



# Product Manufacturing Transfer Notification

(Partial Manufacturing Transfer from China to Vietnam – Phase 1)

This notification relates to the following series only:

KM, TP, BD, V, DM, DF, ES, GT, GS, GP, 1000, CALIX

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## Document revision

Revision	Date	Description	Author
A	July 1st 2019	Move of selected production lines to Vietnam (phase 1)	Craig Thomson

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## 1. Purpose

To improve production efficiency and better serve our customers, C&K will be transferring a number of production lines from our facility in Huizhou, China to Yen My, Vietnam. This move will be done in several phases.

**This notification only relates to products to be moved in phase 1. A separate notification will be issued for products that will be moved in later phases.**

Please see the list of affected part numbers in the attached appendix.

Production of the affected parts will stop in Huizhou in Mid-August and start back up in Mid-September 2019 in our Vietnam facility.

C&K have put in place a number of actions to minimize potential disruption caused by this move. Safety stock levels are being prepared in order to cover the transition period, so we can continue shipments with minimal disruption.

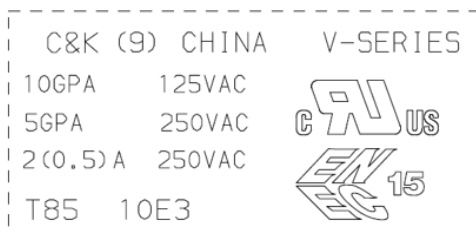
## 2. Change details

### 2.1. Technical Impact

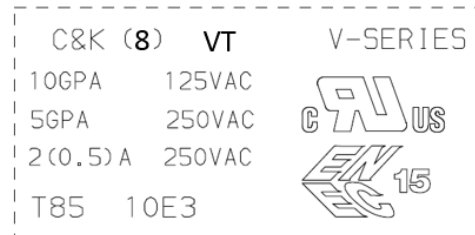
The manufacturing transfer will not affect product specification, product certification or product approvals.

Requalification of products will be required and performed prior to the restart of production and a re-qualification report will be available for customers upon request. As a result of the move there will be a change in marking on UL qualified products, an example of which can be seen below:

Example of UL Marking:



In China



In Vietnam

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## 2.2. Lead-time Changes

To ensure continuity of supply during this transition period the following product series lead-time will be implemented with immediate effect:

Series	New lead-time (weeks)
BD	16
ES	16
KM	16
TP	12
V	16
DM	16
DF	16
Calix	20
GS	16
GP	16
GT	16
1000	16

## 3. Date of application

Effective date: Mid September 2019

## 4. Acknowledgement

We kindly ask you to acknowledge receipt of this information to your Sales Representative. To support our customers during this manufacturing move we have set up a dedicated e-mail address via which you may contact C&K with any specific queries or concerns. Please contact [Vietnam.move@ckswitches.com](mailto:Vietnam.move@ckswitches.com) and we will be happy to assist you.

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## **Appendix 1 – List of affected part numbers**

To download an excel release of this appendix please click on the link below:

[https://extranet.ck-components.com/extranet/channelpartners/media/pdf/Whatsnews/PMTN\\_1910\\_Phase1\\_Parts.xls](https://extranet.ck-components.com/extranet/channelpartners/media/pdf/Whatsnews/PMTN_1910_Phase1_Parts.xls)

### **C&K Part Number**

A0385722  
CSD045  
CSD1190  
CSD1240  
CSD1509  
CSD1620  
CSD1621  
CSD1879  
CSD289  
CSD618  
SS-1662  
SS-1669  
SS-1689  
SS-1818-1  
SS-1818-2  
SS-2228  
SS-2275  
SS-2567  
SS-2647  
SS-2741  
SS-2780  
SS-2870  
SS-2963  
SS-2978-1  
SS-3083  
SS-3110  
SS-3126  
SS-3162-1  
SS-3162-2  
SS-3166  
SS-3192  
SS-3281-3  
SS-3402-2  
SS-3490  
SS-3513  
SS-3550

