DRAWING MADE IN THIRD ANGLE PROJECTION

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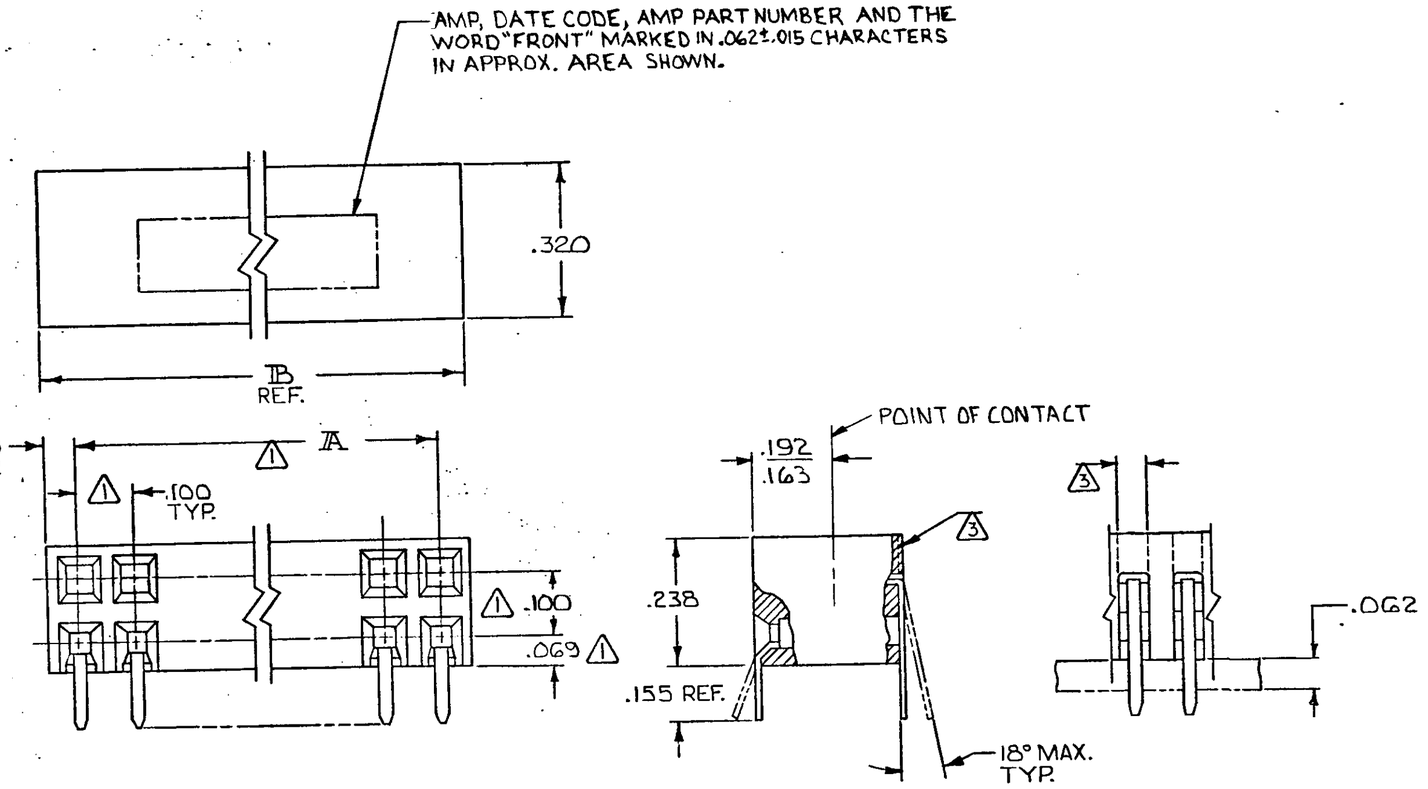
REVISIONS						
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	✓		O	RELEASED		
	✓		D1	ADD -2 THRU 6--4 ECN 3586 WM	1-8-80	DF
02	✓		02	ADD POINT OF CONTACT ECN 3985 DF	6-12-81	WM
✓	✓		03	ECN AB-2354 2AP	5-87	DRL
✓	✓		04	RE-ACTIVEATED OBSOLETE PIN'S JRH	12-87	DRL
✓	✓		A	ECN AD-2626 TH	6/88	DRL
✓	✓		B	ECN AD3473 ob	9-89	DRL
✓	✓		C	ECN AD-3477 KH	3-90	SB
J	✓		D	REV PER 0600-0481-93 TA	8/93	DRL
✓	✓		E	REV PER 0600-5131-96 TA	6/26/96	GSA

