The documentation and process conversion measures necessary to comply with this revision shall be completed by 12 September 2011.

INCH-POUND

MIL-PRF-19500/290P <u>12 August 2011</u> SUPERSEDING MIL-PRF-19500/290N 20 September 2010

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, TRANSISTOR, PNP, SILICON, SWITCHING, TYPES, 2N2904, 2N2904A, 2N2904AL, 2N2905, 2N2905A, AND 2N2905AL, JAN, JANTX, JANTXV, JANS, JANTXVM, JANTXVD, JANTXVR, JANTXVH, JANSM, JANSD, JANSR, AND JANSH

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

1.1 <u>Scope</u>. This specification covers the performance requirements for PNP, silicon, switching transistors. Four levels of product assurance are provided for each device type as specified in MIL-PRF-19500. Provision for radiation hardness assurance (RHA) to four radiation test levels is provided for JANTXV and JANS product assurance levels for type 2N2905A. RHA level designators "M", "D", "R", and "H" are appended to the device prefix to identify devices which have passed RHA requirements.

1.2 <u>Physical dimensions</u>. See figure 1 herein (similar to TO-39).

1.3 <u>Maximum ratings</u>. Unless otherwise specified, $T_A = +25^{\circ}C$.

Types	P _T = (1) T _A = +25°C	P _T = (2) T _C = +25°C	V _{CBO}	V _{CEO}	V _{EBO}	Ι _C	T_{STG} and T_{J}	R _{0JA} (1) (2)	R _{θJC} (1) (2)
	<u>W</u>	<u>W</u>	<u>V dc</u>	<u>V dc</u>	<u>V dc</u>	<u>mA dc</u>	<u>°C</u>	<u>°C/W</u>	<u>°C/W</u>
2N2904 (1) 2N2905 (1) 2N2904A, (2) 2N2905A, (2) 2N2904AL, (2) 2N2905AL (2)	0.8 0.8 0.8 0.8 0.8 0.8 0.8	3.0 3.0 3.0 3.0 3.0 3.0 3.0	60 60 60 60 60 60	40 40 60 60 60 60	5 5 5 5 5 5 5	600 600 600 600 600 600	-65 to +200 -65 to +200 -65 to +200 -65 to +200 -65 to +200 -65 to +200	195 195 195 195 195 195	50 50 50 50 50 50 50

(1) For derating, see figures 2 and 3.

(2) For thermal impedance, see figures 4 and 5.

* Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at https://assist.daps.dla.mil.

AMSC N/A

FSC 5961

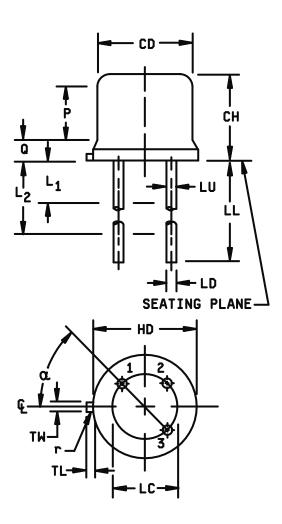
			h _{FE} at V _{CE} = 10 V dc		
	h _{FE1}	h _{FE2}	h _{FE3}	h _{FE4} (1)	h _{FE5} (1)
	$I_c = 0.1 \text{ mA dc}$	$I_c = 1 \text{ mA dc}$	$I_{\rm C}$ = 10 mA dc	l _c = 150 mA dc	I _C = 500 mA dc
	<u>2N2904</u>	<u>2N2904</u>	<u>2N2904</u>	<u>2N2904</u>	<u>2N2904</u>
Min Max	20	25 175	35	40 120	20
	<u>2N2905</u>	<u>2N2905</u>	<u>2N2905</u>	<u>2N2905</u>	<u>2N2905</u>
Min Max	35	50 450	75	100 300	30
	2N2904A <u>2N2904AL</u>	2N2904A 2N2904AL	2N2904A <u>2N2904AL</u>	2N2904A <u>2N2904AL</u>	2N2904A <u>2N2904AL</u>
<u>Min</u> Max	40	40 175	40	40 120	40
	2N2905A <u>2N2905AL</u>	2N2905A <u>2N2905AL</u>	2N2905A <u>2N2905AL</u>	2N2905A <u>2N2905AL</u>	2N2905A <u>2N2905AL</u>
Min Max	75	100 450	100	100 300	50

1.4 <u>Primary electrical characteristics at $T_A = +25^{\circ}C$ </u>.

(1) Pulsed (see 4.5.1).

