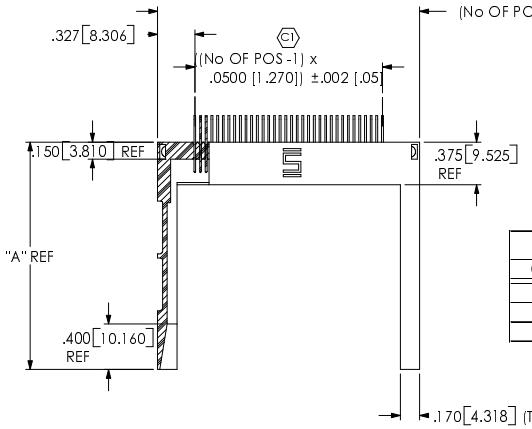
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SECTION "A"-"A"

TABLE 2	
CARD	"A"
-01	1.000 [25.40]
-02	2.000 [50.80]
-03	3.000 [76.20]

PCMT-1XX-XX-X-D-RA-XX-SL-XX

No OF POSITIONS
-20, -25, -30, -34, -40, -50
(PER ROW)

BODY STYLE
-01: STANDARD
(USE PCMT-XX-D-S-XX-SL)
-02: ELEVATED
(USE PCMT-XX-E-S-XX-SL)

PLATING SPECIFICATION
-L: LIGHT SELECTIVE GOLD
(USE T-1S1 5-09-L)
-S: SELECTIVE GOLD
(USE T-1S1 5-09-S)

ROW SPECIFICATION
-D: DOUBLE (USE PCMT-XX-D-X-XX-SL)

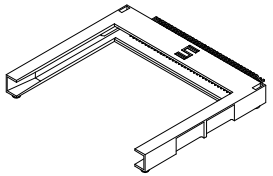
TAIL OPTION
-RA: RIGHT ANGLE

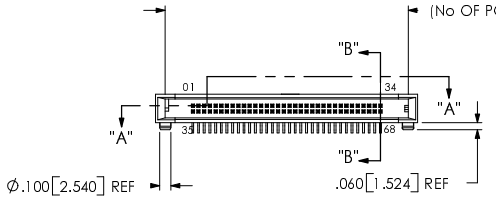
CARD LENGTH
-01: 1.000 [25.40] INCH
-02: 2.000 [50.80] INCH
-03: 3.000 [76.20] INCH

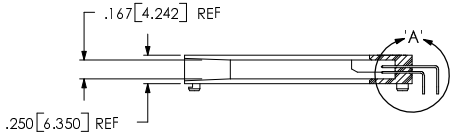
-SL: SOLDER LOCK

POST OPTION
-SD: STANDARD .120 [3.05]
-BLANK: HOT PLUGGABLE
(34 POS ONLY)

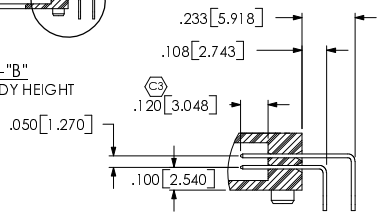
FIG. 1
PCMT-1XX-01-X-D-RA-02-SL SHOWN





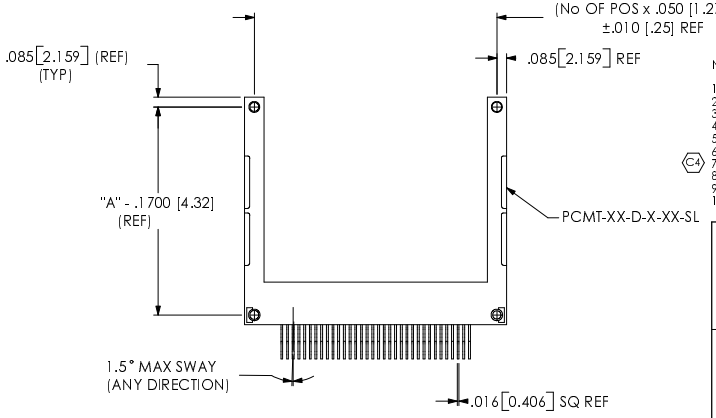


SECTION "B"-"B"
-01: STANDARD BODY HEIGHT



-SD POST OPTION

DETAIL 'A'
SCALE 2 : 1.25



NOTES:

