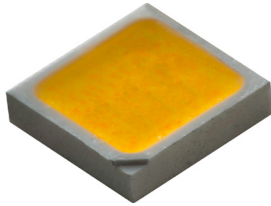


Cree® J Series® 3030 High-Efficacy LEDs



PRODUCT DESCRIPTION

J Series® LEDs extend Cree’s industry-leading portfolio of lighting-class LEDs to a broader set of applications. The J Series 3030 High-Efficacy (HE) LEDs deliver relentless performance with best-in-class corrosion resistance. The J Series 3030 HE LED is the only solution for industrial applications expecting durable and reliable high-performance lighting in the most extreme conditions.

FEATURES

- Industry-compatible size : 3.0 x 3.0 x 0.5 mm
- 3-V and 6-V configurations
- Flux and chromaticity binned at 25 °C
- 6500 K–2700 K ANSI CCTs available for 70, 80 & 90 CRI

PRODUCT SUMMARY

Product	Power Class	Test Temperature	Test Current	Typical Forward Voltage	5000 K, 70 CRI		4000 K, 80 CRI		Maximum Current
					Typical Flux	Typical Efficacy	Typical Flux	Typical Efficacy	
JB3030 3-V HE D Class	0.2 W	25 °C	65 mA	2.81 V	37.9 lm	208 LPW	36.2 lm	198 LPW	240 mA
JB3030 3-V HE B Class	0.2 W	25 °C	65 mA	2.71 V	38.3 lm	217 LPW	36.5 lm	207 LPW	240 mA
JK3030 6-V HE B Class	1 W	25 °C	150 mA	6.02 V	160 lm	177 LPW	153 lm	169 LPW	200 mA

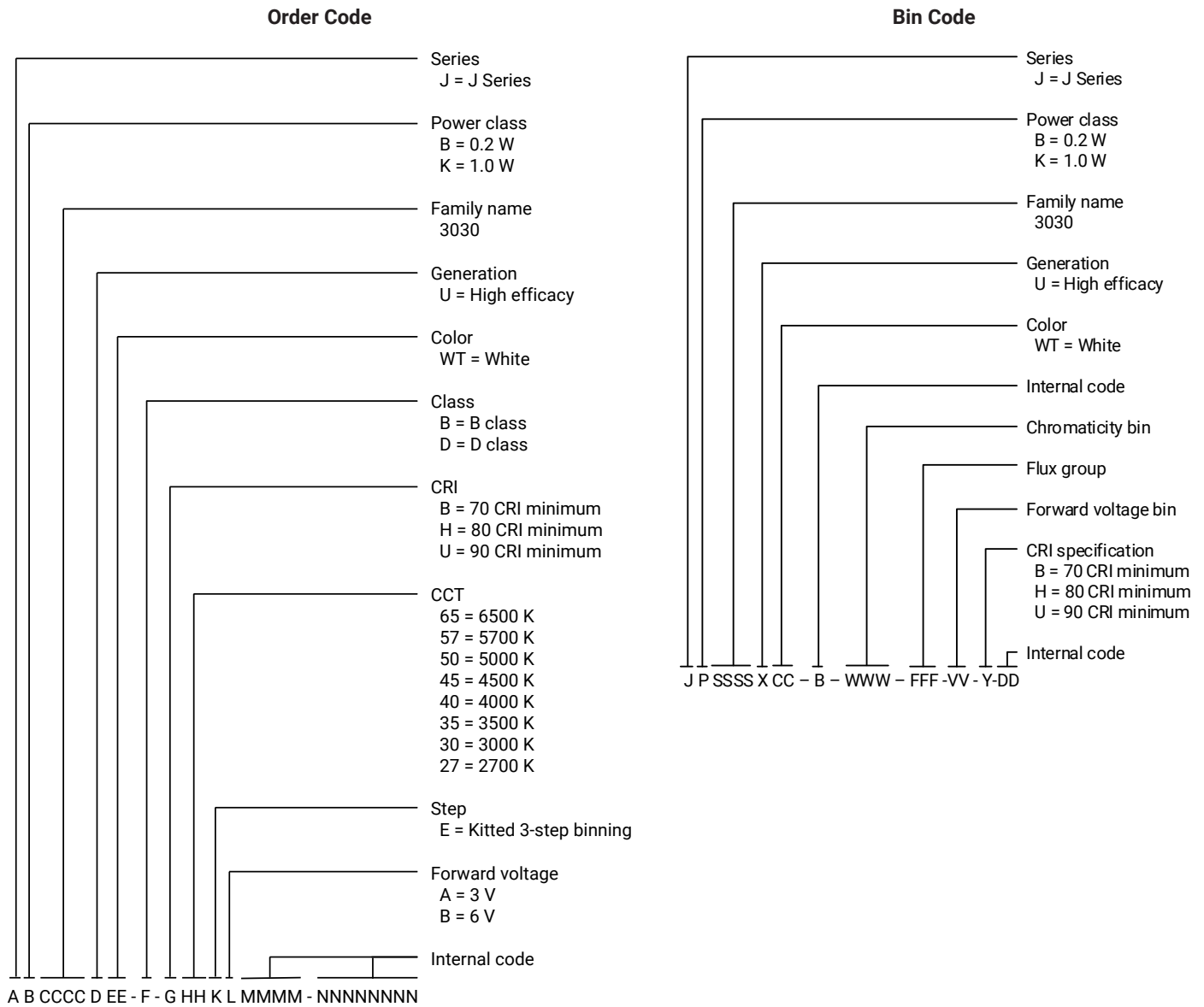
J Series® Products are sold exclusively by Cree Venture LED Company Limited (“Cree Venture”), regardless of geography. Any orders for J Series Products that are submitted to Cree, Inc. or any of its other subsidiaries will be directed to Cree Venture for acknowledgment and order fulfillment.

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ORDER CODE & BIN CODE FORMATS

Order codes and bin codes for J Series 3030 HE LEDs are configured in the following manner:

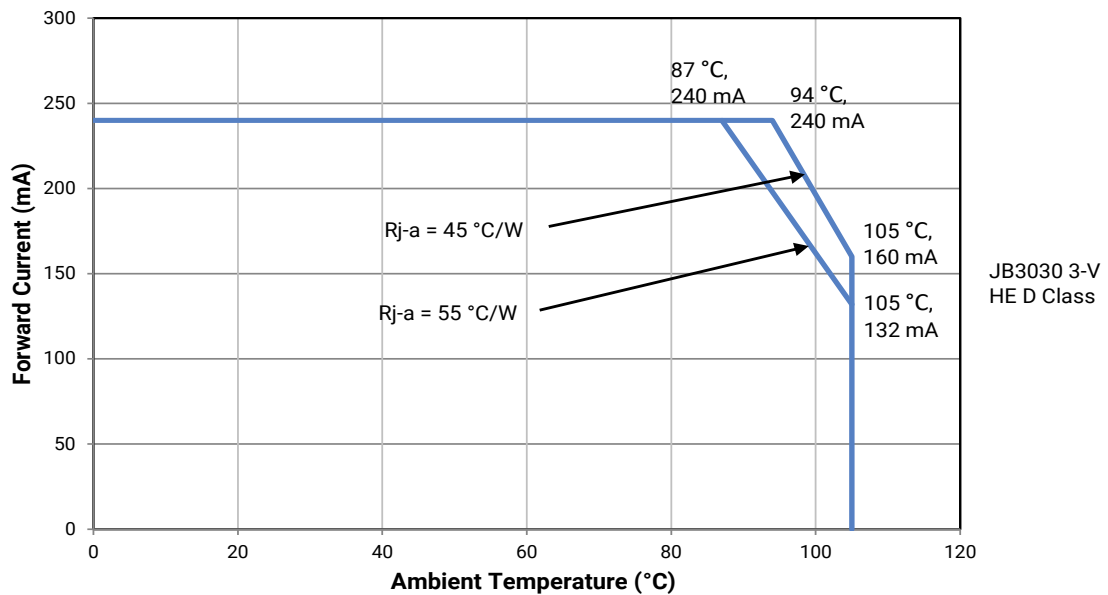


CHARACTERISTICS - JB3030 3-V HE D CLASS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		13.3	
Viewing angle (FWHM)	degrees		120	
Temperature coefficient of voltage	mV/°C		-1.1	
ESD withstand voltage (JEDEC JS-001-2012)			Class 3A	
DC forward current	mA			240
Reverse voltage	V			5
Forward voltage (@ 65 mA, 25 °C)	V		2.81	3.0
LED junction temperature	°C			125
Operating temperature	°C	-40		105

OPERATING LIMITS - JB3030 3-V HE D CLASS

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.



FLUX CHARACTERISTICS, ORDER CODES AND BINS - JB3030 3-V HE D CLASS ($I_F = 65 \text{ mA}$, $T_j = 25 \text{ °C}$)

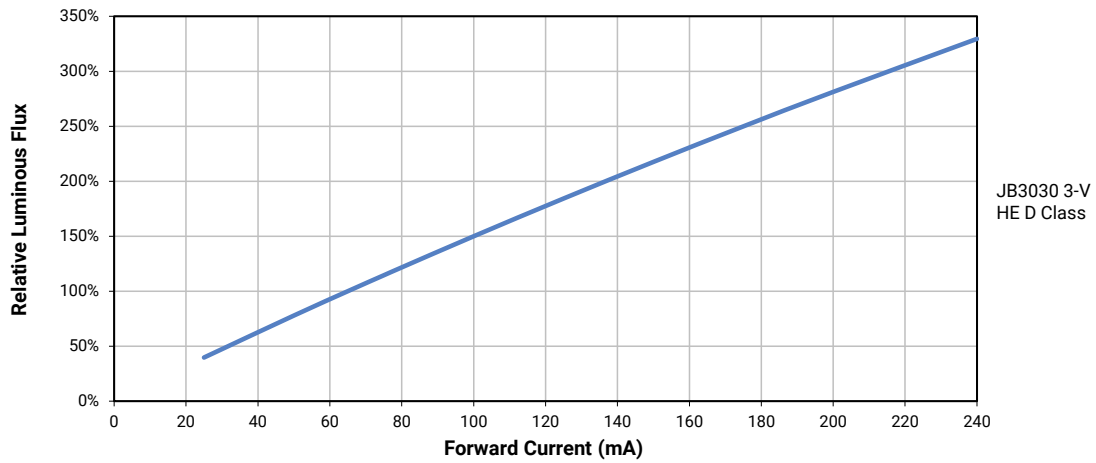
The following table provides order codes for J Series JB3030 3-V HE D Class LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 19).