Types	h _{fe}	C _{obo}	Swit	ching
2N2904 2N2904A 2N2904AL 2N2905 2N2905A 2N2905AL	$f = 100 \text{ MHz}$ $V_{CE} = 20 \text{ V dc}$ $I_{C} = 50 \text{ mA dc}$	$100 \text{ kHz} \le f \le 1 \text{ MHz}$ $V_{CB} = 10 \text{ V dc}$ $I_E = 0$	t _{on} (see figure 6)	t _{off} (see figure 7)
		pF	ns	<u>ns</u>
Min Max	2.0	8	45	300

Symbol	Inches		Millin	neters	Notes
	Min	Max	Min	Max	
CD	.305	.335	7.75	8.51	
СН	.240	.260	6.10	6.60	
HD	.335	.370	8.51	9.40	
LC	.200	TP	5.08	B TP	6
LD	.016	.021	0.41	0.53	7, 8
LL	.500	.750	12.70	19.05	7, 8, 12
LU	.016	.019	.041	0.48	7, 8
L ₁		.050		1.27	7, 8
L ₂	.250		6.35		7, 8
Р	.100		2.54		
Q		.050		1.27	5
TL	.029	.045	0.74	1.14	4
TW	.028	.034	0.71	0.86	3
r		.010		0.25	10
α	45° TP		45°	P TP	6



NOTES:

- 1. Dimension are in inches.
- 2. Millimeters are given for general information only.
- 3. Beyond r (radius) maximum, TW shall be held for a minimum length of .011 inch (0.28 mm).
- 4. Dimension TL measured from maximum HD.
- 5. Body contour optional within zone defined by HD, CD, and Q.
- Leads at gauge plane .054 +.001, -.000 inch (1.37 +0.03, -0.00 mm) below seating plane shall be within .007 inch (0.18 mm) radius of true position (TP) at maximum material condition (MMC) relative to tab at MMC. The device may be measured by direct methods.
- 7. Dimension LU applies between L_1 and L_2 . Dimension LD applies between L_2 and L minimum. Diameter is
- uncontrolled in L₁ and beyond LL minimum.
- 8. All three leads.
- 9. The collector shall be internally connected to the case.
- 10. Dimension r (radius) applies to both inside corners of tab.
- 11. In accordance with ASME Y14.5M, diameters are equivalent to \$\phix\$ symbology.
- 12. For "L" suffix devices, dimension LL is 1.50 (38.10 mm) minimum, 1.75 (44.45 mm) maximum.
- 13. Lead 1 =emitter, lead 2 =base, lead 3 =collector.

FIGURE 1. Physical dimensions (similar to TO-39).

2. APPLICABLE DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Copies of these documents are available online at <u>https://assist.daps.dla.mil/quicksearch</u> or <u>https://assist.daps.dla.mil</u> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.

3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturers list before contract award (see 4.2 and 6.3).

3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows.

3.4 <u>Interface and physical dimensions</u>. Interface and physical dimensions shall be as specified in MIL-PRF-19500, and on figure 1.

3.4.1 Lead finish. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).

3.5 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I.

3.6 Electrical test requirements. The electrical test requirements shall be as specified in table I.

3.7 Marking. Marking shall be in accordance with MIL-PRF-19500.

3.8 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

- 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
- a. Qualification inspection (see 4.2).
- b. Screening (see 4.3).
- c. Conformance inspection (see 4.4 and tables I, II, and III).

4.2 <u>Qualification inspection</u>. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table III tests, the tests specified in table III herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.

4.3 <u>Screening (JANTX, JANTXV, and JANS levels only)</u>. Screening shall be in accordance with table E-IV of MIL-PRF-19500, and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table E-IV of	Measurement			
MIL-PRF-19500)	JANS level	JANTXV and JANTX level		
1b	Required	Required (JANTXV only)		
3b (1) 3c	Not applicable Required (see 4.3.2)	Not applicable Required (see 4.3.2)		
5	Required	Not required		
8	Required	Not required		
9	I _{CBO2} , h _{FE4}	Not applicable		
10	24 hours minimum	24 hours minimum		
11	I_{CBO2} ; h_{FE4} ; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater. $\Delta h_{FE4} = \pm 15$ percent.	I _{CBO2} ; h _{FE4}		
12	See 4.3.1	See 4.3.1		
13	Subgroups 2 and 3 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater. $\Delta h_{FE4} = \pm 15$ percent.	Subgroup 2 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 5 nA dc, whichever is greater. $\Delta h_{FE4} = \pm 15$ percent.		

(1) Shall be performed anytime after temperature cycling, screen 3a and does not need to be repeated in screening requirements. Record thermal impedance for JANS level devices in screen 13 or anytime after serialization.

4.3.1 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows: $V_{CB} = 10 - 30$ V dc. Power shall be applied to achieve $T_J = +135^{\circ}$ C minimum using a minimum $P_D = 75$ percent of P_T maximum, T_A ambient rated as defined in 1.3. With approval of the qualifying activity and preparing activity, an alternate burn-in flow may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence or adequacy is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval.

