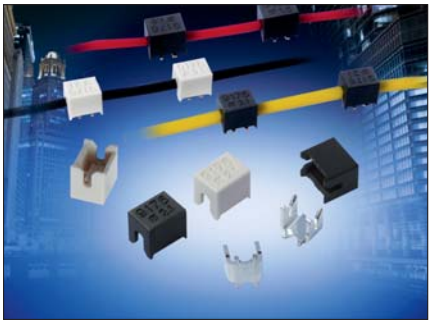
Discrete Wire IDC Contact & Cap

Series 9176-500



The 917X series of surface mount Insulation Displacement Connectors (IDC) were developed to meet the harsh automotive and industrial market applications for connecting individual wires directly to a PCB ranging from 14 AWG to 28 AWG. This industry proven contact system has been tested to automotive levels of shock, vibration, and temperature cycling to prove their reliability and robustness. This new single contact was developed as a standalone component to enhance the application uses with the IDC technology. The simplicity of inserting a wire into an SMT contact with a small tool or optional retention / termination cap allows a wide range of devices to be connected to the PCB without soldering. In SSL applications specifically, these contacts are used to bring power and signal onto the PCB or are used to daisy chain multiple boards together in a long string. While the IDC contact provides a gas-tight connection to conductor of the wire, the optional cap provides a positive strain relief even in the harshest conditions. In case of repair, the wires can be removed and replace up to three times.

The single 9176 series contact and cap accepts 18 AWG to 24 AWG wires with an insulation diameter ranging from 1.1mm to 2.1mm. These dual beam contacts support a 10 amp current rating with a large SMT solder base to provide maximum stability on the PCB. The optional locking strain relief cap acts as the termination tool for severe vibration applications.

APPLICATIONS

- Connecting discrete wire components directly to the PCB
- Bringing power and signals onto a PCB
- Daisy chaining PCB's together to create a continuous string of boards
- Application notes: refer to 201-01-124

FEATURES AND BENEFITS

- IDC contact is supplied in T&R pockets for standard SMT placement
- IDC contact provides a gas-tight connection to the PCB for long term reliability
- Optional termination cap provides additional strain relief for severe environments
- Tested to automotive levels on shock, vibration and temperature cycling for reliability
- Reduced total applied cost versus solder or crimp processes
- Individual contacts can be located anywhere on the PCB based on specific application

ELECTRICAL

- Current Rating: 10 Amps/Contact
- Voltage Rating: Dependant on component proximity

ENVIRONMENTAL

- Operating Temperature: -40ºC to +125ºC

MECHANICAL

- Insulator Material: Nylon 46: UL94V0
- Contact Material: Phosphor Bronze
- Plating: Tin over Nickel
- Durability: 3 Cycles

HOW TO ORDER – CONTACT OPTIONS

70 — **Prefix**
70 = Contact

9176 — **Series**

001 — **Number of Ways**

Code	No of Ways	Details
001	1	Page 2

5XX — **Wire Gauge Size**

Code	Accepted Wire Gauge
501	18 Gauge Solid or Stranded
511	20 Gauge Solid or Stranded
522	22 Gauge Solid or Stranded
532	24 Gauge Solid or Stranded

006 — **Plating Option**
06 = Pure Tin all over

HOW TO ORDER – CAP OPTIONS

60 — **Prefix**
60 = Cap

9176 — **Series**

001 — **Number of Ways**

Code	No of Ways	Details
001	1	Page 5

5XX — **Wire Gauge Size**

Code	Wire Insulation (AWG)
516	1.1-1.6 (22-24)
521	1.6-2.1 (18-20)

