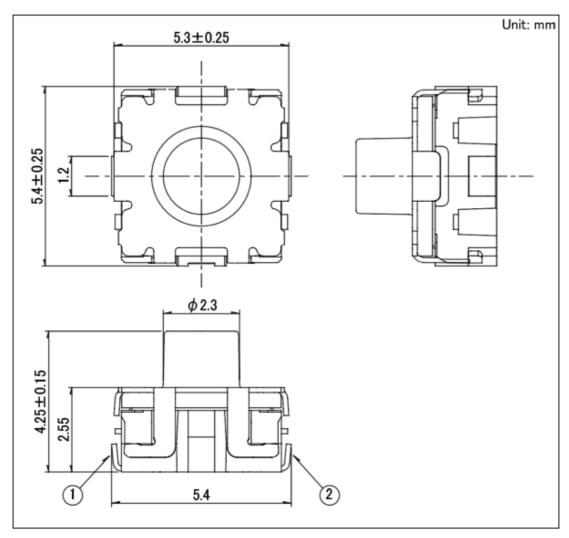


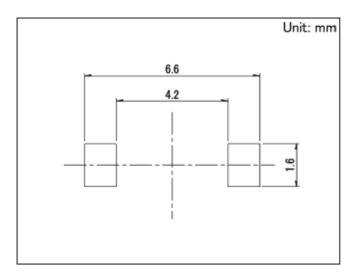
# $5.3 \times 5.4$ mm Compact Middle-stroke Type (Surface Mount) SKTQ Series

Туре		Surface mount
Operating force		3N
Operating direction		Top push
Travel		0.71mm
Operating life (50mA 16V DC)		200,000 cycles
Initial contact resistance		100m Ω max.
Stem color		Blue
Series type		Sharp feeling type
Operating temperature range		-40°C to +90°C
Rating (max.)		50mA 16V DC
Rating (min.)		10 μ A 1V DC
Electrical performance	Insulation resistance	100M $\Omega$ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to $10 \text{Hz/min.}$ , the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-30±2°C for 96h
	Dry heat	80±2°C for 96h
	Damp heat	60±2°C, 90 to 95%RH for 96h
Minimum order unit (pcs.)	Japan	2,200
	Export	2,200

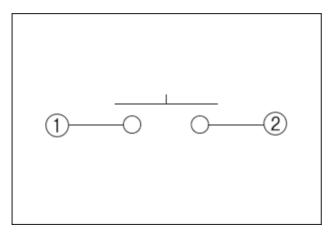
#### Dimensions



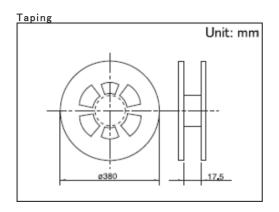
Land Dimensions



## Circuit Diagram



## Packing Specifications



Number of packages (pcs.)	1 reel	2,200
	1 case / Japan	17,600
	1 case / export packing	17,600
Tape width (mm)		16
Export package measurements (mm)		395 × 395 × 205

#### Soldering Conditions

Condition for Reflow

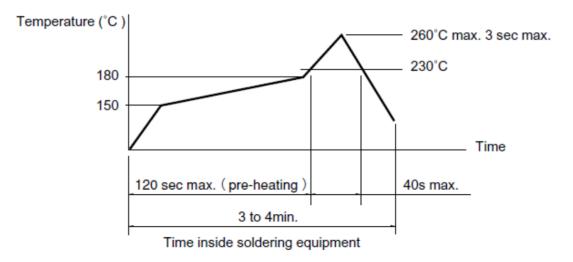
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2  $\Phi$  CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile



- (1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Manual Soldering
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Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

1. Do not washing the TACT Switch™.

- Prevent flux penetration from the top side of the TACT switch™.
  Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. For  $\phi$  330mm diameter reel requirements, please contact us.