

Engineering/Process Change Notice

ECN/PCN No.: 4621

For Manufacturer						
Product Description: AUTOMOTIVE & INDUSTRIAL GRADE 32.768KHZ SMD CRYSTAL	Abracon Part Number / Part Series: ABS07AIG	□ Documentation only⋈ ECN□ EOL	⊠ Series ☐ Part Number			
Affected Revision:	New Revision:	Application:	☐ Safety ☑ Non-Safety			
Prior to Change: Electrical Specifications: 1. Equivalent series resistance (ESR) 2. Shunt capacitance (CO)= 4.7fF TYP	over operating temperature range -40°	C to +85°C= 60kohm MAX				
2. Shunt capacitance (CO)= 3.0~6.0fF	over operating temperature range -40° TYPICAL	C to +85°C= 70kohm MAX				
Cause/Reason for Change: Revised electrical specifications to align wi	th the product design.					
	Change Plan					
Effective Date: 5/18/2023	Additional Remarks: N/A					
Change Declaration: Revision of the typical electrical specifications to align with a new production line processes, needed to address production capacity and flexibility of delivery.						
Issued Date: 5/18/2023	Issued By: Brooke Cushman	Issued Department: Engineeri	Issued Department: Engineering			
Approval: Thomas Culhane Engineering Director	Approval: Reuben Quintanilla Quality Director	_	Approval: Ying Huang Purchasing Director			
For Abracon EOL only						
Last Time Buy (if applicable): N/A	Alternate Part N	Alternate Part Number / Part Series: N/A				
Additional Approval: N/A	Additional Approval: N/A	Additional Approval: N/A				
	Customer Approval (If Applicab	le)				
Qualification Status: Approved Not accepted Note: It is considered approved if there is no feedback from the customer 1 month after ECN/PCN is released.						
Customer Part Number:	Customer Proje	Customer Project:				
Company Name:	Company Representative:	Representative Signature	Representative Signature:			
Customer Remarks:						



Form #7020 | Rev. G | Effective: 02/22/2021 |











ABS07AIG

Request Samples (>)



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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Features

- AEC-Q200 Qualified
- Automotive Grade 1: -40°C to +125°C
- TS16949 Production Line Certified
- PPAP Available Upon Request
- Hermetically Seam-sealed Ceramic Package
- RoHS/RoHS II Compliant and Pb free

Applications

- Infotainment Systems
- Keyless Entry & Startup
- GPS & Navigation
- Comfort control
- ADAS (Advanced Driver Assistance Systems)
- Vehicle to Vehicle Communication
- LiDAR (Light Detection and Ranging)
- In-vehicle Networking
- Powertrain & Drive Control
- Power Control & Conversion

Key Electrical Specifications

Parameters	Min.	Тур.	Max.	Units	Notes
Frequency		32.768		kHz	
Operation Mode	Flexural Mode (Tuning Fork)				
Operating Temperature	-40		+125	°C	Option "blank"; See options
Storage Temperature	-55		+125	°C	
Frequency Tolerance @ +25°C	-20		+20	ppm	Option "blank"; See options
Temperature Coefficient	-0.040	-0.036		ppm/T²	
Turn-over Temperature	+20	+25	+30	°C	
Equivalent series resistance (ESR)			70		Over -40°C to +85°C
			70	kΩ	Over -40°C to +105°C
(LSK)			80		Over -40°C to +125°C
Shunt capacitance (C0)		<1.4		pF	
Motional capacitance (C1)		3.0 ~ 6.0		fF	
Load capacitance (CL)		12.5		pF	Option "blank"; See options
Drive Level		0.1	0.5	μW	
Q value	10000	30000			
Aging	-3		+3	ppm	@25°C± 3°C First year
Insulation Resistance	500			MΩ	@ 100 Vdc



