	V _{CE} = 5 V dc, I _C = 10 A dc, pulsed (see 4.5.1)	[h _{FE3}] <u>5</u> /	[5]		
Subgroup 2		Gamma Exposure				
Total Dose Irradiation	1019					
2N4150, 2N4150S		Vces = 56V				
2N5237, 2N5237S		Vces = 96V				
2N5238, 2N5238S		Vces = 136V				
Collector to base cutoff current	3036		I _{CBO1}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CB} = 100 V dc V _{CB} = 150 V dc V _{CB} = 200 V dc			20 20 20	μA dc μA dc μA dc
Breakdown voltage, collector to emitter	3011	Bias condition D, $I_C = 0.1$ A dc, pulsed (see 4.5.1).	V _{(BR)CEO}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S				70 120 170		V dc V dc V dc
Emitter to base cutoff current	3061	V _{EB} = 7V dc	I _{EBO1}		20	μA dc
Collector to emitter cutoff current	3041	Bias condition D	I _{CEO1}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CE} = 60 V dc V _{CE} = 110 V dc V _{CE} = 160 V dc			20 20 20	μA dc μA dc μA dc

TABLE II. Group D inspection - Continued.

Inspection <u>1</u> / <u>2</u> / <u>3</u> /		MIL-STD-750	Symbol	Lim	its	Unit
	Method	Conditions		Min	Max	
Subgroup 2 - Continued						
Collector to emitter cutoff current	3041	Bias condition A, V _{BE} = 0.5 V dc.	I _{CEX1}			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		V _{CE} = 60 V dc V _{CE} = 110 V dc V _{CE} = 160 V dc			20 20 20	μA dc μA dc μA dc
Emitter to base cutoff current	3061	Bias condition D, V _{EB} = 5 V dc	I _{EBO2}		0.2	μA dc
Collector to base cutoff current	3036	Bias condition D, V _{CB} = 80 V dc	I _{CBO2}		0.2	μA dc
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 1 \text{ A dc},$	[h _{FE1}] <u>5</u> /			
2N4150, 2N4150S 2N5237, 2N5237S 2N5238, 2N5238S		pulsed (see 4.5.1)		[25] [25] [25]	200 225 225	
Forward-current transfer ratio	3076	V_{CE} = 5 V dc, I_{C} = 5 A dc, pulsed (see 4.5.1)	[h _{FE2}] <u>5</u> /	[20]	120	
Collector to emitter voltage (saturated)	3071	$I_C = 5 \text{ A dc}, I_B = 0.5 \text{ A dc}, \text{ pulsed}$ (see 4.5.1)	V _{CE(sat)1}		0.69	V dc
Collector to emitter voltage (saturated)	3071	$I_C = 10 \text{ A dc}, I_B = 1 \text{ A dc}, \text{ pulsed}$ (see 4.5.1)	V _{CE(sat)2}		2.88	V dc
Base emitter voltage saturation	3066	Test condition A, $I_C = 5$ A dc, $I_B = 0.5$ A dc, pulsed (see 4.5.1)	V _{BE(sat)1}		1.73	V dc
Base emitter voltage saturation	3066	Test condition A, $I_C = 10$ A dc, $I_B = 1$ A dc, pulsed (see 4.5.1)	V _{BE(sat)2}		2.88	V dc
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_{C} = 10 \text{ A dc},$ pulsed (see 4.5.1)	[h _{FE3}] <u>5</u> /	[5]		

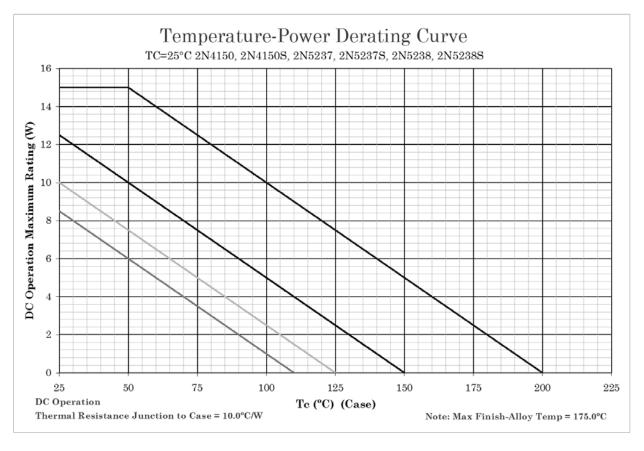
^{1/} Tests to be performed on all devices receiving radiation exposure.
2/ For sampling plan, see MIL-PRF-19500.
3/ Electrical characteristics apply to all device types unless otherwise noted.

