

# Radial Leaded PTC

## OZRA Series

HF  OZRA Series

RoHS 2 Compliant

### Application

High Current Applications

### Product Features

- Very High Hold Currents, Low DCR Resistance
- AEC-Q Compliant
- Meets Bel automotive qualification\*

\* - Largely based on internal AEC-Q test plan

### Operating (Hold Current) Range

3A - 14A

### Maximum Voltage

16VDC

### Temperature Range

-40°C to 85°C

### Agency Approval

TUV (Std. EN60738-1-1, Cert. R50102187)

UL Recognized Component (Std. UL1434, File E305051)



UL Conditions of Acceptability:

These devices have been investigated for use in safety circuits and are suitable as a limiting device.





**AEC-Q  
Compliant**



LEAD FREE =   
HALOGEN FREE = 

### Electrical Characteristics (23°C)

	Part Number (Bulk)	Hold Current	Trip Current	Max Time to Trip @ 5xIH	Max Current	Rated Voltage	Typical Power	Resistance Tolerance			Agency Approvals	
		I <sub>H</sub> , A	I <sub>T</sub> , A	Seconds	I <sub>max</sub> , A	V <sub>max</sub> , Vdc	P <sub>d</sub> , W	R <sub>min</sub> Ohms	R <sub>max</sub> Ohms	R <sub>1max</sub> Ohms		
A	OZRA0300FF1C	3	5.1	2.0	100	16	2.3	0.034	0.0530	0.105	Y	Y
B	OZRA0400FF1E	4	6.8	3.5	100	16	2.4	0.020	0.0350	0.063	Y	Y
C	OZRA0500FF1E	5	8.5	3.6	100	16	2.6	0.014	0.0210	0.044	Y	Y
D	OZRA0600FF1E	6	10.2	5.8	100	16	2.8	0.009	0.0160	0.033	Y	Y
E	OZRA0700FF1A	7	11.9	8.0	100	16	3.0	0.006	0.0130	0.021	Y	Y
F	OZRA0800FF1A	8	13.6	9.0	100	16	3.0	0.005	0.0110	0.018	Y	Y
G	OZRA0900FF1A	9	15.3	12.0	100	16	3.3	0.004	0.0085	0.015	Y	Y
H	OZRA1000FF1A	10	17.0	12.5	100	16	3.3	0.003	0.0075	0.012	Y	Y
I	OZRA1100FF1A	11	18.7	13.5	100	16	3.7	0.003	0.0065	0.010	Y	Y
J	OZRA1200FF1A	12	20.4	16.0	100	16	4.2	0.002	0.0055	0.009	Y	Y
K	OZRA1400FF1A	14	23.8	20.0	100	16	4.6	0.002	0.0045	0.008	Y	Y

I<sub>H</sub> Hold Current-maximum current at which the device will not trip in still air at 23°C.

I<sub>T</sub> Trip current-minimum current at which the device will always trip in still air at 23°C.

I<sub>max</sub> Maximum fault current device can withstand without damage at rated voltage (V<sub>max</sub>).

V<sub>max</sub> Maximum voltage device can withstand without damage at its rated current.

P<sub>d</sub> Typical power dissipated by device when in tripped state in 23°C still air environment.

R<sub>min</sub> Minimum device resistance at 23°C.

R<sub>max</sub> Maximum device resistance at 23°C.

R<sub>1max</sub> Maximum device resistance at 23°C, 1 hour after initial device trip, or after being soldered to PCB in end application.

## PTC's – Basic Theory of Operation / "Tripped" Resistance Explanation

Fundamentally, a Bel PTC consists of a block of polymeric material containing conductive filler and bonded between two conductive, planar terminations.

At currents below the device I<sub>HOLD</sub> rating, AND at temperatures below 100C, the PTC maintains a resistance value below its R<sub>1</sub> MAX rating.

As the device's temperature approaches 130C, either due to an increase in ambient temperature or a current exceeding its I<sub>TRIP</sub> rating, volumetric expansion of the filled polymer breaks apart the majority of conductive pathways across the terminals created by chain contact of adjacent filler particles or device resistance increases sharply by several orders of magnitude.

At the much higher "Tripped" resistance, there is just enough leakage current to allow internal heating to "hold" the device in its tripped state (around 125C) until power is interrupted. Once power is removed, the PTC's core cools and contracts allowing conductive chains to reform and return the device to its low resistance state.

The catalog data for each device specifies a "Typical Power" value. This is the power required to exactly match the heat lost by the tripped device to its ambient surroundings at 23C. By Ohm's Law, power can be stated as:  $W = E^2/R$ . Thus the approximate resistance of a "Tripped" PTC can be determined by:  $R = E^2/W$ , where "E" is the voltage appearing across the PTC (usually the supply's open circuit voltage), and "W" is the Typical Power value for the particular PTC.

Since the PPTC acts to maintain a constant internal temperature, its apparent resistance will change based upon applied voltage and, to a lesser degree, ambient conditions. Consider the following example....

