

# **Engineering/Process Change Notice**

**ECN/PCN No.: 3611** 

For Manufacturer								
Product Description:		Abracon Part Number / Part Series:					⊠ Series	
Automotive&Industrial Grade 32.768kHz SMD Crystal			ABS07AIG				☐ Part Number	
Affected Revision:		New Revision:			Applic	Application: ☐ Safety		
С	D					⊠ Non-Safety		
Prior to Change:								
Electrical Specifications:  1. Parameter "Shift through standard RoHS reflow, (2) reflow cycles maximum":								
Shift through standard RoHS reflow, (2) reflow cycles maximum	-2	-2		+2	ppm	260°C peak maximum reflow temperature, relative to stand-alone set-tolerance frequency		
2. Parameter "Shunt capacitance (CO)":								
Shunt capacitance (C0)			1.1		pF			
Reliability Test Conditions:  1. Test item & condition "Mechanical Shock":  Mechanical Shock 3000 Gs, Halfsine, 0.3ms in each direction (X, Y, Z)								
2. Test item & condition "Sinu.	soidal Vil	oration"	<u>':</u>					
Sinusoidal Vibration 20Gs Peak, 10-55Hz & 55-2000Hz, 1.5mm Amplitude, 4 hours each axis (X, Y, Z)								
After Change:								
Electrical Specifications:  1. Parameter "Shift through standard RoHS reflow, (2) reflow cycles maximum": PARAMETER REMOVED  2. Parameter "Shunt capacitance (CO)": PARAMETER REVISED								
Shunt capacitance (C0)			<1.4		pF			
Reliability Test Conditions:  1. Test item & condition "Mechanical Shock": PARAMETER REMOVED  2. Test item & condition "Sinusoidal Vibration": PARAMETER REMOVED  Cause/Reason for Change:  Abracon introduced additional manufacturing sources to ensure product availability and to be in a better position to meet long term customer demand. Updated electrical specifications to reflect the product produced by all manufacturing sources.								
Change Plan								
Effective Date: 12/04/2020 Additional Remarks: N/A  Change Declaration:								
This statement addresses both the electrical changes and the addition of additional manufacturing lines.								

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Thomas Culhane

**Engineering Director** 



Approval:

Issued Date: 12/04/2020





Issued By:

Approval:



Brooke Cushman – Product Engineer

Reuben Quintanilla

**Quality Director** 



**Issued Department:** 

Approval:

Engineering

Ying Huang

**Purchasing Director** 



# **Engineering/Process Change Notice**

	For Abraco	on EOL only				
Last Time Buy (if applicable): N/A		Alternate Part Number / Part Series:				
Additional Approval:	Additional Approva	l:	Additional Approval:			
Customer Approval (If Applicable)						
Qualification Status:						
$\Box$ Approved $\Box$ Not accepted Note: It is considered approved if there is no feedback from the customer 1 month after ECN/PCN is released.						
Customer Part Number:		Customer Project:				
Company Name:	Company Representative:		Representative Signature:			
Customer Remarks:						

#### **AFFECTED PART NUMBERS:**

ABS07AIG-32.768KHZ

ABS07AIG-32.768KHZ-1

ABS07AIG-32.768kHz-1-T

ABS07AIG-32.768KHZ-6

ABS07AIG-32.768kHz-6-1-T

ABS07AIG-32.768kHz-6-D-T

ABS07AIG-32.768kHz-6-T

ABS07AIG-32.768KHZ-7

ABS07AIG-32.768KHZ-7-1

ABS07AIG-32.768kHz-7-1-T

ABS07AIG-32.768KHZ-7-D

AD307AIG-32.706KI12-7-D

ABS07AIG-32.768kHz-7-D-T

ABS07AIG-32.768kHz-7-T

ABS07AIG-32.768KHZ-9

ABS07AIG-32.768KHZ-9-1

ABS07AIG-32.768kHz-9-1-T

ABS07AIG-32.768KHZ-9-4

ABS07AIG-32.768KHZ-9-D

ABS07AIG-32.768kHz-9-D-T

ABS07AIG-32.768kHz-9-T

ABS07AIG-32.768kHz-D-T

ABS07AIG-32.768kHz-T

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Brand	Affected Part Numbers	Series	ECO#	Datasheet Link	ECN Notification Link
Abracon	ABS07AIG-32.768KHZ	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-1	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-1-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-6	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-6-1-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-6-D-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-6-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-7	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-7-1	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-7-1-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
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Abracon	ABS07AIG-32.768KHZ-9-1	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-9-1-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-9-4	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768KHZ-9-D	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-9-D-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
Abracon	ABS07AIG-32.768kHz-9-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf
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Abracon	ABS07AIG-32.768kHz-T	ABS07AIG	3611	https://abracon.com/datasheets/ABS07AIG.pdf	https://abracon.com/downloads/ECN-PCN/ECN-PCN-3611-ABS07AIG-Series.pdf



### ABS07AIG



3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL = N/A: Not Applicable

#### **Features**

- · AEC-Q200 Qualified
- Automotive Grade 1: -40°C to +125°C
- IATF 16949 Production Line Certified
- PPAP Available Upon Request
- Hermetically Seam-sealed Ceramic Package
- RoHS/RoHS II Compliant and Pb free

### **Applications**

- Infotainment Systems
- Keyless Entry & Startup
- GPS & Navigation
- · Comfort control
- ADAS (Advanced Driver Assistance Systems)
- Vehicle to Vehicle Communication
- LiDAR (Light Detection and Ranging)
- In-vehicle Networking
- Powertrain & Drive Control
- Power Control & Conversion
- Industrial Control & Automation