See 6.2.e herein.

5/ See method 1019 of MIL-STD-750, for how to determine [h_{FE}] by first calculating the delta(1/h_{FE}) from the pre and post radiation h_{FE} . Notice that $[h_{\text{FE}}]$ is not the same as h_{FE} and cannot be measured directly. The $[h_{\text{FE}}]$ value can never exceed the pre-radiation minimum h_{FE} that it is based upon.

* TABLE III. Group E inspection (all quality levels) - for qualification or re-qualification only.

		MIL-STD-750	
Inspection	Method	Conditions	
Subgroup 1			45 devices c = 0
Temperature cycling (air to air)	1051	Test condition C, 500 cycles.	
Hermetic seal	1071		
Fine leak Gross leak			
Electrical measurements		See table I, subgroup 2 and 4.5.2 herein.	
Subgroup 2			45 devices c = 0
Intermittent life	1037	Intermittent operation life: V_{CB} = 10 V dc, 6,000 cycles. Adjust device current, or power, to achieve a minimum ΔT_J of +100°C.	
Electrical measurements		See table I, subgroup 2 and 4.5.2 herein.	
Subgroup 4			
Thermal impedance curves		See MIL-PRF-19500.	
Subgroup 5			
Not applicable			
Subgroup 8			45 devices
Reverse stability	1033	Condition B	c = 0



- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- 2. Derate design curve constrained by the maximum junction temperature (T_J ≤ +200°C) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le +150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le$, +125°C, and +110°C to show power rating where most users want to limit T_J in their application.

FIGURE 4. Derating for 2N4150, 2N5237, 2N5238, 2N4150S, 2N5237S, and 2N5238S ($R_{\theta JC}$) (TO-5).

Ambient Derating Curves Family Curves TO-5 Free Air

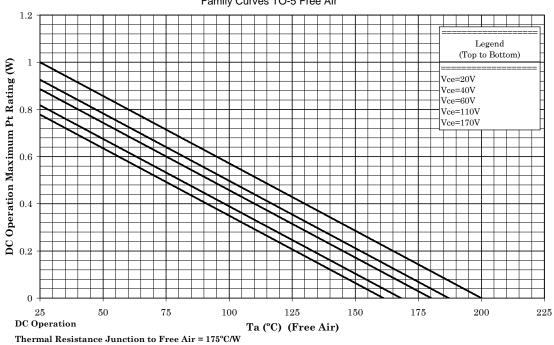
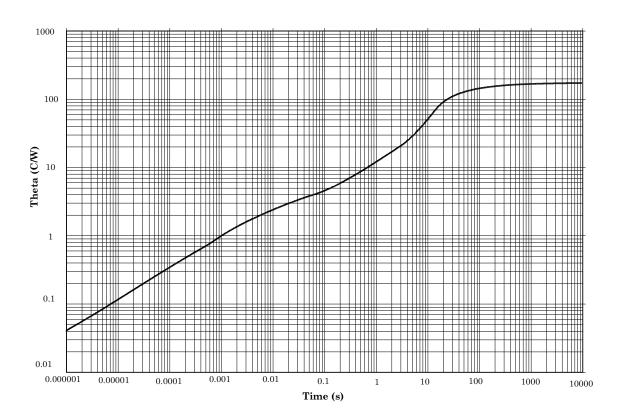


FIGURE 5. Derating for 2N4150, 2N5237, 2N5238, 2N4150S, 2N5237S, and 2N5238S ($R_{\theta JA}$) (TO-5).

