

Customer Information

Product Change Notification

PCN #: 20190905-3

Change Title:

Manufacturing process changes in production of coil-terminal subcomponents.

Products Affected:

AZSR180, AZSR235 and AZSR250 series, without exception.

Time schedule:

Effective: January/February 2020

Reason for change:

Improvement of part quality and stability of pin insertion process at automating winding machine.

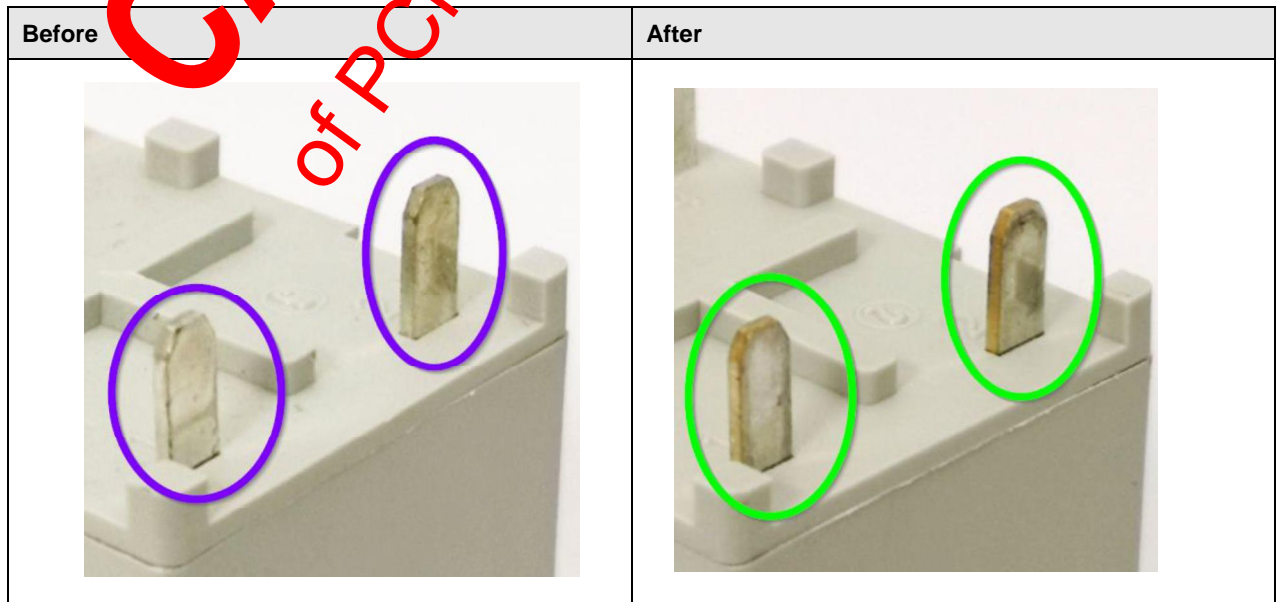
Increase of yield in subcomponent manufacturing by prevention of physical damage of subcomponents during galvanic processes.

Detailed description:

Change of raw material and type of the coating for coil pin of solar relays type AZSR235, AZSR250, AZSR280.

Current process: Stamping of coil-terminal subcomponent from brass tape (CuZn33), then galvanic coating with Sn.

New process: Hot dip plating of brass tape (CuZn33), then stamping of coil-terminal subcomponent.

**Additional support documentation:**

none

Contact Information:

For further questions please contact your local ZETTLER sales representative.