X00 — **Insulator Color**

Code	Color	Application
000	Black	Industrial
100	White	Lighting

RoHS COMPLIANT

CONNECTOR/TOOLING PART NUMBER MATRIX

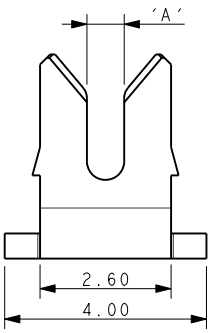
SERIES 9176-500 IDC				HAND INSERTION TOOLING*		ACCESSORY CAPS		
AWG	Wire Insulation	Positions	Part Number	Plastic (medium volume)	Metal (high volume)	Cap Application Tool	White	Black
18	Ø 1.6 - 2.1	1p	709176001501006	069176702001000	069176701901000	069176701801000	609176001521100	609176001521000
20	Ø 1.6 - 2.1	1p	709176001511006	069176702001000	069176701901000	069176701801000	609176001521100	609176001521000
22	Ø 1.1 - 1.6	1p	709176001522006	069176702002000	069176701902000	069176701801000	609176001516100	609176001516000
24	Ø 1.1 - 1.6	1p	709176001532006	069176702002000	069176701902000	069176701801000	609176001516100	609176001516000

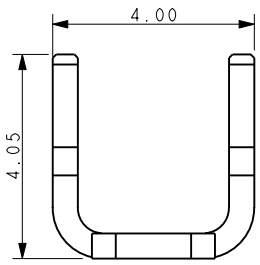
*** Hand Insertion Tooling and Cap Application - Universal Hand Tool 067000773001000; Consult Application Notes 201-01-124**

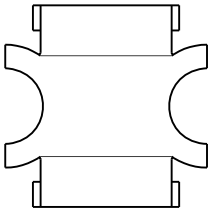
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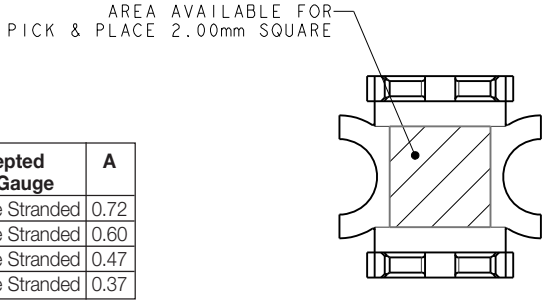
CONTACT DETAILS







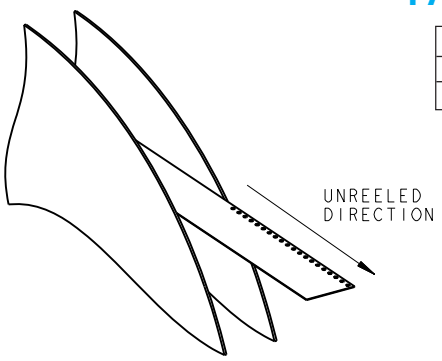
Code	Accepted Wire Gauge	A
501	18 Gauge Stranded	0.72
511	20 Gauge Stranded	0.60
522	22 Gauge Stranded	0.47
532	24 Gauge Stranded	0.37

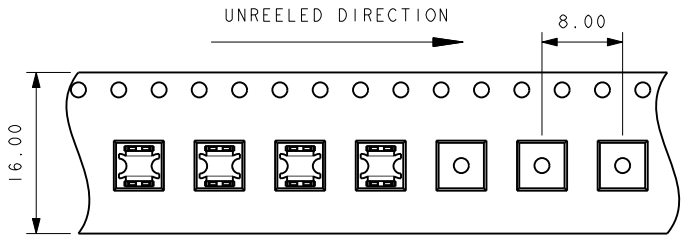


NOTES:
1. CONNECTOR FOR IDC WIRE TO BOARD CONNECTION.
2. CONTACT MATERIAL: PHOSPHOR BRONZE.
3. CONTACT PLATING: PURE TIN.
4. CONNECTOR DESIGNED TO ACCEPT BETWEEN 18 AND 24 GAUGE STRANDED WIRE. SEE TABLE.
5. ALL DIMENSIONS FOR REFERENCE UNLESS OTHERWISE STATED.
6. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPEC 201-01-106 AND APPLICATION NOTES 201-01-124.
7. SMT PCB LAYOUT, REFER TO PAGE 3.
8. PACKING IN TAPE AND REEL, QUANTITY 1000 PER REEL.
9. WHEN REQUIRED, MATCHING CAP DETAILS ON DRAWING 60-9176-001-5XX-X00S.
10. ASSEMBLY TOOLING ON PAGE 4 (WITH CAP AND WITHOUT CAP).

