



Switch Type Multi Control Device > SLLB5 Series > SLLB520200

## Lever and Push Operation Type SLLB5 Series

Series Common Info

| Photo | Dimensions | Land Dimensions | Circuit Diagram | Code Table | Packing Specifications | | Soldering Condition |

PRINT

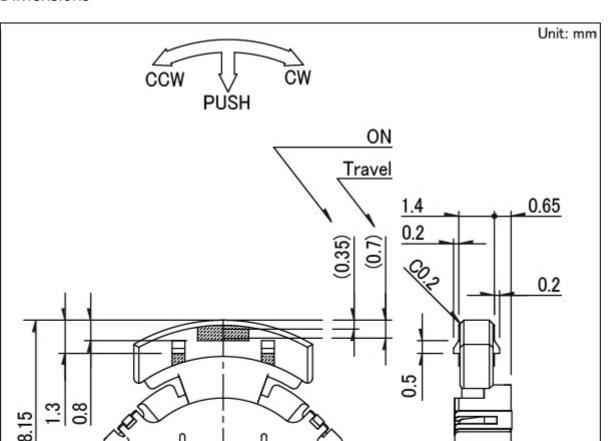
Part number				SLLB520200				
Number of operating shafts				Single-shaft				
Shaft material		Resin						
Actuator configuration	on	Mounting knob						
Push-on switch			With					
Operating force Lever portion  Push portion		0.65±0.3N						
		on	2.5±1N					
Travel (Center push)				0.7mm				
Location lug		Without						
Contact resistance		1Ω max.						
Operating temperature range				-10℃ to +60℃				
Ratings (max.)/(min.) (Resistive load)			10mA 5V DC/50μA 3V DC					
Electrical performance	Output voltage		Measuring (	nA 5V DC (Resistive load)  5V 5KΩ Measuring terminal				
	Directional resolution			2-direction				
	Insulation res	sistance		100MΩ min. 100V DC				
	Voltage proof	f		100V AC for 1 minute				
Mechanical performance	Terminal stre	ength		3N for 1 minute				
Periormanee	Actuator strength F		Push/pull directions	50N				
			Operating direction	10N				
Durability	Operating life without load			100,000 cycles				

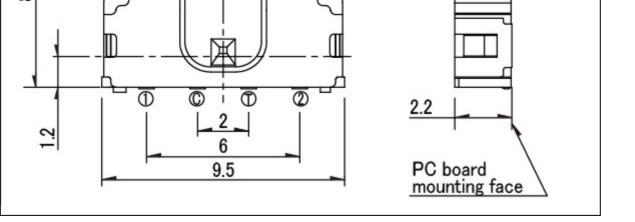
	Operating	life with load (Load: as ratings)	100,000 cycles (10mA 5V DC)			
Environmental performance	Cold		-20±2℃ for 96h			
performance	Dry heat		85±2℃ for 96h			
	Damp hea	at	40±2℃, 90 to 95%RH for 96h			
Minimum order unit (pcs.)		Japan	1,500			
		Export	6,000			
3D CAD (STEP)			0			
Certificate of Complia	ance to Rol	•				

# Photo

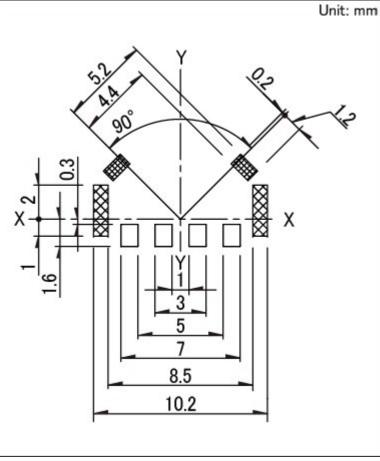


# Dimensions



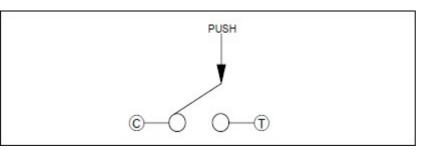


#### Land Dimensions



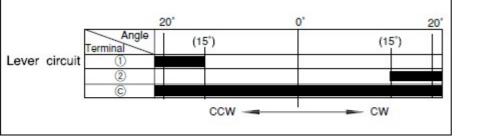
Viewed from mounting face.

## Circuit Diagram



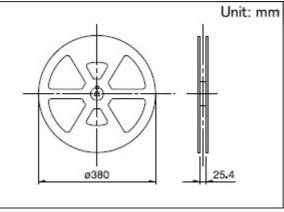
Push portion.

#### Code Table



## Packing Specifications





(pcs.)	1 reei	1,500
(100.)	1 case / Japan	3,000
	1 case / export packing	6,000
Tape width (mm)		24
Export package mea	surements (mm)	428×413×172

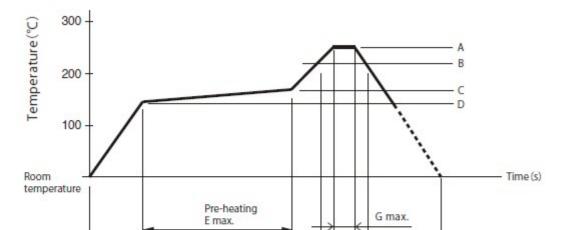
#### Soldering Condition

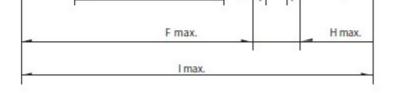
**Example of Reflow Soldering Condition** 

- 1. Heating method:
- Double heating method with infrared heater.
- 2. Temperature measurement:

Thermocouple 0.1 to 0.2  $\Phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resisting tape should be used to fix thermocouple.

3. Temperature profile





А	В	С	D	Е	F	G	Н	Ι	No. of reflows
250℃	230℃	150℃	150℃	-	2 min.	-	30s	-	1 time

- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Tip temperature	350±5℃
Soldering time	3s max.
No. of solders	1 time

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. Products other than those listed in the above chart are also available. Please contact us for details.
- 4. Please contact us for automotive use products.

#### Inquiries about Products



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