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SS-3575  
SS-3647-7  
SS-3773  
SS-4024  
SS-4028  
SS-4036  
SS-4040  
SS-4041  
SS-4046  
TE-SS-80  
WP90076-L4  
WP90076-L5  
006-0086053  
006-1010100  
007-9834610  
04750075  
1X0001  
1X0005  
1X0006  
1X0007  
1X0008  
108597  
1101M1S2CGE2  
1101M1S2CQE2  
1101M1S2CSE2  
1101M1S2WBE1  
1101M1S2WBE2  
1101M1S2WPE3  
1101M1S2ZBE1  
1101M1S2ZBE2  
1101M1S2ZBE3  
1101M1S2ZGE2  
1101M1S2ZQE1  
1101M1S2ZQE2  
1101M1S2ZQE3  
1101M1S2Z3BD2  
1101M1S2Z3QE2  
1101M1S2Z3QE3  
1101M1S3AQE2  
1101M1S3CBE2  
1101M1S3CGE2  
1101M1S3CGE3  
1101M1S3CQE2  
1101M1S3CQI2  
1101M1S3WBE2

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1101M1S3WGE2  
1101M1S3WQE2  
1101M1S3ZBD2  
1101M1S3ZBE1  
1101M1S3ZBE2  
1101M1S3ZBE3  
1101M1S3ZBI2  
1101M1S3ZBI3  
1101M1S3ZGE2  
1101M1S3ZGE3  
1101M1S3ZGI2  
1101M1S3ZGI3  
1101M1S3ZQE1  
1101M1S3ZQE2  
1101M1S3ZQE3  
1101M1S3ZQI2  
1101M1S3ZQI3  
1101M1S3Z3BE2  
1101M1S3Z3QE2  
1101M1S3Z3QI2  
1101M1S4CBE2  
1101M1S4WBE2  
1101M1S4WBI3  
1101M1S4ZBE2  
1101M1S4ZGE2  
1101M1S4ZQD2  
1101M1S4ZQE1  
1101M1S4ZQE2  
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1101M1S5CQE2  
1101M1S5WBE2  
1101M1S5ZBE2  
1101M1S5ZGE2  
1101M1S5ZQE2  
1101M1S5ZQI2  
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1101M1S5Z3QE2  
1101M1S6CQE2  
1101M1S6ZBE2  
1101M1S6ZQE2  
1101M2S2ABE1  
1101M2S2ABE2  
1101M2S2ABE3  
1101M2S2AGE2

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1101M2S2AV2QE2  
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1101M2S2V3GE2  
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1101M2S2V3QE3  
1101M2S2V4BE2  
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1101M2S3CBE1  
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1103M2S3V3QE3  
1103M2S3V4BE2  
1103M2S3V4GE2  
1103M2S3V4QE2  
1103M2S3WBE2  
1103M2S3Z3QE2  
1103M2S4ABE2  
1103M2S4AQD2  
1103M2S4AQE2  
1103M2S4AV2BE2  
1103M2S4AV2GE2  
1103M2S4AV2QE2  
1103M2S4CBE2  
1103M2S4CBE3  
1103M2S4CQE2  
1103M2S4V3BE2  
1103M2S4V3QE2  
1103M2S4V4BE2  
1103M2S4V4BE3  
1103M2S5ABE1  
1103M2S5ABE2  
1103M2S5AQE2  
1103M2S5AV2BE2  
1103M2S5AV2BE3  
1103M2S5AV2GE2  
1103M2S5AV2QE2  
1103M2S5CBE2  
1103M2S5CGE2  
1103M2S5CQE1  
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1108M2S3CQI3  
1108M2S3V3BE2  
1108M2S3V3QE2

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1108M2S6ABE2  
1108M2S6CQE2  
119006-001  
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1201M1S1ZGE2  
1201M1S1ZQE1  
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1201M1S4ZBE2