1. C1 REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006 [.15].
3. BURR ALLOWANCE: .0015 [.038] MAX.
4. MINIMUM PUSHOUT FORCE: 1 LB.
5. MAXIMUM ALLOWABLE BOW: .002 [.05] INCH/INCH AFTER ASSEMBLY.
6. MAX HEIGHT VARIATION .005 [.13] BETWEEN ROWS.
7. C4 PIN 1 AND 2 TO BE FLUSH TO .0030 [.08] ABOVE BODY.
8. TERMINALS TO BE SHEARED TO OBTAIN DIMENSION SPECIFICATION.
9. PARTS TO BE PACKAGED IN TUBES.
10. DIMENSION TO BE MEASURED AT BEND.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:1 .25
INSULATOR: VECTRA E130I
COLOR: BLACK
TERMINAL: 510 PHOS BRONZE, SPRING TEMPER

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520 Park East Blvd. New Albany, IN 47151
Phone (812) 944-6733 Fax (812) 948-5047
e-Mail: INFO@SAMTEC.COM CODE: 55322

DESCRIPTION:
.050 [1.27] CARD GUIDE ASSEMBLY

DWG. NO.
PCMT-1XX-XX-X-D-RA-XX-SL-XX

BY: DEAN P 2/1/1999 SHEET 1 OF 3

REVISION C

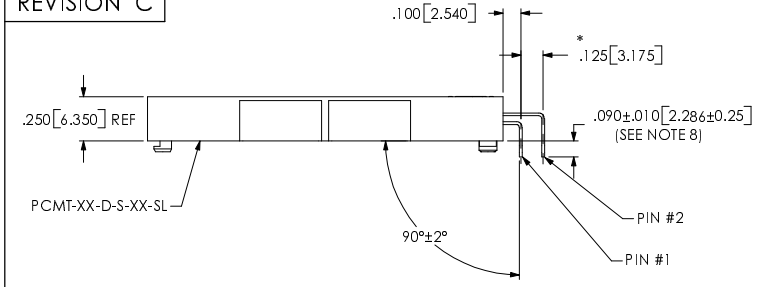


FIG. 3

STYLE -01, -RA SHOWN

[DIFFERENT AS SHOW, OTHERWISE SAME AS FIG. 1]

USE FOR -SD OR -HP VERSION

* = SEE NOTE 10

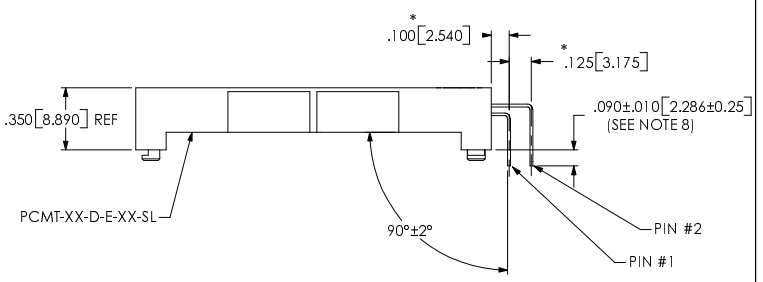


FIG. 4

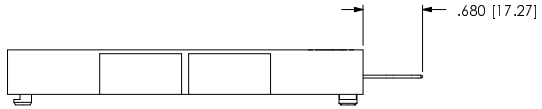
STYLE -02, -RA SHOWN

[DIFFERENT AS SHOW, OTHERWISE SAME AS FIG. 1]

USE FOR -SD OR -HP VERSION

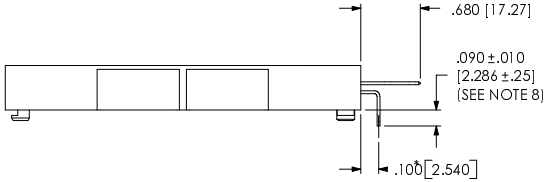
* = SEE NOTE 10

-SD POST OPTION



IN-PROCESS 1: -RA TAIL OPTION

BODY STYLE -01 & -02



IN-PROCESS 2: -RA TAIL OPTION

BODY STYLE -01 & -02

* = SEE NOTE 10

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.050 [1.27] CARD GUIDE ASSEMBLY