PACKING DETAILS

REEL QTY	1000
LEADER	480MM
TRAILER	120MM

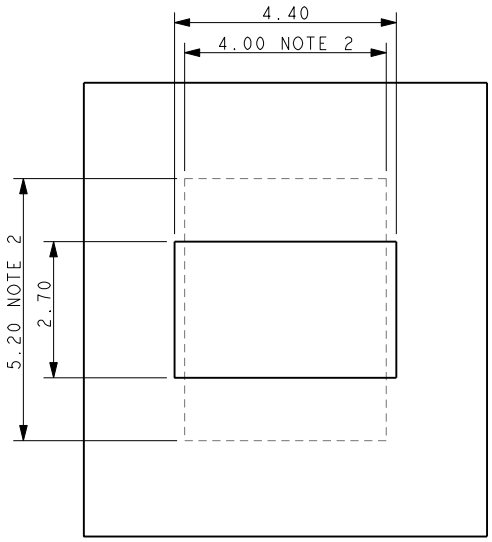


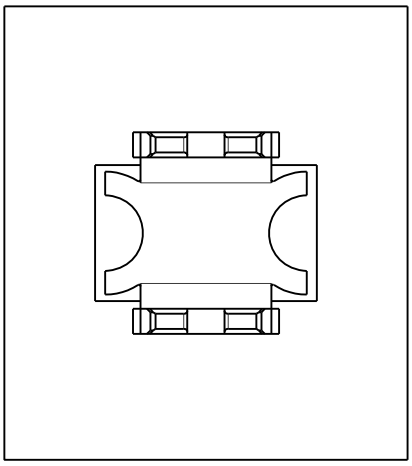


18-24 AWG IDC WIRE TO BOARD CONNECTOR SINGLE CONTACT

SMT PCB LAYOUT

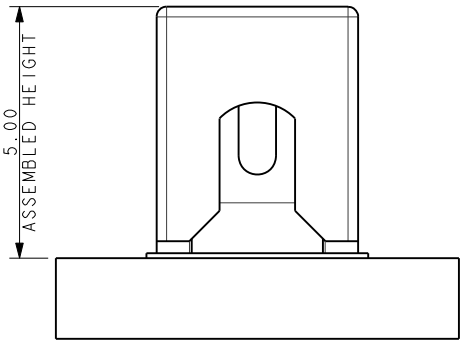
PURE TIN PADS

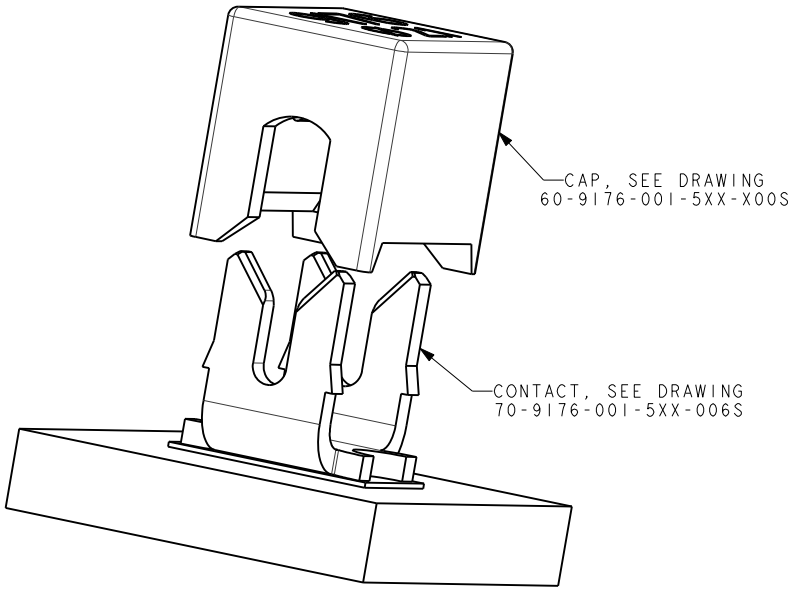




ORIENTATION OF CONTACT ON PAD

ASSEMBLED/INSTALLED PRODUCTS





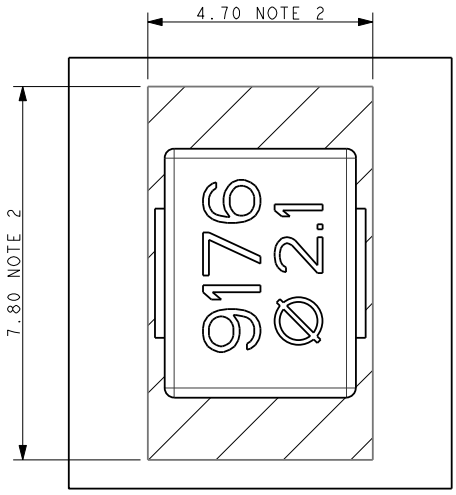
NOTES:

1. CONNECTOR CAN BE USED WITH CONTACT ONLY OR WITH OPTIONAL CAP.
2. OUTLINE OF CAP WHEN USED.
3. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPEC 201-01-106 AND 201-01-124.
4. DIMENSIONS SHOWN ARE REFERENCED DIMENSIONS.
