PFE600-12-054xA

600 W AC-DC Front-End Power Supply

The PFE600-12-054xA is a 600 Watt, AC to DC power-factor-corrected (PFC) power supply that converts standard AC mains power into a main output of 12 VDC for powering intermediate bus architectures (IBA) in high performance and reliability servers, routers, and network switches.

The PFE600-12-054xA meets international safety standards and displays the CE-Mark for the European Low Voltage Directive (LVD).

Key Features & Benefits

- Best-in-class, 80 PLUS certified “Platinum” efficiency
- Wide input voltage range: 90-264 VAC
- AC input with power factor correction
- Always-On 16.5 W programmable standby output (3.3/5 V)
- Hot-plug capable
- Parallel operation with active digital current sharing
- Full digital controls for improved performance
- High density design: 14.0 W/in^3
- Small form factor: 321.5 x 54.5 x 40 mm (12.66 x 2.14 x 1.57 in)
- I2C communication interface for control, programming and monitoring with PSMI and Power Management Bus protocol
- Overtemperature, output overvoltage and overcurrent protection
- 256 Bytes of EEPROM for user information

Applications

- High Performance Servers
- Routers
- Switches

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1. ORDERING INFORMATION

PFE	600	-	12	-	054	x	A
Product Family	**Power Level**	**Dash**	**V1 Output**	**Dash**	**Width**	**Airflow**	**Input**
PFE Front-Ends	600 W		12 V		54 mm	N: Normal R: Reversed	A: AC

2. OVERVIEW

The PFE600-12-054xA AC-DC power supply is a mainly DSP controlled, highly efficient front-end. It incorporates resonance-soft-switching technology and interleaved power trains to reduce component stresses, providing increased system reliability and very high efficiency. With a wide input operating voltage range and no derating of output power with input voltage and temperature, the PFE600-12-054xA maximizes power availability in demanding server, switch, and router applications. The front-end is fan cooled and ideally suited for server integration with a matching airflow path.
The PFC stage is controlled using a state-of-the-art integrated control-IC to guarantee best efficiency and unity power factor over a wide operating range.
The DC-DC stage uses soft switching resonant techniques in conjunction with synchronous rectification. An active OR-ing device on the output ensures no reverse load current and renders the supply ideally suited for operation in redundant power systems.
The always-on standby output with selectable voltage level (3.3/5 V) provides power to external power distribution and management controllers. Its protection with an active OR-ing device provides for maximum reliability.
Status information is provided with front-panel LEDs. In addition, the power supply can be controlled and the fan speed set via the I²C bus. It allows full monitoring of the supply, including input and output voltage, current, power, and inside temperatures.
Cooling is managed by a fan controlled by the DSP controller. The fan speed is adjusted automatically depending on the actual power demand and supply temperature and can be overridden through the I²C bus.

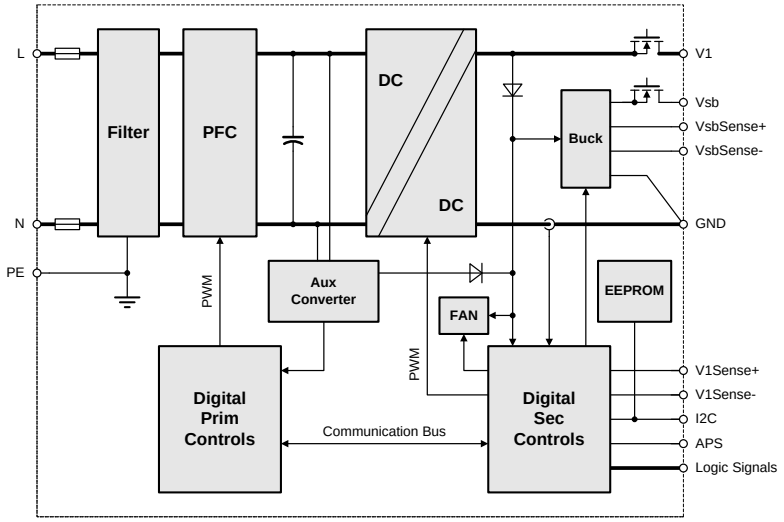

Figure 1. PFE600-12-054xA Block Diagram

3. ABSOLUTE MAXIMUM RATINGS

Stresses in excess of the absolute maximum ratings may cause performance degradation, adversely affect long-term reliability, and cause permanent damage to the supply.

PARAMETER		CONDITIONS / DESCRIPTION	MIN	MAX	UNITS
Vi maxc	Maximum Input	Continuous		264	VAC

4. INPUT

General Condition: T_A = 0… 45 °C unless otherwise noted.

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
$V_{i\,nom}$	Nominal Input Voltage		100	230	230	VAC
V_i	Input Voltage Ranges	Normal operating ($V_{i\,min}$ to $V_{i\,max}$)	90		264	VAC
$I_{i\,max}$	Max Input Current				8.5	A_{rms}
$I_{i\,p}$	Inrush Current Limitation	$V_{i\,min}$ to $V_{i\,max}$, 90°, T_{NTC} = 25 °C (see *Figure 4*)			40	A_p
F_i	Input Frequency		47	50/60	64	Hz
PF	Power Factor	$V_{i\,nom}$, 50 Hz, > 0.2 $I_{i\,nom}$	0.9			W/VA
$V_{i\,on}$	Turn-on Input Voltage[1]	Ramping up	80		87	VAC
$V_{i\,off}$	Turn-off Input Voltage[1]	Ramping down	75		85	VAC
η	Efficiency without Fan	$V_{i\,nom}$, 0.1·$I_{x\,nom}$, $V_{x\,nom}$, T_A = 25 °C		85.4		%
		$V_{i\,nom}$, 0.2·$I_{x\,nom}$, $V_{x\,nom}$, T_A = 25 °C		92.8		
		$V_{i\,nom}$, 0.5·$I_{x\,nom}$, $V_{x\,nom}$, T_A = 25 °C		94.5		
		$V_{i\,nom}$, $I_{x\,nom}$, $V_{x\,nom}$, T_A = 25 °C		94.0		
T_{hold}	Hold-up Time	After last AC zero point, V_i > 10.8 V, V_{SB} within regulation, V_i = 230 VAC, $P_{x\,nom}$	20			ms

[1] The Front-End is provided with a minimum hysteresis of 3 V during turn-on and turn-off within the ranges.

4.1 INPUT FUSE

Quick-acting 12.5 A input fuses (5 x 20 mm) in series with both the L- and N-line inside the power supply protect against severe defects. The fuses are not accessible from the outside and are therefore not serviceable parts.

4.2 INRUSH CURRENT

The AC-DC power supply exhibits an X-capacitance of only 3.2 µF, resulting in a low and short peak current, when the supply is connected to the mains. The internal bulk capacitor will be charged through an NTC which will limit the inrush current.

NOTE: Do not repeat plug-in / out operations within a short time, or else the internal in-rush current limiting device (NTC) may not sufficiently cool down and excessive inrush current or component failure(s) may result.

4.3 INPUT UNDER-VOLTAGE

If the input voltage exceeds $V_{i\,maxC}$, the power supply remains on and may get damaged if the voltage exceeds a tolerable level. If the sinusoidal input voltage stays below the input undervoltage lockout threshold $V_{i\,on}$, the supply will be inhibited. Once the input voltage returns within the normal operating range, the supply will return to normal operation again.

4.4 POWER FACTOR CORRECTION

Power factor correction (PFC) is achieved by controlling the input current waveform synchronously with the input voltage. A linear IC is used giving good PFC results over wide input voltage and load ranges. The input current will follow the shape of the input voltage. If for instance the input voltage has a trapezoidal waveform, then the current will also show a trapezoidal waveform.

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4.5 EFFICIENCY

High efficiency (see *Figure 2*) is achieved by using state-of-the-art silicon power devices in conjunction with soft-transition topologies minimizing switching losses and a full digital control scheme. Synchronous rectifiers on the output reduce the losses in the high current output path. The speed of the fan is digitally controlled to keep all components at an optimal operating temperature regardless of the ambient temperature and load conditions.

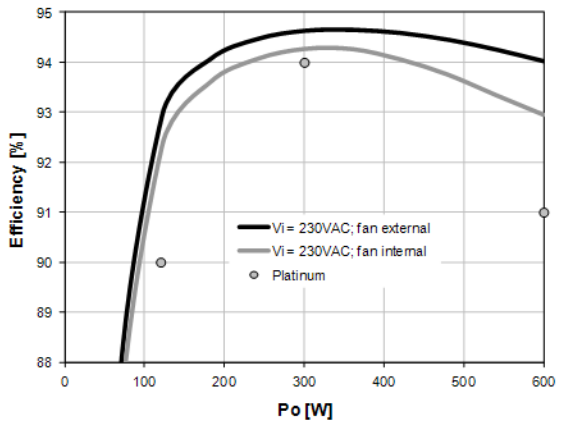

Figure 2. Efficiency vs. Load current (ratio metric loading)

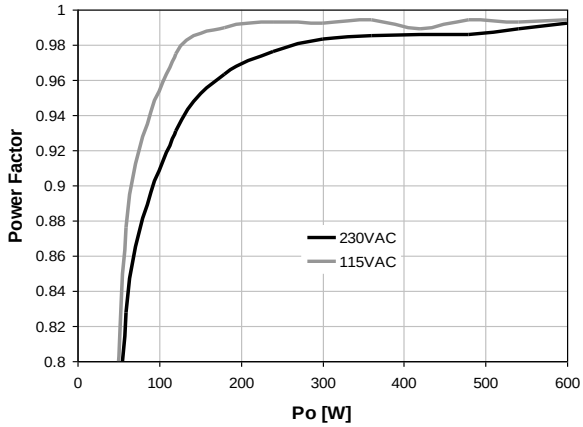

Figure 3. Power factor vs. Load current

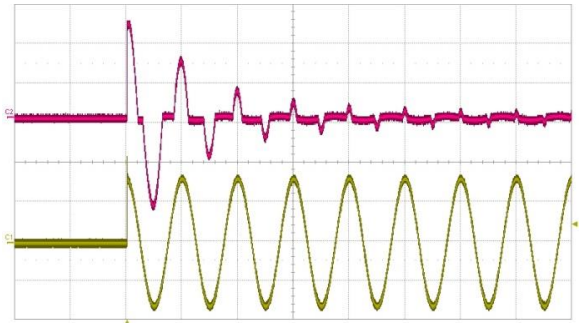

Figure 4. Inrush current, V_{in} = 230Vac, 90°
CH4: V_{in} (200V/div), CH2: I_{in} (5 A/div)

5. OUTPUT

General Condition: T_A = 0…45 °C unless otherwise noted.