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1201M1S4ZQE2  
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1201M1S5ZQE2  
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1201M1S6ZQE2  
1201M1S6Z3QE2  
1201M1T3CBE2  
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1201M1T3ZBE2  
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1201M2S3AQE1  
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1201M2S3AV2BE1  
1201M2S3AV2BE2

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1201M2S3AV2BE3  
1201M2S3AV2GE2  
1201M2S3AV2QE1  
1201M2S3AV2QE2  
1201M2S3CBE1  
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1201M2S3CBI1  
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1201M2S3CGE1  
1201M2S3CGE2  
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1201M2S3CQE2  
1201M2S3CQE3  
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1201M2S3CRE2  
1201M2S3V3BE2  
1201M2S3V3GE2  
1201M2S3V3LE2  
1201M2S3V3QE2  
1201M2S3V3SE3  
1201M2S3V4BE2  
1201M2S3V4GE1  
1201M2S3V4GE2  
1201M2S3V4QE1  
1201M2S3V4QE2  
1201M2S3WBE2  
1201M2S3WGE2  
1201M2S3WQE2  
1201M2S3Z3QE2  
1201M2S4ABE2  
1201M2S4AGE2  
1201M2S4AME2  
1201M2S4AQE2  
1201M2S4AV2BE2  
1201M2S4AV2QE2  
1201M2S4CQE2  
1201M2S4V3BE2  
1201M2S4V3GE2  
1201M2S4V3QE2  
1201M2S4V4QE1  
1201M2S4V4QE2  
1201M2S5ABE2

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1201M2S5AQE2  
1201M2S5AQE3  
1201M2S5AV2BE2  
1201M2S5AV2BE3  
1201M2S5AV2PE2  
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1201M2S5CBE2  
1201M2S5CGE2  
1201M2S5CQE2  
1201M2S5V3BE2  
1201M2S5V3GE2  
1201M2S5V3QE2  
1201M2S5V4BE2  
1201M2S5V4QE2  
1201M2S6ABE2  
1201M2S6AGE2  
1201M2S6AQE2  
1201M2S6ARE2  
1201M2S6AV2BE2  
1201M2S6AV2GE2  
1201M2S6AV2QE2  
1201M2S6CBE2  
1201M2S6CGE2  
1201M2S6CQE2  
1201M2S6V3BE2  
1201M2S6V3GE2  
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1201M2S6V4QE2  
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1201M2T3AQE2  
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1201M2T3CSE2  
1201M2T3V3BE2  
1201M2T3V3QE2  
1201M2T3V3QE3  
1201M2T3WGE2

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1203M1S1ZBE2  
1203M1S1ZGE2  
1203M1S1ZQE2  
1203M1S1Z3QE2  
1203M1S3CBE2  
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1203M1S3ZBI2  
1203M1S3ZGE2  
1203M1S3ZQE2  
1203M1S3ZQI2  
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1203M1S4Z3GE2  
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1203M1S6ZBE2  
1203M1T3ZGE2  
1203M1T3ZQE2  
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1203M2S1AV2QE2  
1203M2S1CBE2  
1203M2S1CQE1  
1203M2S1CQE2  
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1203M2S3CQE1

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1203M2S3CQE2  
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1203M2S3V4BE2  
1203M2S3WQE2  
1203M2S4ABE2  
1203M2S4ABE3  
1203M2S4AV2BE2  
1203M2S4CBE2  
1203M2S4CGE2  
1203M2S4CQE2  
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1203M2T3CGE2  
1203M2T3CQE2  
1203M2T3V3BE2  
1203M2T3V3BE3  
1203M2T3V4BE2  
1203M2T3WQE2

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BD02AV  
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BD05  
BD05AV  
BD06  
BD06AV  
BD07  
BD07AV

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BD08  
BD08AV  
BD09  
BD09AV  
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BD12AV  
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DF52J11P215PQF  
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DF52J11S115HQF  
DF52J11S115QA  
DF52J11S115QF  
DF52J11S215PQF  
DF52J12G215DQA  
DF52J12G215HQA  
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DF52J12S215QF