4.3.2 <u>Thermal impedance</u>. The thermal impedance measurements shall be performed in accordance with method 3131 of MIL-STD-750 using the guidelines in that method for determining I_M, I_H, t_H, t_{MD} (and V_C where appropriate). The thermal impedance limit used in screen 3c of 4.3 and the subgroup 2 of table I herein shall comply with the thermal impedance graph in figures 4 and 5 (less than or equal to the curve value at the same t_H time) and shall be less than the process determined statistical maximum limit as outlined in method 3131.

4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with MIL-PRF-19500, and as specified herein. If alternate screening is being performed in accordance with MIL-PRF-19500, a sample of screened devices shall be submitted to and pass the requirements of subgroups 1 and 2, of table I herein, inspection only (table E-VIb, group B, subgroup 1 is not required to be performed again if group B has already been satisfied in accordance with 4.4.2).

4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with table E-V of MIL-PRF-19500 and table I herein.

4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-VIa (JANS) of MIL-PRF-19500 and 4.4.2.1 herein. Electrical measurements (end-points) and delta requirements shall be in accordance with table I, subgroup 2 and 4.5.3 herein. See 4.4.2.2 for JAN, JANTX, and JANTXV group B testing. Electrical measurements (end-points) and delta requirements for JAN, JANTX, and JANTXV shall be after each step in 4.4.2.2 and shall be in accordance with table I, subgroup 2 and 4.5.3 herein.

4.4.2.1 Group B inspection (JANS), table E-VIa of MIL-PRF-19500.

<u>Subgroup</u>	Method	Condition
B4	1037	V_{CB} = 10 V dc.
B5	1027	$V_{CB} = 10 \text{ V dc; } P_D$

1027 $V_{CB} = 10 \text{ V dc}; P_D \ge 100 \text{ percent of maximum rated } P_T \text{ (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.)}$

Option 1: 96 hours minimum sample size in accordance with table E-VIA of MIL-PRF-19500, adjust T_A or P_D to achieve T_J = +275°C minimum.

Option 2: 216 hours minimum, sample size = 45, c = 0; adjust T_A or P_D to achieve a T_J = +225°C minimum.

4.4.2.2 <u>Group B inspection, (JAN, JANTX, and JANTXV)</u>. Separate samples may be used for each step. In the event of a lot failure, the resubmission requirements of MIL-PRF-19500 shall apply. In addition, all catastrophic failures during CI shall be analyzed to the extent possible to identify root cause and corrective action.

<u>Step</u>	<u>Method</u>	Condition
1	1026	Steady-state life: 1,000 hours minimum, $V_{CB} = 10$ V dc, power shall be applied to achieve $T_J = +150^{\circ}$ C minimum using a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3. $n = 45$ devices, $c = 0$. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.
2	1048	Blocking life, $T_A = +150$ °C, $V_{CB} = 80$ percent of rated voltage without exceeding max rated V_{CEO} , 48 hours minimum. n = 45 devices, c = 0.
3	1032	High-temperature life (non-operating), t = 340 hours, $T_A = +200^{\circ}C$. n = 22, c = 0.

4.4.2.3 <u>Group B sample selection</u>. Samples selected from group B inspection shall meet all of the following requirements:

- a. For JAN, JANTX, and JANTXV samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS, samples shall be selected from each inspection lot. See MIL-PRF-19500.
- b. Shall be chosen from an inspection lot that has been submitted to and passed table I, subgroup 2, conformance inspection. When the final lead finish is solder, or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANTX, and JANTXV) may be pulled prior to the application of final lead finish.

4.4.3 <u>Group C inspection</u>, Group C inspection shall be conducted in accordance with the test and conditions specified for subgroup testing in table E-VII of MIL-PRF-19500, and in 4.4.3.1 (JANS) and 4.4.3.2 (JAN, JANJ, JANTX, and JANTXV) herein for group C testing. Electrical measurements (end-points) and delta requirements shall be in accordance with table I, subgroup 2 and 4.5.3 herein; delta requirements only apply to subgroup C6.

4.4.3.1 Group C inspection (JANS), table VII of MIL-PRF-19500.

Subgroup	Method	Condition

- C2 2036 Test condition E.
- C5 3131 $R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and applied thermal impedance curves.
- C6 1026 1,000 hours at $V_{CB} = 10$ V dc; power shall be applied to achieve $T_J = +150^{\circ}C$ minimum and a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3 n = 45, c = 0. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.

4.4.3.2	Group C insp	pection (JAN	JANTX	, and JANTXV)	, table E	E-VII of MIL	-PRF-19500.
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<u>Subgroup</u>	Method	<u>Condition</u>
C2	2036	Test condition E.
C5	3131	$R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3).
C6		Not applicable.

4.4.3.3 <u>Group C sample selection</u>. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes table I tests herein for conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for C6 life test may be pulled prior to the application of final lead finish. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.

4.4.4 <u>Group D inspection</u>. Quality conformance inspection for hardness assured JANS and JANTXV types shall include the group D tests specified in table II. These tests shall be performed as required in accordance with MIL-PRF-19500 and method 1019 of MIL-STD-750 for total ionizing dose or method 1017 of MIL-STD-750 for neutron fluence as applicable.

