

38999

III

HD

Dualok

II

I

SJT

Accessories

Aquacon

Herm/Seal

PCB

MATERIALS & FINISHES

Amphenol offers adapters in the following standard finishes. The base material is aluminum alloy.

MATERIAL:

Aluminum parts: As per ASTM B 211, 221, 209, 85, 26
Steel parts: 300 series, as per AMS-QQ-S-763/ASTM A 582
Elastomers: Fluro Silcon, Silicon
Other parts: Suitable corrosion resistant material

MIL (QPL) QUALIFICATION

Many Amphenol Backshells are qualified to SAE-AS 85049 standard. (Old standard is MIL-C-85049).

TABLE-2 (PLATING FINISHES)

Amphenol Designation	MIL Designation	Finish	Guiding Specifications/Requirements
A	A	Anodize, Black*	To meet AS85049 requirements
B		Anodize, Hard*	AMS-A-8625, Type-III, Class-1
L		Nickel, Bright	AMS-QQ-290, Class-1, Grade-F
M		Electroless Nickel	AMS-C-26074, Class-4, Grade-B
N	N	Electroless Nickel	To meet AS85049 requirements
T		Cadmium, Bright	AMS-QQ-P-416, Type-I, Class-2
U		Cadmium, Olive drab	AMS-QQ-P-416, Type II, Class 3
V		Cadmium, Olive drab over Electroless Nickel	AMS-QQ-P-416, Type-II, Class-3 (Cadmium); AMS-C-26074, Class-4, grade-B (Nickel)
W	W	Cadmium, Olive drab over Electroless Nickel	To meet AS85049 requirements
Y		Zinc-Cobalt, Dark Olive drab	ASTM-B840
Z		Zinc-Cobalt, Black	ASTM-B840

For availability of other finishes, email your special requirements: email: sales@backshellworld.com

* Non conductive coatings.

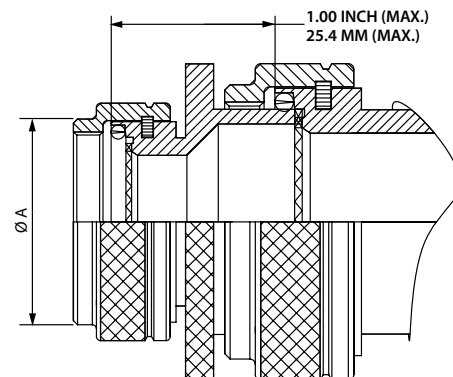
ASSEMBLY TORQUE VALUES

Amphenol recommends the following torque values for its adapters while assembling them to the connectors. These values are based on the coupling thread strength specified in SAE-AS85049 standard.

Connector Shell Size	Torque (Inch-Pounds)
8, 9	40
3, 10, 10SL, 11	40
7, 12, 12S, 13	40
14, 14S, 15	40
16, 16S, 17	40
18, 19, 27	40
20, 21, 37	80
22, 23	80
24, 25, 61	80
28	100
32	100
36	100
40	120
44	120
48	120

STYLE-2 CONFIGURATION

Applications requiring larger diameter cables than the standard shell size; the backshell will be modified to Style-2 as shown in the sketch below. The overall length of the Style-2 backshell will increase by approximately 1 inch (25mm).



