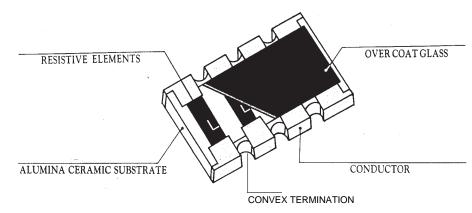
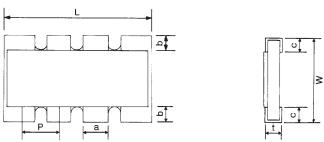
CONSTRUCTION

FEATURES

- High Density
- Automatic Placement
- Convex



DIMENSIONS IN MM

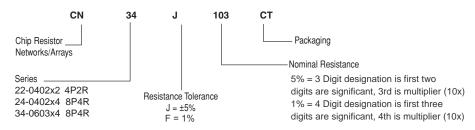


	r 7 r 1				Unit: mm		
TYPE	L	W	t	Р	а	b	С
CN34	3.2±0.1	1.6±0.15	0.55±0.1	0.8±0.5	0.45±0.1	0.3±0.2	0.3±0.2
CN24	2.0±0.1	1.0±0.1	0.4±0.1	0.5±0.05	0.3±0.1	0.15±0.1	0.25±0.2
CN22	1.0±0.1	1.0±0.1	0.35±0.1	0.65±0.05	0.3±0.1	0.15±0.1	0.25±0.2

RATING

TYPE	Power Rating at 70°C	Max Working Voltage	Max Overload Voltage	Operating Temp. (°C)	Resistance Tolerance	Resistance Range (Ω)	Temp Coefficient ppm/°C
CN34	1/16W	50V	100V	-55~+125°C	F±1% J±5%	0Ω~1ΜΩ	±200ppm/°C
CN24 CN22	1/16W	50V	100V	-55~+125°C	F±1% J±5%	0Ω~1ΜΩ	±250ppm/°C

Ordering Information



Note: Calchip has completed the Lead-Free transition. All parts shipped will be Lead-Free. The customer designator of "LF" is no longer available. Lead-Free material will continue to have an LF at the end of the Lot Code and a green RoHS symbol on the label.

1.0 Number of Element

Depend on its element's number. (2-2 element. 4-4 element)

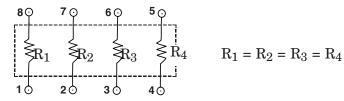
2.0 Resistance Tolerance

F: ±1% J: ±5%

3.0 Nominal Resistance

Example: 103, 10 is effective digit, 3 is a multiple which represents the cube of 10, zero number is three.

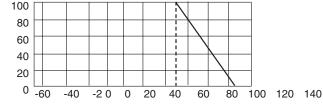
4.0 Schematics



$$R_1 = R_2 = R_3 = R_4$$

5.0 Power Derating Curve

The resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve in Figure 1.



5.1 Rated Voltage

The value of rated voltage shall be determined from formula (1).

 $E = \sqrt{P \times R}$(1)

E = Rated Voltage (V)

P = Power Rating (W)

 $R = Nominal Resistance (\Omega)$

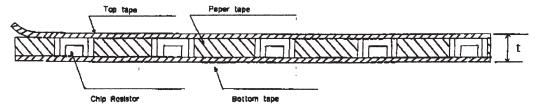
6.0 Electrical / Machine Characteristics and Test Methods

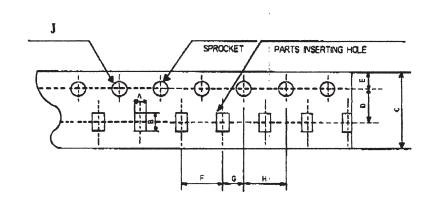
Item	Specifications	Test Methods		
Temperature Coefficient	TCR: ±200 ppm	Inspection Temp. Cold: +25°C~-55°C Hot: +25°C~+125°C		
Short Time Overload	±(2%+0.05Ω)	Apply 2.5 x rated voltage for 5 sec. Wait 30 minutes Measure resistance value		
Load Life	±(3%+0.05Ω)	Dwell in chamber at 70±2°C for ON: 90 min. at rated voltage; then OFF: 30 min. Perform 1,000 hours cyclically		
Load Life in Humidity	±(3%+0.05Ω)	Dwell in humidity chamber at 40 ±2°C and 95% RH for ON: 90 min. at rated voltage; then OFF: 30 min. Perform 1.,000 hours cyclically		
Temperature Cycling	±(1%+0.05Ω)	155±3°C~125±3°C, make 5 cycles. 2. Released 1 hour in room temp., then measure value.		
Effect of Soldering	$\pm (2.5\% + 0.05\Omega)$ Non-damage by machinery	1. Immersed in molten solder at 270±5°C for 10±.01 sec. 2.Released 1 hour in room temp., then measure value.		
Solderability	95% coverage min.	1. Immersed in rosin solution for 5~10 seconds. 2. Re-immersed in solder pot at 230±5°C for 3±0.5 sec		
Intermittent Overload $\pm (5\% + 0.1 \Omega)$ voltage or current) 2. Released 30 min. v		Perform 10,000 voltage cycles as follows: ON (2.5 x rated voltage or current) 1 sec. and OFF 25 sec. Released 30 min. without loading. Measure resistance.		
Dielectric Withstanding Voltage	No evidence of mechanical damage	Apply 300VAC for 1 second		
Insulation Resistance	10 $^8\Omega$ min	Apply 100VDC.		

Taping Specification

Carrier Tape

Unit in mm

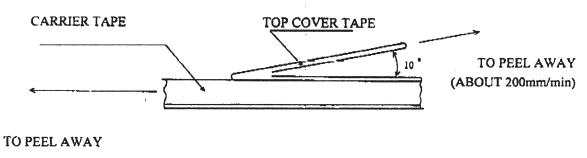




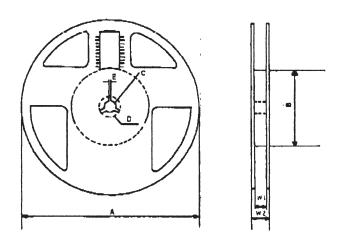
Paper Tape

Туре		Α	В	С	D	E	F	G	Н	J	t
CN34	5,000	2.0±0.2	3.6±0.2	8.0±0.1	3.5±0.05	1.75±0.1	4.0±0.1	2.0±0.05	4.0±0.1	1.5±0.1	1.0
CN24	10,000	2.0±0.15	2.4±0.2	8.0±0.2	3.5±0.05	1.75±0.1	4.0±0.1	2.0±0.05	4.0±0.1	1.5±0.1/0	.84±.01

The top fixed tape for each carrier shall have an adhesion peel strength of 10 to 50g, measure methods is shown below to peel away.



TAPE REEL



Туре	Α	В	С	D	E	W1	W2
CN34	φ178±2.0	φ80±2.0	φ13±0.5	φ21.0	2.0±0.5	10.0±1.0	12.5±1.0
CN24	φ178±2.0	φ80±2.0	φ13±0.5	φ21.0	2.0±0.5	10.0±1.0	12.5±1.0
CN22	φ178±2.0	φ80±2.0	φ13±0.5	φ21.0	2.0±0.5	9.0±1.0	11.4±2.0