4.4.5 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-IX of MIL-PRF-19500 and as specified in table III herein. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2 herein; delta measurements shall be in accordance with the applicable steps of 4.5.3.

4.5 <u>Method of inspection</u>. Methods of inspection shall be as specified in the appropriate tables and as follows.

4.5.1 <u>Pulse measurements</u>. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

4.5.2 <u>Input capacitance</u>. This test shall be conducted in accordance with method 3240 of MIL-STD-750, except the output capacitor shall be omitted.

4.5.3 <u>Delta requirements</u>. Delta requirements shall be as specified below:

Step	Inspection	MIL-STD-750 Method Conditions		Symbol	Limit
1.	Collector-base cutoff current	3036	Bias condition D, V _{CB} = 50 V dc	ΔI _{CB02} (1)	100 percent of initial value or ± 8 nA dc, whichever is greater.

(1) Devices which exceed the table I limits for this test shall not be accepted.

TABLE I.	Group A inspection.

Inspection <u>1</u> /		MIL-STD-750	-	Lii	nit	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 1 2/						
Visual and mechanical examination $\underline{3}/$	2071	n = 45 devices, c = 0				
Solderability <u>3</u> / <u>4</u> /	2026	n = 15 leads, c = 0				
Resistance to solvents <u>3/ 4/ 5/</u>	1022	n = 15 devices, c = 0				
Temp cycling <u>3</u> / <u>4</u> /	1051	Test condition C, 25 cycles. n = 22 devices, c = 0				
Hermetic seal <u>4/ 6</u> / Fine leak Gross leak	1071	n = 22 devices, c = 0				
Electrical measurements <u>4</u> /		Table I, subgroup 2				
Bond strength <u>3</u> / <u>4</u> /	2037	Precondition $T_A = +250^{\circ}C$ at t = 24 hours or $T_A = +300^{\circ}C$ at t = 2 hours n = 11 wires, c = 0				
Decap internal visual (design verification) $\underline{4}/$	2075	n = 4 devices, c = 0				
Subgroup 2						
Thermal impedance	3131	See 4.3.2	$Z_{\theta J X}$			°C/W
Collector to base cutoff current	3036	$V_{CB} = 60 V dc$	I _{CBO1}		10	μA dc
Emitter to base cutoff current	3061	V _{EB} = 5 V dc	I _{EBO1}		10	μA dc
Breakdown voltage, collector to emitter	3011	Bias condition D; I _C = 10 mA dc, pulsed (see 4.5.1)	V _{(BR)CEO}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL				40 60 60		V dc V dc V dc
Collector to base cutoff current	3036	Bias condition D; V_{CB} = 50 V dc	I _{CBO2}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL					20 10 10	nA dc nA dc nA dc
Emitter to base cutoff current	3061	Bias condition D; V _{EB} = 3.5 V dc	I _{EBO2}		50	nA dc

TABLE I. Group A inspection - Continued.

Inspection <u>1</u> /		MIL-STD-750	Symbol	Lir	nits	Unit
	Method	Conditions		Min	Max	
Subgroup 2 - Continued						
Collector to emitter cutoff current	3041	Bias condition C	I _{CES}			
2N2904, 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL		$V_{CE} = 40 V dc$ $V_{CE} = 60 V dc$ $V_{CE} = 60 V dc$			1 1 1	μΑ dc μΑ dc μΑ dc
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 0.1 mA dc	h _{FE1}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				20 35 40 75		
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 1.0 mA dc	h _{FE2}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				25 50 40 100	175 450 175 450	
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 10 mA dc	h _{FE3}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				35 75 40 100		
Forward current transfer ratio	3076	V _{CE} = 10 V dc, I _C = 150 mA dc, pulsed (see 4.5.1)	h _{FE4}			
2N2904 2N2904A, 2N2904AL 2N2905 2N2905A, 2N2905AL				40 40 100 100	120 120 300 300	
Forward current transfer ratio	3076	V _{CE} = 10 V dc, I _C = 500 mA dc, pulsed (see 4.5.1)	h _{FE5}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				20 30 40 50		
Collector to emitter voltage (saturated)	3071	I_{C} = 150 mA dc, I_{B} = 15 mA dc, pulsed (see 4.5.1)	V _{CE(sat)1}		0.4	V dc