Nominal CCT	Minimum CRI	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
6500 K	70	E2	36	37.5	34.9	JB3030UWT-D-B65EA0000-NZ000001
	80	D5	34	35.8	33.3	JB3030UWT-D-H65EA0000-NZ000001
	90	D2	28	29.9	27.8	JB3030UWT-D-U65EA0000-NZ000001
5700 K	70	E2	36	37.9	35.3	JB3030UWT-D-B57EA0000-NZ000001
	80	D5	34	36.2	33.7	JB3030UWT-D-H57EA0000-NZ000001
	90	D2	28	29.9	27.8	JB3030UWT-D-U57EA0000-NZ000001
5000 K	70	E2	36	37.9	35.3	JB3030UWT-D-B50EA0000-NZ000001
	80	D5	34	36.2	33.7	JB3030UWT-D-H50EA0000-NZ000001
	90	D2	28	29.9	27.8	JB3030UWT-D-U50EA0000-NZ000001
4500 K	70	E2	36	37.9	35.3	JB3030UWT-D-B45EA0000-NZ000001
	80	D5	34	36.2	33.7	JB3030UWT-D-H45EA0000-NZ000001
	90	D2	28	29.9	27.8	JB3030UWT-D-U45EA0000-NZ000001
4000 K	70	E2	36	37.9	35.3	JB3030UWT-D-B40EA0000-NZ000001
	80	D5	34	36.2	33.7	JB3030UWT-D-H40EA0000-NZ000001
	90	D2	28	29.9	27.8	JB3030UWT-D-U40EA0000-NZ000001
3500 K	70	D5	34	36.3	33.8	JB3030UWT-D-B35EA0000-NZ000001
	80	D4	32	34.7	32.3	JB3030UWT-D-H35EA0000-NZ000001
	90	C5	26	29.1	27.1	JB3030UWT-D-U35EA0000-NZ000001
3000 K	70	D4	32	35.3	32.9	JB3030UWT-D-B30EA0000-NZ000001
	80	D4	32	33.8	31.5	JB3030UWT-D-H30EA0000-NZ000001
	90	C5	26	28.5	26.5	JB3030UWT-D-U30EA0000-NZ000001
2700 K	70	D4	32	34.0	31.6	JB3030UWT-D-B27EA0000-NZ000001
	80	D3	30	32.4	30.2	JB3030UWT-D-H27EA0000-NZ000001
	90	C4	24	27.2	25.3	JB3030UWT-D-U27EA0000-NZ000001

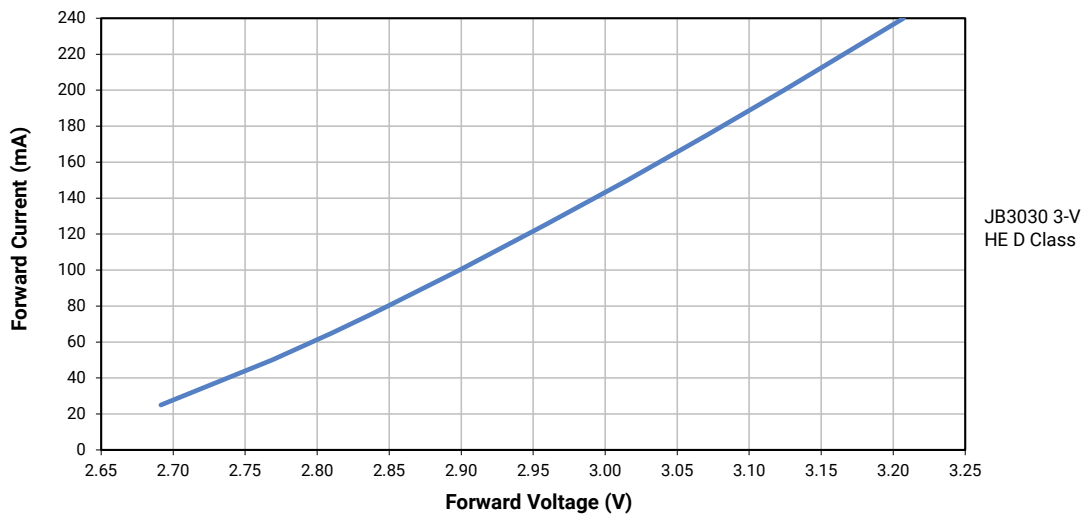
Notes:

- Cree Venture maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and ± 2 on CRI measurements. See the Measurements section (page 29).
- Cree Venture J Series 3030 HE LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- * Flux values @ 85 °C are calculated and for reference only.
- ** Contact your Cree sales representative for kitted 3-step order code details.

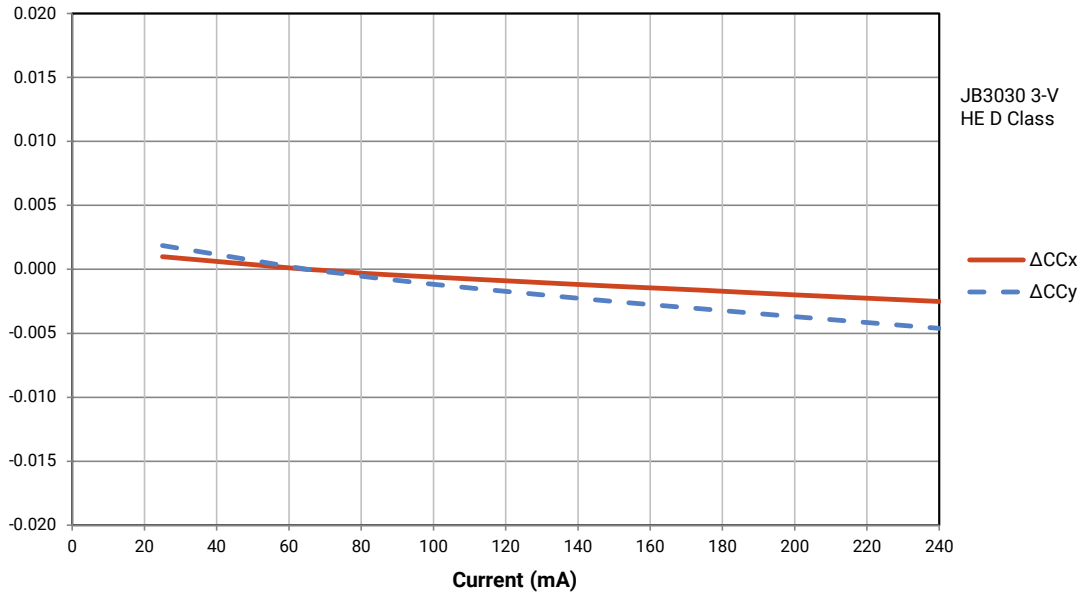
RELATIVE LUMINOUS FLUX VS. CURRENT - JB3030 3-V HE D CLASS



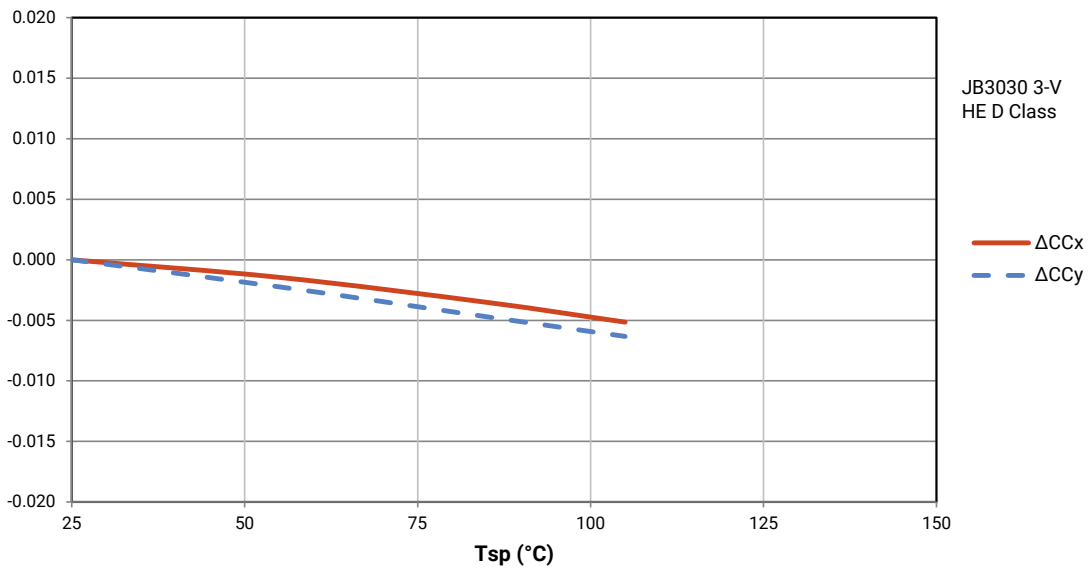
ELECTRICAL CHARACTERISTICS - JB3030 3-V HE D CLASS



RELATIVE CHROMATICITY VS. CURRENT - JB3030 3-V HE D CLASS



RELATIVE CHROMATICITY VS. TEMPERATURE - JB3030 3-V HE D CLASS

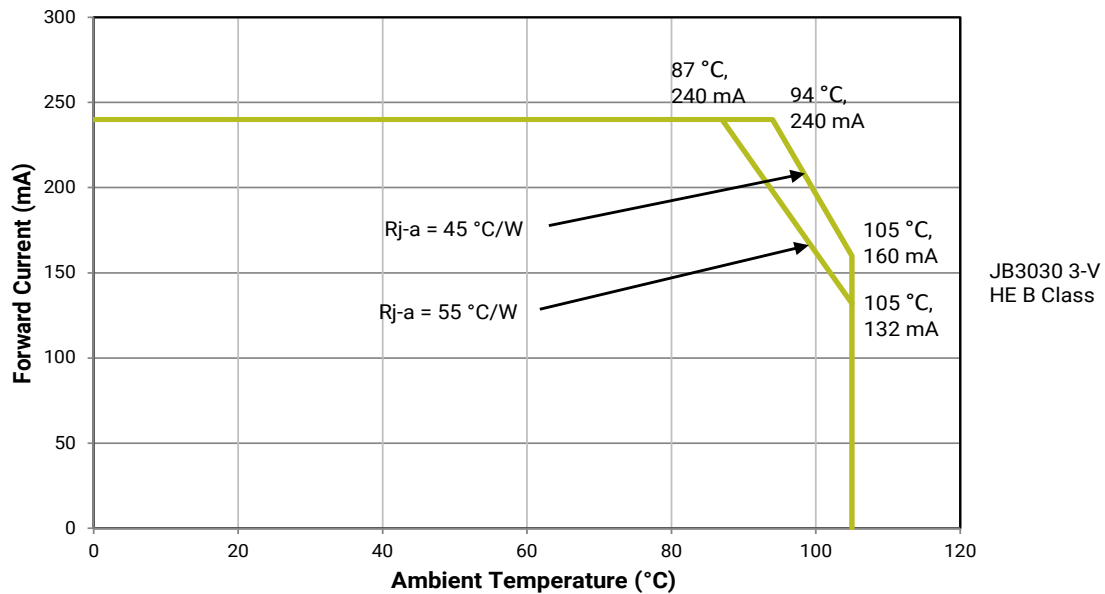


CHARACTERISTICS - JB3030 3-V HE B CLASS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		6.3	
Viewing angle (FWHM)	degrees		120	
Temperature coefficient of voltage	mV/°C		-0.9	
ESD withstand voltage (JEDEC JS-001-2012)			Class 3A	
DC forward current	mA			240
Reverse voltage	V			5
Forward voltage (@ 65 mA, 25 °C)	V		2.71	2.9
LED junction temperature	°C			125
Operating temperature	°C	-40		105

OPERATING LIMITS - JB3030 3-V HE B CLASS

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.