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
Main Output V_1						
$V_{1\ nom}$	Nominal Output Voltage	0.5 ·$I_{1\ nom}$, T_{amb} = 25 °C		12.0		VDC
$V_{1\ set}$	Output Setpoint Accuracy		-0.5		+0.5	% V_{1nom}
d$V_{1\ tot}$	Total Regulation	$V_{i\ min}$ to $V_{i\ max}$, 0 to 100% $I_{1\ nom}$, $T_{a\ min}$ to $T_{a\ max}$	-1		+1	% V_{1nom}
$P_{1\ nom}$	Nominal Output Power	V_1 = 12 VDC		600		W
$I_{1\ nom}$	Nominal Output Current	V_1 = 12 VDC		50.0		ADC
$V_{1\ pp}$	Output Ripple Voltage	$V_{1\ nom}$, $I_{1\ nom}$, 20 MHz BW (See chapter 5.1)			150	mVpp
d$V_{1\ Load}$	Load Regulation	V_i = $V_{i\ nom}$, 0 - 100 % $I_{1\ nom}$		33		mV
d$V_{1\ Line}$	Line Regulation	V_i =$V_{i\ min}$... $V_{i\ max}$		0		mV
$I_{1\ max}$	Current Limitation PFE600-12-054NA Current Limitation PFE600-12-054RA	T_a < 45 °C V_i > 110 VAC, T_a < 45 °C V_i > 90 VAC, T_a < 45 °C	52.5 51 46		55 55 50	ADC
dI_{share}	Current Sharing	Deviation from $I_{1\ tot}$ / N, I_1 > 10 A	-3		+3	A
dV_{dyn}	Dynamic Load Regulation	ΔI_1 = 50% $I_{1\ nom}$, I_1 = 5 … 100% $I_{1\ nom}$, dI_1/dt = 1 A/µs, recovery within 1% of $V_{1\ nom}$	-0.6		0.6	V
T_{rec}	Recovery Time				1	ms
$t_{AC\ V1}$	Start-up Time from AC	V_1 = 10.8 VDC (*Figure 6*)			2	sec
$t_{V1\ rise}$	Rise Time	V_1 = 10…90% $V_{1\ nom}$ (*Figure 7*)		1	10	ms
C_{Load}	Capacitive Loading V_1	T_a = 25 °C			30000	µF
Standby Output V_{SB}						
$V_{SB\ nom}$	Nominal Output Voltage	0.5 ·$I_{SB\ nom}$, T_{amb} = 25°C; VSB_SEL = 1		3.3		VDC
$V_{SB\ set}$	Output Setpoint Accuracy	0.5 ·$I_{SB\ nom}$, T_{amb} = 25°C; VSB_SEL = 0		5.0		VDC
		0.5 ·$I_{SB\ nom}$, T_{amb} = 25°C; VSB_SEL = 0 / 1	-0.5		+0.5	% V_{1nom}
$dV_{SB\ tot}$	Total Regulation	$V_{i\ min}$ to $V_{i\ max}$, 0 to 100% $I_{SB\ nom}$, $T_{a\ min}$ to $T_{a\ max}$	-1		+1	% V_{SBnom}
$P_{SB\ nom}$	Nominal Output Power	VSB_SEL = 0 / 1		16.5		W
$I_{SB\ nom}$	Nominal Output Current	V_{SB} = 3.3 VDC		5		ADC
		V_{SB} = 5.0 VDC		3.3		
$V_{SB\ pp}$	Output Ripple Voltage	$V_{SB\ nom}$, $I_{SB\ nom}$, 20 MHz BW ((See chapter 5.1)			40	mVpp
dV_{SB}	Droop	0 - 100 % $I_{SB\ nom}$; VSB_SEL = 1		67		dV_{SB}
		0 - 100 % $I_{SB\ nom}$; VSB_SEL = 0		44		
$I_{SB\ max}$	Current Limitation	VSB_SEL = 1	5.25		6	ADC
		VSB_SEL = 0	3.45		4.3	
dV_{SBdyn}	Dynamic Load Regulation	ΔI_{SB} = 50% $I_{SB\ nom}$, I_{SB} = 5 … 100% $I_{SB\ nom}$, dI_o/dt = 0.5 A/µs, recovery within 1% of $V_{1\ nom}$	-3		3	% V_{SBnom}
T_{rec}	Recovery Time				250	µs
$t_{AC\ VSB}$	Start-up Time from AC	V_{SB} = 90% $V_{SB\ nom}$ (*Figure 6*)			2	sec
$t_{VSB\ rise}$	Rise Time	V_{SB} = 10…90% $V_{SB\ nom}$ (*Figure 7*)		4	20	ms
C_{Load}	Capacitive Loading	T_{amb} = 25 °C			10000	µF

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5.1 OUTPUT VOLTAGE RIPPLE

The internal output capacitance at the power supply output (behind OR ring element) is minimized to prevent disturbances during hot plug. In order to provide low output ripple voltage in the application, external capacitors should be added close to the power supply output.
The setup of *Figure 6* has been used to evaluate suitable capacitor types. The capacitor combinations of *Table 1* and *Table 2* should be used to reduce the output ripple voltage. The ripple voltage is measured with 20 MHz BWL, close to the external capacitors.

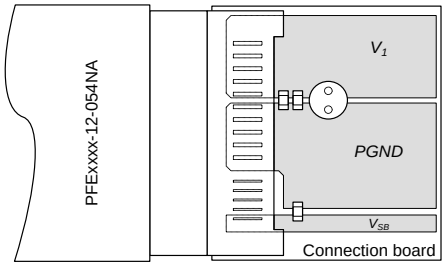

Figure 5. Output ripple test setup

NOTE:
Care must be taken when using ceramic capacitors with a total capacitance of 1 µF to 50 µF on output V_1, due to their high quality factor the output ripple voltage may be increased in certain frequency ranges due to resonance effects.

External Capacitor V1	dV1max	Unit
2Pcs 47 µF/16 V/X5R/1210	150	mVpp
1Pcs 1000 µF/16 V/Low ESR Aluminum/ø10x20	60	mVpp
1Pcs 270 µF/16 V/Conductive Polymer/ø8x12	60	mVpp
2Pcs 47 µF/16 V/X5R/1210 plus 1Pcs 270 µF Conductive Polymer OR 1Pcs 1000 µF Low ESR AlCap	60	mVpp

Table 1. Suitable Capacitors for V1

External capacitor VSB	dVSBmax	Unit
1Pcs 10 µF/16 V/X5R/1206	40	mVpp
2Pcs 10 µF/16 V/X5R/1206	30	mVpp
1Pcs 47 µF/16 V/X5R/1210	25	mVpp
2Pcs 100 µF/6.3 V/X5R/1206	20	mVpp

Table 2. Suitable Capacitors for VSB

The output ripple voltage on V_{SB} is influenced by the main output V_1. Evaluating V_{SB} output ripple must be done when maximum load is applied to V_1.

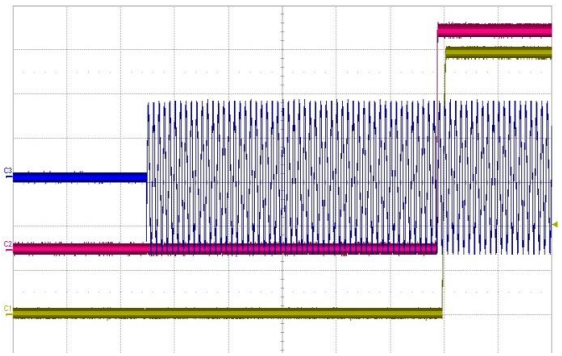

Figure 6. Turn-On AC Line 230VAC, full load (200ms/div)
CH1: V_1 (2V/div) CH2: V_{SB} (1V/div) CH3: Vin (200V/div)

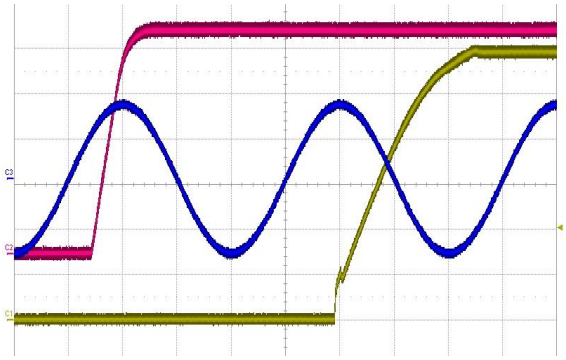

Figure 7. Turn-On AC Line 230VAC, full load (5ms/div)
CH1: V_1 (2V/div) CH2: V_{SB} (1V/div) CH3: Vin (200V/div)

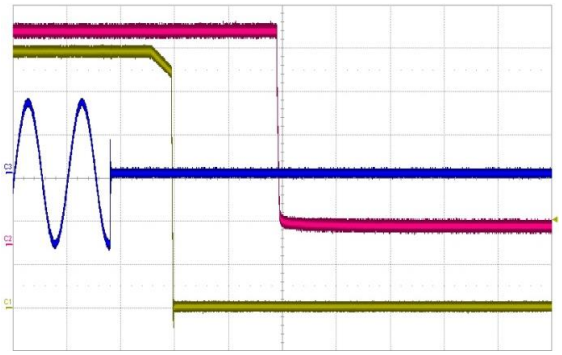

Figure 8. Turn-Off AC Line 230 VAC, full load (20 ms/div)
CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div) CH3: Vin (200 V/div)

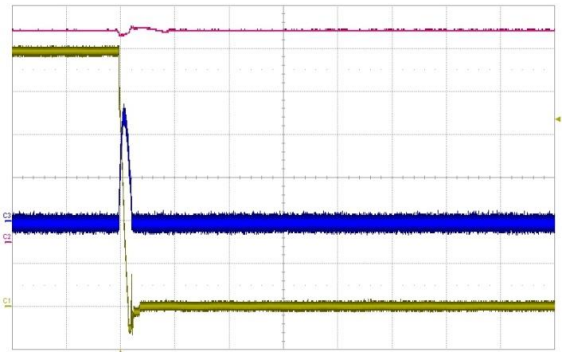

Figure 9. Short circuit on V1 (500 µs/div)
CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div) CH3: I_1 (200 A/div)