Inspection <u>1</u> /		MIL-STD-750		Lin	nits	Unit
	Method	Conditions		Min	Max	
Subgroup 2 - Continued						
Collector to emitter voltage (saturated)	3071	I_{C} = 500 mA dc, I_{B} = 50 mA dc, pulsed (see 4.5.1)	V _{CE(sat)2}		1.6	V dc
Base emitter voltage (saturated)	3066	Test condition A, I_{C} = 150 mA dc, I_{B} = 15 mA dc, pulsed (see 4.5.1)	V _{BE(sat)1}		1.3	V dc
Base emitter voltage (saturated)	3066	Test condition A, I_{C} = 500 mA dc, I_{B} = 50 mA dc, pulsed (see 4.5.1)	V _{BE(sat)2}		2.6	V dc
Subgroup 3						
High temperature operation:		T _A = +150°C				
Collector to base cutoff current 2N2904, 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL	3036	Bias condition D, V _{CB} = 50 V dc	Ісвоз		20 10 10	μA dc μA dc μA dc
Low temperature operation:		T _A = -55°C				
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 1.0 mA dc	h _{FE6}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				15 30 20 50		
Subgroup 4						
Small-signal short-circuit forward-current transfer ratio	3206	V _{CE} = 10 V dc, I _C = 1 mA dc, f = 1 kHz	h _{fe}			
2N2904 2N2905 2N2904A, 2N2904AL 2N2905A, 2N2905AL				25 50 40 100		

TABLE I. Group A inspection - Continued.

TABLE I. Group A inspection - Continued.

Inspection <u>1</u> /		MIL-STD-750		Limits		Unit
	Method	Conditions		Min	Max	
Subgroup 4 – Continued.						
Small-signal short-circuit forward-current transfer ratio	3306	V _{CE} = 20 V dc, I _C = 50 mA dc, f = 100 MHz	h _{fe}	2.0		
Open circuit output capacitance	3236	V_{CB} = 10 V dc, I _E = 0, 100 kHz \leq f \leq 1 MHz	C _{obo}		8	pF
Input capacitance (output open-circuited)	3240	$\label{eq:VEB} \begin{array}{l} V_{EB} = 2.0 \ V \ dc, \ I_{C} = 0, \\ 100 \ kHz \leq f \leq 1 \ MHz \ (see \ 4.5.2) \end{array}$	C _{ibo}		30	pF
Turn-on time		(See figure 6)	t _{on}		45	ns
Turn-off time		(See figure 7)	t _{off}		300	ns
Subgroups 5 and 6						
Not applicable						

 <u>1</u>/ For sampling plan, see MIL-PRF-19500.
 <u>2</u>/ For resubmission of failed test in subgroup 1 of table I, double the sample size of the failed test or sequence of tests. A failure in table I, subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.

<u>3/</u> Separate samples may be used. <u>4/</u> Not required for JANS devices.

<u>5</u>/ Not required for laser marked devices.
 <u>6</u>/ This hermetic seal test is an end-point to temp-cycling in addition to electrical measurements.

Inspection <u>1</u> /	MIL-STD-750		Symbol	Limits	5	Unit
	Method	Conditions		Min	Max	
Subgroup 1						
Neutron irradiation	1017					
Collector to base cutoff current	3036	$V_{CB} = 60 \text{ V dc}$	I _{CBO1}		20	μA dc
Collector to base cutoff current	3036	Bias condition D	I _{CBO2}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL		$V_{CB} = 50 V dc$			40 20 20	nA dc nA dc nA dc
Forward current transfer ratio	3076	V_{CE} = 10 V dc; I _C = 0.1 mA dc	[h _{FE1}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[10] [17.5] [20] [37.5] [37.5] [37.5] [37.5]		
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 1.0 mA dc	[h _{FE2}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[12.5] [25] [20] [50] [50] [50] [50]	175 450 175 450 450 450 450	
Forward current transfer ratio	3076	V _{CE} = 10 V dc, I _C = 10 mA dc, pulsed (see 4.5.1)	[h _{FE3}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[17.5] [37.5] [20] [50] [50] [50] [50]		

TABLE II. Group D inspection and end-point limits.

Inspection <u>1</u> /		MIL-STD-750	Symbol		Limits	Unit
	Method	Conditions		Min	Max	
Subgroup 1 - Continued						
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 150 mA dc	[h _{FE4}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[20] [50] [50] [50] [50] [50]	120 300 120 300 300 300 300	
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I_{C} = 500 mA dc	[h _{FE5}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[10] [15] [20] [25] [25] [25] [25]		
Collector to emitter voltage (saturated)	3071	$I_{\rm C}$ = 150 mA dc, $I_{\rm B}$ = 15 mA dc, pulsed (see 4.5.1)	V _{CE(sat)1}			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL Collector to emitter voltage	3071	I _C = 500 mA dc, I _B = 50 mA dc,	V _{CE(sat)2}		0.46 0.46 0.46 0.46 0.46 0.46 0.46	V dc V dc V dc V dc V dc V dc V dc V dc
(saturated)		C = 500 mA dc, B = 50 mA dc, pulsed (see 4.5.1)	V CE(Sal)2			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL					1.84 1.84 1.84 1.84 1.84 1.84 1.84 1.84	V dc V dc V dc V dc V dc V dc V dc V dc
Emitter to base cutoff current	3061	Bias condition D, V_{EB} = 5 V dc	I _{EBO1}		20	μA

TABLE II. Group D inspection and end-point limits - Continued.