A PTC with a Typical Power of 1 watt protecting a circuit using a 60V supply will demonstrate an apparent, tripped resistance "R" of:

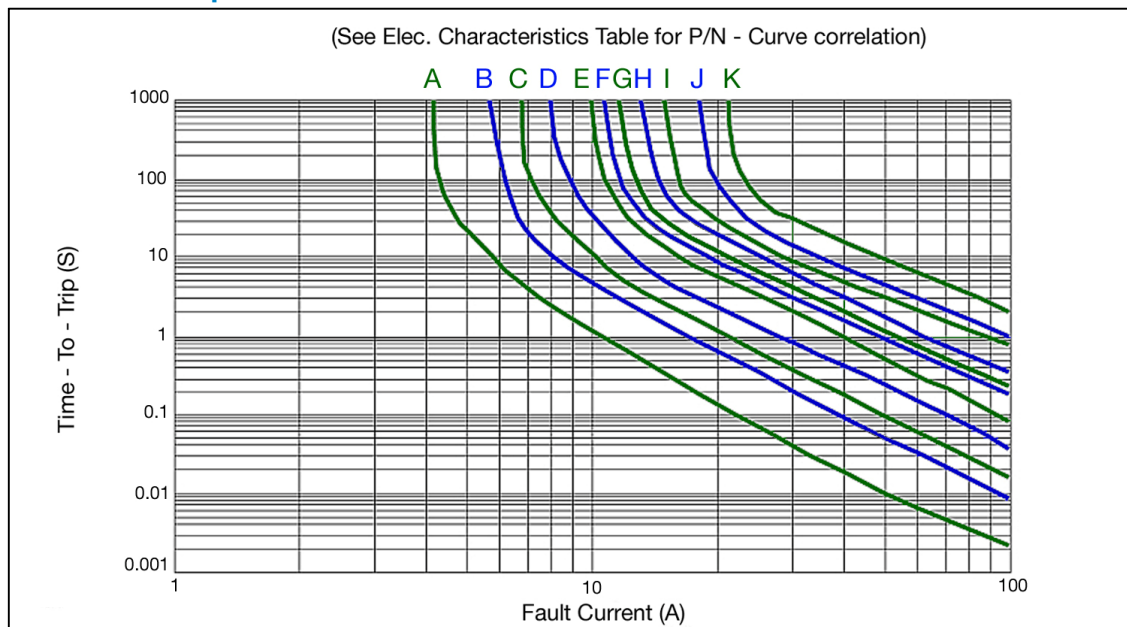
$$R = 60^2/1 = 3,600 \text{ ohms}$$

This same tripped device when used to protect a 12V circuit would now present an apparent resistance of:

$$R = 12^2/1 = 144 \text{ ohms}$$

The value for Typical Power is "typical" because any physical factors that affect heat loss (such as ambient temperature or air convection) will somewhat alter the level of power that the PTC needs to maintain its internal temperature. In short, PTCs do not exhibit a constant, quantifiable tripped resistance value.

## Type Time – To – Trip at 23°C



## Physical Specifications

Lead material:

Matte tin plated copper, size / diameter as shown in Drawings and Table under Product Dimensions.

Soldering characteristics

MIL-STD-202, Method 208H.

Insulating coating

Flame retardant epoxy, meets UL-94-V-0 requirements.

## Physical Specifications

“bel” or “b”, , LH code and “RA” .

## Product Dimensions

All dimensions in mm.

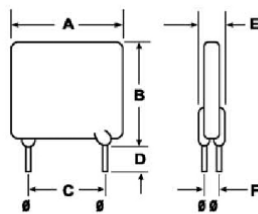


Fig.1

Lead Size : 20AWG  
Φ0.81 mm Diameter

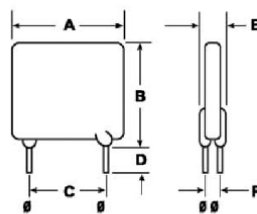
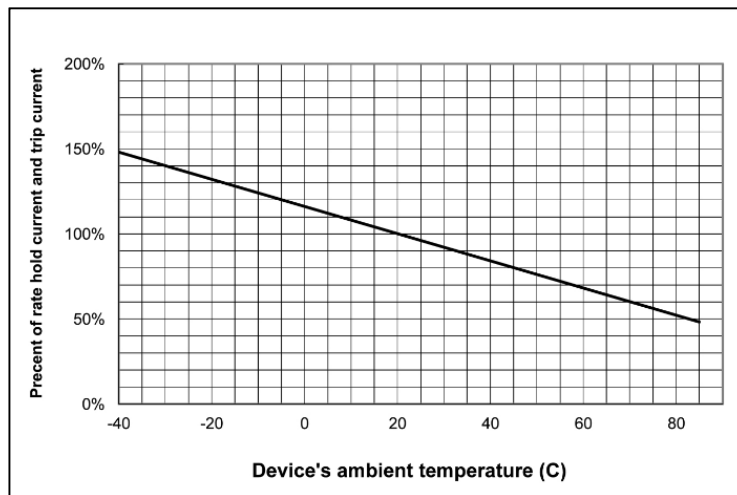