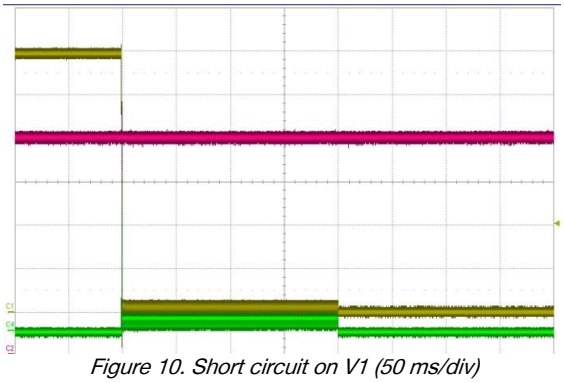

Figure 10. Short circuit on V1 (50 ms/div)
CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div) CH4: I_1 (200 A/div)

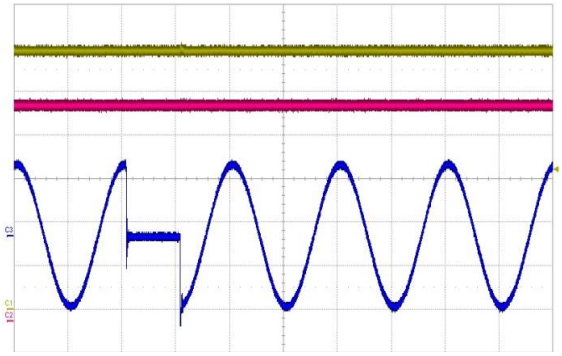

Figure 11. CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div)
CH3: V_{in} (200 V/div)

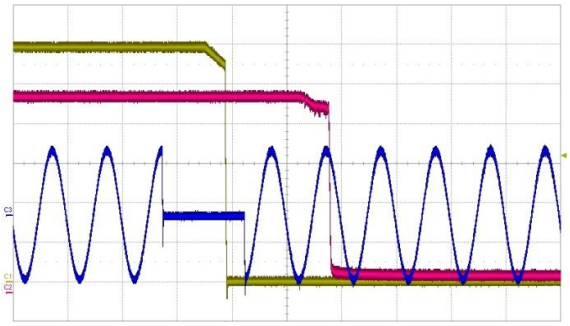

Figure 12. AC drop out 30 ms (20 ms/div)
CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div) CH3: V_{in} (200 V/div)

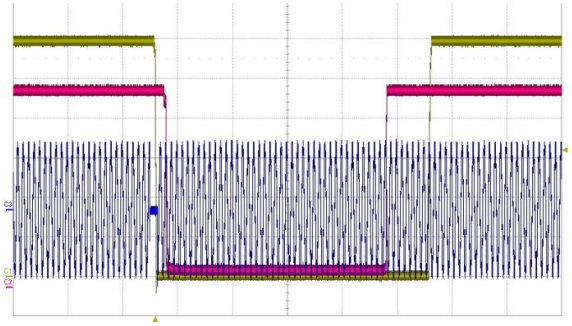

Figure 13. AC drop out 30ms (200 ms/div), V_1 restart after 1s
CH1: V_1 (2 V/div) CH2: V_{SB} (1 V/div) CH3: I_1 (200 V/div)

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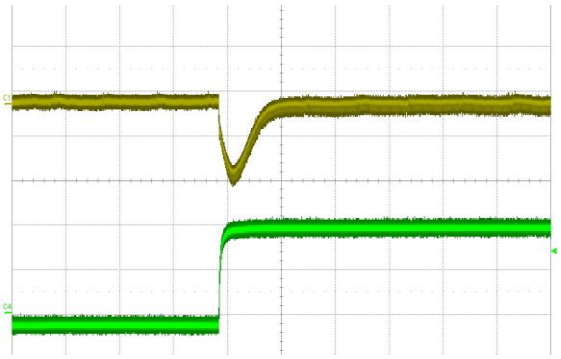

Figure 14. Load transient V_1, 5 to 30 A (500 µs/div)
CH1: V_1 (200 mV/div), CH4: I_1 (10 A/div)

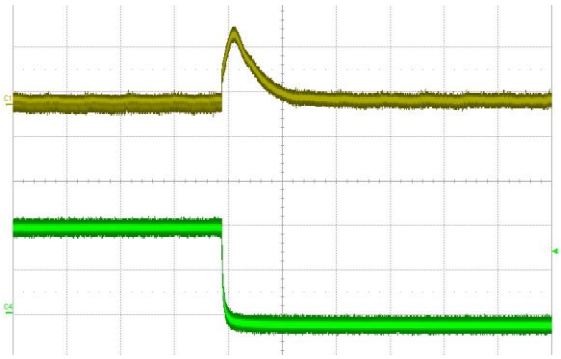

Figure 15. Load transient V_1, 30 to 5 A (500 µs/div)
CH1: V_1 (200 mV/div), CH4: I_1 (10 A/div)

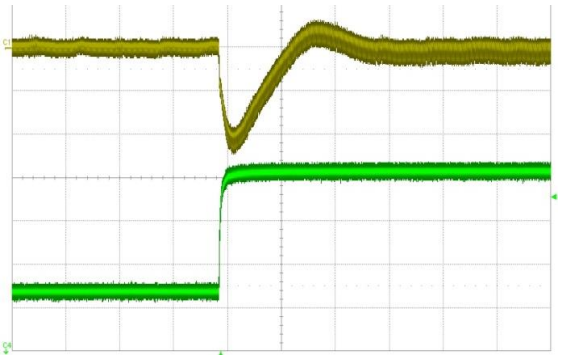

Figure 16. Load transient V_1, 20 to 45 A (500 µs/div)
CH1: V_1 (200 mV/div), CH4: I_1 (10 A/div)

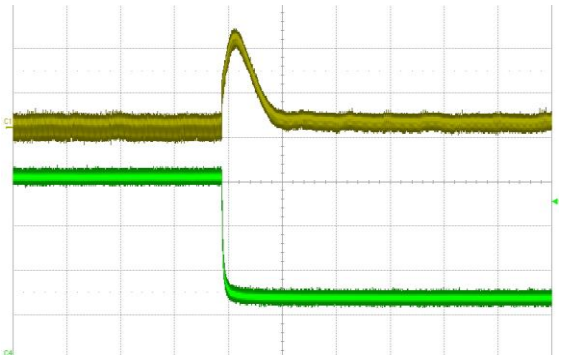

Figure 17. Load transient V_1, 45 to 20 A (500 µs/div)
CH1: V_1 (200 mV/div), CH4: I_1 (10 A/div)

6. PROTECTION

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
F	Input Fuses (L+N)	Not user accessible, quick-acting (F)		12.5		A
$V_{1\ OV}$	OV Threshold V_1		13.3		14.5	VDC
$t_{OV\ V1}$	OV Latch OFF Time V_1				1	ms
$V_{SB\ OV}$	OV Threshold V_{SB}		115		125	% V_{SB}
$t_{OV\ VSB}$	OV Latch OFF Time V_{SB}				1	ms
$I_{V1\ lim}$	Current Limit V_1 PFE600-12-054NA Current Limit V_1 PFE600-12-054RA	T_a < 45 °C V_i > 110 VAC, T_a < 45 °C V_i > 90 VAC, T_a < 45 °C	52.5 52 47		55 55 50	A
$I_{V1\ SC}$	Max Short Circuit Current V_1	V_1 < 3 V			65	A
$t_{V1\ SC}$	Short Circuit Regulation Time	V_1 < 3 V, time until I_{V1} is limited to < $I_{V1\ SC}$			2	ms
$t_{V1\ SC\ off}$	Short Circuit Latch OFF Time	Time to latch off when in short circuit			200	ms
T_{SD}	Over Temperature on Heat Sinks	Automatic shut-down		115		°C

6.1 OVERVOLTAGE PROTECTION

The PFE front-ends provide a fixed threshold overvoltage (OV) protection implemented with a HW comparator. Once an OV condition has been triggered, the supply will shut down and latch the fault condition. The latch can be unlocked by disconnecting the supply from the AC mains, or by toggling the PSON_L input.

6.2 VSB UNDERVOLTAGE DETECTION

Both main and standby outputs are monitored. LED and PWOK_H pin signal if the output voltage exceeds ±5% of its nominal voltage. Output undervoltage protection is provided on the standby output only. When V_{SB} falls below 75% of its nominal voltage, the main output V_1 is inhibited.

6.3 CURRENT LIMITATION

MAIN OUTPUT

The main output exhibits a substantially rectangular output characteristic controlled by a software feedback loop. If it runs in current limitation and its voltage drops below ~10.0 VDC for more than 200 ms, the output will latch off (standby remains on). A second current limitation circuit on V1 will immediately switch off the main output if the output current increases beyond the peak current trip point. The supply will re-start 4 ms later with a soft start, if the short circuit persists (V_1<10.0 V for >200 ms) the output will latch off; otherwise it continuous to operate (hardware current limit triggers).
The latch can be unlocked by disconnecting the supply from the AC mains or by toggling the PSON_L input.
The main output current limitation will decrease if the ambient (inlet) temperature increases beyond 45°C (see *Figure 20* and *Figure 23*). Note that the actual current limitation on V_1 will kick in at a current level approximately 4 A higher than what is shown in *Figure 20*.

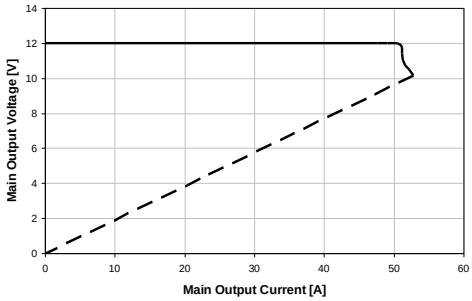

Figure 18. Current Limitation on V_1 (V_i = 230 VAC)

STANDBY OUTPUT

The standby output exhibits a substantially rectangular output characteristic down to 0 V (no hiccup mode / latch off) If it runs in current limitation and its output voltage drops below the UV threshold, then the main output will be inhibited (standby remains on). The current limitation of the standby output is independent of the AC input voltage, but is derated with the ambient temperature (only for reverse airflow).