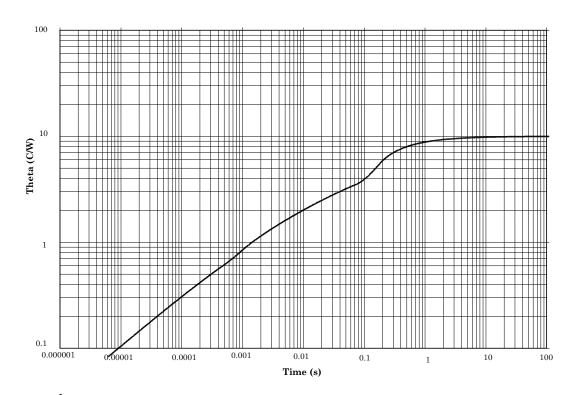
Maximum Thermal Impedance



 $T_A = +25$ °C, 1W, thermal resistance $R_{\theta JA} = 175$ °C/W.

FIGURE 6. Thermal impedance graph ($R_{\theta JA}$) for all 2N4150, 2N5237, 2N5238, 2N4150S, 2N5237S, and 2N5238S devices (TO-5).

Maximum Thermal Impedance



 T_C = +25°C, thermal resistance $R_{\theta JC}$ = 10°C/W.

FIGURE 7. Thermal impedance graph ($R_{\theta JC}$) for all 2N4150, 2N5237, 2N5238, 2N4150S, 2N5237S, and 2N5238S devices (TO-5) Kovar.

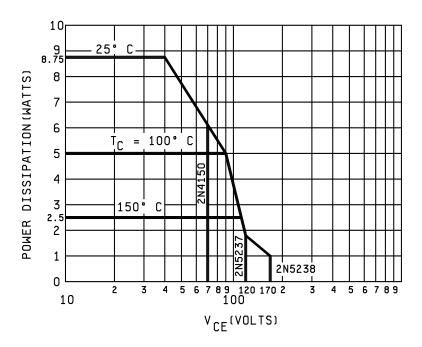


FIGURE 8. Maximum operating conditions - dc forward biased mode.

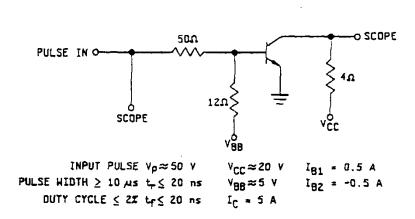
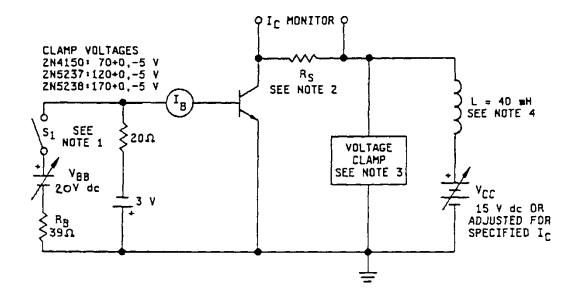


FIGURE 9. Speed of response test circuit.



- 1. An appropriate pulse generator may be substituted.
- 2. $R_S \le 1.0 \Omega$ noninductive.
- 3. Clamp voltage: 2N4150: 70 V dc +0 V dc, -5 V dc; 2N5237: 120 V dc +0 V dc, -5 V dc; 2N5238: 170 V dc +0 V dc, -5 V dc.
- 4. STANCOR C-2691 or equivalent; 2 in series.

FIGURE 10. Clamped inductive sweep test circuit.

5. PACKAGING

5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

- 6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.
 - 6.2 Acquisition requirements. Acquisition documents should specify the following:
 - a. Title, number, and date of this specification.
 - b. Packaging requirements (see 5.1).
 - c. Lead finish (see 3.4.1).
 - d. Product assurance level and type designator.
- e. For acquisition of RHA designated devices, table II, subgroup 1 testing of group D is optional. If subgroup 1 testing is desired, it should be specified in the contract.
- * 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at https://assist.dla.mil.
- 6.4 <u>Suppliers of JANHC and JANKC die</u>. The qualified die suppliers with the applicable letter version (example, JANHCA2N4150) will be identified on the QML.

JANHC and JANKC ordering information					
PIN	Manufacturers				
	43611 34156				
2N4150	JANHCA2N4150 JANKCA2N4150	JANHCB2N4150 JANKCB2N4150			
2N5237		JANHCB2N5237 JANKCB2N5237			

6.5 <u>Changes from previous issue</u>. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR Navy - EC Air Force - 85 DLA - CC Preparing activity: DLA - CC

(Project 5961-2012-048)

Review activities:

Army - AR, MI, SM Air Force - 19, 71, 99

* NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil/.