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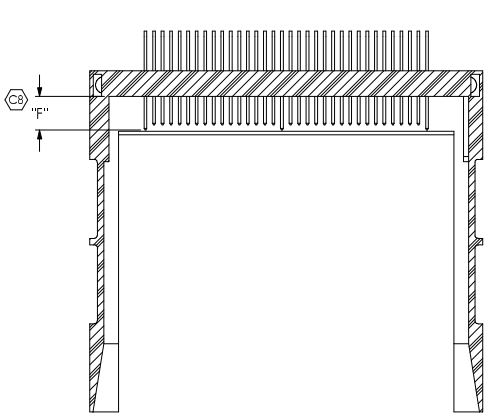
PCMT-1XX-XX-X-D-RA-XX-SL-XX

BY: DEAN P 2/1/1999

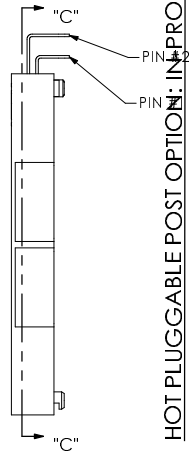
REVISION C

FIG. 5

PCMT-134-01-X-D-RA-02-SL SHOWN

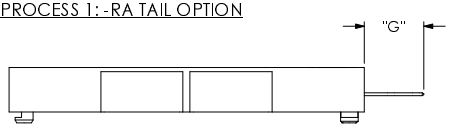


SECTION "C"-"C"



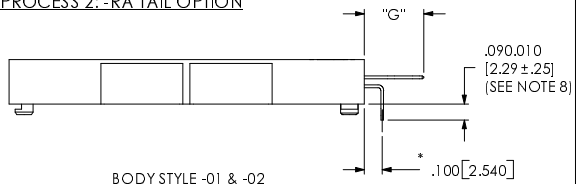
HOT PLUGGABLE POST OPTION: IN-PROCESS

IN-PROCESS 1: -RA TAIL OPTION

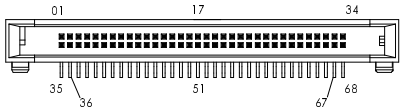


BODY STYLE -01 & -02

IN-PROCESS 2: -RA TAIL OPTION



BODY STYLE -01 & -02
* = SEE NOTE 10



HOT PLUGGABLE

-01 BODY STYLE, -RA TAIL OPTION SHOWN
[-34 POSITION AVAILABLE IN HOT PLUGGABLE ONLY]

TABLE 4	
POSITION	"F"
36, 67	.138 [3.51]
01, 17, 34, 35	.197 [5.00]
ALL OTHERS	.167 [4.21]

TABLE 5: 34 POSITION ONLY				
STYLE	POST ("F")	"G"	"H" (PIN 1)	"J" (PIN 2)
-01-RA	.138 [3.51]	.662 [16.81]	N/A	N/A
	.197 [5.00]	.603 [15.32]	N/A	N/A
	.167 [4.21]	.633 [16.08]	N/A	N/A
-02-RA	.138 [3.51]	.662 [16.81]	N/A	N/A
	.197 [5.00]	.603 [15.32]	N/A	N/A
	.167 [4.21]	.633 [16.08]	N/A	N/A

PACKAGING TABLE		
CARD LENGTH	TUBE	PLUG
-01	PT-1-24-01-81	TP-07
-02	PT-1-24-02-81	TP-07
-03	PT-1-24-03-81	2 TP-07 (per side)

PACKAGING VIEW

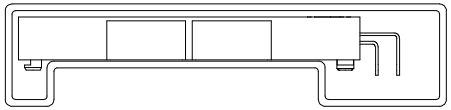


FIG. 6

STYLE -01, -RA SHOWN
[DIFFERENT AS SHOW, OTHERWISE SAME AS FIG. 1]

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