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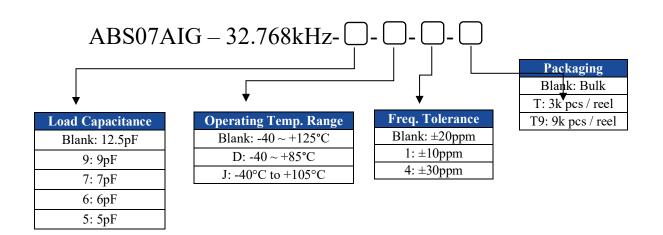


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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Options and Part Identification (left blank if standard)





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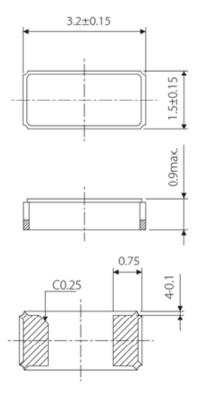


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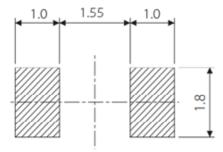


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Mechanical Dimensions



Recommended Land Pattern



Dimensions: mm

Sealing Method = Seam Sealing



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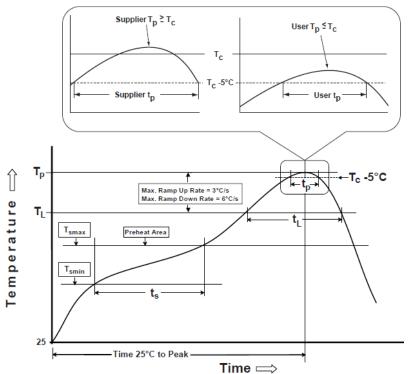
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>2.5 mm



3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

Reflow Profile [JEDEC J-STD-020]



_				
Table 2				
Pb-Free Proc	ess			
Classification Temperatures (Tc)				
Package Thickness	Volume mm³ <350	Volume mm ³ 350-2000	Volume mm³ >2000	
<1.6 mm	260 °C	260 °C	260 °C	
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C	

245 °C

245 °C

250 °C

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T _{smin})	100°C	150°C
Temperature maximum (T _{smax})	150°C	200°C
Time (T _{smin} to T _{smax}) (t _s)	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T _{smax} to T _P)	3°C/sec. max	3°C/sec. max
Liquidous temperature (T _L)	183°C	217°C
Time at liquidous (t _L)	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T _P)*	see Table 1	see Table 2
Time (t _p)** within 5°C of the specified classification temperature (T _C)	20 sec.	30 sec.
Ramp-down rate (T _p to T _{smax})	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

^{*}Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.



^{**}Tolerance for time at peak profile temperature (tp) is defined as supplier minimum and a user maximum.

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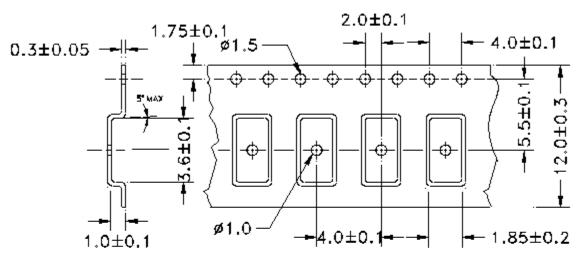


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

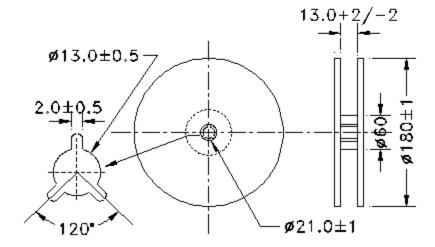
Packaging

T=Tape and reel (3,000pcs/reel) T9=Tape and reel (9,000pcs/reel)

FEEDING (PULL) DIRECTION -







Dimensions: mm



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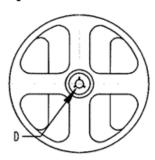


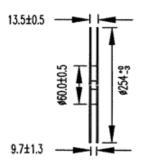
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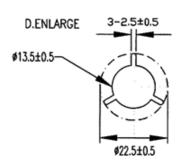


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Reel=9,000pcs







Dimensions: mm

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