FLUX CHARACTERISTICS, ORDER CODES AND BINS - JB3030 3-V HE B CLASS ($I_F = 65 \text{ mA}$, $T_j = 25 \text{ °C}$)

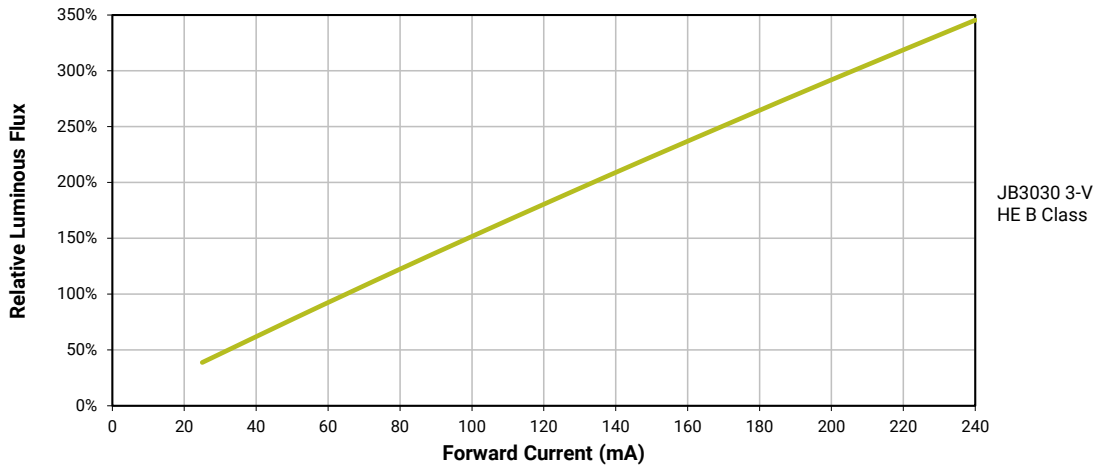
The following table provides order codes for J Series JB3030 3-V HE B Class LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 19).

Nominal CCT	Minimum CRI	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
6500 K	70	E2	36	37.9	35.7	JB3030UWT-B-B65EA0000-1Z000001
	80	D5	34	36.1	34.0	JB3030UWT-B-H65EA0000-1Z000001
	90	D2	28	30.2	28.4	JB3030UWT-B-U65EA0000-1Z000001
5700 K	70	E2	36	38.3	36.0	JB3030UWT-B-B57EA0000-1Z000001
	80	D5	34	36.5	34.4	JB3030UWT-B-H57EA0000-1Z000001
	90	D2	28	30.2	28.4	JB3030UWT-B-U57EA0000-1Z000001
5000 K	70	E2	36	38.3	36.0	JB3030UWT-B-B50EA0000-1Z000001
	80	D5	34	36.5	34.4	JB3030UWT-B-H50EA0000-1Z000001
	90	D2	28	30.2	28.4	JB3030UWT-B-U50EA0000-1Z000001
4500 K	70	E2	36	38.3	36.0	JB3030UWT-B-B45EA0000-1Z000001
	80	D5	34	36.5	34.4	JB3030UWT-B-H45EA0000-1Z000001
	90	D2	28	30.2	28.4	JB3030UWT-B-U45EA0000-1Z000001
4000 K	70	E2	36	38.3	36.0	JB3030UWT-B-B40EA0000-1Z000001
	80	D5	34	36.5	34.4	JB3030UWT-B-H40EA0000-1Z000001
	90	D2	28	30.2	28.4	JB3030UWT-B-U40EA0000-1Z000001
3500 K	70	D5	34	36.7	34.5	JB3030UWT-B-B35EA0000-1Z000001
	80	D4	32	35.0	32.9	JB3030UWT-B-H35EA0000-1Z000001
	90	C5	26	29.4	27.7	JB3030UWT-B-U35EA0000-1Z000001
3000 K	70	D5	34	35.7	33.6	JB3030UWT-B-B30EA0000-1Z000001
	80	D4	32	34.1	32.1	JB3030UWT-B-H30EA0000-1Z000001
	90	C5	26	28.8	27.1	JB3030UWT-B-U30EA0000-1Z000001
2700 K	70	D4	32	34.4	32.4	JB3030UWT-B-B27EA0000-1Z000001
	80	D3	30	32.7	30.8	JB3030UWT-B-H27EA0000-1Z000001
	90	C4	24	27.5	25.9	JB3030UWT-B-U27EA0000-1Z000001

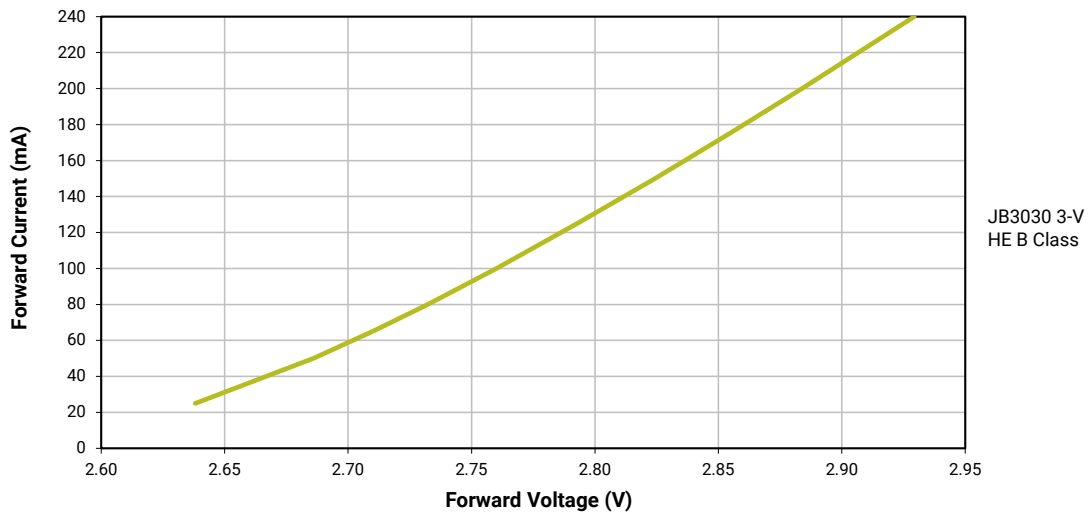
Notes:

- Cree Venture maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and ± 2 on CRI measurements. See the Measurements section (page 29).
- Cree Venture J Series 3030 HE LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- * Flux values @ 85 °C are calculated and for reference only.
- ** Contact your Cree sales representative for kitted 3-step order code details.

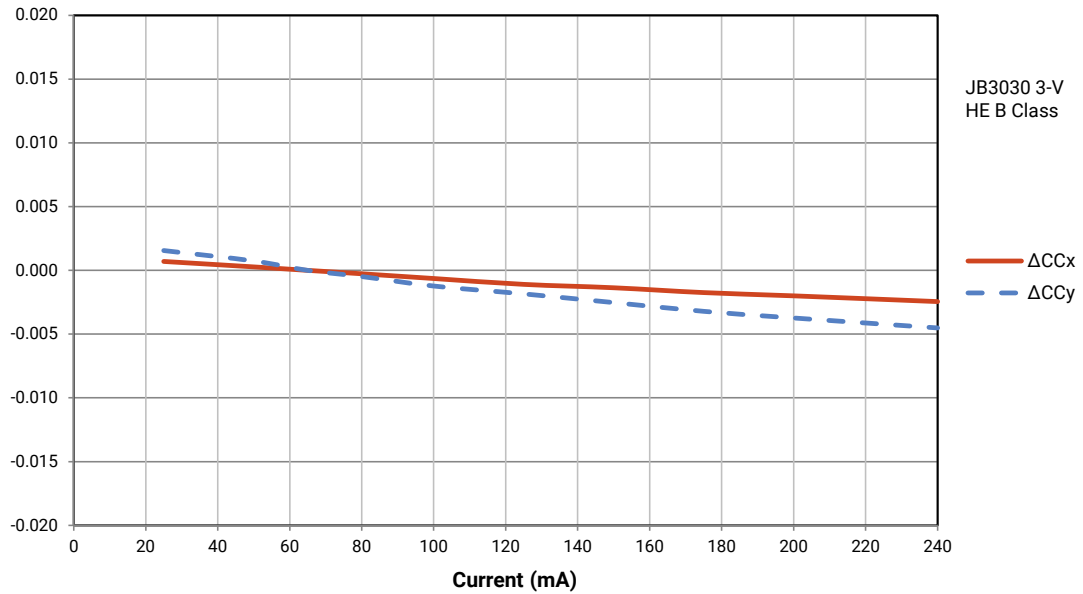
RELATIVE LUMINOUS FLUX VS. CURRENT - JB3030 3-V HE B CLASS



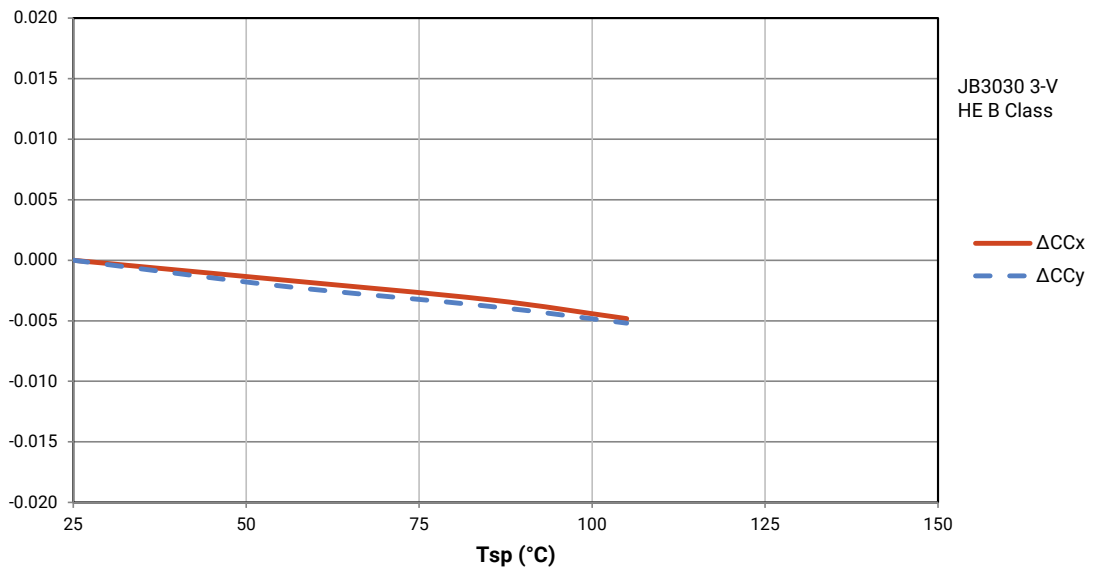
ELECTRICAL CHARACTERISTICS - JB3030 3-V HE B CLASS