Strain Relief Clamp

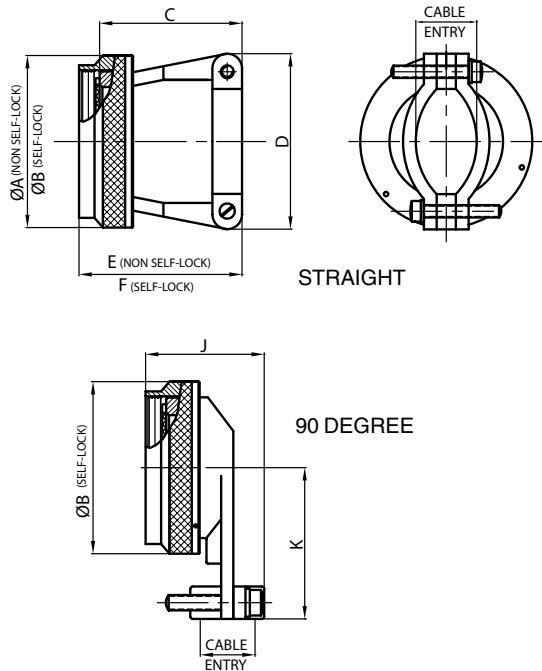
Straight, 90°, Self-Lock/Non Self-Lock

Amphenol

For Connector Family L

38999 Series III, IV

Connector Family "L", includes MIL-DTL-38999 Series III and Series IV



MIL Part Number

M85049 / 38 - 11 W

MIL Series

Slash Sheet:

38: Straight

39: 90°

Finish:
See Table-2
(pg. 486)

Shell Size:
See Table-A

Coupling:
S: Self-Lock
-: Non Self-Lock

TABLE - A

MIL PART NUMBER DESIGNATOR	CONNECTOR SHELL SIZE/ CODE (REF.)	A DIA.(MAX)		B DIA.(MAX)		C (MAX)		D (MAX)		E (MAX)		F (MAX)	
		INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM
09	9 / A	0.75	19.05	0.86	21.82	0.91	23.11	0.85	21.59	1.10	27.94	1.21	30.73
11	11 / B	0.85	21.59	0.98	24.99	0.91	23.11	0.90	22.86	1.10	27.94	1.21	30.73
13	13 / C	1.00	25.40	1.16	29.36	1.01	25.65	1.10	27.94	1.20	30.48	1.31	33.27
15	15 / D	1.10	27.94	1.28	32.54	1.06	26.92	1.15	29.21	1.25	31.75	1.35	34.29
17	17 / E	1.25	31.75	1.41	35.71	1.16	29.46	1.30	33.02	1.36	34.44	1.45	36.83
19	19 / F	1.40	35.56	1.52	38.51	1.41	35.81	1.50	38.10	1.60	40.64	1.71	43.43
21	21 / G	1.50	38.10	1.64	41.68	1.51	38.35	1.60	40.64	1.70	43.21	1.81	45.97
23	23 / H	1.65	41.91	1.77	44.86	1.66	42.16	1.70	43.18	1.85	46.99	1.95	49.53
25	25 / J	1.75	44.45	1.89	48.03	1.76	44.70	1.80	45.72	1.95	49.56	2.05	52.07

TABLE - A, cont.

MIL PART NUMBER DESIGNATOR	CONNECTOR SHELL SIZE/ CODE (REF.)	J (MAX)		K (MAX)		CABLE ENTRY			
		INCH	MM	INCH	MM	MIN		MAX	
						INCH	MM	INCH	MM
9	9 / A	1.31	33.27	1.00	25.40	0.10	2.49	0.23	5.94
11	11 / B	1.31	33.27	1.10	27.94	0.15	3.89	0.23	5.94
13	13 / C	1.51	38.35	1.10	27.94	0.19	4.83	0.33	8.33
15	15 / D	1.55	39.37	1.25	31.75	0.26	6.60	0.46	11.61
17	17 / E	1.71	43.43	1.30	33.02	0.28	7.19	0.61	15.60
19	19 / F	1.81	45.97	1.35	34.29	0.33	8.26	0.63	16.10
21	21 / G	1.95	49.53	1.60	40.64	0.34	8.71	0.70	17.73
23	23 / H	2.10	53.34	1.75	44.45	0.38	9.68	0.82	20.90
25	25 / J	2.21	56.13	1.85	46.99	0.42	10.62	0.85	21.67

Note: For more cable entry and length options, email: sales@backshellworld.com
All dimensions for reference only.

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I

SJT

Accessories

Aquacon

Herm/Seal

PCB

HIGH
SPEED

Fiber
Optics

Contacts
Connectors
Cables

EMI Filter
Transient

26482
Matrix 2

83723 III
Matrix | Pyle

26500
Pyle

5015
Crimp Rear
Release
Matrix

22992
Class I

Back-
Shells

Options
Others