TABLE II. Group D inspection - Continued.

Inspection <u>1/ 2/</u>		MIL-STD-750		Li	mit	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 1 – Continued						
Emitter to base cutoff current	3061	Bias condition D; V_{EB} = 3.5 V dc	I _{EBO2}		100	nA
Base to emitter voltage (saturated)	3066	Test condition A, I_{C} = 150 mA dc, I_{B} = 15 mA dc, pulsed (see 4.5.1)	V _{BE (sat)1}		1.5	V dc
Base to emitter voltage (saturated)	3066	Test condition A, $I_C = 500$ mA dc, $I_B = 50$ mA dc, pulsed (see 4.5.1)	V _{BE (sat)2}		3.0	V dc
Breakdown voltage, Collector to emitter	3011	Bias condition D; $I_c = 10$ mA dc, pulsed (see 4.5.1)	V _{(BR)CEO}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL				40 60 60		V dc V dc V dc
Collector to emitter cutoff current	3041	Bias condition C	I _{CES}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL		$ \begin{array}{l} V_{CE} = 40 \; V \; dc \\ V_{CE} = 60 \; V \; dc \\ V_{CE} = 60 \; V \; dc \end{array} $			2.0 2.0 2.0	μΑ μΑ μΑ
Subgroup 2	1019					
Steady-state total dose Irradiation						
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL		Gamma exposure V_{ECS} = 32 V Gamma exposure V_{ECS} = 48 V Gamma exposure V_{ECS} = 48 V				
Collector to base cutoff current	3036	$V_{CB} = 60 \text{ V dc}$	I _{CBO1}		20	μΑ
Collector to base cutoff current	3036	Bias condition D $V_{CB} = 50 V dc$	I _{CBO2}			
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL					40 20 20	nA nA nA

TABLE II.	Group D inspection - Continued.
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Inspection 1/2/		MIL-STD-750		Lim	it	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 2 – Continued Forward current transfer	3076	V_{CE} = 10 V dc, I _C = 0.1 mA dc	[h _{FE1}]			
ratio 2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[10] [17.5] [20] [37.5] [37.5] [37.5] [37.5]		
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 1 mA dc	[h _{FE2}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[12.5] [25] [50] [50] [50] [50]	175 450 175 450 450 450	
Forward current transfer ratio	3076	V _{CE} = 10 V dc, I _C = 10 mA dc, pulsed (see 4.5.1)	[h _{FE3}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[17.5] [37.5] [20] [50] [50] [50] [50]		
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I _C = 150 mA dc	[h _{FE4}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[20] [50] [50] [50] [50] [50]	120 300 120 300 300 300 300	

TABLE II.	Group D inspection - Continued.
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Inspection <u>1/2/</u>		MIL-STD-750		Li	mit	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 2 – Continued						
Forward current transfer ratio	3076	V_{CE} = 10 V dc, I_{C} = 500 mA dc	[h _{FE5}]			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL				[10] [15] [20] [25] [25] [25]		
Collector to emitter voltage (saturated)	3071	I_{C} = 150 mA dc, I_{B} = 15 mA dc, pulsed (see 4.5.1)	V _{CE(sat) 1}			
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL					$\begin{array}{c} 0.46 \\ 0.46 \\ 0.46 \\ 0.46 \\ 0.46 \\ 0.46 \\ 0.46 \\ 0.46 \end{array}$	V dc V dc V dc V dc V dc V dc V dc V dc
Collector to emitter voltage (saturated)	3071	$I_{\rm C}$ = 500 mA dc, $I_{\rm B}$ = 50 mA dc, pulsed (see 4.5.1)				
2N2904 2N2905 2N2904A, 2N2904AL M2N2905A, M2N2905AL D2N2905A, D2N2905AL R2N2905A, R2N2905AL H2N2905A, H2N2905AL			V _{CE} (sat) 2		1.84 1.84 1.84 1.84 1.84 1.84 1.84	V dc V dc V dc V dc V dc V dc V dc V dc
Emitter to base cutoff current	3061	Bias condition D, $V_{EB} = 5 V dc$	I _{EBO1}		20	μА
Emitter to base cutoff current	3061	Bias condition D; V_{EB} = 3.5 V dc	I _{EBO2}		100	nA
Base to emitter voltage (saturated)	3066	Test condition A, $I_C = 150$ mA dc, $I_B = 15$ mA dc, pulsed (see 4.5.1)	V _{BE (sat)1}		1.5	V dc;
See feetnetee at and of table						