RELATIVE CHROMATICITY VS. CURRENT - JB3030 3-V HE B CLASS



RELATIVE CHROMATICITY VS. TEMPERATURE - JB3030 3-V HE B CLASS

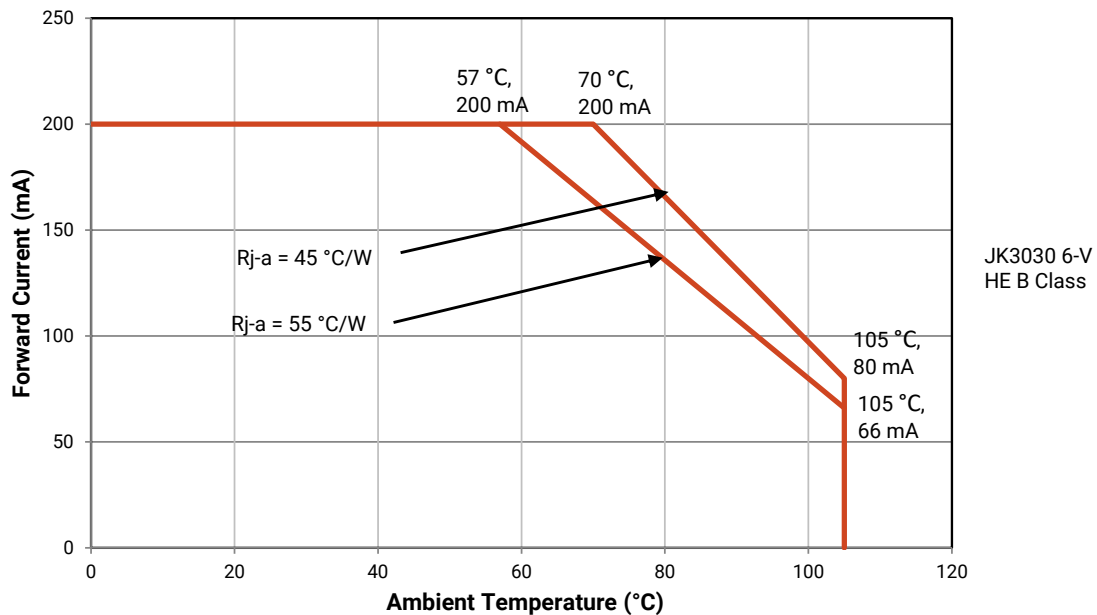


CHARACTERISTICS - JK3030 6-V HE B CLASS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		8.3	
Viewing angle (FWHM)	degrees		120	
Temperature coefficient of voltage	mV/°C		-2.6	
ESD withstand voltage (JEDEC JS-001-2012)			Class 3A	
DC forward current	mA			200
Reverse voltage	V			5
Forward voltage (@ 150 mA, 25 °C)	V		6.02	6.2
LED junction temperature	°C			125
Operating temperature	°C	-40		105

OPERATING LIMITS - JK3030 6-V HE B CLASS

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.



FLUX CHARACTERISTICS, ORDER CODES AND BINS - JK3030 6-V HE B CLASS ($I_F = 150 \text{ mA}$, $T_j = 25 \text{ °C}$)

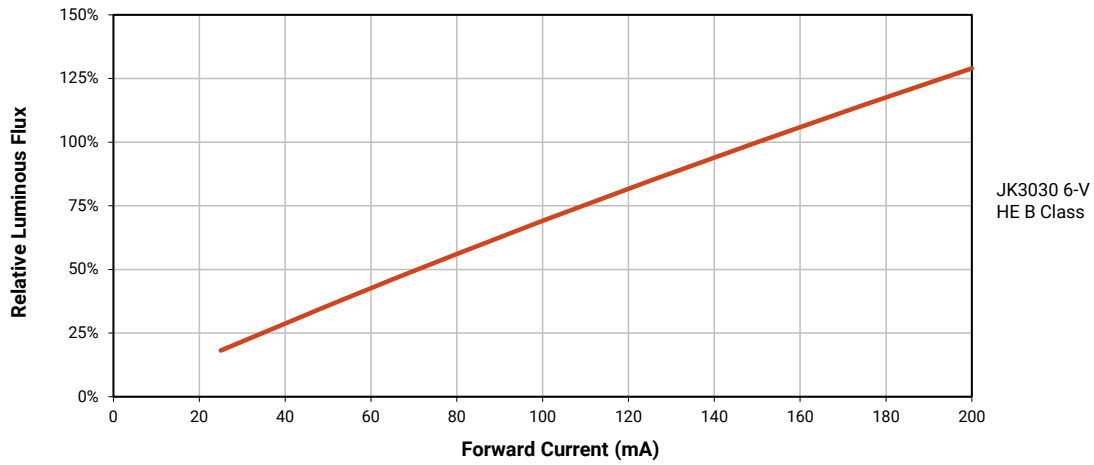
The following table provides order codes for J Series JK3030 6-V HE B Class EDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 19).

Nominal CCT	Minimum CRI	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
6500 K	70	M2	149	158	144	JK3030UWT-B-B65EB0000-1Z000001
	80	L4	142	151	138	JK3030UWT-B-H65EB0000-1Z000001
	90	K2	121	130	119	JK3030UWT-B-U65EB0000-1Z000001
5700 K	70	M2	149	160	146	JK3030UWT-B-B57EB0000-1Z000001
	80	L4	142	153	140	JK3030UWT-B-H57EB0000-1Z000001
	90	K2	121	130	119	JK3030UWT-B-U57EB0000-1Z000001
5000 K	70	M2	149	160	146	JK3030UWT-B-B50EB0000-1Z000001
	80	L4	142	153	140	JK3030UWT-B-H50EB0000-1Z000001
	90	K2	121	130	119	JK3030UWT-B-U50EB0000-1Z000001
4500 K	70	M2	149	160	146	JK3030UWT-B-B45EB0000-1Z000001
	80	L4	142	153	140	JK3030UWT-B-H45EB0000-1Z000001
	90	K2	121	130	119	JK3030UWT-B-U45EB0000-1Z000001
4000 K	70	M2	149	160	146	JK3030UWT-B-B40EB0000-1Z000001
	80	L4	142	153	140	JK3030UWT-B-H40EB0000-1Z000001
	90	K2	121	130	119	JK3030UWT-B-U40EB0000-1Z000001
3500 K	70	L4	142	154	141	JK3030UWT-B-B35EB0000-1Z000001
	80	L2	135	147	134	JK3030UWT-B-H35EB0000-1Z000001
	90	J4	114	125	114	JK3030UWT-B-U35EB0000-1Z000001
3000 K	70	L4	142	150	137	JK3030UWT-B-B30EB0000-1Z000001
	80	L2	135	143	131	JK3030UWT-B-H30EB0000-1Z000001
	90	J4	114	122	111	JK3030UWT-B-U30EB0000-1Z000001
2700 K	70	L2	135	142	130	JK3030UWT-B-B27EB0000-1Z000001
	80	K4	128	136	124	JK3030UWT-B-H27EB0000-1Z000001
	90	J2	107	115	105	JK3030UWT-B-U27EB0000-1Z000001

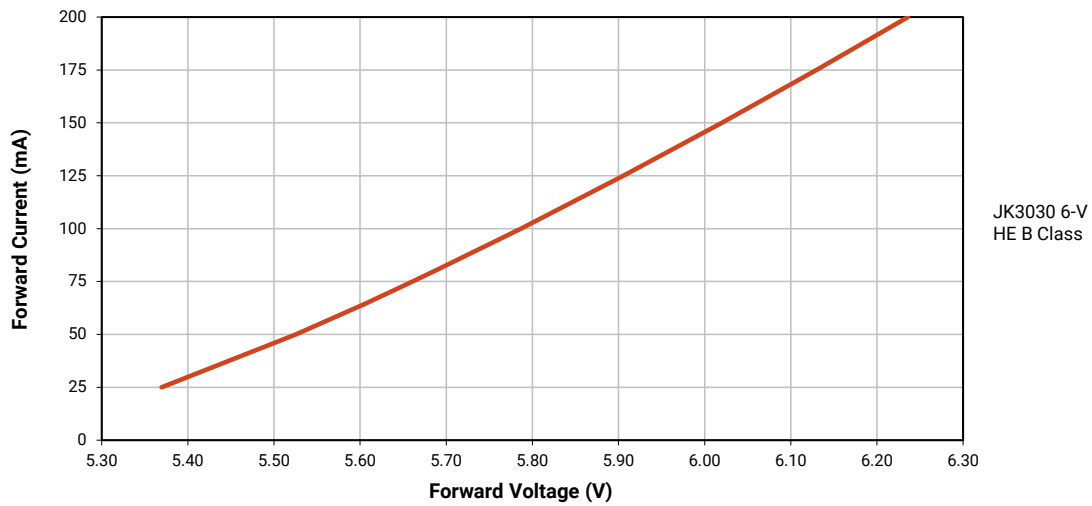
Notes:

- Cree Venture maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and ± 2 on CRI measurements. See the Measurements section (page 29).
- Cree Venture J Series 3030 HE LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- * Flux values @ 85 °C are calculated and for reference only.
- ** Contact your Cree sales representative for kitted 3-step order code details.

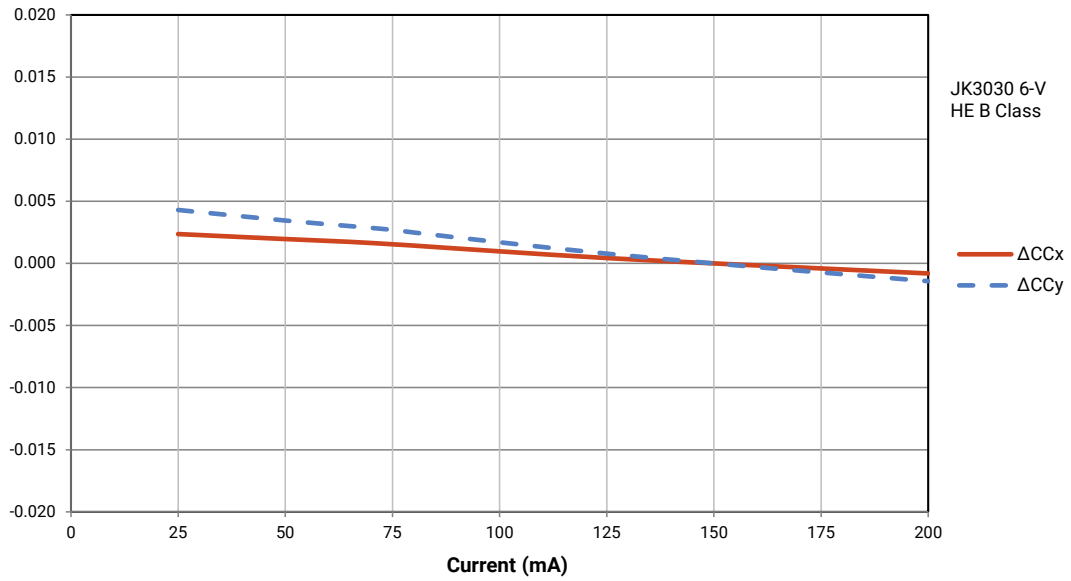
RELATIVE LUMINOUS FLUX VS. CURRENT - JK3030 6-V HE B CLASS