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DF62J11P215DQA  
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DF62J11P215PQA  
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DF62J13S2AHQF

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DM21J12G205HQ  
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DM21J12S205HQ

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DM21J12S205PQ  
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DM62J12B205HQ

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DM62J12B205PQ  
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ES01MCBE  
ES01MSABE  
ES02MCBE  
ES02MSABE  
ES03MAVBE  
ES03MCBE  
ES03MSABE  
ES21MABE  
ES21MCBE  
ES22MABE

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ES22MCBE  
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ES23MCBE  
302242-A  
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GP11MCBE  
GP11MSABE  
GP11MSA1BE  
GP11MSV1BE  
GP12MABE  
GP12MCBE  
GP12MSABE  
GP12MSA1BE  
GP12MSCBE  
GP12MSV1BE  
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GS01MCBE  
GS01MSABE  
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GS02MCBE  
GS02MSABE  
GS04MCBE  
GS04MSABE  
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SS-3876  
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GT11MCBE  
GT11MSABETR  
GT11MSCBETR  
GT11MV3BE  
GT12MABE  
GT12MAVBE

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GT12MCBE  
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GT12MSCBETR  
GT12MV3BE  
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GT21MAVBE  
GT21MCBE  
GT21MSCBETR  
GT21MV3BE  
GT22MABE  
GT22MAVBE  
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GT22MSCBETR  
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GT23MABE  
GT23MAVBE  
GT23MCBE  
GT23MSCBETR  
GT23MV3BE  
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KM0003  
KM0004  
KM0005  
KM0008  
KM1101RRWCB  
KM1101RRWCQ  
KM1101RR02B  
KM1101RR02BE  
KM1101RR02G  
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KM1101RR02QE  
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K5046  
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SS-2262  
SS-2342  
SS-2351

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TP0001  
TP0003  
TP0004  
TP0005  
TP0006  
TP0007

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TP0007R  
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TP0008-1  
TP0009  
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TP11LT9V3BE  
TP11LT9V3GE  
TP11LT9V3QE  
TP11LT9WBE

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TP11LT9WQE  
TP11LT9ZBE  
TP11LT9ZQE  
TP11MS9ABE  
TP11MS9AGE  
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TP11MS9AVBE  
TP11MS9AVGE  
TP11MS9AVQE  
TP11MS9CBE  
TP11MS9CGE  
TP11MS9CPE  
TP11MS9CQE  
TP11MS9V3BE  
TP11MS9V3GE  
TP11MS9V3QE  
TP11MS9WBE  
TP11MS9WQE  
TP11SHABE  
TP11SHAGE  
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TP11SHCQE  
TP11SHV3BE  
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TP11SHV3QE  
TP11SHWBE  
TP11SHWGE  
TP11SHWKE  
TP11SHWPE  
TP11SHWQE  
TP11SHZBE  
TP11SHZGE  
TP11SHZQD  
TP11SHZQE  
TP11SH8ABE  
TP11SH8AGE  
TP11SH8APE  
TP11SH8AQE  
TP11SH8AVBE  
TP11SH8AVGE  
TP11SH8AVPE

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TP11SH8AVQE  
TP11SH8CBE  
TP11SH8CGE  
TP11SH8CQE  
TP11SH8V3BE  
TP11SH8V3GE  
TP11SH8V3QE  
TP11SH8WBE  
TP11SH8WQE  
TP11SH8ZBE  
TP11SH8ZGE  
TP11SH8ZQE  
TP11SH9ABE  
TP11SH9AGE  
TP11SH9APE  
TP11SH9AQE  
TP11SH9AVBE  
TP11SH9AVGE  
TP11SH9AVPE  
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TP11SH9CQE  
TP11SH9V3BE  
TP11SH9V3GE  
TP11SH9V3QE  
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TP11SH9WGE  
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TP11SH9ZBE  
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TP11SH9ZQE  
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TP12J81ZGE22  
TP12J81ZQE12  
TP12J81ZQE22  
TP12LTABE  
TP12LTAGE