Inspection <u>1/2/</u>		MIL-STD-750		Li	mit	Unit
	Method	Conditions	Symbol	Min	Max	
Subgroup 2 – Continued						
Base to emitter voltage (saturated)	3066	Test condition A, $I_C = 500$ mA dc, $I_B = 50$ mA dc, pulsed (see 4.5.1)	V _{BE (sat)2}		3.0	V dc
Breakdown voltage, collector to emitter 2N2904, 2N2905 2N2904A, 2N2905A	3011	Bias condition D; $I_c = 10 \text{ mA dc}$, pulsed (see 4.5.1)	V _{(BR)CEO}	40 60		V dc V dc
2N2904AL, 2N2905AL Collector to emitter cutoff current	3041	Bias condition C	I _{CES}	60		V dc
2N2904, 2N2905 2N2904A, 2N2905A 2N2904AL, 2N2905AL		$V_{CE} = 40 \text{ V dc}$ $V_{CE} = 60 \text{ V dc}$ $V_{CE} = 60 \text{ V dc}$			2.0 2.0 2.0	μΑ μΑ μΑ

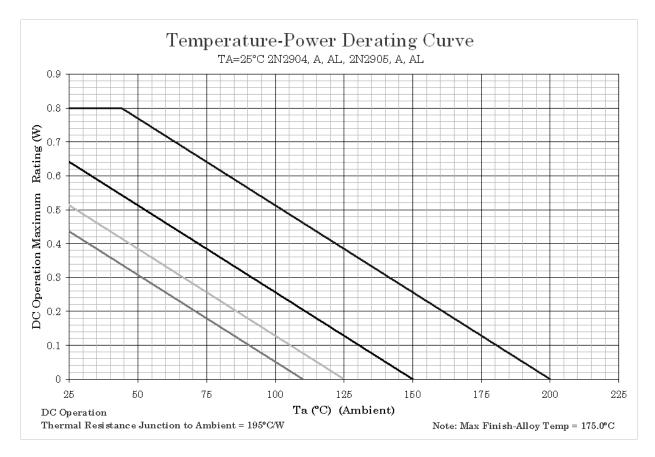
TABLE II. Group D inspection - Continued.

1/ Tests to be performed on all devices receiving radiation exposure.
2/ For sampling plan, see MIL-PRF-19500.
3/ Electrical characteristics apply to the corresponding A and AL suffix versions unless otherwise noted.
4/ See 6.2.e herein.

5/ See method 1019 of MIL-STD-750 for how to determine [hFE] by first calculating the delta (1/hFE) from the pre- and post-radiation h_{FE} . Notice the $[h_{FE}]$ is not the same as h_{FE} and cannot be measured directly. The $[h_{FE}]$ value can never exceed the pre-radiation minimum h_{FE} that it is based upon.

	MIL-STD-750		Qualification
Inspection	Method	Conditions	
Subgroup 1			45 devices c = 0
Temperature cycling (air to air)	1051	Test condition C, 500 cycles.	
Hermetic seal	1071		
Fine leak Gross leak			
Electrical measurements		See table I, subgroup 2 and 4.5.3 herein.	
Subgroup 2			45 devices c = 0
Intermittent life	1037	Intermittent operation life: V_{CB} = 10 V dc, 6,000 cycles.	C = 0
Electrical measurements		See table I, subgroup 2 and 4.5.3 herein.	
Subgroup 4			
Thermal impedance curves		See table E-IX of MIL-PRF-19500, group E, subgroup 4.	
Subgroup 5			
Not applicable			
Subgroup 6			11 devices
Electrostatic discharge (ESD)	1020		
Subgroup 8			45 devices
Reverse stability	1033	Condition B.	c = 0

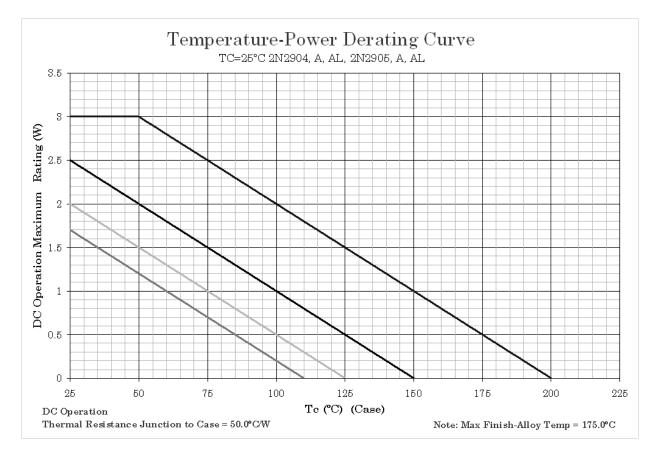
TABLE III. Group E inspection (all quality levels) - for qualification or re-qualification only.



NOTES:

- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- 2. Derate design curve constrained by the maximum junction temperature ($T_J \le 200^{\circ}C$) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125^{\circ}C$, and $110^{\circ}C$ to show power rating where most users want to limit T_J in their application.

FIGURE 2. <u>Derating for 2N2904, 2N2904A, 2N2904AL, 2N2905</u>, 2N2905A, 2N2905AL, (R_{θJA}) PCB (TO-39).