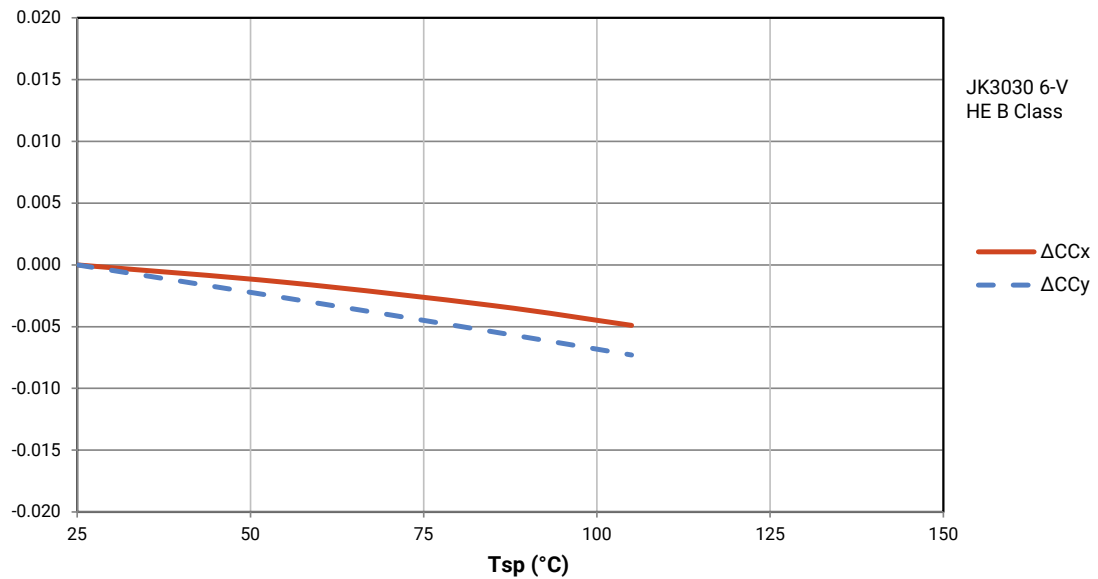
ELECTRICAL CHARACTERISTICS - JK3030 6-V HE B CLASS



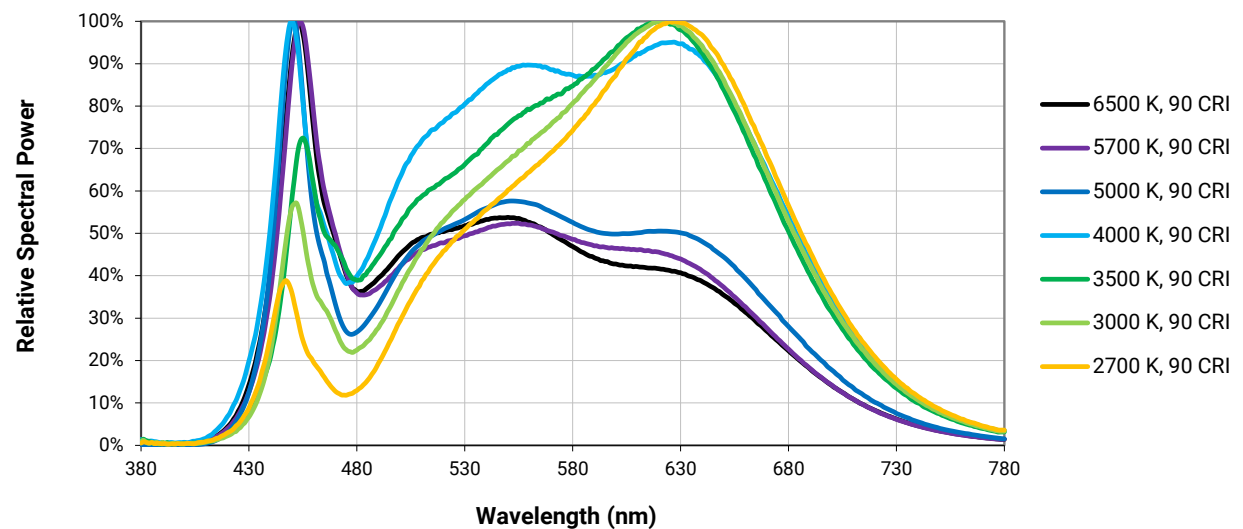
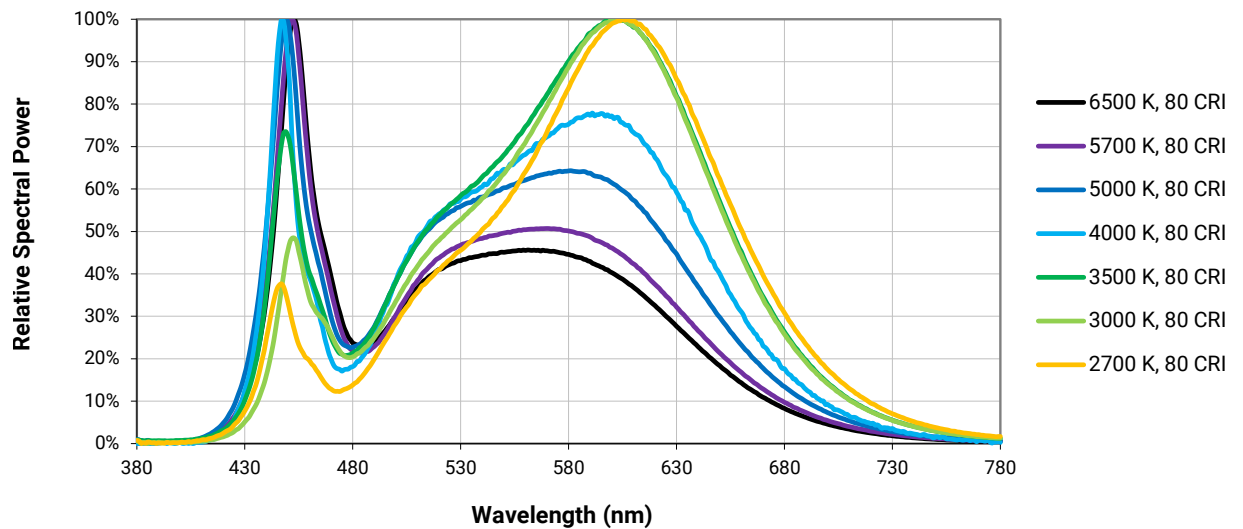
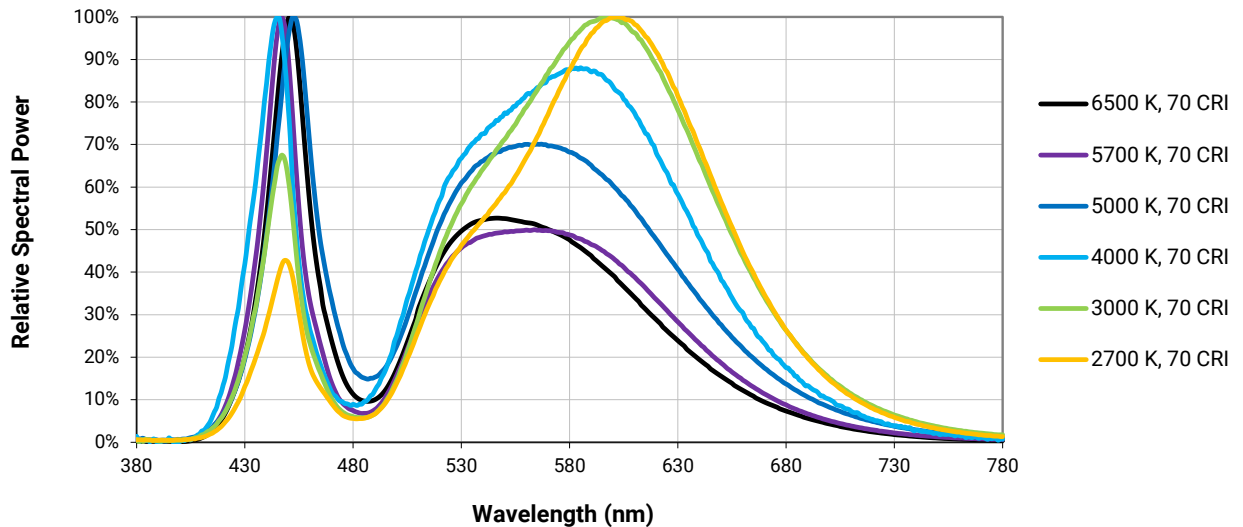
RELATIVE CHROMATICITY VS. CURRENT - JK3030 6-V HE B CLASS



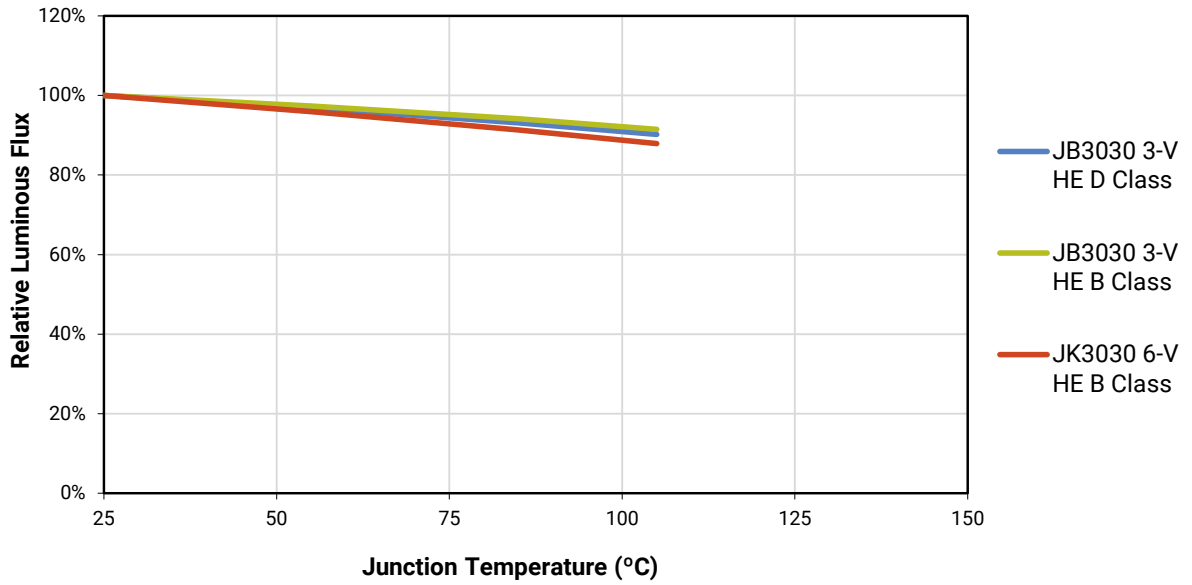
RELATIVE CHROMATICITY VS. TEMPERATURE - JK3030 6-V HE B CLASS



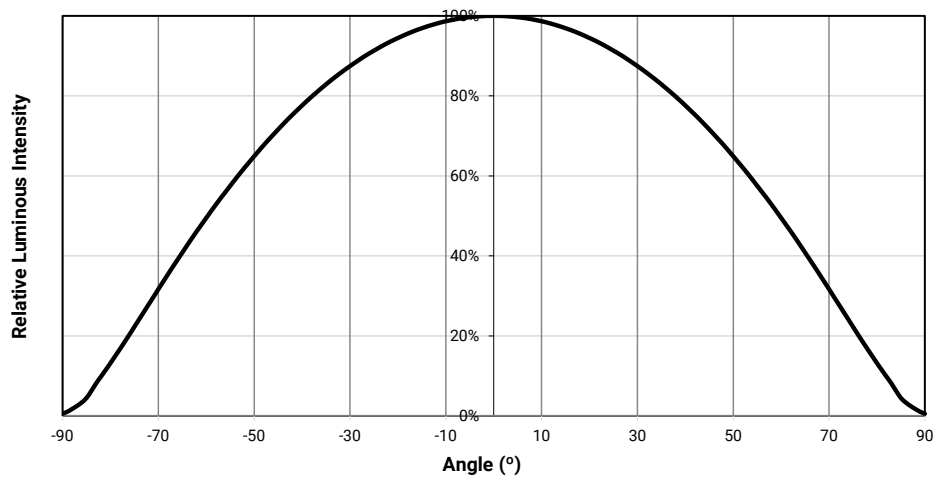
RELATIVE SPECTRAL POWER DISTRIBUTION



RELATIVE LUMINOUS FLUX VS. JUNCTION TEMPERATURE



TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - LUMINOUS FLUX (T_j = 25 °C)

J Series JB3030 3-V HE D Class LEDs and JB3030 3-V HE B Class LEDs are tested for luminous flux at 65 mA and placed into one of the following luminous-flux groups.

Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
C2	20	22
C3	22	24
C4	24	26
C5	26	28
D2	28	30
D3	30	32
D4	32	34
D5	34	36
E2	36	38
E3	38	40
E4	40	42

J Series JK3030 6-V HE B Class LEDs are tested for luminous flux at 150 mA and are placed into one of the following luminous-flux groups.

Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
G2	79	86
G4	86	93
H2	93	100
H4	100	107
J2	107	114
J4	114	121
K2	121	128
K4	128	135
L2	135	142
L4	142	149
M2	149	156
M4	156	163
N2	163	170
N4	170	177

PERFORMANCE GROUPS - FORWARD VOLTAGE ($T_j = 25\text{ }^\circ\text{C}$)

J Series 3030 HE LEDs are tested for forward voltage and placed into one of the following voltage bins.

The following voltage bins are indicated in the Forward Voltage Bin field in the bin code for JB3030 3-V HE D Class LEDs and JB3030 3-V HE B Class LEDs.

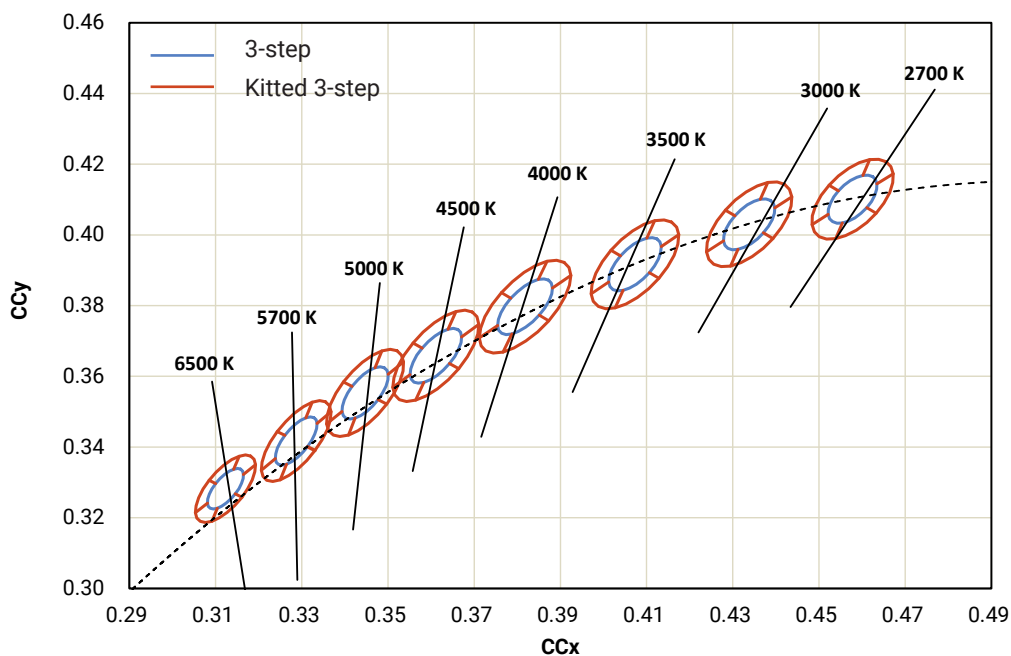
Voltage Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
AC	2.6	2.7
AD	2.7	2.8
AE	2.8	2.9
AF	2.9	3.0

The following voltage bins are indicated in the Forward Voltage Bin field in the bin code for JK3030 6-V HE B Class LEDs.

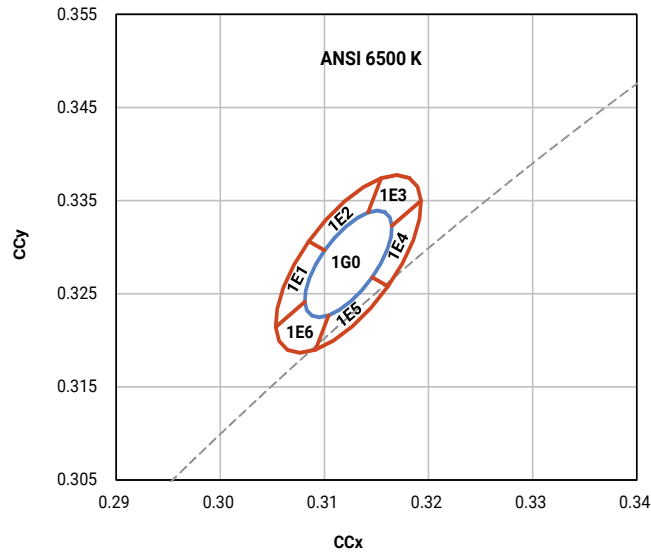
Voltage Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
BN	5.6	5.8
BP	5.8	6.0
BQ	6.0	6.2

PERFORMANCE GROUPS - CHROMATICITY ($T_j = 25\text{ }^\circ\text{C}$)

J Series 3030 HE LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

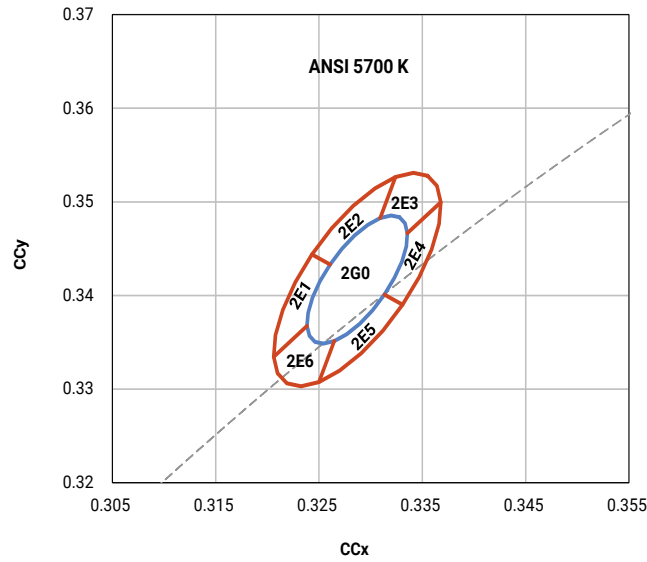


PERFORMANCE GROUPS - CHROMATICITY ($T_i = 25\text{ °C}$) - CONTINUED



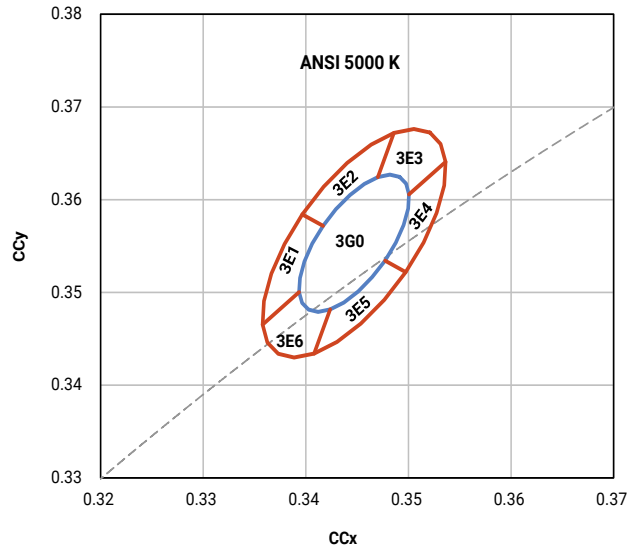
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
6500 K	3-step	1G0	0.3123	0.3282	0.006561	0.002709	57.65
	Kitted 3-step	1G0, 1E1, 1E2, 1E3, 1E4, 1E5, 1E6	0.3123	0.3282	0.010935	0.004515	57.65

PERFORMANCE GROUPS - CHROMATICITY (T_i = 25 °C) - CONTINUED



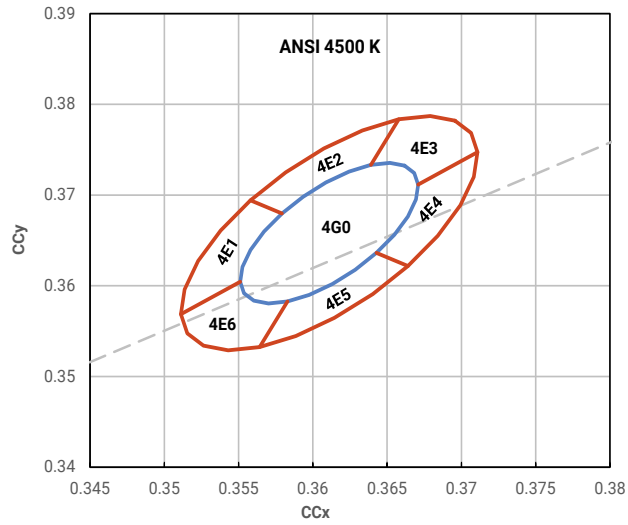
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
5700 K	3-step	2G0	0.3287	0.3417	0.007809	0.003087	58.44
	Kitted 3-step	2G0, 2E1, 2E2, 2E3, 2E4, 2E5, 2E6	0.3287	0.3417	0.013015	0.005145	58.44