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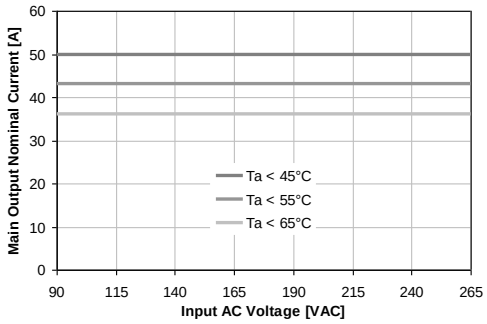

Figure 19. Derating on V_1 vs. V_i and T_a for PFE600-12-054NA

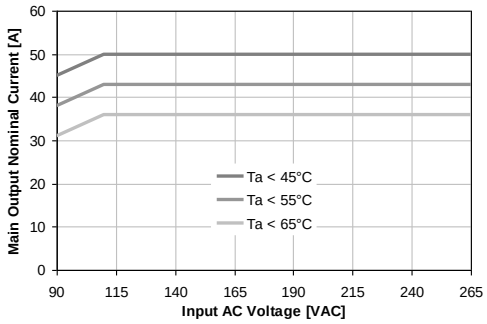

Figure 20. Derating on V_1 vs. V_i and T_a for PFE600-12-054RA

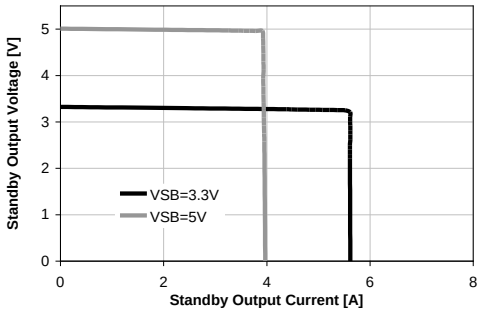

Figure 21. Current limitation on V_{SB}

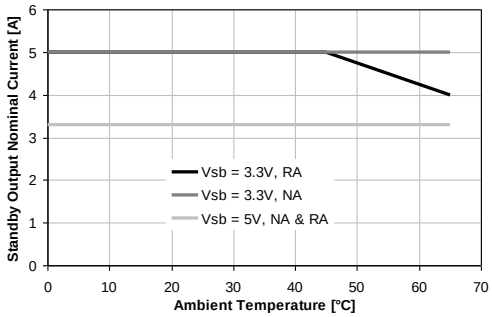

Figure 22. Temperature derating on V_{SB}

7. MONITORING

See chapter 8.12 to 8.17 and PFE Programming Manual BCA.00006 for further information on communication interface.

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
$V_{i\,mon}$	Input RMS Voltage	$V_{i\,min} \leq V_i \leq V_{i\,max}$	-2.5		+2.5	%
$I_{i\,mon}$	Input RMS Current	$I_i > 4\ A_{rms}$	-5		+5	%
		$I_i \leq 4\ A_{rms}$	-0.2		+0.2	A_{rms}
$P_{i\,mon}$	True Input Power	$P_i > 100$ W	-5		+5	%
		$P_i \leq 100$ W	-5		+5	W
$V_{1\,mon}$	V_1 Voltage		-2		+2	%
$I_{1\,mon}$	V_1 Current	$I_1 > 10$ A	-2		+2	%
		$I_1 \leq 10$ A	-0.2		+0.2	A
$P_{o\,nom}$	Total Output Power	Po > 120 W	-4		+4	%
		Po ≤ 120 W	-4.5		+4.5	W
$V_{SB\,mon}$	Standby Voltage		-0.1		+0.1	V
$I_{SB\,mon}$	Standby Current	$I_{SB} \leq I_{SB\,nom}$	-0.2		+0.2	A

8. SIGNALING AND CONTROL

8.1 ELECTRICAL CHARACTERISTICS

PARAMETER	DESCRIPTION / CONDITION		MIN	NOM	MAX	UNIT
PSKILL_H / PSON_L / VSB_SEL / HOTSTANDBYEN_H Inputs						
V_{IL}	Input Low Level Voltage		-0.2		0.8	V
V_{IH}	Input High Level Voltage		2.4		3.5	V
$I_{L, H}$	Maximum Input Sink or Source Current		0		1	mA
$R_{puPSKILL_H}$	Internal Pull up Resistor on PSKILL_H			100		kΩ
R_{puPSON_L}	Internal Pull up Resistor on PSON_L			10		kΩ
R_{puVSB_SEL}	Internal Pull up Resistor on VSB_SEL			10		kΩ
$R_{puHOTSTANDBYEN_H}$	Internal Pull up Resistor on HOTSTANDBYEN_H			10		kΩ
R_{LOW}	Resistance Pin to SGND for Low Level		0		1	kΩ
R_{HIGH}	Resistance Pin to SGND for High Level		50			kΩ
PWOK_H Output						
V_{OL}	Output Low Level Voltage	I_{sink} < 4 mA	0		0.4	V
V_{OH}	Output High Level Voltage	I_{source} < 0.5 mA	2.6		3.5	V
R_{puPWOK_H}	Internal Pull up Resistor on PWOK_H			1		kΩ
ACOK_H Output						
V_{OL}	Output Low Level Voltage	I_{sink} < 2 mA	0		0.4	V
V_{OH}	Output High Level Voltage	I_{source} < 50 µA	2.6		3.5	V
R_{puACOK_H}	Internal Pull up Resistor on ACOK_H			10		kΩ
SMB_ALERT_L Output						
V_{ext}	Maximum External Pull up Voltage				12	V
V_{OL}	Output Low Level Voltage	I_{source} < 4 mA	0		0.4	V
I_{OH}	Maximum High Level Leakage Current				10	µA
$R_{puSMB_ALERT_L}$	Internal Pull up Resistor on SMB_ALERT_L			None		kΩ

8.2 INTERFACING WITH SIGNALS

All signal pins have protection diodes implemented to protect internal circuits. When the power supply is not powered, the protection devices start clamping at signal pin voltages exceeding ±0.5 V. Therefore, all input signals should be driven only by an open collector/drain to prevent back feeding inputs when the power supply is switched off.

If interconnecting of signal pins of several power supplies is required, then this should be done by decoupling with small signal schottky diodes as shown in examples in *Figure 23* (except for SMB_ALERT_L, ISHARE and I²C pins). This will ensure the pin voltage is not affected by an unpowered power supply.

SMB_ALERT_L pins can be interconnected without decoupling diodes, since these pins have no internal pull up resistor and use a 15 V zener diode as protection device against positive voltage on pins.

ISHARE pins must be interconnected without any additional components. This in-/output also has a 15 V zener diode as a protection device and is disconnected from internal circuits when the power supply is switched off.

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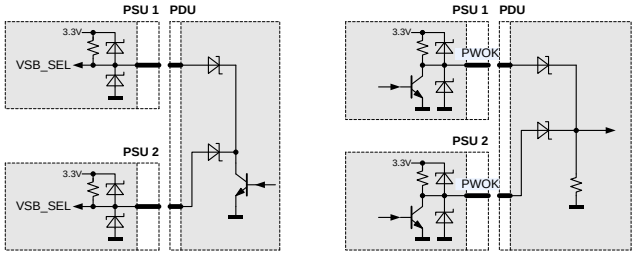

Figure 23. Interconnection of Signal Pins

8.3 FRONT LEDs

The front-end has 2 front LEDs showing the status of the supply. LED number one is green and indicates AC power is on or off, while LED number two is bi-colored: green and yellow, and indicates DC power presence or fault situations. For the position of the LEDs see *Table 3* lists the different LED status.

OPERATING CONDITION	LED SIGNALING
AC LED	
AC Line within range	Solid Green
AC Line UV condition	Off
DC LED*	
PSON_L High	Blinking Yellow (1:1)
Hot-Standby Mode	Blinking Yellow/Green (1:2)
V_1 or V_{SB} out of regulation Over temperature shutdown Output over voltage shutdown (V_1 or V_{SB}) Output over current shutdown (V_1 or V_{SB}) Fan error (>15%)	Solid Yellow
Over temperature warning	Blinking Yellow/Green (2:1)
Minor fan regulation error (>5%, <15%)	Blinking Yellow/Green (1:1)

* The order of the criteria in the table corresponds to the testing precedence in the controller.

Table 3. LED Status

8.4 PRESENT_L

This signaling pin is recessed within the connector and will contact only once all other connector contacts are closed. This active-low pin is used to indicate to a power distribution unit controller that a supply is plugged in. The maximum current on PRESENT_L pin should not exceed 10 mA.

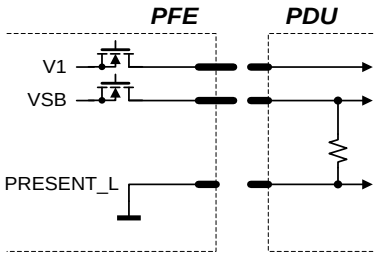

Figure 24. PRESENT_L signal pin

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8.5 PSKILL_H INPUT

The PSKILL_H input is active-high and is located on a recessed pin on the connector and is used to disconnect the main output as soon as the power supply is being plugged out. This pin should be connected to SGND in the power distribution unit. The standby output will remain on regardless of the PSKILL_H input state.

8.6 AC TURN-ON / DROP-OUTS / ACOK_H

The power supply will automatically turn-on when connected to the AC line under the condition that the PSON_L signal is pulled low and the AC line is within range. The ACOK_H signal is active-high. The timing diagram is shown in *Figure 25* and referenced in *Table 4*.

