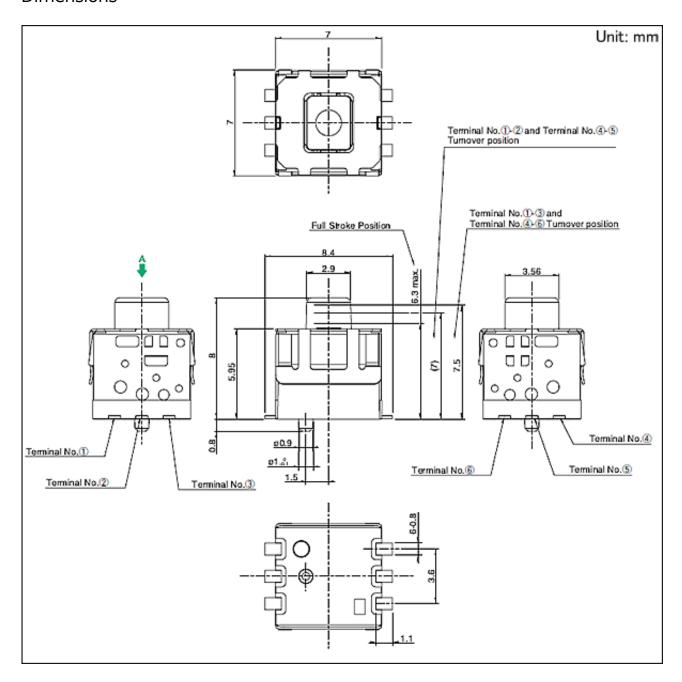


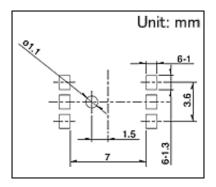
# Compact Momentary Type SPEJ Series

Part number				SPEJ110100
Travel				1.7mm
Operating force			3.5±0.7N	
Poles			2	
Positions				2
Operating temperature range			-40℃ to +85℃	
Electrical performance	Contact resistance (Initial performance/After lifetime)			150m $\Omega$ max./150m $\Omega$ max.
	Insulation resistance			100MΩ min. 500V DC
	Voltage proof			500V AC for 1 minute
Mechanical performance	Actuator strength Operating direction			49N
Rating (max.)(Resistive load)			0.2A 14V DC	
Durability	Operating life without load		: load	10,000 cycles 150m $\Omega$ max.
	Operating life with load (at max. rated load)		ad (at max. rated	10,000 cycles 150m $\Omega$ max.
Environmental performance	Cold			-40±2℃ for 500h
	Dry heat			85±2℃ for 500h
	Damp heat			60±2℃, 90 to 95%RH for 500h
Minimum order unit (pcs.)		Japan		500
		Export		2,000

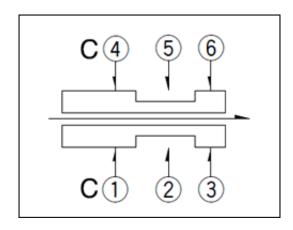
#### **Dimensions**



### Recommend Pattern

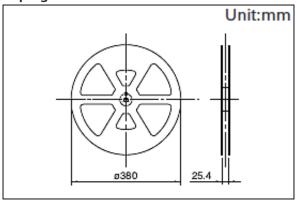


Circuit Diagram



## **Packing Specifications**

#### **Taping**



Number of package (pcs.)	es 1 reel	500
	1 case / Japan	1,000
	1 case / export packing	2,000
Tape width (mm)		24
Export package measurements (mm)		404×397×140

### **Soldering Conditions**

#### **Example of Reflow Soldering Condition**

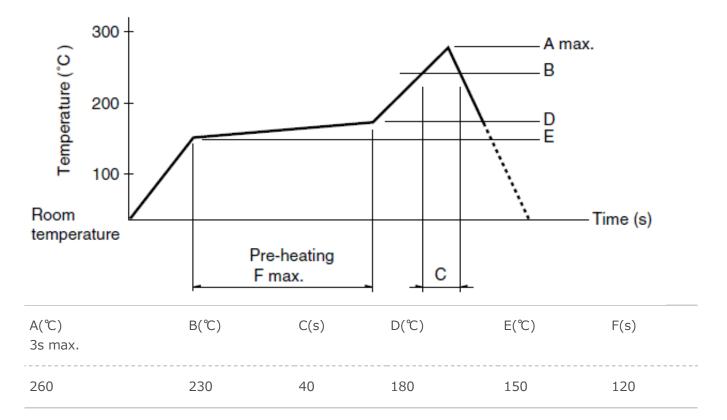
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2  $\Phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### **Reference for Hand Soldering**

Soldering temperature	350±5℃
Soldering time	4s max.