Fig.2

Lead Size : 18AWG  
Φ1.0 mm Diameter

Part Number	Fig.	A	B	C	D	E	F
		Max	Max	Typical	Min	Max	Typical
0ZRA0300FF	1	7.1	11.0	5.1	7.6	3.0	1.2
0ZRA0400FF	1	8.9	12.8	5.1	7.6	3.0	1.2
0ZRA0500FF	1	10.4	14.3	5.1	7.6	3.0	1.2
0ZRA0600FF	1	10.7	17.1	5.1	7.6	3.0	1.2
0ZRA0700FF	1	11.2	19.7	5.1	7.6	3.0	1.2
0ZRA0800FF	1	12.7	20.9	5.1	7.6	3.0	1.2
0ZRA0900FF	1	14.0	21.7	5.1	7.6	3.0	1.2
0ZRA1000FF	1	16.5	24.1	5.1	7.6	3.0	1.2
0ZRA1100FF	1	17.5	26.0	5.1	7.6	3.0	1.2
0ZRA1200FF	2	17.5	28.0	10.2	7.6	3.6	1.4
0ZRA1400FF	2	27.9	27.9	10.2	7.6	3.6	1.4

## Thermal Derating Curve



## Cautionary Notes

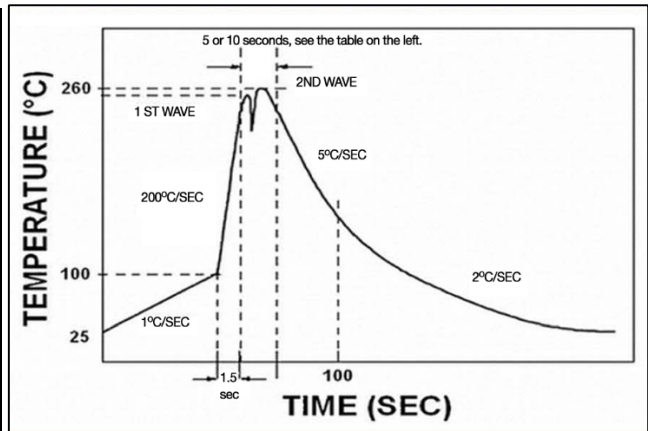
1. Operation beyond the specified maximum ratings or improper use may result in damage and possible electrical arcing and/or flame.
2. These Polymer PTC (PPTC) devices are intended for protection against occasional overcurrent/overtemperature fault conditions and may not be suitable for use in applications where repeated and/or prolonged fault conditions are anticipated.
3. Avoid contact of PTC device with chemical solvent. Prolonged contact may adversely impact the PTC performance.
4. These PTC devices may not be suitable for use in circuits with a large inductance, as the PTC trip can generate circuit voltage spikes above the PTC rated voltage.
5. These devices are intended for use in DC voltage applications only. Use in AC voltage applications should be first discussed with Bel Fuse engineering.
6. Not recommended for use on potted or conformal coated PCB's. Restriction of free air flow could affect electrical performance and/or result in device failure. Consult Bel Fuse engineering.

## Environmental Specifications

Temperature cycling	JESD22 Method JA-104
Biased humidity	MIL-STD-202 Method 103
Operational life	MIL-STD-202 Method 108
Terminal strength	AEC-Q200-004
Resistance to solvents	MIL-STD-202 Method 215
Mechanical shock	MIL-STD-202 Method 213
Vibration	MIL-STD-202 Method 204
Resistance to soldering heat	MIL-STD-202 Method 210
Thermal shock	MIL-STD-202 Method 107
Solderability	ANSI/J-STD-002

## Solder Reflow and Rework Recommendations

Lead-free Wave Soldering Profile	
Wave Solder Parameter	
Average ramp-up rate	200°C / second
Heating rate during preheat	typical 1 - 2°C / second Max 4°C / second
Final preheat temperature	within 125°C of soldering temperature
Peak temperature T <sub>p</sub>	260°C
Time within +0°C / -5°C of actual peak temperature	3A-4A: 5 seconds; 5A-14A: 10 seconds
Ramp-down rate	5°C / second max.



## Standard Packaging

Part Number	Bulk		Reel/Tape	
	Pcs/Box	P/N Code	Pcs/Reel	P/N Code
0ZRA0300FF	2000	1C	2500	2D
0ZRA0400FF - 0ZRA0600FF	3000	1E	2500	2D
0ZRA0700FF	1000	1A	1500	2B
0ZRA0800FF - 0ZRA1400FF	1000	1A	N/A	N/A

## P/N Explanation and Ordering Information

PTC series	0ZRA	XXXX	X	X	XX
0ZRA Series					
I HOLD Rating					
Refer to Part Number and IH Rating in Electrical Characteristics Table on P.1.					
Electrical Characteristics					
F = Standard Design					
A to Z (except F) = Special, customer spec, DCR sort, etc.					
Mechanical Features					
F = Standard Design					
A to Z (except F) = Special, customer spec, lead forming, etc.					
Tape & Reel Qty					
See standard packaging					