	OPERATING CONDITION	MIN	MAX	UNIT
$t_{AC\ VSB}$	AC Line to 90% V_{VSB}		2	sec
$t_{AC\ V1}$	AC Line to 90% V_1		2	sec
$t_{ACOK_H\ on1}$	ACOK_H signal on delay (start-up)		2000	ms
$t_{ACOK_H\ on2}$	ACOK_H signal on delay (dips)		100	ms
$t_{ACOK_H\ off}$	ACOK_H signal off delay		5	ms
$t_{VSB\ V1\ del}$	V_{SB} to V_1 delay	10	500	ms
$t_{V1\ holdup}$	Effective V_1 holdup time	12		ms
$t_{VSB\ holdup}$	Effective V_{SB} holdup time	20		ms
$t_{ACOK_H\ V1}$	ACOK_H to V_1 holdup	7		ms
$t_{ACOK_H\ VSB}$	ACOK_H to V_{SB} holdup	15		ms
$t_{V1\ off}$	Minimum V_1 off time	1000	1200	ms
$t_{VSB\ off}$	Minimum V_{SB} off time	1000	1200	ms

Table 4. AC Turn-on / Dip Timing

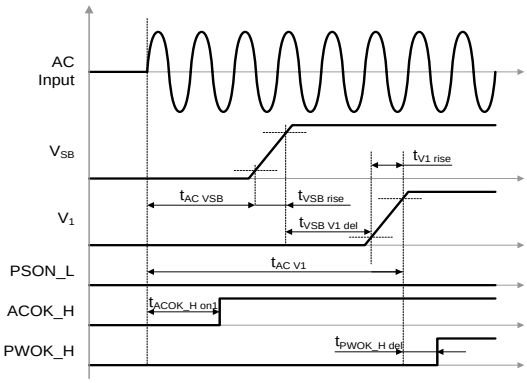

Figure 25. AC turn-on timing

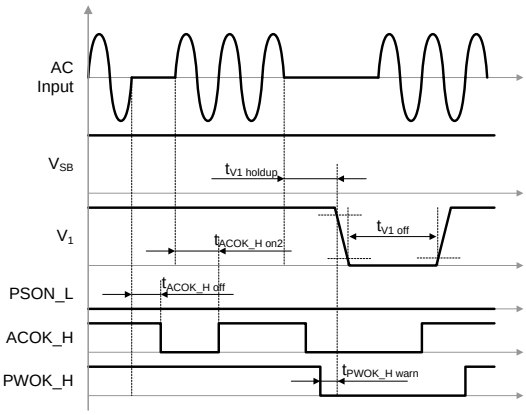

Figure 26. AC short dips

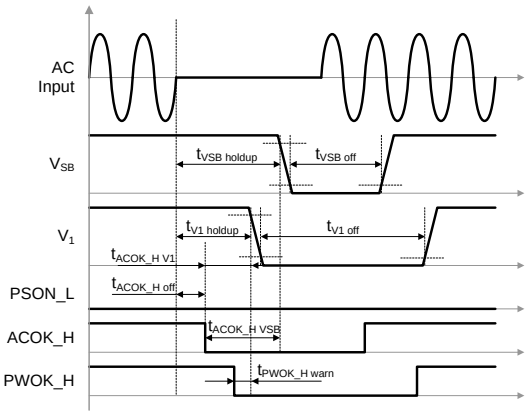

Figure 27. AC long dips

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8.7 PSON_L INPUT

The PSON_L is an internally pulled-up (3.3 V) input signal to enable/disable the main output V_1 of the front-end. This active-low pin is also used to clear any latched fault condition. The timing diagram is given in *Figure 30* and the parameters in *Table 5*.

OPERATING CONDITION		MIN	MAX	UNIT
$t_{PSON_L\ V1on}$	PSON_L to V_1 delay (on)	2	20	ms
$t_{PSON_L\ V1off}$	PSON_L to V_1 delay (off)	2	20	ms
$t_{PSON_L\ H\ min}$	PSON_L minimum High time	10		ms

Table 5. AC Turn-on / Dip Timing

8.8 PWOK_H SIGNAL

The PWOK_H is an open drain output with an internal pull-up to 3.3 V indicating whether both V_{SB} and V_1 outputs are within regulation. This pin is active-low. The timing diagram is shown in *Figure 25* / *Figure 30* and referenced in the *Table 6*.

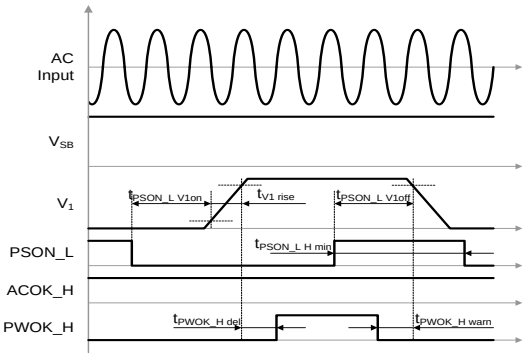

Figure 28. PSON_L turn-on/off timing

OPERATING CONDITION		MIN	MAX	UNIT
$t_{PWOK_H\ del}$	PWOK_H to V_1 delay (on)	100	500	ms
$t_{PWOK_H\ warn}$ *)	PWOK_H to V_1 delay (off) caused by:			
	PSKILL_H	0	1	ms
	PSON_L, ACOK_H, OT, Fan Failure	1	2.5	ms
	UV and OV on VSB	1	30	ms
	OC on V1 (Software trigger)	-11	0	ms
	OC on V1 (Hardware trigger)	-1	0	ms
	OV on V1	-3	0	ms

*) A positive value means a warning time, a negative value a delay (after fact).

Table 6. PWOK_L timing

8.9 CURRENT SHARE

The PFE front-ends have an active current share scheme implemented for V_1. All the ISHARE current share pins need to be interconnected in order to activate the sharing function. If a supply has an internal fault or is not turned on, it will disconnect its ISHARE pin from the share bus. This will prevent dragging the output down (or up) in such cases.
The current share function uses a digital bi-directional data exchange on a recessive bus configuration to transmit and receive current share information. The controller implements a Master/Slave current share function. The power supply providing the largest current among the group is automatically the Master. The other supplies will operate as Slaves and increase their output current to a value close to the Master by slightly increasing their output voltage. The voltage increase is limited to +250 mV.
The standby output uses a passive current share method (droop output voltage characteristic).

8.10 SENSE INPUTS

Both main and standby outputs have sense lines implemented to compensate for voltage drop on load wires. The maximum allowed voltage drop is 200 mV on the positive rail and 100 mV on the PGND rail.
With open sense inputs the main output voltage will rise by 270 mV and the standby output by 50 mV. Therefore, if not used, these inputs should be connected to the power output and PGND close to the power supply connector. The sense inputs are protected against short circuit. In this case the power supply will shut down.

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8.11 HOT-STANDBY OPERATION

The hot-standby operation is an operating mode allowing to further increase efficiency at light load conditions in a redundant power supply system. Under specific conditions one of the power supplies is allowed to disable its DC/DC stage. This will save the power losses associated with this power supply and at the same time the other power supply will operate in a load range having a better efficiency. To enable the hot standby operation, the HOTSTANDBYEN_H and the ISHARE pins need to be interconnected. A power supply will only be allowed to enter the hot-standby mode, when the HOTSTANDBYEN_H pin is high, the load current is low (see *Figure 31*) and the supply was allowed to enter the hot-standby mode by the system controller via the appropriate I²C command (by default disabled). The system controller needs to ensure that only one of the power supplies is allowed to enter the hot-standby mode.
If a power supply is in a fault condition, it will pull low its active-high HOTSTANDBYEN_H pin which indicates to the other power supply that it is not allowed to enter the hot-standby mode or that it needs to return to normal operation should it already have been in the hot-standby mode.

NOTE: The system controller needs to ensure that only one of the power supplies is allowed to enter the hot-standby model.

Figure 32 shows the achievable power loss savings when using the hot-standby mode operation. A total power loss reduction of 45% is achievable.

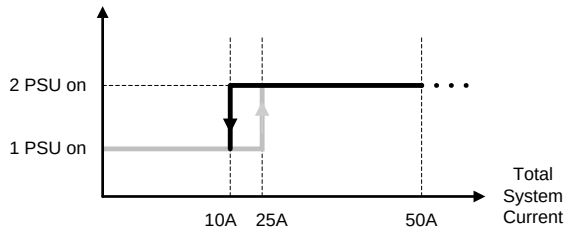

Figure 29. Hot-standby enable/disable current thresholds

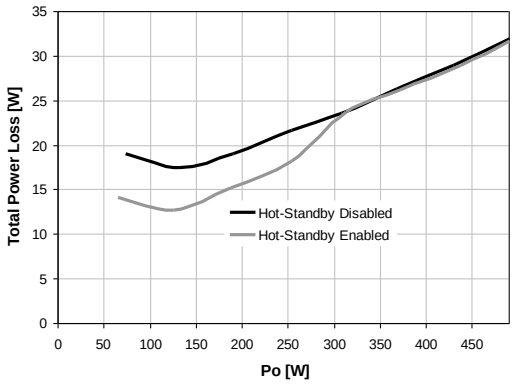

Figure 30. PSU power losses with/without hot-standby mode

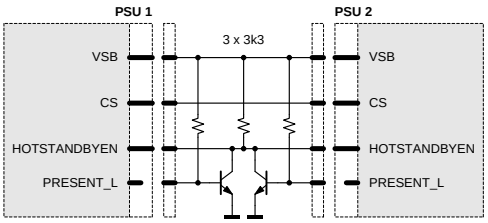

Figure 31. Recommended hot-standby configuration

To prevent voltage dips when the active power supply is unplugged while the other is in hot-standby mode, it is strongly recommended to add the external circuit as shown in *Figure 31*.
If the PRESENT_L pin status needs also to be read by the system controller, it is recommended to exchange the bipolar transistors with small signal MOS transistors or with digital transistors.

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8.12 I2C / POWER MANAGEMENT BUS COMMUNICATION

The interface driver in the PFE supply is referenced to the V_1 Return. The PFE supply is a communication Slave device only; it never initiates messages on the I²C / SMBus by itself. The communication bus voltage and timing is defined in *Table 7* further characterized through:

- There are no internal pull-up resistors
- The SDA/SCL IOs are 3.3/5 V tolerant
- Full SMBus clock speed of 100 kbps
- Clock stretching limited to 1 ms
- SCL low time-out of >25 ms with recovery within 10 ms
- Recognizes any time Start/Stop bus conditions

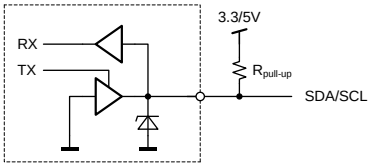

Figure 32. Physical layer of communication interface

The SMB_ALERT_L signal indicates that the power supply is experiencing a problem that the system agent should investigate. This is a logical OR of the Shutdown and Warning events. The power supply responds to a read command on the general SMB_ALERT_L call address 25(0x19) by sending its status register.
Communication to the DSP or the EEPROM will be possible as long as the input AC voltage is provided. If no AC is present, communication to the unit is possible as long as it is connected to a life V_1 output (provided e.g. by the redundant unit). If only V_{SB} is provided, communication is not possible.