5. ASSEMBLY TOOLING ON PAGE 4 (WITH CAP AND WITHOUT CAP).

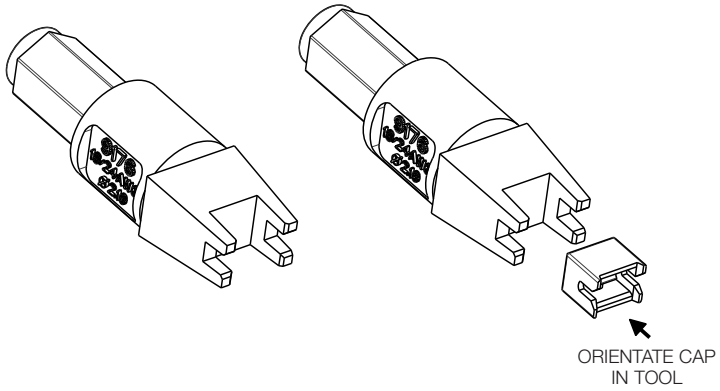
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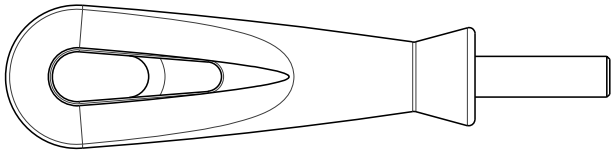
ASSEMBLY TOOLING – CAP USED



CAP APPLICATION TOOL
06-9176-7018-01-000

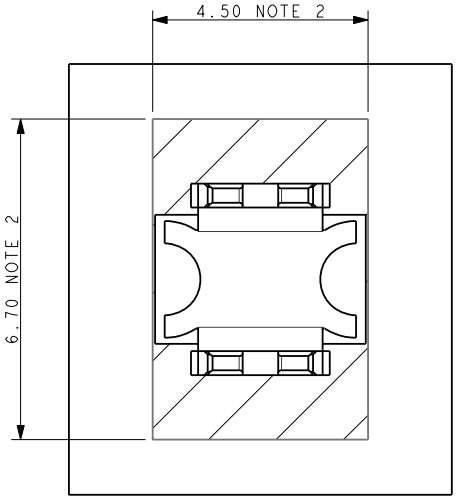


UNIVERSAL HANDLE
06 7000 7730 01 000

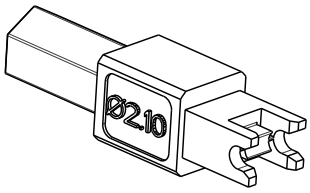


NOTES:
1. ASSEMBLY TOOLING FOR CAP.
2. AREA OF PCB TO BE KEPT CLEAR OF COMPONENTS, TACKS PERMISSIBLE.
3. WIRE AND CAP INSERTED IN ONE OPERATION.
4. REFER TO APPLICATION NOTE 201-01-124 FOR FURTHER INFORMATION.
5. REFER BELOW WHEN CONTACT USED WITHOUT CAP.