PERFORMANCE GROUPS - CHROMATICITY ($T_i = 25\text{ °C}$) - CONTINUED



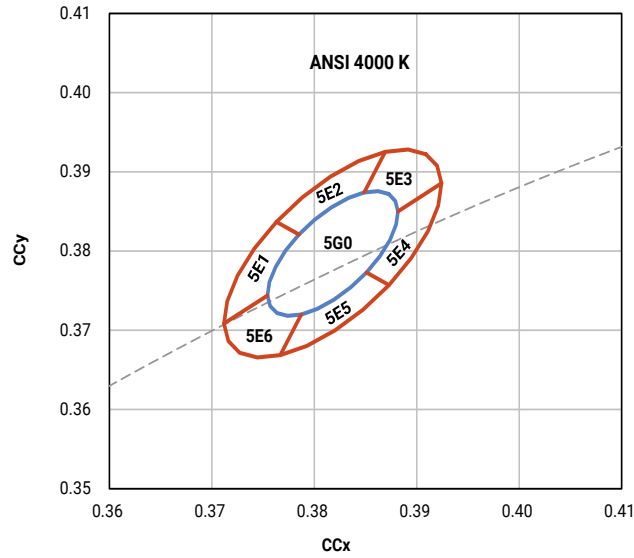
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
5000 K	3-step	3G0	0.3447	0.3553	0.008418	0.003555	58.22
	Kitted 3-step	3G0, 3E1, 3E2, 3E3, 3E4, 3E5, 3E6	0.3447	0.3553	0.014030	0.005925	58.22

PERFORMANCE GROUPS - CHROMATICITY ($T_i = 25\text{ °C}$) - CONTINUED



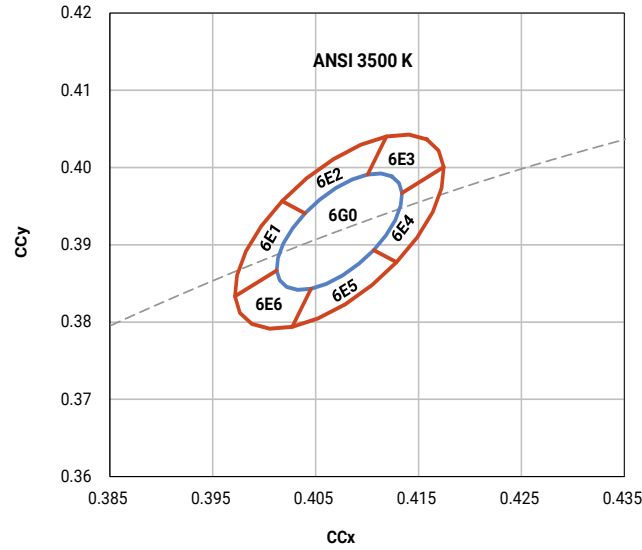
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
4500 K	3-step	4G0	0.3611	0.3658	0.009009	0.003852	55.67
	Kitted 3-step	4G0, 4E1, 4E2, 4E3, 4E4, 4E5, 4E6	0.3611	0.3658	0.015015	0.006420	55.67

PERFORMANCE GROUPS - CHROMATICITY ($T_i = 25\text{ °C}$) - CONTINUED



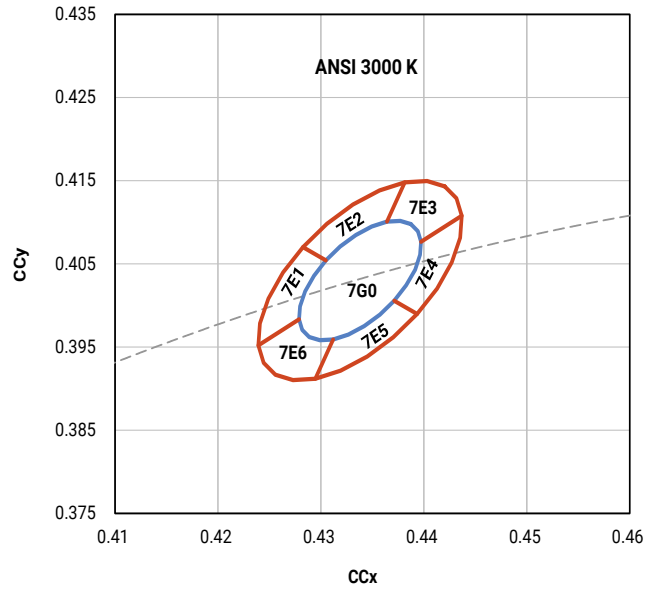
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
4000 K	3-step	5G0	0.3818	0.3797	0.009282	0.004071	54.05
	Kitted 3-step	5G0, 5E1, 5E2, 5E3, 5E4, 5E5, 5E6	0.3818	0.3797	0.015470	0.006785	54.05

PERFORMANCE GROUPS - CHROMATICITY ($T_i = 25\text{ }^\circ\text{C}$) - CONTINUED



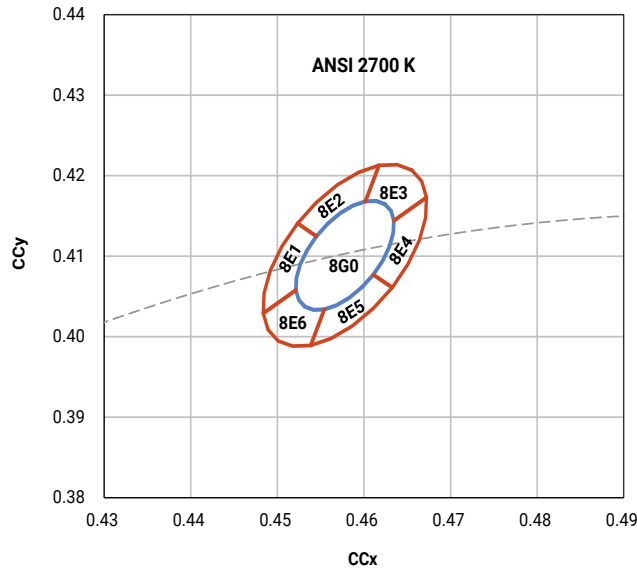
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
3500 K	3-step	6G0	0.4073	0.3917	0.008796	0.004098	54.53
	Kitted 3-step	6G0, 6E1, 6E2, 6E3, 6E4, 6E5, 6E6	0.4073	0.3917	0.014660	0.006830	54.53

PERFORMANCE GROUPS - CHROMATICITY (T_i = 25 °C) - CONTINUED



CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
3000 K	3-step	7G0	0.4338	0.4030	0.008391	0.004107	54.00
	Kitted 3-step	7G0, 7E1, 7E2, 7E3, 7E4, 7E5, 7E6	0.4338	0.4030	0.013985	0.006845	54.00

PERFORMANCE GROUPS - CHROMATICITY (T_i = 25 °C) - CONTINUED

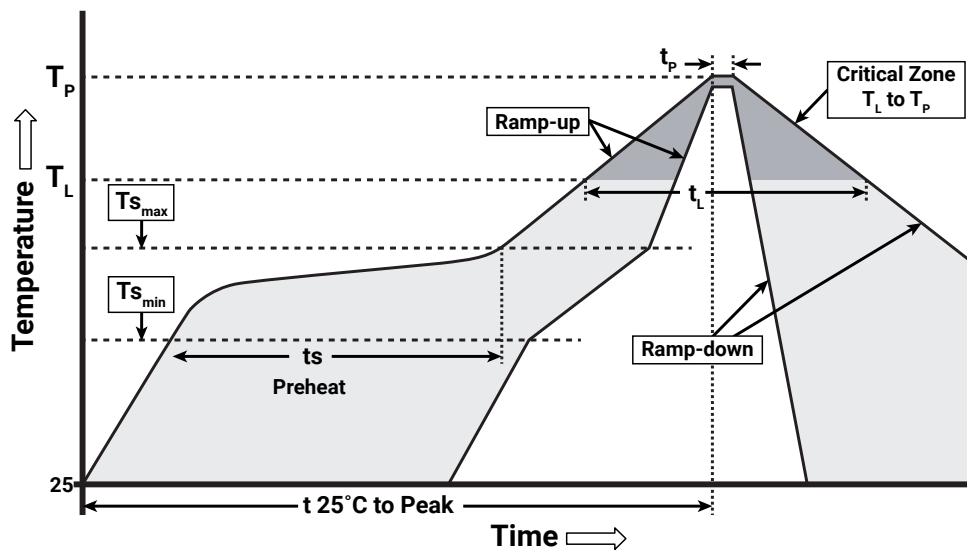


CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
2700 K	3-step	8G0	0.4578	0.4101	0.007872	0.004056	53.95
	Kitted 3-step	8G0, 8E1, 8E2, 8E3, 8E4, 8E5, 8E6	0.4578	0.4101	0.013120	0.006760	53.95

REFLOW SOLDERING CHARACTERISTICS

In testing, Cree Venture has found J Series 3030 HE LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree Venture recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer’s responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Temperature Min. ($T_{s_{min}}$)	150 °C
Temperature Max. ($T_{s_{max}}$)	200 °C
Time (t_s) from $T_{s_{min}}$ to $T_{s_{max}}$	60-120 seconds
Ramp-Up Rate (T_L to T_P)	3 °C/second
Liquidus Temperature (T_L)	217 °C
Time (t_L) Maintained Above T_L	60-150 seconds
Peak Package Body Temperature (T_p)	260 °C max.
Time (t_p) Within 5 °C of the Specified Classification Temperature (T_c)	30 seconds max.
Ramp-Down Rate (T_p to T_L)	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.

NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree Venture’s control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the [J Series Reliability Overview](#) for the details of the pre-release qualification testing for J Series LEDs.

Lumen Maintenance

Cree Venture uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [J Series LM-80 results document](#).

Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree Venture recommends keeping J Series 3030 HE LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBP that contains J Series 3030 LEDs does not need special storage for moisture sensitivity.

Once the MBP is opened, J Series 3030 HE LEDs should be handled and stored as MSL 3 per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

Moisture Sensitivity Level	Temp.	Maximum Percent Relative Humidity				
		50%	60%	70%	80%	90%
Level 3	35 °C	8	5	1	0.5	0.5
Level 3	30 °C	11	7	1	1	1
Level 3	25 °C	14	10	2	1	1
Level 3	20 °C	20	13	2	1	1

Baking Conditions

It is not necessary to bake all J Series 3030 HE LEDs. Only the LEDs that meet all of the following criteria must be baked:

1. LEDs that have been removed from the original MBP.
2. LEDs that have been exposed to a humid environment longer than listed in the Moisture Sensitivity section above.
3. LEDs that have not been soldered.

LEDs should be baked at 60 °C for 24 hours. LEDs may be baked in the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 60 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.