PARAMETER	DESCRIPTION	CONDITION	MIN	MAX	UNIT
V_{iL}	Input low voltage		-0.5	1.0	V
V_{iH}	Input high voltage		2.3	5.5	V
V_{hys}	Input hysteresis		0.15		V
V_{oL}	Output low voltage	3 mA sink current	0	0.4	V
t_r	Rise time for SDA and SCL		20+0.1C_b[1]	300	Ns
t_{of}	Output fall time ViHmin → ViLmax	10 pF < C_b[1] < 400 pF	20+0.1C_b[1]	250	Ns
I_i	Input current SCL/SDA	0.1 VDD < Vi < 0.9 VDD	-10	10	µA
C_i	Internal Capacitance for each SCL/SDA			50	pF
f_{SCL}	SCL clock frequency		0	100	kHz
R_{pu}	External pull-up resistor	f_{SCL} ≤ 100 kHz		1000ns / C_b[1]	Ω
t_{HDSTA}	Hold time (repeated) START	fSCL ≤ 100 kHz	4.0		µs
t_{LOW}	Low period of the SCL clock	fSCL ≤ 100 kHz	4.7		µs
t_{HIGH}	High period of the SCL clock	fSCL ≤ 100 kHz	4.0		µs
t_{SUSTA}	Setup time for a repeated START	fSCL ≤ 100 kHz	4.7		µs
t_{HDDAT}	Data hold time	fSCL ≤ 100 kHz	0	3.45	µs
t_{SUDAT}	Data setup time	fSCL ≤ 100 kHz	250		ns
t_{SUSTO}	Setup time for STOP condition	fSCL ≤ 100 kHz	4.0		µs
t_{BUF}	Bus free time between STOP and START	fSCL ≤ 100 kHz	5		ms

[1] Cb = Capacitance of bus line in pF, typically in the range of 10…400 pF

Table 7. I²C / SMBus Specification

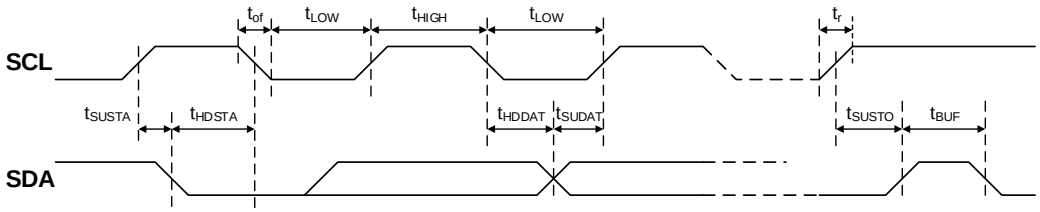

Figure 33. I²C / SMBus Timing

8.13 ADDRESS / PROTOCOL SELECTION (APS)

The APS pin provides the possibility to select the communication protocol and address by connecting a resistor to V_1 return (0 V). A fixed addressing offset exists between the Controller and the EEPROM.

NOTES
If the APS pin is left open, the supply will operate with the PSMI protocol at controller / EEPROM addresses 0xB6 / 0xA6.
The ASP pin is only read at start-up of the power supply. Therefore, it is not possible to change the communication protocol and address dynamically.

R_{APS} (Ω) [1]	Protocol	I²C Address [2] Controller	EEPROM
820	Power Management Bus	0xB0	0xA0
2700		0xB2	0xA2
5600		0xB4	0xA4
8200		0xB6	0xA6
15000	PSMI	0xB0	0xA0
27000		0xB2	0xA2
56000		0xB4	0xA4
180000		0xB6	0xA6

[1] E12 resistor values, use max 5% resistors, see also *Figure 35*.
[2] The LSB of the address byte is the R/W bit.

Table 8. Address and protocol encoding

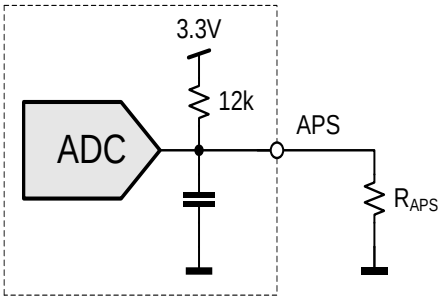

Figure 34. I²C address and protocol setting

8.14 CONTROLLER AND EEPROM ACCESS

The controller and the EEPROM in the power supply share the same I²C bus physical layer, *Figure 37*. An I²C driver device assures logic level shifting (3.3/5 V) and a glitch-free clock stretching. The driver also pulls the SDA/SCL line to nearly 0 V when driven low by the DSP or the EEPROM providing maximum flexibility when additional external bus repeaters are needed. Such repeaters usually encode the low state with different voltage levels depending on the transmission direction. The DSP will automatically set the I²C address of the EEPROM with the necessary offset when its own address is changed / set. In order to write to the EEPROM, first the write protection needs to be disabled by sending the appropriate command to the DSP. By default, the write protection is on.
The EEPROM provides 256 bytes of user memory. None of the bytes are used for the operation of the power supply.

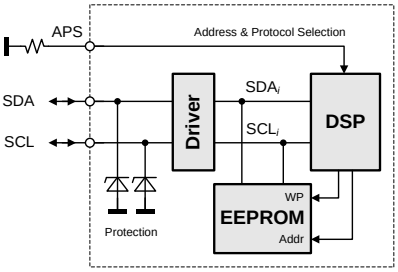

Figure 35. I²C Bus to DSP and EEPROM

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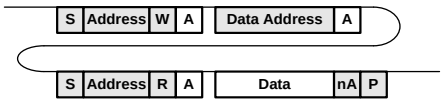
8.15 EEPROM PROTOCOL

The EEPROM follows the industry communication protocols used for this type of device. Even though page write / read commands are defined, it is recommended to use the single byte write / read commands.

WRITE
The write command follows the SMBus 1.1 Write Byte protocol. After the device address with the write bit cleared a first byte with the data address to write to is sent followed by the data byte and the STOP condition. A new START condition on the bus should only occur after 5ms of the last STOP condition to allow the EEPROM to write the data into its memory.

READ
The read command follows the SMBus 1.1 Read Byte protocol. After the device address with the write bit cleared the data address byte is sent followed by a repeated start, the device address and the read bit set. The EEPROM will respond with the data byte at the specified location.

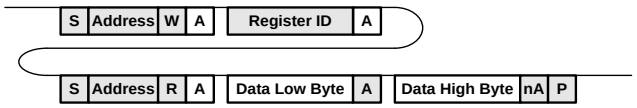


8.16 PSMI PROTOCOL

New power management features in computer systems require the system to communicate with the power supply to access current, voltage, fan speed, and temperature information. Current measurements provide data to the system for determining potential system configuration limitations and provide actual system power consumption for facility planning. Temperature and fan monitoring allow the system to better manage fan speeds and temperatures for optimizing system acoustics. Voltage monitoring allows the system to calculate input wattage and warning of system voltage regulation problems. The Power Supply Management Interface (PSMI) supports diagnostic capabilities and allows managing of redundant power supplies. The communication method is SMBus. The current design guideline is version 2.12.
The communication protocol is register based and defines a read and write communication protocol to read / write to a single register address. All registers are accessed via the same basic command given below. No PEC (Packet Error Code) is used.

WRITE
The write protocol used is the SMBus 2.0 Write Word protocol. All writes are 16-bit words; byte reads are not supported nor allowed. The shaded areas in the figure indicate bits and bytes written by the PSMI master device. See PFE Programming Manual for further information.

READ
The read protocol used is the SMBus 2.0 Read Word protocol. All reads are 16-bit words; byte reads are not supported nor allowed. The shaded areas in the figure indicate bits and bytes written by the PSMI master device. See PFE Programming Manual for further information.



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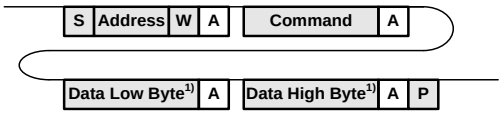
8.17 POWER MANAGEMENT BUS PROTOCOL

The Power Management Bus is an open standard protocol that defines means of communicating with power conversion and other devices.
For more information, please see the System Management Interface Forum web site at: www.powerSIG.org.

Power Management Bus command codes are not register addresses. They describe a specific command to be executed. The PFE600-12-054xA supply supports the following basic command structures:

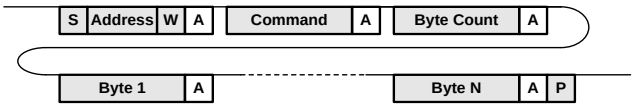
- Clock stretching limited to 1 ms
- SCL low time-out of >25 ms with recovery within 10 ms
- Recognized any time Start/Stop bus conditions

WRITE
The write protocol is the SMBus 1.1 Write Byte/Word protocol. Note that the write protocol may end after the command byte or after the first data byte (Byte command) or then after sending 2 data bytes (Word command).

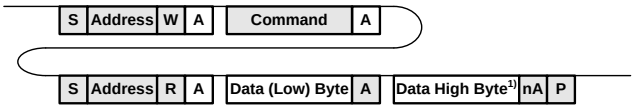


1) Optional

In addition, Block write commands are supported with a total maximum length of 255 bytes. See PFE Programming Manual for further information.

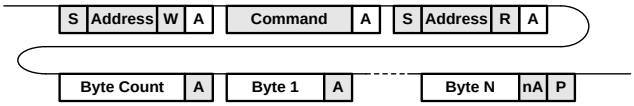


READ
The read protocol is the SMBus 1.1 Read Byte/Word protocol. Note that the read protocol may request a single byte or word.



1) Optional

In addition, Block read commands are supported with a total maximum length of 255 bytes. See PFE Programming Manual BCA.00006 for further information.