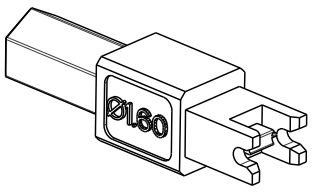
ASSEMBLY TOOLING – CAP NOT USED
WIRE ONTO CONTACT



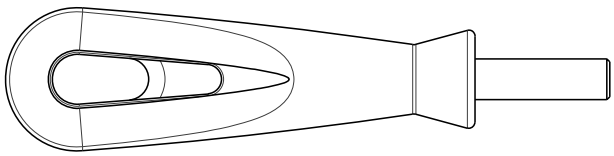
2.1 WIRE (18-20 AWG)
06-9176-7019-01-000
06-9176-7020-01-000



1.6 WIRE (22-24 AWG)
06-9176-7019-02-000
06-9176-7020-02-000



UNIVERSAL HANDLE
06 7000 7730 01 000



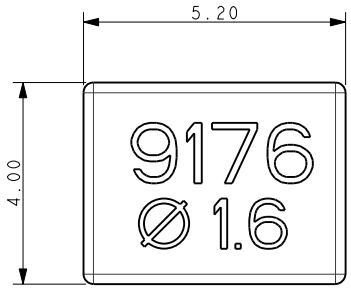
NOTES:
1. ASSEMBLY TOOLING FOR CONTACT ONLY, NO CAP USED.
2. MINIMUM AREA OF PCB TO BE KEPT CLEAR OF COMPONENTS, TRACK PERMISSIBLE.
3. REFER TO TABLE FOR CORRECT TOOL/WIRE COMBINATION.
4. REFER TO APPLICATION NOTE 201-01-124 FOR FURTHER INFORMATION.

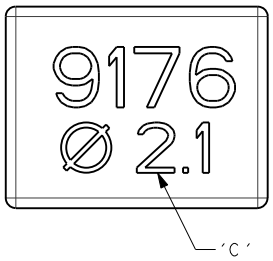
Wire Guage	Wire Insulation ø	Metal Tool High Volume	Plastic Tool Small to Medium Volume	Handle
22-24 AWG	1.10 to 1.60	06-9176-7019-02-000	06-9176-7020-02-000	06-7000-7730-01-000
18-20 AWG	1.60 to 2.10	06-9176-7019-01-000	06-9176-7020-01-000	06-7000-7730-01-000

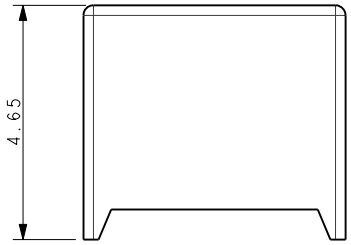
Discrete Wire IDC Contact & Cap

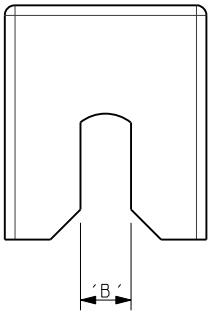
Series 9176-500

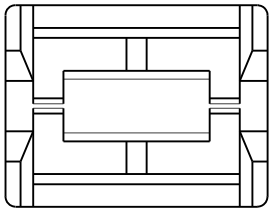
CAP DETAILS











Code	Insulator Diameter (AWG)	B	Text C
516	1.1 to 1.6 (22-24)	1.00	Ø 1.6
521	1.6 to 2.1 (18-20)	1.50	Ø 2.1

NOTES:
1. CAP FOR IDC WIRE TO BOARD CONNECTION.
2. CAP MATERIAL: GLASS FILLED NYLON 46, COLOR SEE PAGE 1.
3. CAPS DESIGNED TO ACCOMMODATE WIRE INSULATION DIAMETERS 1.1MM TO 2.1MM.
4. ALL DIMENSIONS FOR REFERENCE UNLESS OTHERWISE STATED.
5. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPEC 201-01-106, APPLICATION NOTES 201-01-124.
6. PACKING IN BAGS, QUANTITY 1000 PER BAG.
7. FOR INSTALATION DETAILS REFER TO DRAWING 70-9176-001-XX-006S.