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TP12LTAQE  
TP12LTAVBE  
TP12LTCBE  
TP12LTCGE  
TP12LTCPE  
TP12LTCQE  
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TP12LTWGE  
TP12LTWQE  
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TP12LTZGE  
TP12LTZQE  
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TP12LT9AQE  
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TP12LT9AVGE  
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TP12MS9AVGE  
TP12MS9AVQE  
TP12MS9CBE  
TP12MS9CGE  
TP12MS9CQE  
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TP12MS9V3GE  
TP12MS9V3QE  
TP12MS9WBE  
TP12SHABE  
TP12SHAGE  
TP12SHAQE  
TP12SHAVBE  
TP12SHAVGE

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TP12SHAVQE  
TP12SHCBE  
TP12SHCGE  
TP12SHCPE  
TP12SHCQE  
TP12SHV3BE  
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TP12SH9CQE  
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TP12SH9V3GE  
TP12SH9V3QE  
TP12SH9WBE  
TP12SH9WGE  
TP12SH9ZQE  
TP21J81CBE22  
TP21J81CGE22

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TP21J81CQE22  
TP21J81WBE22  
TP21J81ZBE22  
TP21J81ZGE12  
TP21J81ZGE22  
TP21J81ZQE22  
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TP21SHZBE  
TP21SHZGE  
TP21SHZQE

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TP21SH8ABE  
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TP21SH8AQE  
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TP21SH8AVQE  
TP21SH8CBE  
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TP21SH8V3QE  
TP21SH8WQE  
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021-203-051  
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219899  
22-213699  
2526-360  
2573737-0001  
2599749-0001  
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6863851-001  
7011932-001  
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73-79-879  
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74042367-000  
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846525814  
SS-5055  
V5029  
V5034  
V5036  
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V5119  
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V5137  
V5138  
V5140  
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V5146  
V5148  
V5149  
V5150  
V5151  
V5152  
V5153

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V5154  
V5155  
V5157  
V5158  
V70101SL08Q  
V70102MS02Q  
V70102SS05Q  
V70102S205Q  
V70112MA08Q  
V70112MS02Q  
V70112S205Q  
V70112S205QE  
V70113MA08Q  
V70113SS05Q  
V70113SS05QE  
V70113S205Q  
V70113S205QE  
V70114MA08Q  
V70114MS02Q  
V70114MS02QE  
V70114SS05Q  
V70114S205Q  
V70201MS02Q  
V70201MS02QE  
V70201SS05Q  
V70202MA08Q  
V70202MA08QE  
V70202SS05QE  
V70212MA08Q  
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V70212MS02QE  
V70212SL08Q  
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V70212S205Q  
V70212S205QE  
V70213MA08Q  
V70213MA08QE  
V70213MS02Q  
V70213SS05Q  
V70213SS05QE  
V70213S205Q  
V70214MA08Q  
V70214MA08QE  
V70214MS02QE

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V70214SS05Q  
V70214S205Q  
V70214S205QE  
V80101MS02Q  
V80101SS05QE  
V80102MS02Q  
V80102MS02QE  
V80102SS05Q  
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V80112MA08Q  
V80112MS02Q  
V80112SL08Q  
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V80212MS05Q  
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V80212SL08QE  
V80212SS02Q  
V80212SS05Q  
V80212SS05QE  
V80212S205Q  
V80212S205QE

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V80213MA08Q  
V80213MA08QE  
V80213MS02Q  
V80213MS02QE  
V80213SL08Q  
V80213SS02Q  
V80213SS05Q  
V80213SS05QE  
V80213S205Q  
V80214MA08Q  
V80214MS02Q  
V80214MS02QE  
V80214SS05Q  
V80214SS05QE  
V80214S205Q  
V80214S205QE

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