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8.18 GRAPHICAL USER INTERFACE

Bel Power Solutions provides with its "I²C Utility" a Windows® XP/Vista/Win7 compatible graphical user interface allowing the programming and monitoring of the PFE600-12-054xA Front-End.
The utility can be downloaded on befuse.com/power-solutions and supports both the PSMI and Power Management Bus protocols.
The GUI allows automatic discovery of the units connected to the communication bus and will show them in the navigation tree. In the monitoring view the power supply can be controlled and monitored.
If the GUI is used in conjunction with the PFE600-12-054xA Evaluation Kit it is also possible to control the PSON_L pin(s) of the power supply.
Further there is a button to disable the internal fan for approximately 10 seconds. This allows the user to take input power measurements without fan consumptions to check efficiency compliance to the Climate Saver Computing Platinum specification.
The monitoring screen also allows to enable the hot-standby mode on the power supply. The mode status is monitored and by changing the load current it can be monitored when the power supply is being disabled for further energy savings. This obviously requires 2 power supplies being operated as a redundant system (like the evaluation kit).

NOTE: The user of the GUI needs to ensure that only one of the power supplies have the hot-standby mode enabled.

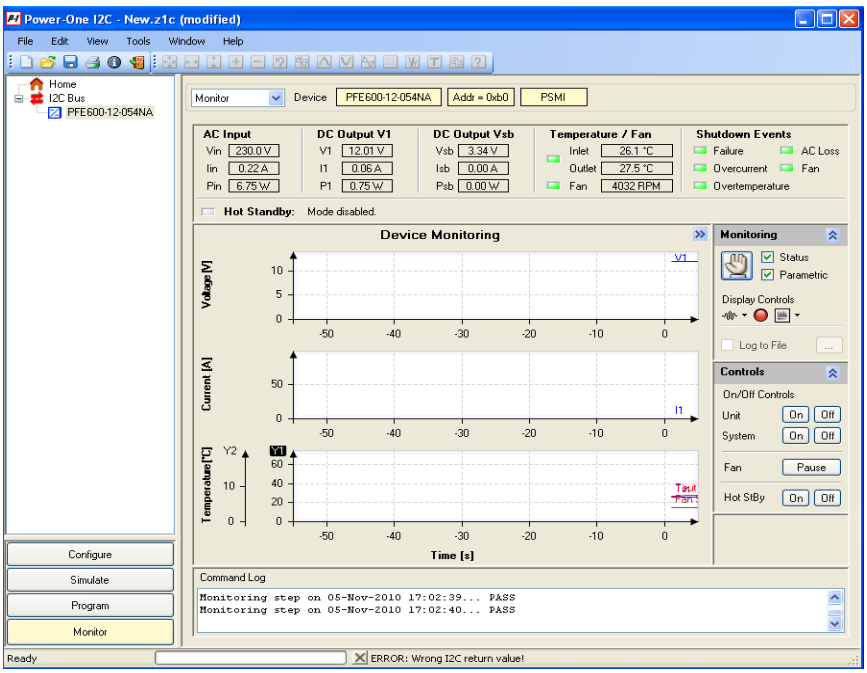

Figure 36. Monitoring dialog of the I2C Utility

9. TEMPERATURE AND FAN CONTROL

To achieve best cooling results sufficient airflow through the supply must be ensured. Do not block or obstruct the airflow at the rear of the supply by placing large objects directly at the output connector. The PFE600-12-054NA is provided with a normal airflow, which means the air enters through the rear of the supply and leaves at the front. The PFE600-12-054RA is provided with a reverse airflow, which means the air enters through the front of the supply and leaves at the rear. PFE supplies have been designed for horizontal operation.
The fan inside of the supply is controlled by a microprocessor. The rpm of the fan is adjusted to ensure optimal supply cooling and is a function of output power and the inlet temperature.
For the normal airflow version additional constraints apply because of the AC-connector. In a normal airflow unit, the hot air is exiting the power supply unit at the AC-inlet.
The IEC connector on the unit is rated 105°C. If 70°C mating connector is used then end user must derate the input power to meet a maximum 70°C temperature at the front, see *Figure 41.*

NOTE: It is the responsibility of the user to check the front temperature in such cases. The unit is not limiting its power automatically to meet such a temperature limitation.

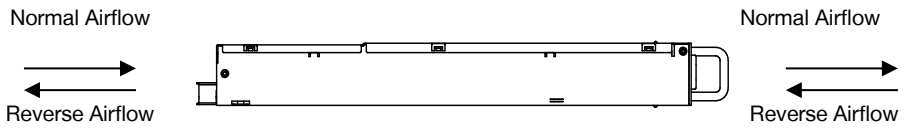

Figure 37. Airflow direction

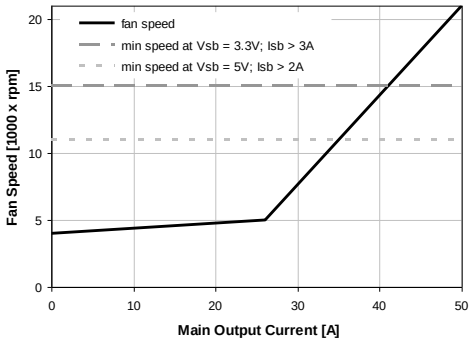

Figure 38. Fan speed vs. main output load

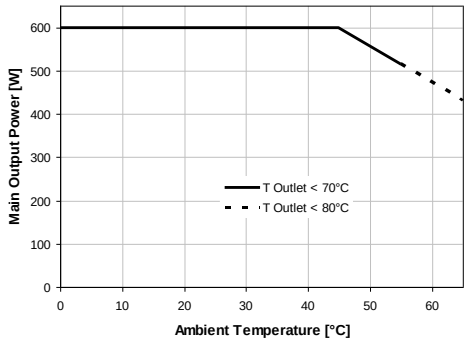

Figure 39. Thermal derating for PFE600-12-054NA

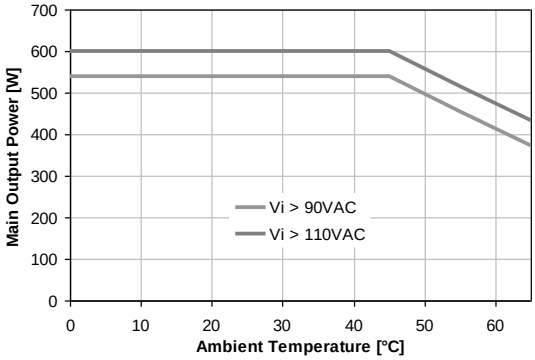

Figure 40. Thermal derating for PFE600-12-054RA

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10. ELECTROMAGNETIC COMPATIBILITY

10.1 IMMUNITY

NOTE: Most of the immunity requirements are derived from EN 55024: 2010 + A1:2015.

PARAMETER	DESCRIPTION / CONDITION	CRITERION
ESD Contact Discharge	IEC / EN 61000-4-2, ±8 kV, 25+25 discharges per test point (metallic case, LEDs, connector body)	B
ESD Air Discharge	IEC / EN 61000-4-2, ±15 kV, 25+25 discharges per test point (non-metallic user accessible surfaces)	B
Radiated Electromagnetic Field	IEC / EN 61000-4-3, 10 V/m, 1 kHz/80% Amplitude Modulation, 1 µs Pulse Modulation, 10 kHz…2 GHz	A
Burst	IEC / EN 61000-4-4, level 3 AC port ±2 kV, 1 minute DC port ±1 kV, 1 minute	B
Surge	IEC / EN 61000-4-5 Line to earth: level 3, ±2 kV Line to line: level 2, ±1 kV	V_{SB}: A,V_1: B[1] A
RF Conducted Immunity	IEC/EN 61000-4-6, Level 3, 10 Vrms, CW, 0.1 … 80 MHz	A
Voltage Dips and Interruptions	IEC/EN 61000-4-11 1: Vi 230 V, 100% Load, Phase 0 °, Dip 100%, Duration 10 ms 2: Vi 230 V, 100% Load, Phase 0 °, Dip 100%, Duration 20 ms 3: Vi 230 V, 100% Load, Phase 0 °, Dip 100%, Duration >20 ms	 A A B

[1] V_1 drops to 90 … 97% $V_{1\ nom}$ for 3 ms

10.2 EMISSION

PARAMETER	DESCRIPTION / CONDITION	CRITERION
Conducted Emission	EN 55032 / CISPR 22: 0.15 … 30 MHz, QP and AVG, single unit EN 55032 / CISPR 22: 0.15 … 30 MHz, QP and AVG, 2 units in rack system	Class A 6 dB margin Class A 6 dB margin
Radiated Emission	EN 55032 / CISPR 22: 30 MHz … 1 GHz, QP, single unit EN 55032 / CISPR 22: 30 MHz … 1 GHz, QP, 2 units in rack system	Class A 6 dB margin Class A 6 dB margin
Harmonic Emissions	IEC 61000-3-2, Vin = 100 VAC/ 60 Hz, 100% Load IEC 61000-3-2, Vin = 120 VAC/ 60 Hz, 100% Load IEC 61000-3-2, Vin = 200 VAC/ 60 Hz, 100% Load IEC 61000-3-2, Vin = 230 VAC/ 50 Hz, 100% Load IEC 61000-3-2, Vin = 240 VAC/ 50 Hz, 100% Load	Class A Class A Class A Class A Class A
Acoustical Noise	Sound power statistical declaration (ISO 9296, ISO 7779, IS9295) @ 50% load	42 dBA

11. SAFETY / APPROVALS

Maximum electric strength testing is performed in the factory according to EN/IEC 62368-1, and UL/CSA 62368-1. Input-to-output electric strength tests should not be repeated in the field. Bel Power Solutions will not honor any warranty claims resulting from electric strength field tests.