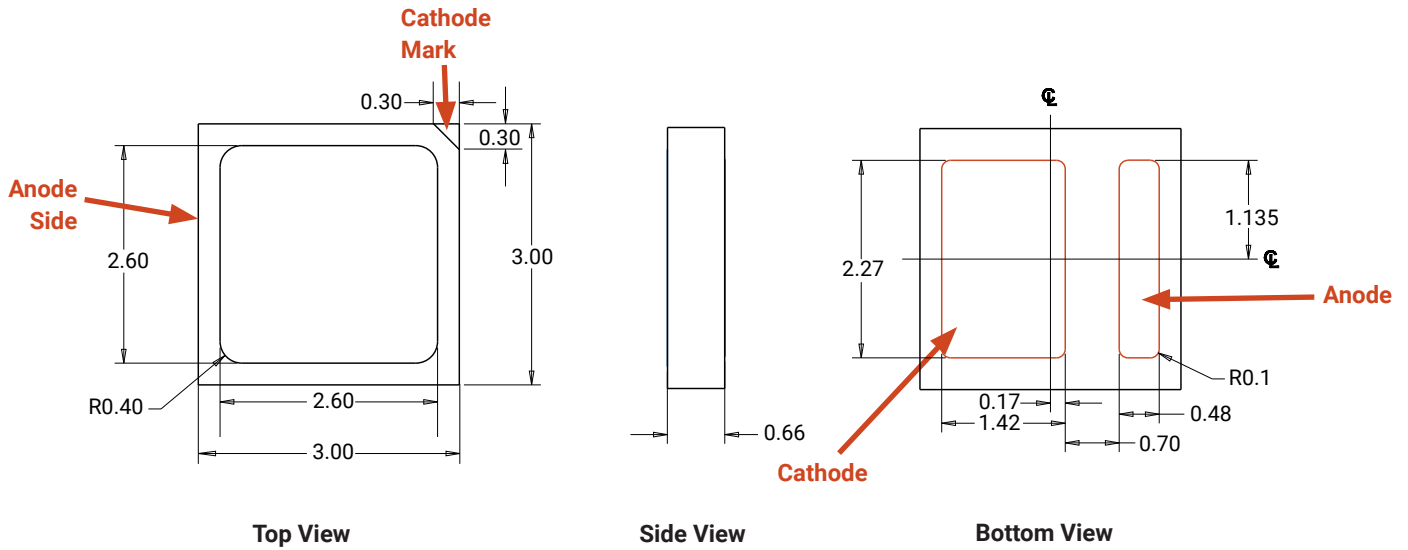
NOTES - CONTINUED

Vision Advisory

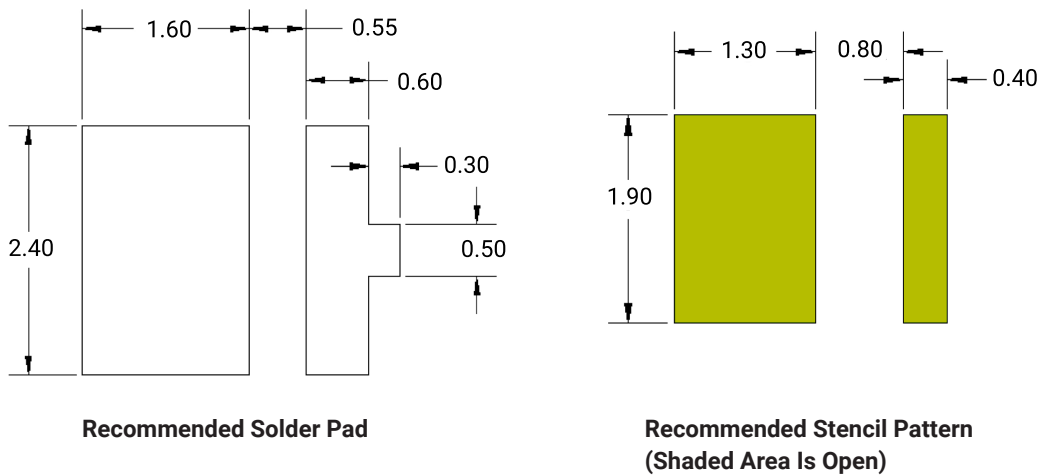
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [J Series LED Eye Safety application note](#).

MECHANICAL DIMENSIONS

Thermal vias, if present, are not shown on these drawings.
All measurements are ±0.2 mm unless otherwise indicated.



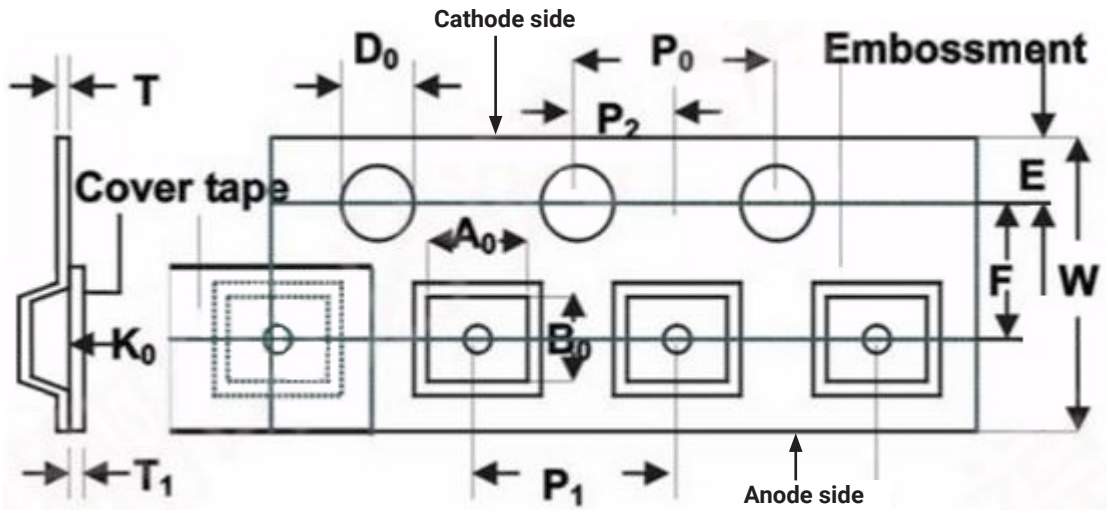
All measurements are ±0.1 mm unless otherwise indicated.



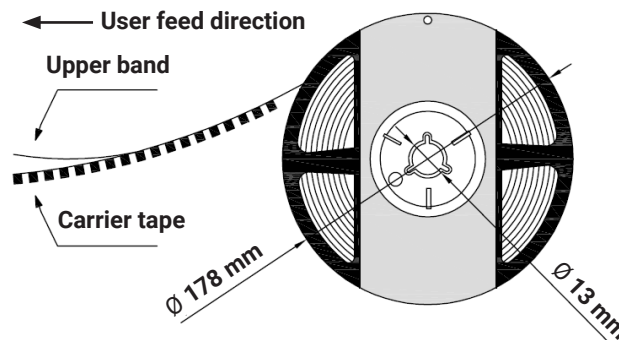
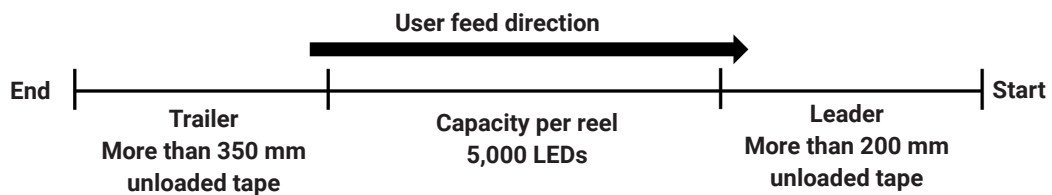
TAPE & REEL

All Cree Venture carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

All dimensions in mm.

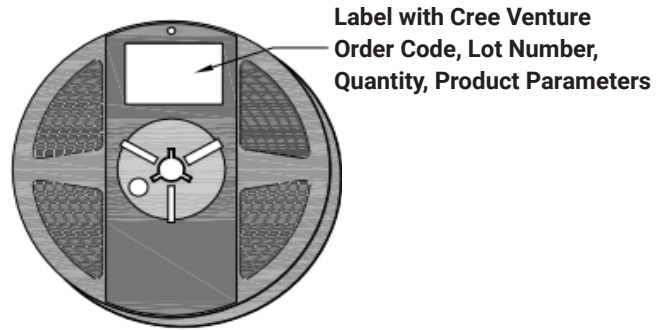


Symbol	Specification	Symbol	Specification
W	8.00 ± 0.30	A ₀	3.15 ± 0.10
E	1.75 ± 0.10	B ₀	3.15 ± 0.10
F	3.50 ± 0.05	K ₀	0.75 ± 0.10
D ₀	1.55 ± 0.10		
P ₀	4.00 ± 0.10		
P ₁	4.00 ± 0.10		
P ₂	2.00 ± 0.05		
T	0.20 ± 0.05		
T1	0.05 ± 0.01		

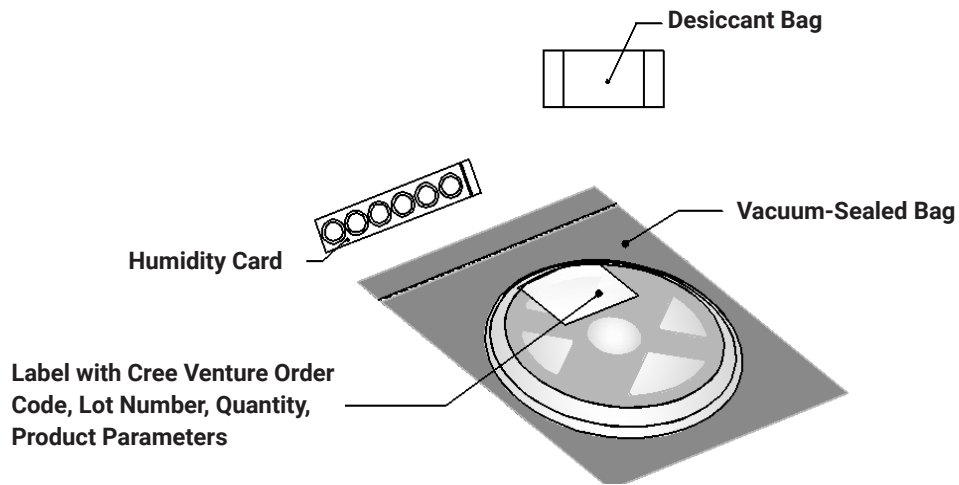


PACKAGING

Unpackaged Reel



Packaged Reel



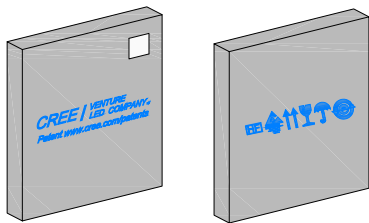
PACKAGING - CONTINUED

J Series 3030 HE LEDs are packaged in boxes for shipment. Box sizes and the number of reels per box are as follows.

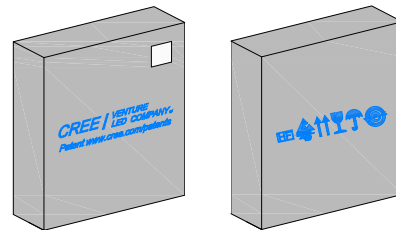
Box	Box Dimensions	Maximum Number of Reels per Box
1	250 x 210 x 30 mm	2
2	250 x 210 x 50 mm	4
3	530 x 230 x 275 mm	44
4	530 x 443 x 275 mm	88

Each box has at least one label (shown as a white square in the diagrams below) showing the order code, lot number, quantity, and product parameters.

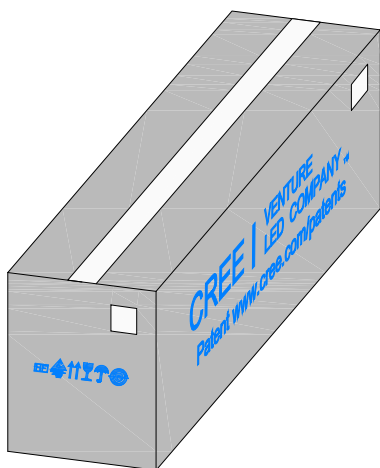
Box 1



Box 2



Box 3



Box 4