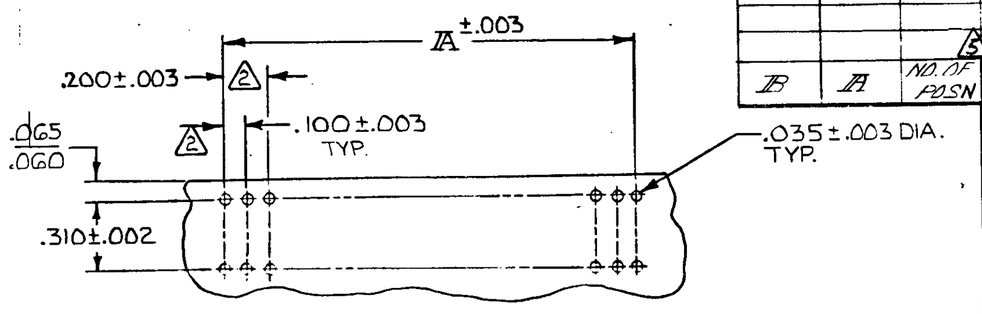


1. THESE DIMENSIONS PERTAIN TO CAVITY CENTERLINES ONLY, NOT TO CONTACT LOCATIONS
2. TOLERANCE NON-CUMULATIVE
3. SLOT OPTIONAL AT INDICATED AREAS OF HSG.
4. MARK "CSA" LOGO ON PART.
5. OBSOLETE PART NUMBER.
6. FINISH: GOLD FLASH ALL OVER .000050 NICKEL ENTIRE CONTACT, .000050 GOLD IN CONTACT AREA, SOLDERTAILS PRETINNED WITH 63/37 TINLEAD .020 MAX FROM SEATING PLANE

B	A	NO. OF POSN	PART NO.
5.140	5.000	102	5-102473-1
			5-5 -0
4.940	4.800	98	4- -9
			4- 5 -8
			4-5 -7
			4-5 -6
4.540	4.400	90	4- -5
			4-5 -4
4.340	4.200	86	4- -3
			4-5 -2
4.140	4.000	82	4- -1
4.040	3.900	80	4- -0
			3-5 -9
			3-5 -8
			3-5 -7
			3-5 -6
3.540	3.400	70	3-102473-5

B	A	NO. OF POSN	PART NO.
3.440	3.300	68	3-102473-4
			3-5 -3
3.240	3.100	64	3- -2
3.140	3.000	62	3- -1
3.040	2.900	60	3- -0
			2-5 -9
			2- 5 -8
			2-5 -7
			2-5 -6
2.540	2.400	50	2-5 -5
			2-5 -4
			2- 5 -3
2.240	2.100	44	2- -2
2.140	2.000	42	2- -1
			2-5 -0
			1- 5 -9
			1-5 -8

B	A	NO. OF POSN	PART NO.
			5-102473-7
			1-5 -6
			1- -5
1.540	1.400	30	1- -4
1.440	1.300	28	1- -3
			1-5 -2
1.240	1.100	24	1- -1
1.140	1.000	22	1- -0
			1- 5 -9
			5 -8
.840	.700	18	-7
.740	.600	14	-6
			5 -5
			5 -4
			5 -3
			5 -2
6.540	6.400	130	102473-1



RECOMMENDED P.C. BOARD HOLE LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS ±.010
ANGLES ± —

MATERIAL
HSG: DIALLYL PHTHALATE
COLOR = BLUE
CONTACT = BERYLLIUM COPPER

FINISH 6

CONTRACT NO

DR D Fabian 12-3-79

CHK H E Dilbert 12-7-79

APPD C R Rhoads 12/7/79

APPD C R Rhoads 12/7/79

DSGN APPD

OTHER APPD

AMP INCORPORATED Harrisburg, Pa.

NAME
HOUSING ASSY., MOD II, DOUBLE ROW, IN LINE, .100 X .100 ℄, W/ SHORT POINT OF CONTACT

SIZE	CODE IDENT NO	DRAWING NO
C	00779	102473

SCALE — SHEET —

102473

CUSTOMER DRAWING

AMP 1471-6 (7-73)