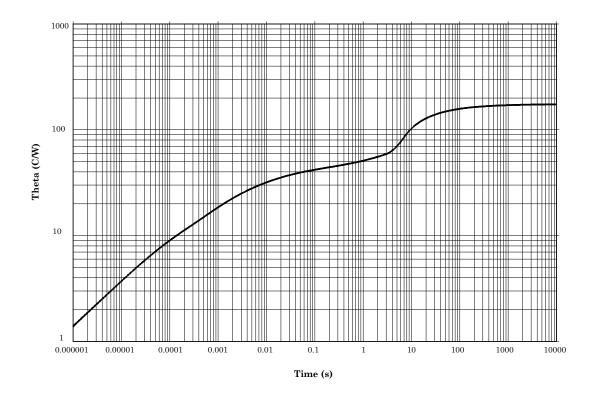


NOTES:

- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- 2. Derate design curve constrained by the maximum junction temperature ($T_J \le 200^{\circ}C$) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125^{\circ}$ C, and 110° C to show power rating where most users want to limit T_J in their application.

FIGURE 3. <u>Derating for 2N2904, 2N2904A, 2N2904AL, 2N2905</u>, 2N2905A, 2N2905AL, (R_{0JC}) PCB (TO-39).

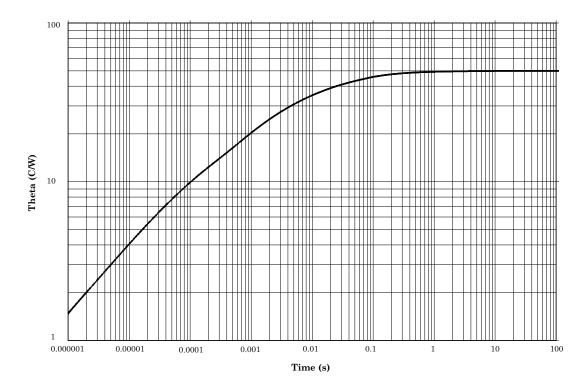
Maximum Thermal Impedance



Ambient free air cooled T_A = +25°C, 800mW, thermal resistance $R_{\theta JA}$ = 175°C/W.

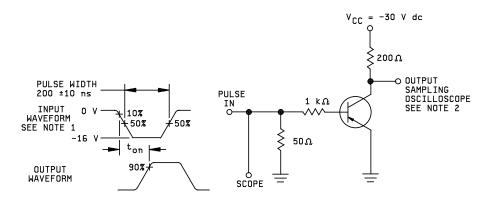
FIGURE 4. Thermal impedance graph (R_{BJA}) for all 2N2904, and 2N2905 devices (TO-39).

Maximum Thermal Impedance



Ambient case mounted T_C = +25°C, thermal resistance $R_{\theta JC}$ = 50°C/W.

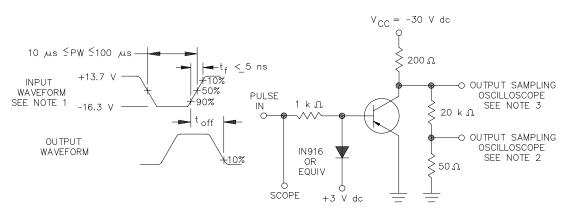
FIGURE 5. Thermal impedance graph (R_{0JC}) for all 2N2904, and 2N2905 devices (TO-39).



NOTES:

- 1. The rise time (tr) of the applied pulse shall be \leq 2.0 ns, duty cycle \leq 2 percent, and the generator source impedance shall be 50 Ω .
- 2. Sampling oscilloscope: $Z_{in} \geq 100 \; k\Omega, \, C_{in} \leq 12 \; pF, \, rise time \leq 5 \; ns.$

FIGURE 6. Saturated turn-on switching time test circuit.



NOTES:

- 1. The rise time (tr) of the applied pulse shall be \leq 2.0 ns, duty cycle \leq 2 percent, and the generator source impedance shall be 50 Ω .
- 2. Sampling oscilloscope: $Z_{in} \geq$ 100 k\Omega, $C_{in} \leq$ 12 pF, rise time \leq 5 ns.
- 3. Alternate test point for high impedance attenuating probe.

FIGURE 7. Saturated turn-off switching time test circuit.

5. PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.

6.2 <u>Acquisition requirements</u>. Acquisition documents should specify the following:

- a. Title, number, and date of this specification.
- b. Packaging requirements (see 5.1).
- c. Lead finish (see 3.4.1).
- d. Product assurance level and type designator.
- e. For acquisition of RHA designated devices, table II, subgroup 1 testing of group D herein is optional. If subgroup 1 is desired, it shall be specified in the contract.

6.3 <u>Qualification</u>. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at https://assist.daps.dla.mil .

6.4 <u>Changes from previous issue</u>. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians: Army - CR Navy - EC Air Force - 85 DLA - CC Preparing activity: DLA - CC

(Project 5961-2011-012)

Review activities: Army - AR, MI, SM Navy - AS Air Force - 19, 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.daps.dla.mil.