	PARAMETER	DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
	Agency Approvals	Approved to latest edition of the following standards: UL/CSA 62368-1 and EN/IEC 62368-1				
	Isolation Strength	Input (L/N) to case (PE) Input (L/N) to output Output to case (PE)		Basic Reinforced Functional		
dc	Creepage / Clearance	Primary (L/N) to protective earth (PE) Primary to secondary				
	Electrical Strength Test	Input to case Input to output (tested by manufacturer only)	2500 4000			VDC VDC

12. ENVIRONMENTAL

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
T_A	Ambient Temperature	$V_{i\,min}$ to $V_{i\,max}$, $I_{i\,nom}$, $I_{SB\,nom}$	0		+45	°C
T_{Aext}	Extended Temp. Range	Derated output (see *Figure 19* and *Figure 29)*	+45		+65	°C
T_S	Storage Temperature	Non-operational	-20		+70	°C
	Altitude	Operational, above Sea Level			10,000	Feet
N_a	Audible Noise	$V_{i\,nom}$, 50% $I_{o\,nom}$, T_A = 25°C		42		dBA

13. MECHANICAL

PARAMETER		DESCRIPTION / CONDITION	MIN	NOM	MAX	UNIT
	Dimensions	Width		54.5		mm
		Heigth		40.0		mm
		Depth		321.5		mm
m	Weight			950		g

NOTE: A 3D step file of the power supply casing is available on request.

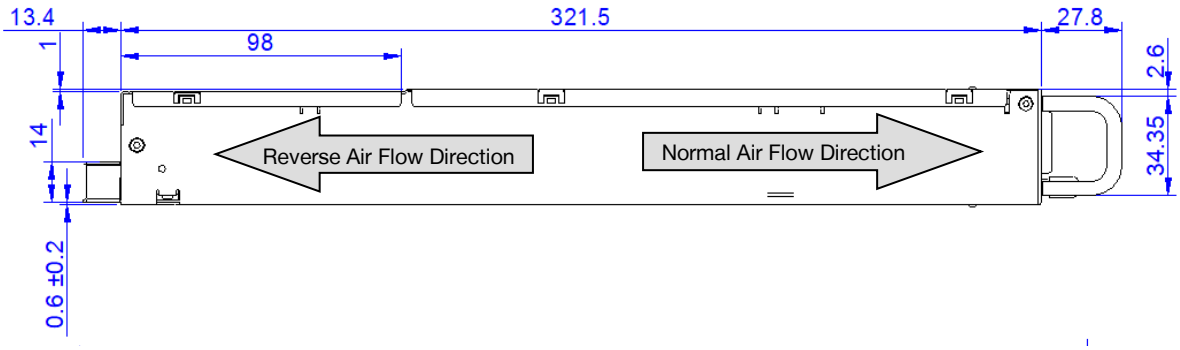

Figure 41. Side View 1

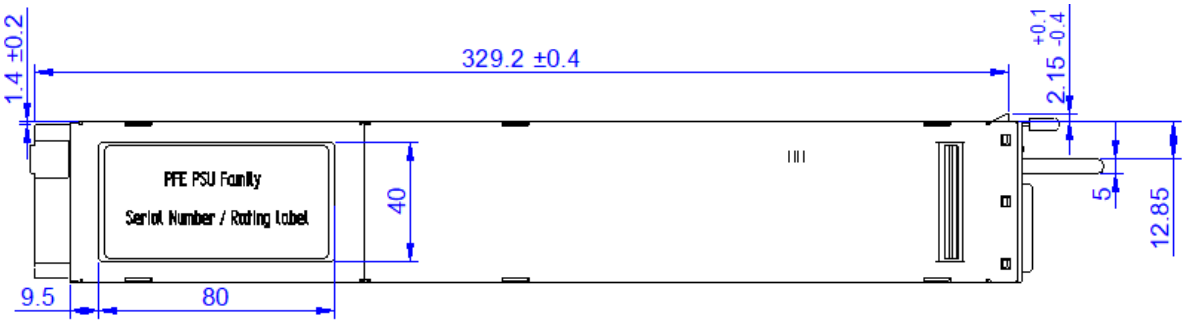

Figure 42. Top View

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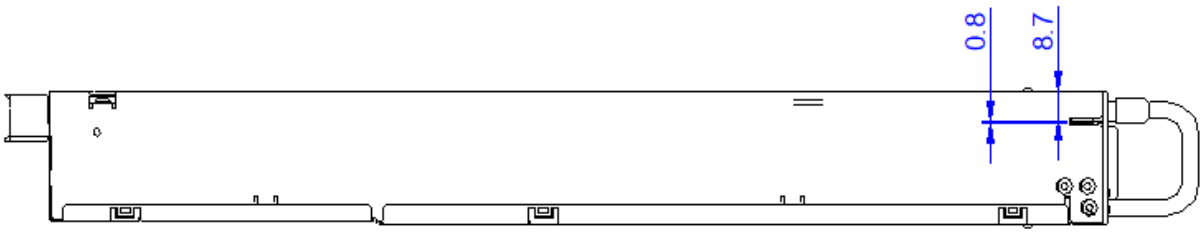


Figure 43. Side View 2

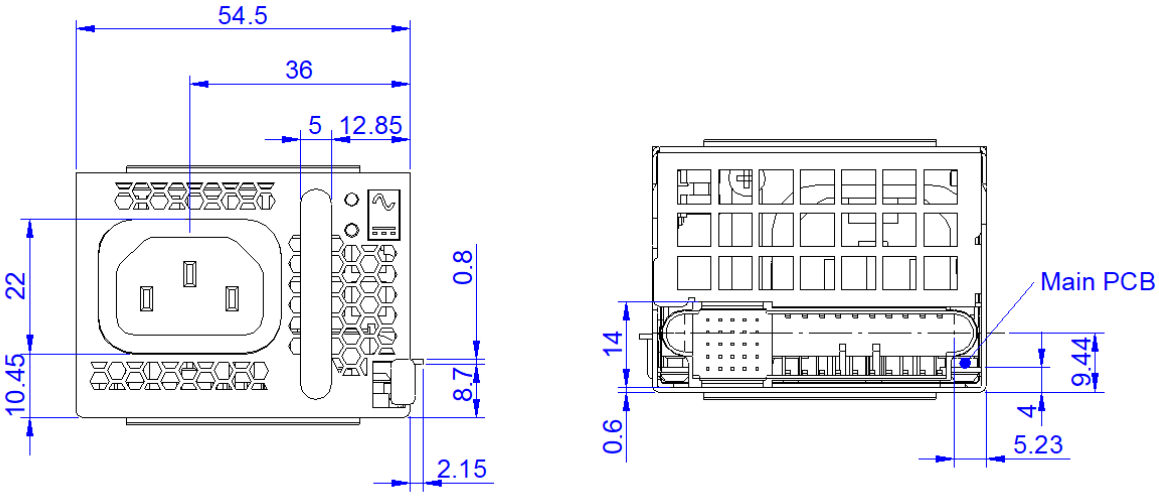
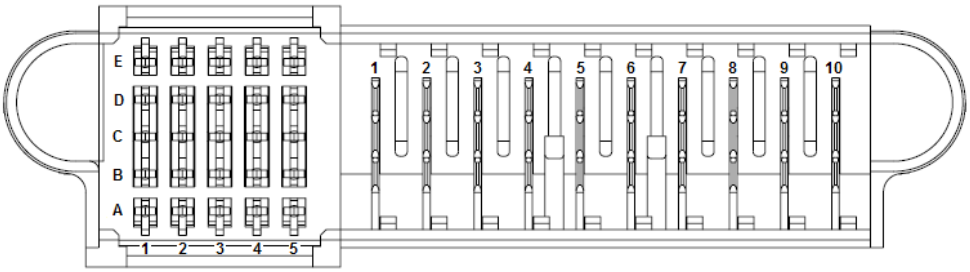


Figure 44. Front and Rear View

14. CONNECTORS



Power Supply Connector: Tyco Electronics P/N 1926736-3 or FCI connector 10133129-002LF or equivalent (NOTE: Column 5 is recessed (short pins))

Mating Connector: Tyco Electronics P/N 2-1926739-5 or FCI 10108888-R10253SLF

PIN	NAME	DESCRIPTION
Output		
6, 7, 8, 9, 10	V1	+12 VDC main output
1, 2, 3, 4, 5	PGND	Power ground (return)
Control Pins		
A1	VSB	Standby positive output (+3.3/5 V)
B1	VSB	Standby positive output (+3.3/5 V)
C1	VSB	Standby positive output (+3.3/5 V)
D1	VSB	Standby positive output (+3.3/5 V)
E1	VSB	Standby positive output (+3.3/5 V)
A2	SGND	Signal ground (return)
B2	SGND	Signal ground (return)
C2	HOTSTANDBYEN_H	Hot standby enable signal: active-high
D2	VSB_SENSE_R	Standby output negative sense
E2	VSB_SENSE	Standby output positive sense
A3	APS	I²C address and protocol selection (select by a pull down resistor)
B3	N/C	Reserved
C3	SDA	I²C data signal line
D3	V1_SENSE_R	Main output negative sense
E3	V1_SENSE	Main output positive sense
A4	SCL	I²C clock signal line
B4	PSON_L	Power supply on input (connect to A2/B2 to turn unit on): active-low
C4	SMB_ALERT_L	SMB Alert signal output: active-low
D4	N/C	Reserved
E4	ACOK_H	AC input OK signal: active-high
A5	PSKILL_H	Power supply kill (lagging pin): active-high
B5	ISHARE	Current share bus (lagging pin)
C5	PWOK_H	Power OK signal output (lagging pin): active-high
D5	VSB_SEL	Standby voltage selection (lagging pin)
E5	PRESENT_L	Power supply present (lagging pin): active-low

Figure 40. Pin Assignment

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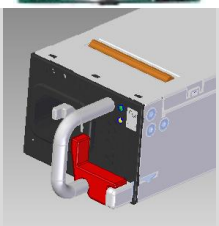
15. ACCESSORIES

ITEM	DESCRIPTION	ORDERING PN	SOURCE
	I²C Utility Windows XP/Vista/7 compatible GUI to program, control and monitor PFE Front-Ends (and other I²C units)	N/A	belfuse.com/power-solutions
	Dual Connector Board Connector board to operate 2 PFE units in parallel. Includes an on-board USB to I²C converter (use I²C Utility as desktop software).	SNP-OP-BOARD-01	Bel Power Solution
	**Latch Lock** Optional latch lock to prevent accidental removal of the power supply from the system while the AC plug is engaged.	XSL.00019.0	Bel Power Solution

For more information on these products consult: tech.support@psbel.com

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TECHNICAL REVISIONS - The appearance of products, including safety agency certifications pictured on labels, may change depending on the date manufactured. Specifications are subject to change without notice.