#### **Electrical Specifications**

Parameters	Min.	Тур.	Max.	Units	Notes
Frequency		32.768			
Operation Mode	Flexu	Flexural Mode (Tuning Fork)			
Operating Temperature	-40		+125	°C	Option "blank"; See options
Storage Temperature	-55		+125	°C	
Enggyamay Talamanaa @ 125°C	-10		+10		Option "1"; See options
Frequency Tolerance @ +25°C	-20		+20	ppm	Option "blank"; See options
Temperature Coefficient	-0.040	-0.036		ppm/T <sup>2</sup>	
Turn-over Temperature	+20	+25	+30	°C	
Frequency stability over operating	-160		-100		Over -40°C to +85°C
temperature, relative to in-circuit	-250		-100	ppm	Over -40°C to +105°C
measured frequency post-reflow	-450		-100		Over -40°C to +125°C
			45	kΩ	@ +25±3°C
Ei1			50		Over -40°C to +85°C
Equivalent series resistance (R1)			60		Over -40°C to +105°C
			70		Over -40°C to +125°C
Shunt capacitance (C0)		<1.4		pF	
Motional capacitance (C1)		4.7		fF	
Load capacitance (CL)	12.5			pF	Option "blank"; See options
Drive Level		0.1	0.5	μW	
Q value	10000	30000			
Aging	-3		+3	ppm	@25°C± 3°C First year
Insulation Resistance	500			ΜΩ	@100 Vdc



**REVISED: 12-11-20** 

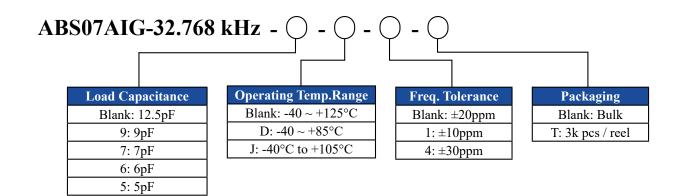


### ABS07AIG



3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL = N/A: Not Applicable

**Options and Part Identification (left blank if standard)** 





**REVISED: 12-11-20** 

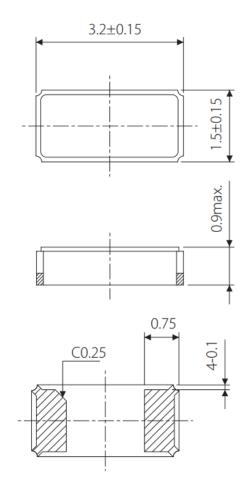


## ABS07AIG

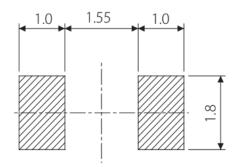


3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL = N/A: Not Applicable

### **Mechanical Dimensions**



### Recommended Land Pattern



**Dimensions: mm** 



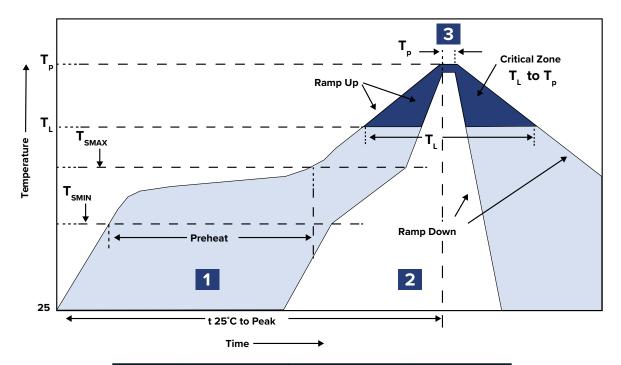


## ABS07AIG



3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL = N/A: Not Applicable

### **Reflow Profile**



Zone	Description	Temperature	Time
1	Preheat / Soak	$T_{SMIN} \sim T_{SMAX}$ 170°C ~ 190°C	60 - 120 sec.
2	Reflow	${ m T_L} { m 230^{\circ}C}$	55 sec. MAX
3	Peak heat	Т <sub>Р</sub> 260°С	10 sec. MAX





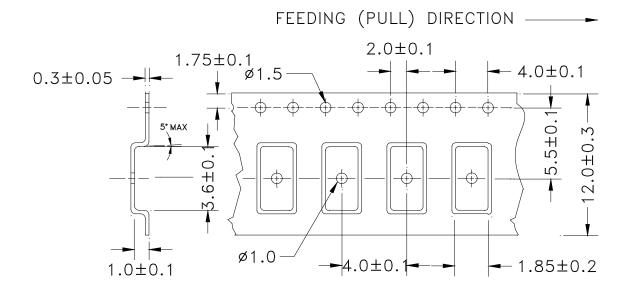
### ABS07AIG

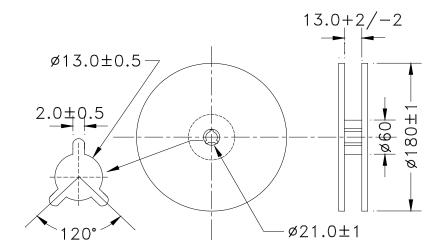


3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL = N/A: Not Applicable

### **Packaging**

T=Tape and reel (3,000pcs/reel)





**Dimensions: mm** 

ATTENTION: Abracon LLC's products are COTS – Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. Abracon's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent and authorization from Abracon LLC is required. Please contact Abracon LLC for more information.

